

**STEERING HYDRAULICS, INC.**

*Setting The Industry Standard*

Fontana, CA \* Atlanta, GA

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# Quick Reference Product Identification

For Assistance Call The Order Desk

800-783-5222

[www.babsteering.com](http://www.babsteering.com)

# Ross Series of Gears



**HF54 Series**



**HF64 Series**



**HFB52 Series**



**HFB64 Series**



**THP Series**



**TAS Series**



**HFB70 Series**

**NOTE:** The HF and HFB series have manually adjusted poppet valves. The TAS & THP series have auto adjust poppet valves. Automatic means follow the procedure and the poppets automatically adjust

# Sheppard Series of Gears



## Early Series

292  
372  
392  
491  
492  
592

All these models  
have manually  
adjusted poppet  
valves.

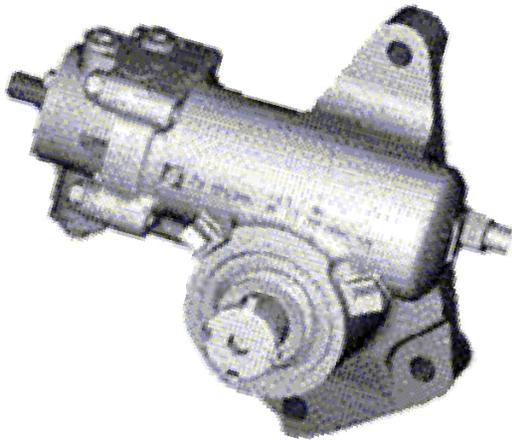


## 'M' Series

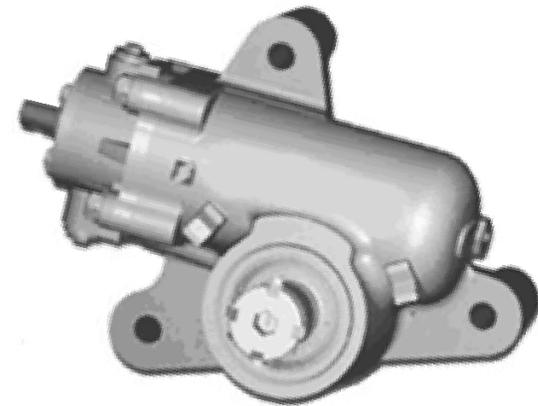
M60  
M80  
M90  
M100  
M110

NOTE: The M100 also comes with auto  
adjust plungers or poppet valves.

# Sheppard "D" Series of Gears



**MD83**



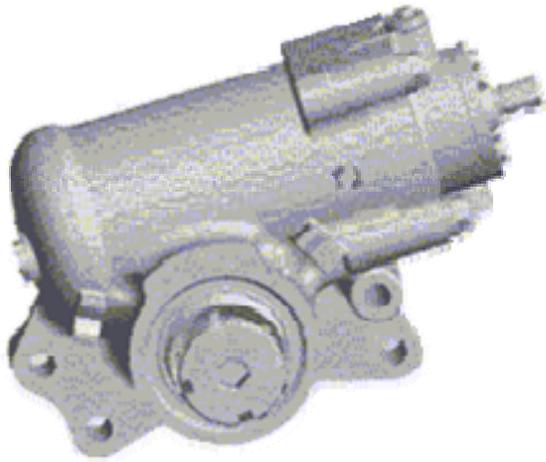
**HD94**

These models can have either **manually** adjusted or **automatically** adjusted poppet valves.

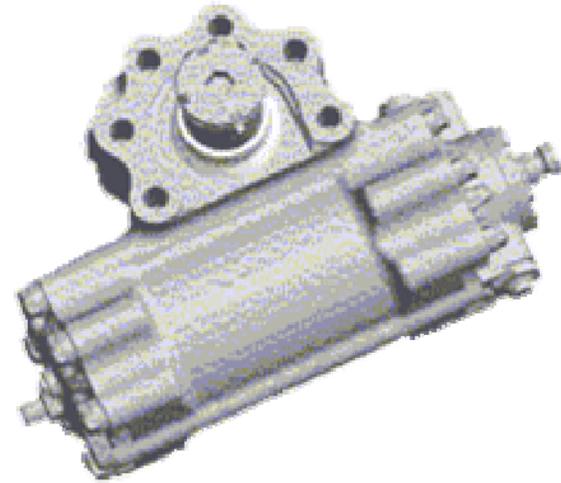
**NOTE:**

Automatic means you follow a procedure and the plungers (poppet) valves are automatically adjusted.

