



**Detroit Speed**  
**Tailgate Cable Kit**  
**1964-1979 Ford F Series Truck**  
**1966-1977 Ford Bronco**  
**P/N: 012023DS**

Upgrade the function and finish of your Ford tailgate with Detroit Speed Tailgate Cables. Designed to replace outdated steel support rods, these modern rubber-coated cables provide a cleaner appearance and eliminate the rattle and vibration that plague vintage tailgates.



**Kit Contents**

Item	012023DS - Tailgate Cable 64-79 Ford Truck	Part #	Quantity
1	Tailgate Support Cable	99010211	2
2	Tailgate Cable Bracket	99010216	2
3	Tailgate Cable Hardware Bag	200191DS	1

Item	200191DS - Tailgate Cable HDW Bag 64-79 Ford	Part #	Quantity
1	Tailgate Cable Bolt	950154FS	2
2	Nut, M8-1.25 Nylock	960075FS	2
3	BHCS, 5/16-18 x 3/4 Stainless	950162FS	4
4	Washer, 5/16 AN Flat Stainless	970010FS	4

## Installation Instructions:

1. Preassemble the tailgate cable onto the latch bracket. Insert the stepped tailgate bolt through the cable eyelet and tailgate latch cable bracket. Secure the bolt with the M8-1.25 nylock nut. The flat of the eyelet will sit against the bracket

\*NOTE Trim the heat shrink with a razor blade at the end of the crimp. Remove the heat shrink from the flat portion of the cable eyelet

2. Tighten the hardware to 10-15 ft lbs. Ensure the cable rotates freely on the bracket.
3. It is recommended to complete installation on one side of the tailgate before beginning the other. The tailgate will be supported by one support rod or cable while installation is completed on the other.
4. Open the tailgate to gain access to the Latch Striker. Remove striker from the bedside to gain access to the support link bracket.
5. Remove the factory support rod from the tailgate pulling the support rod towards you while closing the tailgate. Close the gate until the slot aligns with the pivot pin, then push the support rod outward to disengage from the tailgate
6. Remove the hardware securing the support rod to the bed. Factory hardware will not be reused.



7. Install cable assembly onto the truck using the provided button head cap screws and washers.

NOTE: Apply anti-seize to the treads of the hardware



**Install cable assembly**

8. Lift the tailgate slightly and install the cable eyelet onto the tailgate pivot.



**Install Tailgate Pivot**

9. Check orientation of the tailgate cable eyelet with the tailgate fully open. The eyelet should be parallel to the the latch bracket.  
Note: If the eyelet is twisted, remove from the tailgate and twist the cable 1-2 turns in the desired direction. Release the tension and check the eyelet to the tailgate.



**Cable Eyelet Orientation – tailgate pivot**

10. Repeat steps 4-8 on the opposite side of the tailgate.  
11. Fit and Adjustment can begin once both sides are installed. Adjust the location of cable bracket to create even cable tension with the tailgate is open.  
12. Reinstall Latch Bracket



**Install Latch Bracket**

**Installation is complete**

If you have any questions before or during the installation of this product, please contact Detroit Speed at [tech@detroitsspeed.com](mailto:tech@detroitsspeed.com) or 704.662.3272

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