



Step 1: Disconnect the negative terminal on the battery.

Note: If car is equipped with power/memory seats be sure to remove the four rear seat mounting bolts before disconnecting the battery.



Step 2: Optional: Tape off both exterior rocker panels to prevent from any damage that may occur during the next steps of the roll bar installation.



Step 3: Remove the both driver and passenger side floor mats.

Step 4: Remove the four plastic covers that cover the front seat mounting bolts. This can be done by gently inserting a small flat head screw driver underneath the plastic tab located in the center of the cover while gently pulling towards the front of the vehicle.

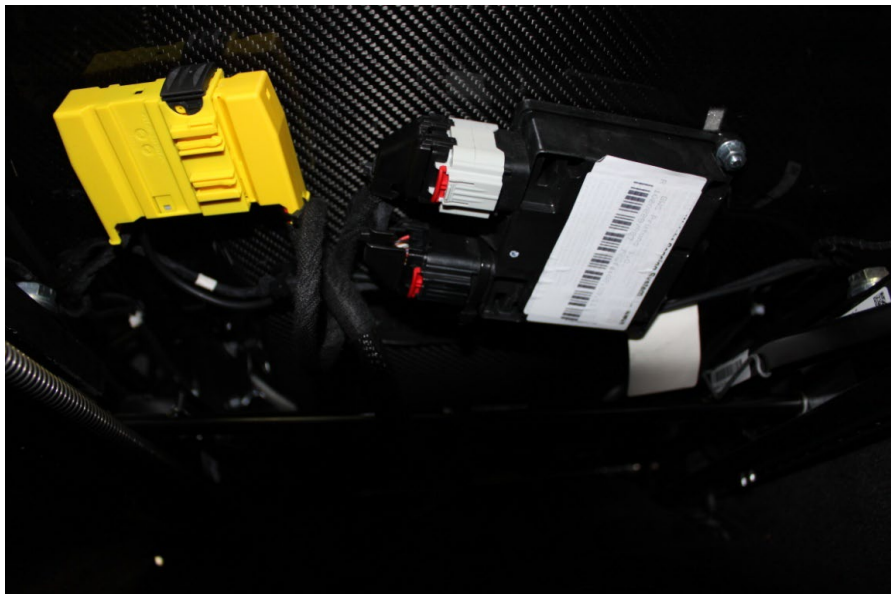


Step 4: Remove the four (eight total) seat mounting bolts. Pictured are the two rear mounting bolts.



Step 5: Disconnect the electrical connections located under both the passenger and driver side seats.

Pictured (997 Passenger side)



Note: 996 drivers seat with memory will have a small electrical box that will have to be unscrewed from the bottom of the seat in order to access the electrical connections.

Step 6: Remove the lower seat belt mounting bolts.



Step 7: With the help of an assistant, carefully remove both front seats from the vehicle.

Step 8: Remove the passenger side inner sill cover. The bolts that hold the sill cover in place are located under the rubber textured rubber cover. There will be one or two T20 torx bolts. Remove the bolt and gently pull up on either end of the cover.



Step 9: Remove the driver's side sill cover. There are two plastic inserts that need to be removed to access the 5mm allen bolts. Using a flat head screwdriver or plastic trim tool gently push the two plastic inserts out of their holes. Insert a 5mm allen into the newly opened holes. There will be two allen bolts located about 1.5" in from the outside of the cover. These bolts do not need to be removed just loosened a few turns. Gently lift up on the sill cover as done before on the passenger side. Disconnect all electrical connections and remove the sill cover.



Step 10: If equipped, remove the two rear seat backs. First, remove the two plastic covers that are located on the outside of each seat back hinge. Next, remove the two mounting bolts. The seat back will then need to be lowered into its horizontal position. With the seat back mounting bolts removed, gently rotate the seat back towards the center of the vehicle. This will allow the seat back to slide off of the inner mounting bracket.



Step 11: If equipped remove the stock BOSE bass box. There are two torx bolts located underneath the two plastic covers on either side of the box. Slide the box forward and the upwards to release the box. Disconnect the bass box electrical connection. Remove the carpeted panel that is below the bass box.





If the vehicle does not have a bass box simply remove the carpeted panel that is located above the rear shocks. This panel will be a long rectangle and can be easily removed by gently pulling up on the center of the panel slightly folding the panel will allow the corner to be released from below the interior quarter panels.



Step 12: If the vehicle is equipped with PASM the two rear shock electrical connectors will need to be unplugged and the mounting clip removed from the aluminum panel.





