

# SECTION 5000- FIXTURE ASSEMBLY

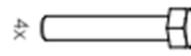
## K-52WD ROUND RACK DRAWING (1)



12x  
5/16"  
WASHER



12x  
5/16" SPRING  
LOCK WASHER



4x  
5/16"-18 x 1.75"  
HEX HEAD  
SOCKET SCREW



LARGE ALLEN KEY



8x  
5/16"-18 x .5"  
HEX HEAD  
SOCKET SCREW



SMALL ALLEN KEY

**INCLUDED HARDWARE**



4x  
1/4"-20 X 1.125"  
SET SCREW



2x  
HANG BAR  
CONNECTOR TOP



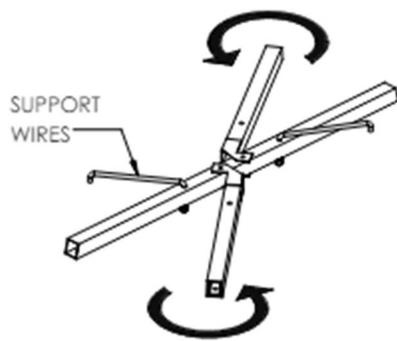
2x  
HANG BAR  
CONNECTOR TOP

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## K-52WD ROUND RACK ASSEMBLY CONT.

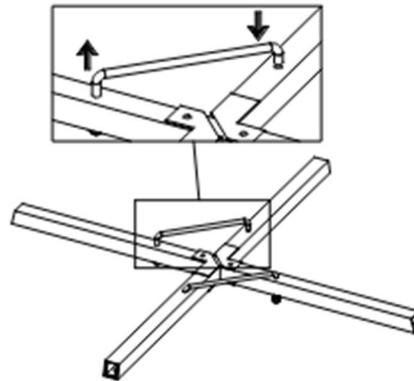
**1a**

UNFOLD THE LOWER X-BRACE. THIS BRACE WILL BE SMALLER AND HAVE SUPPORT WIRES ATTACHED.



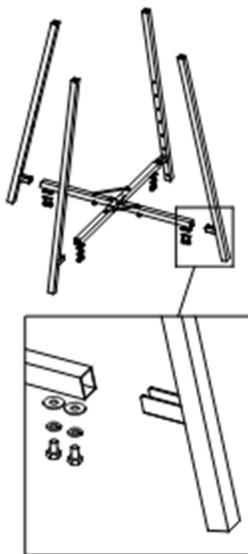
**1b**

PULL UP ON THE SUPPORT WIRES AND INSERT THE END INTO THE HOLE ON THE ADJACENT TUBE.

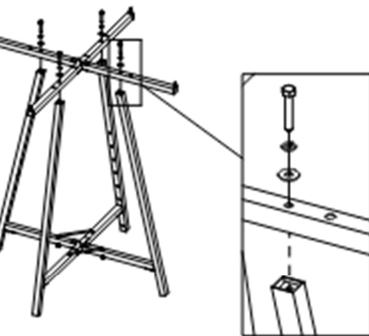


**2a**

ATTACH THE LOWER LEGS TO THE LOWER X-BRACE WITH FLAT WASHERS, LOCK WASHERS, AND THE SHORT HEX HEAD SCREWS AS SHOWN.



**2b**



UNFOLD THE UPPER X-BRACE AND SECURE TO THE LOWER LEGS WITH FLAT WASHERS, LOCK WASHERS, AND THE LONG HEX HEAD SCREWS AS SHOWN.

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## K-52WD ROUND RACK ASSEMBLY CONT.

**3**

- FLIP OVER THE ASSEMBLY FROM THE PREVIOUS STEP. INSTALL THE ADJUSTABLE LEGS BY DEPRESSING THE PUSH BUTTONS AND INSERTING THEM INTO THE LOWER LEGS.
- IF THEY ARE NOT ALREADY INSTALLED, SCREW THE LEVELERS ONTO THE ADJUSTABLE LEGS.
- THE COMPLETED FRAME CAN BE FLIPPED RIGHT SIDE UP.

**4**

- TAKE A HANG BAR CONNECTOR TOP AND BOTTOM AND JOIN THEM TOGETHER SO THE TAB IS INSERTED INTO THE NOTCH.
- **NOTE: THEY ARE NOT MEANT TO LOCK TOGETHER.**

**5**

- WHILE HOLDING THE CONNECTOR HALVES TOGETHER, INSERT THEM INTO ONE OF THE HANG BAR HALVES AND HAND TIGHTEN A SET SCREW SO IT STAYS IN PLACE.
- REPEAT FOR THE OTHER CONNECTOR.
- **NOTE: THE CONNECTOR MUST BE INSERTED SO THE TAB IS FACING OUT. THIS WILL ENSURE THE CURVE OF THE CONNECTOR FOLLOWS THE CURVE OF THE HANG BAR.**

**6**

- SLEEVE THE REMAINING HANG BAR HALF ONTO THE EXPOSED CONNECTORS AND HAND TIGHTEN THE REMAINING SET SCREWS TO SECURE.
- ONCE ALL 4 SET SCREWS HAVE BEEN STARTED, TIGHTEN WITH THE SMALL ALLEN KEY UNTIL THE HANG BAR FEELS RIGID AND NO SET SCREW IS EXPOSED.
- INSTALL THE ASSEMBLED HANG BAR ONTO THE ASSEMBLED FRAME BY INSERTING THE THUMBNAILS ON THE UPPER X-BRACE INTO THE CLEARANCE HOLES.