

Detroit Speed
Heavy Duty Rear Shackle Kit with Hardware
 1967-81 Camaro/Firebird, 1962-74 Nova
 P/N: 041504DS & 041508DS

Upgrade your rear leaf spring shackles with the DSE Heavy Duty Shackle Kit. The kit includes zinc plated heavy duty steel shackles, Grade 8 Hex Head bolts, Nylock nuts and AN washers.



PN: 041508DS Shown

Item	Description	Quantity
1	Rear Leaf Spring Shackle	4
2	1/2"-20 x 5" L Grade 8 Hex Head Bolt	4
3	1/2"-20 Nylock Nut	4
4	1/2" AN Washer	8
5	Instructions	1

Fastener Torque Specifications	
Application	Torque (lb.-ft)
Front Leaf Spring Eye Bolt	75
Rear Leaf Spring Shackle	75

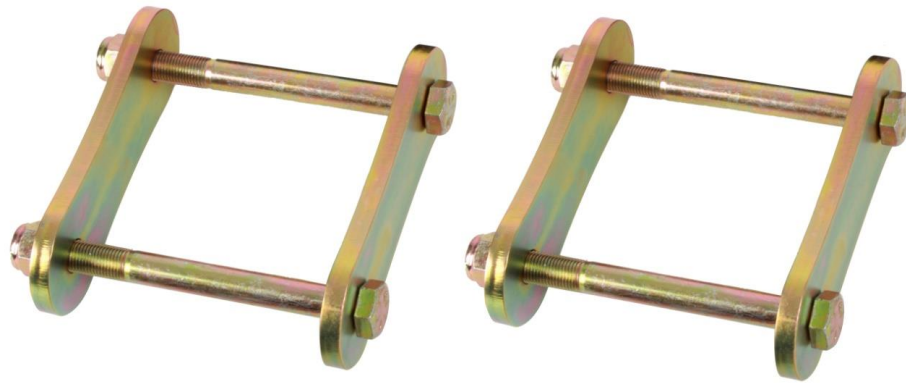


Figure 1 – PN: 041504DS, Heavy Duty Rear Shackles with Assembled Hardware

1. Remove your stock rear shackles from your vehicle.
2. Install the DSE rear shackles and 1/2"-20 Hex Head bolts to mount the leaf springs to the frame using the 1/2"-20 Nylock nuts and AN washers. Install the bolts from the outside of the frame rail so that your Nylock nuts will be on the inside closest to the fuel tank. [Figure 2]



Figure 2 – Rear Leaf Spring Shackles Installed

3. Once the leaf springs are installed torque all fasteners to the information provided in the Torque Specification table listed at the bottom of page 1.

If you have any questions before or during the installation of this product, please contact Detroit Speed at sales@detroitsspeed.com or 704.662.3272

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