



Elmasonic xtra ST								
	300H	500H	600H	800H	1400H	1600H	1900S	2500H
<b>Item No. EU</b>	107 64 29 230-240V	107 64 33 230-240V	107 64 35 230-240V	-	-	-	107 64 43 230-240V	-
<b>Item No. EU</b>	-	-	107 64 31 3x400V	107 64 38 3x400V	107 64 40 3x400V	107 64 42 3x400V	-	107 64 39 3x400V
<b>Item No. USA</b>	107 74 81 240V/60HZ	107 74 82 240V/60HZ	107 74 83 240V/60HZ	-	-	-	-	-
<b>Item No. USA</b>	-	-	107 70 57 3x200-208V	107 70 56 3x200-208V	107 70 58 3x200-208V	107 70 59 3x200-208V	-	107 70 60 3x200-208V

**Description of Elmasonic xtra ST**







The Elmasonic X-tra ST range of devices is designed for use in a rugged production environment, workshops and servicing. Designed for continuous operation at the highest load levels, in single-shift operation with a three-year warranty. A wide range of features make it easy and effective to work with these devices. You can easily set and monitor all the parameters that you need such as time and heating preselection, the ultrasound frequency and other programmable functions on the control panel that is located on the front.

**Product features of Elmasonic xtra ST**

	300H	500H	600H	800H	1400H	1900S	1600H	2500H
• Ultrasonic trough made of stainless steel	•	•	•	•	•	•	•	•
• Sloping trough base to drain the cleaning liquid better	•	•	•	•	•	•	•	•
• Sandwich high-performance oscillation systems	•	•	•	•	•	•	•	•
• Ultrasound frequency can be switched over between 25 kHz for coarse and pre-cleaning and 45 kHz for fine cleaning	•	•	•	•	•	•	•	•
• Sweep function for continuous shifting of the maximum sound pressures and bringing about more homogenous sound distribution in the cleaning bath	•	•	•	•	•	•	•	•
• Switchable pulse function to intensify the ultrasonic cleaning effect In addition, optimization of readiness for operation (reaching the cavitation threshold) and after replacing the basket (reduction in cleaning time)	•	•	•	•	•	•	•	•
• Dynamic function: The sweep and pulse functions run alternately on an automatic basis. The ultrasound output is increased by up to 20%. At the same time, the uniform distribution of ultrasound in the ultrasonic bath enhances the cleaning effect.	•	•	•	•	•		•	•
• Heating with temperature regulation (30°C-80°C)	•	•	•	•	•	•	•	•
• Temperature-controlled ultrasound function: the ultrasound starts automatically when the preselected temperature is reached	•	•	•	•	•	•	•	•
• Automatic safety shutdown after 12 hours of operation to avoid accidental continuous operation	•	•	•	•	•	•	•	•
• Automatic safety shutdown at bath temperature of 90° to protect from excessive temperature	•	•	•	•	•	•	•	•
• Display of the set values and the actual values on the LED display	•	•	•	•	•	•	•	•
• Housing made of stainless steel	•	•	•	•	•	•	•	•
• Rollers with a parking brake to move the device when it is empty	•	•	•	•	•	•	•	•
• Stainless steel liquid drain on the device side	•	•	•	•	•		•	•
• Uniform exposure of the material to be cleaned to ultrasound on two sides						•		
• Stainless steel liquid drain on the device side	•	•	•	•	•		•	•
• Stainless steel liquid drain with brass ball valve on the device side						•		

