

TECH SPECS

Pro/Fill 3000

FULLY AUTOMATIC LIQUID FILLING SYSTEMS

Improve Your Filling Line Productivity with a PRO/FILL® 3000

- · Increase your uptime.
- Fill free flowing to very viscous, chunky, particulated, and abrasive products on the same machine.
- Fill wide range of container shapes in volumes from 15 mL to 5 gallons on the same machine.
- Fill at speeds up to 250. containers per minute.



For added value Oden takes the 'risk' out of buying a liquid filler. You will receive written performance guarantees for each product submitted for free product testing.

Guarantees incorporate speed, accuracy and no-drip machine performance.

Send us your products and containers and take advantage of this free service. Call today to make arrangements.

Phone: 800-658-3622 Phone: 716-874-3000

Email: sales@odenmachinery.com



STANDARD FEATURES:

- a. Operator interface housed in sealed NEMA 4 stainless steel enclosure. Programmable Logic Controllers available in your choice of several major manufacturers including Allen Bradley.
- Operator interface available in your choice of four line x 20 back lit LCD display, 7.5" color VGA touchscreen or PC based industrial work station with 15" active matrix touch screen display.
- Easy operator interface access to every filler control function including pump speed, volume, and cut-off adjustment (COA) for electronic control of no-drip fill cut-off.
- Indexing system includes permanent reference scales for easy and repeatable set-up.
- Non-volatile memory storage of all machine set-up data, with one key "recipe" loading.
- f. Machine base frame is fabricated from sanitary welded 2" x 2" square 304 stainless steel tube. It supports the stainless steel NEMA 4 pump drive/PLC enclosure, the diving nozzle system,

- conveyor, indexing hardware and system operator interface. The machine base frame is mounted on casters for movement and stainless steel leveling feet for final placement.
- g. Bottom-up filling system features no-tool set-up, 14" adjustable dive distance and nozzle kickout safety system. Permanently attached reference scales for easy, repeatable set-up.
- h. Sanitary (solid top, 1-1/2" raised chain bed) stainless steel conveyor 10' long with 4-1/2" Delrin chain and variable speed DC motor drive. Includes four stainless steel guiderails with no-tool adjustment hardware.
- i. Fluid flow pathway consisting of a stainless steel reservoir with stand, cover and ultrasonic level control system; Waukesha Universal Series sanitary lobe type pump and Oden Gen2 316L stainless steel positive shut-off nozzle. Each fill position has its own pump and nozzle and is of sanitary tri-clamp construction.
- One horsepower 90 VDC armature servo motor and in-line helical gear reducer for each fill position.



Pro/Fill 3000

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We want to work with you to increase your filling line productivity.

Our innovations in liquid filling and blending technologies will help:

- Increase your uptime.
- Reduce labor costs.
- Prepare for future needs.



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AIR AND ELECTRICAL REQUIREMENTS:

Air Requirements: 80 PSI @ 3 SCFM

Electrical Requirements: 115-120 VAC 50-60 Hz.

OPTIONAL FEATURES:

- Extensive custom automation functions and controls for solutions to unique liquid filling problems.
- b. High speed, parallel processing, multiple lane configurations.
- c. Net/Mass® net weight filling capability. By addition of Coriolis mass flow meters, system can be operated in a net weight mode.
- d. Explosion-proof (hazardous location) construction to Class 1, Division 1, Group D standards using the X-purge method.
- e. Automatic nitrogen purge to reduce or eliminate entry of oxygen into product during filling.
- f. Air pulse assisted product cut-off system.
- Vacuum aspiration for no-drip subsurface filling.
- h. Waukesha Universal Series sanitary pumps from Size 6 to Size 30.

- i. CleanGear® stainless steel pumps, Hastelloy-C pumps, and bronze gear pumps in a wide range of flow rates.
- Stainless steel product reservoirs up to 58 gallon capacity.
- k. Stainless steel sanitary conveyors in any length and in widths up to 12".
- I. PLC controlled clean-in-place systems.
- Servo controlled timing screw system for difficult containers such as soft ovals.
- Fully enclosed turnkey hot product filling systems.
- Standard and customized fill area safety enclosures.
- p. Automatic conveyor chain washing systems.
- q. Built-in expansion capability.

Oden Machinery maintains a constant program of product improvement which may affect design and/or specifications. We reserve the right to make these changes without prior notice or liability.

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