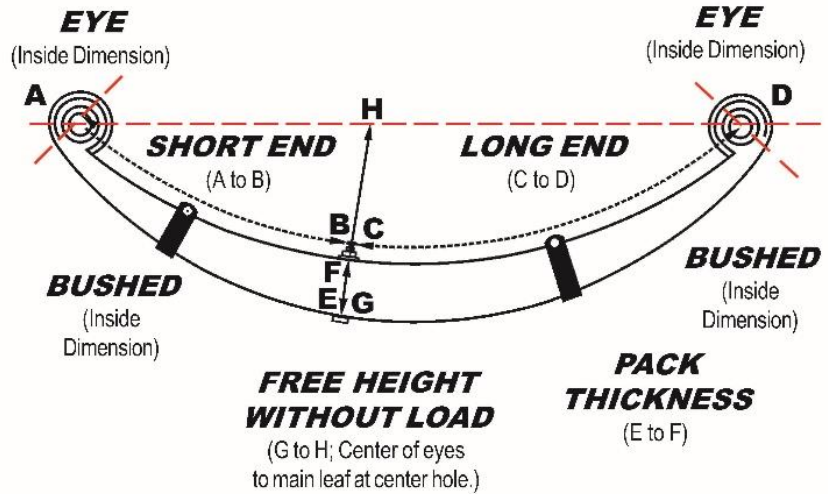


Leaf Spring Measurement

Follow these directions when measuring springs.

FULL LENGTH OF SPRING

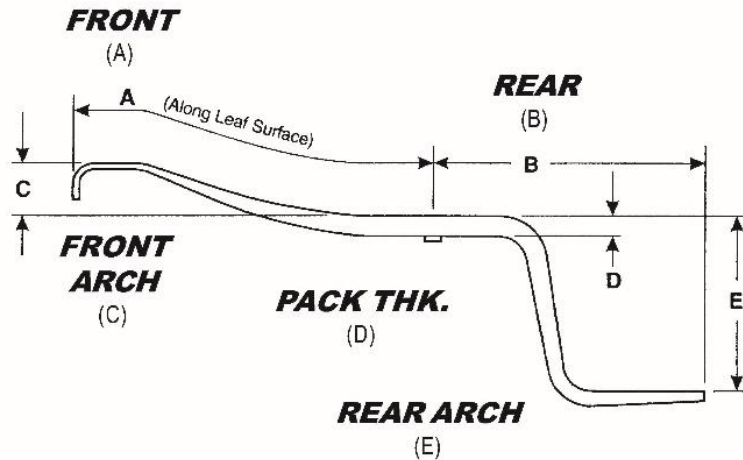
(A to D; Follow dotted line with curve of main plate.)



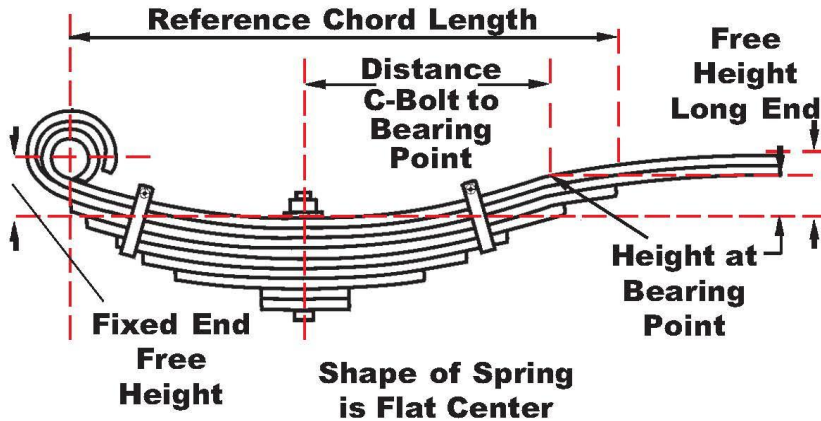
Measuring a "Z" Spring

NOTE:

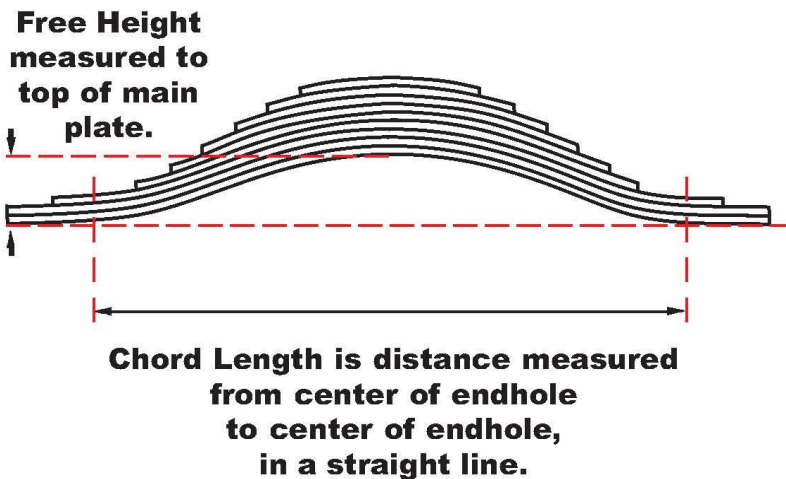
All Spring Height measurements must be measured at 90° angle from straight edge.



Measurement for Double End Free Height



Mack Camel Back



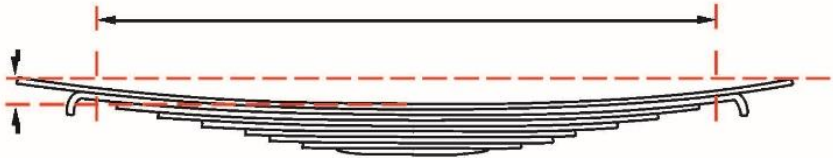
Leaf Spring Measurement

NOTE:
All Spring Height measurements must be measured at 90° angle from straight edge.

Leaf Spring Measurement

Slipper Ends Spring

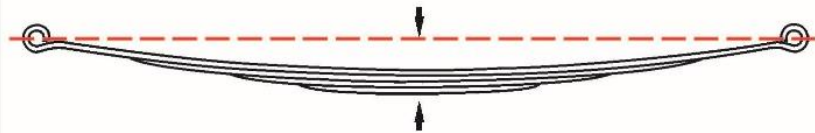
Chord Length measured to bearing points.



Free Height measured to top of main plate.

Measurement for Center Free Height

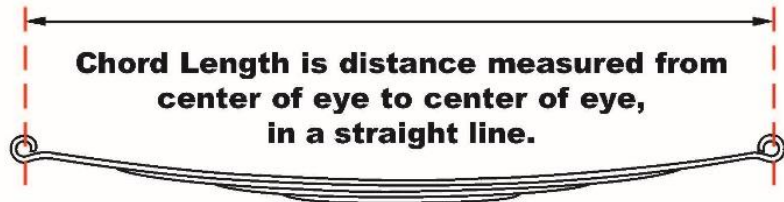
Center Free Height is measured from straight line through eye centers to tension surface of main plate.



Shape of Spring is True Radius

Measurement for Chord Length

Chord Length is distance measured from center of eye to center of eye, in a straight line.



Shape of Spring is True Radius

NOTE:

All Spring Height measurements must be measured at 90° angle from straight edge.