# Sheppard "D" Series of Gears



**SD110**



**XD120**

These models can have either **manually** adjusted or **automatically** adjusted poppet valves.

**NOTE:**

Automatic means you follow a procedure and the plungers (poppet) valves are automatically adjusted.

# Saginaw Semi - Intergal Series of Gears



**5696067A has 9/16 ports & uses one Saginaw cylinders.  
5696067B has 11/16 ports & uses two Saginaw cylinders.**



**Saginaw Steering  
Cylinder  
used with these gears  
either  
11" 12" 13"**



**7802018X Chevy Astro**



**7832331X Chevy Brig.**

**Not shown 5690653X Fits 67/75 Chevy C40 - C9500  
and 5687966X Chevy Cabover C40-C7500**

# Saginaw Twin Cylinder Gears



**7813161METX**

**Note: METRIC**



**26002502X**



**7813161SAEX**

**Not pictured:  
7830389X**

# Saginaw Steering Pumps



3/4" from  
center to end  
of housing

**SP201X  
Big Bearing**



**Side View  
SP201X & SP202X**



1" from  
center to end  
of housing

**SP202X  
Big Bearing**



**Side View  
SP203X**



**SP203X**

All these  
pumps are  
5 3/8"  
outside  
diameter

# Eaton Steering Pumps



**Eaton 'B'**



**Eaton 'B'**  
Torque nut area



**Eaton 'U'**  
Round Boss



**Eaton 'BB'**  
Drilled Boss



**Eaton 'BB'**  
Undrilled Boss

# Vickers Steering Components



**V10 Series**



**V20 Series**

Measure the length of the cylinder  
20" = VSC-20 Peterbilt  
23" = VSC-23 Kenworth



**Vickers Integral Cylinder**



**VTM Series**



**VT Series**

# LuK Steering Pumps



**Keyed**

**Splined**

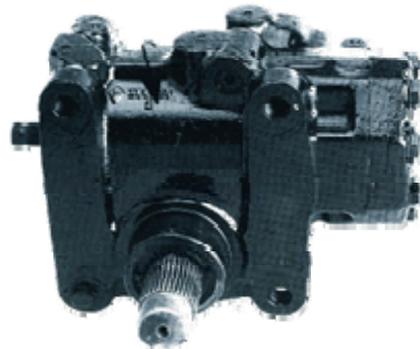


# ZF Steering Components

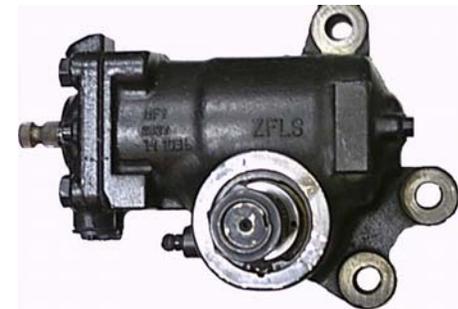


**ZF Pump**

**ZF Steering Gear**



**ZF76 Series**



**ZF 8014**

# Garrison Steering Components



**Garrison Control Valve**

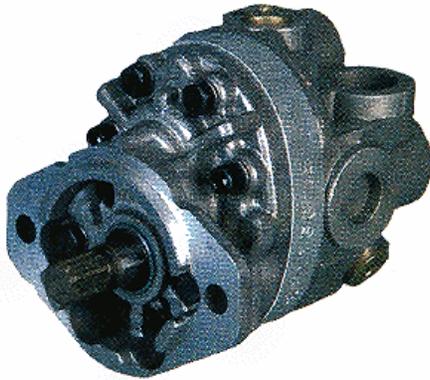


**Garrison Cylinder**

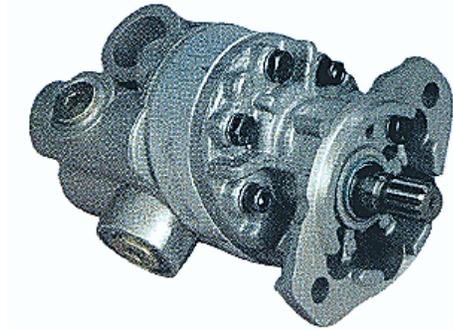


**Antique LD Garrison Valve**

# Parker Hannifin Pumps



**H 39 Series**



**H49 Series**



**H90 Series**

# Ford Steering Cylinders



# Miscellaneous Components



**Izuzu Steering  
Gear**



**Miter Boxes**



**Air-O-Matic  
Valve**



**Bendix Control  
Valve**



**Manufactured  
Drag Links**



**Ford Control  
Valve**