Technical data:									
Elmasonic xtra ST	300H	500H	600H	600H	800H	1400H	1600H	1900S	2500H
Mechanical data									
Max. volume of trough (L)	30	50	58	58	83	126	162	187	255
Working volume of trough (L)	22	42	45	45	70	97	133	134	215
Internal dimensions of trough W x D x H (approximate in mm)	300/300/300	300/300/500	500/330/350	500/330/350	500/330/500	600/600/350	600/600/450	410/650/720	750/650/520
External dimensions of device W x D x H (approximate in mm)	500/550/936	500/550/936	670/580/936	670/580/936	670/580/936	885/850/936	885/850/936	615/900/940	1035/900/936
Weight (kg)	40	45	55	56	61	87	93	75	107
Max. basket loading (kg)	12	12	25	25	40	50	50	40	50
Ball valve (")	3/4	3/4	3/4	3/4	3/4	1	1	3/4	1
Electrical data									
Mains voltage (Vac)	230-240 (50/60Hz)	230-240 (50/60Hz)	230-240 (50/60Hz)	3x400 V/N/PE 50Hz 3x200-208 V/PE 60Hz	3x400 V/N/PE 50Hz 3x200-208 V/PE 60Hz	3x400 V/N/PE 50Hz 3x200-208 V/PE 60Hz	3x400 V/N/PE 50Hz 3x200-208 V/PE 60Hz	230-240 (50/60Hz)	3x400 V/N/PE 50Hz 3x200-208 V/PE 60Hz
Ultrasound frequency (kHz)	25/45	25/45	25/45	25/45	25/45	25/45	25/45	25/45	25/45
Total power consumption (W)	2000	2000	2400	3800	5200	6800	9500	3350	9500
Effective ultrasound output (ultrasound/pulse/mode) (W)	480 (25/45 kHz)	540 (25 kHz) 600 (45 kHz)	800 (25 kHz) 900 (45 kHz)	800 (25 kHz) 900 (45 kHz)	900 (25 kHz) 1000 (45 kHz)	1440 (25/45 kHz)	1600 (25 kHz) 1800 (45 kHz)	1000 (25/45 kHz)	1600 (25 kHz) 1800 (45 kHz)
Max. peak ultrasound output * (ultrasound/pulse/mode) (W)	1920 (25/45 kHz)	1920 (25/45 kHz)	3200 (25 kHz) 3600 (45 kHz)	3200 (25 kHz) 3600 (45 kHz)	3600 (25 kHz) 4000 (45 kHz)	5760 (25/45 kHz)	6400 (25 kHz) 7200 (45 kHz)	4000 (25/45 kHz)	6400 (25 kHz) 7200 (45 kHz)
Effective ultrasound output (dynamic mode) (W)	600	600	1000	1000	1000	1800	2000	-	2000
Max. peak ultrasound output * (dynamic mode) (W)	2400	2400	4000	4000	4000	7200	8000	-	8000
Heating power (W)	1400	1400	1400	2800	4200	5000	7500	2300	7500
* Due to the signal shape, four times the value results for the maximum peak value of ultrasound output									
Noise level									
Sound pressure level (L <sub>pAU</sub> )**	<b>&lt;80 dB</b> ** Measured sound pressure level with basket and noise protection cover at a distance of 1 metre								
Ultrasound level (L <sub>pZ</sub> )**	<b>&lt;110 dB</b> ** Measured sound pressure level with basket and noise protection cover at a distance of 1 metre								

**Accessories:**

Elmasonic xtra ST		300H	500H	600H	600H	800H	1400H	1600H	1900S	2500H
	Device cover (to put on) <b>Item No.</b>	107 68 13	107 68 13	107 68 14	107 68 14	107 68 14	107 68 10	107 68 10	102 94 29	107 68 07
	Sound protection cover (hinged lid) <b>Item No.</b>	107 62 13	107 62 13	107 62 11	107 62 11	107 62 11	107 62 06	107 62 06	-	107 62 02
	Stainless steel basket (W x D x H mm): Mesh (mm): <b>Item No.</b>	255/230/170 10x10x1.6 102 73 39	255/230/370 10x10x1.6 107 62 53	400/255/220 10x10x1.6 102 65 84	400/255/220 10x10x1.6 102 65 84	400/255/370 10x10x1.6 102 73 49	490/525/210 10x10x1.6 102 73 50	480/525/300 10x10x1.6 102 73 51	-	630/575/370 10x10x1.6 102 73 52
	Basket insert (bulk material) Mesh (mm): <b>Item No.</b>	7x7x1 103 16 57	7x7x1 103 16 57	7x7x1 103 16 55	7x7x1 103 16 55	7x7x1 103 16 56	7x7x1 103 16 58	7x7x1 103 16 60	-	7x7x1 103 16 65
	Stainless steel basket *** (W x D x H) mm Mesh: <b>Item No.</b>	-	-	-	-	-	-	-	360/560/240 12x12x1.5 102 94 28	-
	Jewellery holder <b>Item No.</b>	104 54 59	104 54 59	104 54 59	104 54 59	104 54 59	-	-	-	-

\*\*\* Illustration of stainless steel basket including basket insert, mesh grid for basket insert 43x43x3 (mm)

We reserve the right to make technical and visual modifications 09/2016