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B L A S T

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GRS SYSTEM 10 - STEEL GRIT BLAST AND RECOVERY SYSTEM

Machine identification - GRS System 10

Engine - John Deere 250 HP @ 2500 RPM

Hydraulic System - 1700 psi, 50 gpm @ 2350 rpm

Hydraulic Controls

- Manual valves, with one main on/off control.

Electrical System

- 100 Amps @ 12VDC charging/starting

- 24 VDC I/O control system

Blow Down Pneumatics

- 15 cfm @ 100 psi

Vacuum Blower

- Roots 721 DVJ

- 3500 cfm @ 18" Hg. - 27" Hg. maximum pressure

Dust Collector

- Filter area: 1:1 nominal @ 3500 cfm air flow

- Six filters

Classification

- 18,000 lbs./hr. maximum metered flow

- Knock out hopper with 1" screen

- Particle size to 3/16" in rotary scalper

- Dual magnetic drum separation

- Final air wash

Controls

- GE/ FANUC PLC Monitors system functions

Process Material

- Carbon steel blast media

Pnuematic Transfer

- 59 UARI Roots Blower, 800 cfm

Blast Media Storage

- Approximately 22,000 lbs

Trailer

- 35 ton triple axle single drop, 42 ft long,

Transport weight - 44,000 lbs

Blast Outlets

- Available with 4 or 6 blast outlets