Step 13: Remove the two B pillar seat belt covers by gently prying upwards on the back lower corner of the cover. Note: Be sure to protect the B pillar trim with tape or a rag while removing the plastic covers.



Step 14: Remove both B pillar seat belt covers. Using your hands gently rock the seat belt cover side to side. You will hear a clicking sound which tells you that the clips have released from the seat belt mechanism. The second photo below gives you an idea on what you are up against. The four small clips in the center need to be released.



Step 15: Remove both B pillar covers. There will be one Phillips head screw holding the cover to the B pillar. Once the bolt is removed gently lift up then out towards the center of the vehicle to release the cover.



Step 16: Remove both quarter panel covers. The seat back mounting post will have to be removed along with the one Phillips head screw located near the B pillar. First; there are two small T20 torx screws near the seat belt that will have to be removed. The quarter panels can then be removed by gently pulling them towards the center of the car. There are three mounting clips located near the rear of the panel along with two that are near the front of the panel. Disconnect the speaker electrical connections.





Step 17: Gently lift the main carpet away from the floor pan and fold it over into the center of the vehicle.

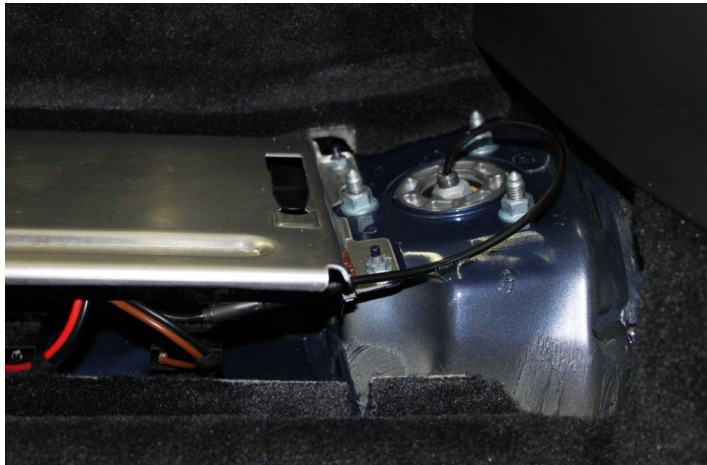


Step 18: Mark area indicated in picture on the plastic side sill and trim. Make sure that none of the wiring is near the cutting tool. The plastic sill can be gently pried away to allow for more clearance by lift up on the panel and sliding a flat head screwdriver or other wedge between it and the steel chassis.



Step 19: Remove the freshly cut rear portion of the plastic side sill.

Step 20: Remove the six rear strut top bolts.



The next steps will be to test fit and locate the roll bar into the vehicle. This will help to insure the accuracy of the drill holes and the final fitment of the roll bar.

Step 21: Reinstall both rear quarter panels. Do not worry about bolting them down at this point since they will be removed again in the upcoming steps.

Step 22: Install the left and right rear bolt in sections of the roll bar.

Note: leave all bolts loose until the roll bar is completely installed



Step 23: Install the left and right main hoop bolt in sections of the roll bar.



Step 24: With the help of an assistant temporarily install the main section of the roll bar. Starting with the main hoop joints install all of the allen head bolts. Once all of the bolts have been started you can tighten all of the hardware. The roll bar will be loose and can be adjusted side to side within passenger compartment.

Step 25: Mark the eight main hoop mounting holes using a pen or scribe.

Step 26: Once the mounting holes have been marked on the floor pan the roll bar can be disassembled and removed.

Step 27: Remove the interior rear quarter panels.

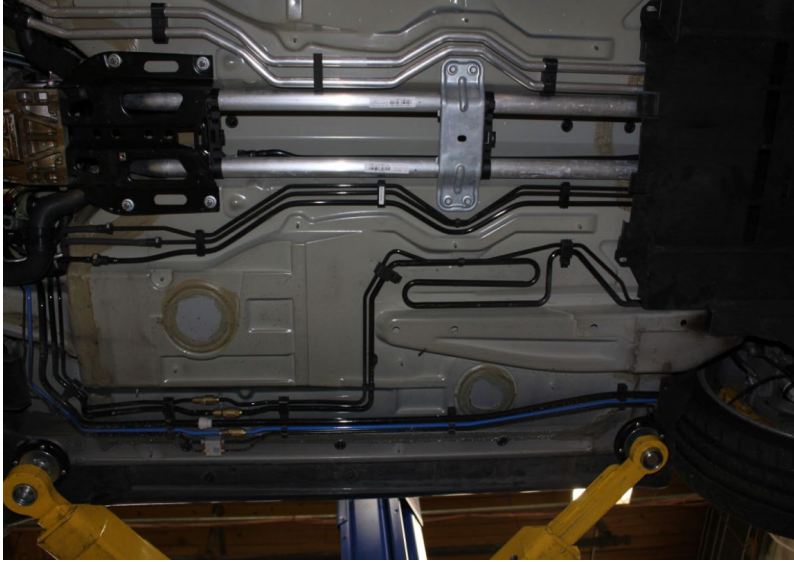
Step 28: Raise vehicle and place it on four jack stands. The vehicle will need to be at such a height that will allow you to be able fit under the chassis with enough room to safely remove the plastic under trays.

