

TECH SPECS

Pro/Fill 3000

BENCH/TOP LIQUID FILLING SYSTEMS

Improve Your Filling Line Productivity with a PRO/FILL® 3000

- · Increase your uptime.
- Fill free flowing to very viscous, chunky, particulated and abrasive products on the same machine.
- Fill wide range of container shapes in volumes from 2 mL to 55 gallons on the same machine.

Buy an Oden Liquid Filler "Risk Free"

For added value Oden takes the 'risk' out of buying a liquid filler. You will receive written performance guarantees for each product submitted for free product testing.

Guarantees incorporate speed, accuracy and no-drip machine performance.

Send us your products and containers and take advantage of this free service. Call today to make arrangements.

Phone: 800-658-3622 Phone: 716-874-3000

Email: sales@odenmachinery.com



STANDARD FEATURES:

- a. Display and PLC housed in sealed NEMA 4 stainless steel enclosure.
- b. Four line x 20 back lit LCD display with easy use function keys.
- c. Easy operator interface access to every filler control function including pump speed, volume, and cut-off adjustment (COA) for electronic control of no-drip product cut-off.
- d. Non-volatile memory storage of all machine setup data, with one-key "recipe" loading.

- e. Fluid flow pathway consisting of a 3 gallon stainless steel cone style hopper, Waukesha Universal Series sanitary lobe type pump, and Oden 316L stainless steel positive shut-off nozzle. Entire fluid flow pathway is of sanitary tri-clamp construction.
- f. One horsepower 90 VDC armature servo motor and in-line helical gear reducer. Also available with two horsepower motor.
- g. Footswitch control and built-in cycle timer for semi-automatic operation.



Pro/Fill 3000 BENCHTOP LIQUID FILLING SYSTEMS



We want to work with you to increase your filling line productivity.

Our innovations in liquid filling and blending technologies will help:

- Increase your uptime.
- Reduce labor costs.
- Prepare for future needs.

Oden Machinery

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AIR AND ELECTRICAL REQUIREMENTS:

Air Requirements: 80 PSI @ 1 SCFM

Electrical Requirements: 115-120 VAC 50-60 Hz.

OPTIONAL FEATURES:

- Fully automatic filling including all indexing, sensing, and control functions with purchase of PLC controller.
- Net/Mass® net weight filling capability. By addition of Coriolis mass flow meter, system can be operated in a net weight mode.
- c. Explosion-proof (hazardous location)
 construction to Class 1, Division 1, Group D
 standards using the X-purge method.
- d. Local product reservoir level control sensors and logic. A complete range of sensors and software based control logic is available.
- Automatic nitrogen purge to reduce or eliminate entry of oxygen into the product during filling.
- f. Waukesha Universal Series sanitary pumps from Size 6 to Size 30; CleanGear® sanitary

- gear pumps with flow rates of 1.5, 3, or 6 GPM.
- g. Stainless steel, exotic metal, and non-metallic product reservoirs from 2 gallon to 150 gallon capacity.
- h. Stainless steel sanitary conveyors with fully automatic indexing capability.
- i. Diving nozzle (bottom-up fill) assemblies.
- j. Vacuum aspiration for no-drip subsurface filling.
- k. PLC controlled semi-automatic and fully automatic clean-in-place (CIP) systems.
- Vertical form/fill/seal mounts and nozzles, including electronics for remote start and end-of-fill signals for integration.

Oden Machinery maintains a constant program of product improvement which may affect design and/or specifications. We reserve the right to make these changes without prior notice or liability.

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