Step 29: Remove under trays starting from the rear of the vehicle then moving to either side. There is no reason to remove the center or front under trays.



Center under tray removed for clarity

Step 30: Remove the plastic screws that are used to hold down the various lines to the underside of the chassis. The driver's side screws (5) use a flat head screw driver while the passenger side screws (4) will require you to use a 6mm allen.



Step 31: Remove the 6mm bolt from the aluminum distribution block using a 10mm wrench. Once the bolt has been removed the lines on the driver and passenger side should be able to be carefully pulled away from the chassis.

Step 32: Insert a spacer to move the lines away from the chassis. A small piece of wood makes an excellent spacer.



Step 33: Using the marked holes as a guide drill through the floor pa . Using the proper tools is key to insure accuracy. A small pilot hole is recommended before drilling the holes to their final dimension of 7/16 “.

Step 34: Permanently install the interior rear quarter panels. Make sure that the seat belt has not become twisted behind the panel and that the speaker electrical connector has been plugged into the speaker.

Step 35: Install the retaining screw in the quarter panel.

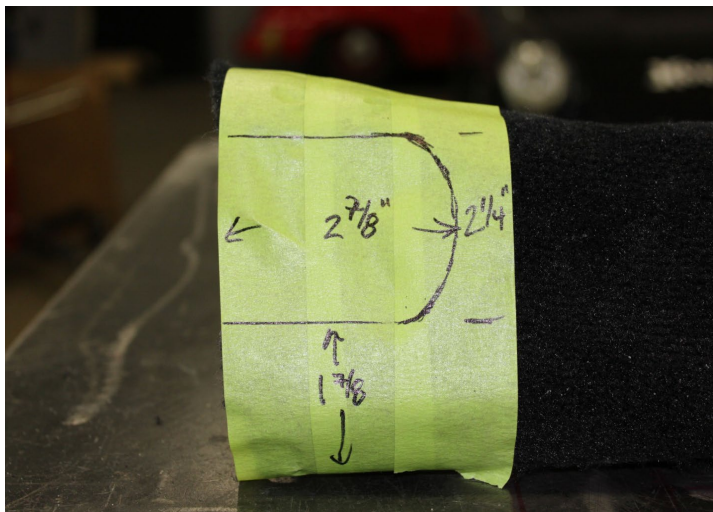
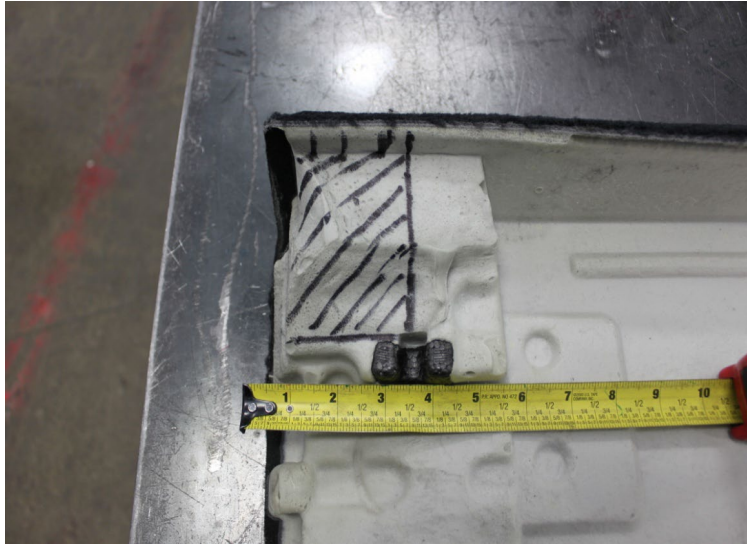


Step 36: Install both of the b pillar covers. Leave the seatbelt covers and coat hangers off at this time.



Step 37: Trim rear carpeted interior panel to the dimensions dictated by the following pictures. The foam on the underside of the panel will need to be cut back in order to allow for clearance around the roll bar.





Step 38: Place trimmed rear carpet on top of the furthest rear carpeted interior panel. Doing so will make the panel easier to install once the roll bar is in place.

Step 39: Loosely install the two rear bolt in sections of the roll bar. Install the six strut top mounting bolts loosely over the roll bar pad as we did in step 20.

Step 40: Loosely install the two lower bolt in section of the main part of the roll bar bolting them down with the supplied hardware.

Note: Make sure that the allen head bolts that are used to secure the main feet of the roll bar are inserted through the supplied backing plate and then trough the chassis from the underside of the vehicle.

Step 41: With the help of an assistant install the main section of the roll bar. As before make sure to start all of the allen head bolts before tightening them down for the final time.





Step 42: Tighten all mounting bolts and roll bar hardware.

Step 43: Reconnect PASM connectors (if applicable) near the rear bolt in sections of the roll bar.

Step 44: Remove the spacers from the underside of the vehicle and reposition the lines on the underside of the chassis.

Step 45: Install the plastic screws and the 6 mm bolt that secure the lines to the chassis that were removed on steps 28 and 29.

Step 46: Install the plastic under trays

Step 47: The vehicle can now be lowered back to the ground.

Step 48: Install the b pillar seat belt covers and coat hooks.



Step 49: Trim the carpet to fit around the main legs of the roll bar. The carpet can easily be cut using a razor blade or sharp utility knife.



Step 50: Slit the factory made cut out in the lower carpet to allow the carpet to slide under the interior quarter panel.

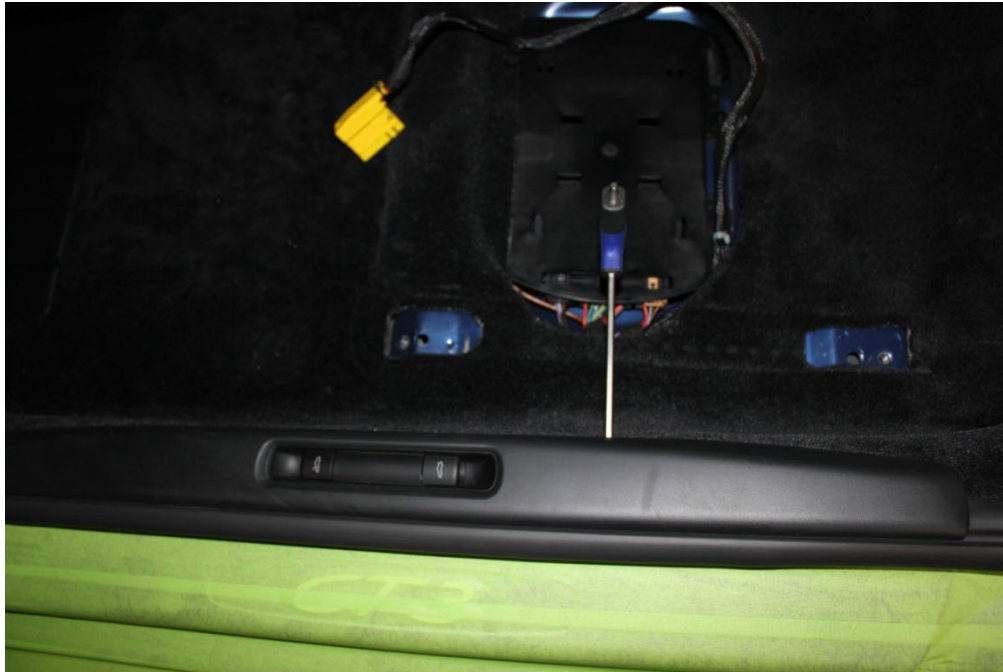


Step 51: Install the trimmed rear carpet into its original position making sure to not scratch the roll bar. Again, this can be made much easier by slightly folding the panel in half. If equipped, install the bass box onto of the carpet.

Step 52: Install the passenger side sill cover.



Step 53: Install the driver's side plastic sill cover making sure to plug in all electrical connections.



Step 54: Install the lower seat belt mounting bolts.

Step 55: Install the driver and passenger side seats.

Note: The electrical connections may be easily accessed by installing the seats loosely into the passenger compartment and tilting the whole seat towards the back of the vehicle.

Step 56: Tighten the seat mounting bolts (8 total 4 on either side).

Step 57: Install the plastic seat bolt covers.

Step 58: Install floor mats.

Installation is complete!

