



Revision Number: 002.1

Issue date: 11/19/2019

**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** LOCTITE EA 9396C-2 AERO PART A  
 QT known as EA 9396/C2 PART A  
 QUART

**Product type/use:** Adhesive for the Aerospace Industry

**Restriction of Use:** None identified

**Company address:**  
 Henkel Corporation  
 One Henkel Way  
 Rocky Hill, Connecticut 06067

**IDH number:** 937155

**Item number:** AA9323016

**Region:** United States

**Contact information:**  
 Telephone: +1 (860) 571-5100  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**WARNING:** CAUSES SKIN IRRITATION.  
 MAY CAUSE AN ALLERGIC SKIN REACTION.  
 CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

**PICTOGRAM(S)**



**Precautionary Statements**

**Prevention:** Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

**Response:** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

**Storage:** Not prescribed

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
Tetraglycidyl diaminodiphenylmethane	28768-32-3	30 - 60
Epoxy resin	Proprietary	30 - 60
Modified epoxy resin	Unknown	10 - 30

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

## 4. FIRST AID MEASURES

<b>Inhalation:</b>	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
<b>Ingestion:</b>	Get immediate medical attention. Do not induce vomiting.
<b>Symptoms:</b>	See Section 11.
<b>Notes to physician:</b>	Treat symptomatically and supportively.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear full protective clothing. Wear self-contained breathing apparatus.
<b>Unusual fire or explosion hazards:</b>	May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.
<b>Hazardous combustion products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

## 7. HANDLING AND STORAGE

- Handling:** Avoid contact with eyes, skin and clothing. Use only with adequate ventilation. For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part A at temperatures greater than 80 °C (176 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.
- Storage:** Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Tetraglycidyl diaminodiphenylmethane	None	None	None	None
Epoxy resin	None	None	None	None
Modified epoxy resin	None	None	None	None

- Engineering controls:** Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.
- Respiratory protection:** If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided. Observe OSHA regulations for respirator use (29 CFR 1910.134).
- Eye/face protection:** Wear safety glasses; chemical goggles (if splashing is possible).
- Skin protection:** Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state:** Liquid
- Color:** Blue
- Odor:** Mild
- Odor threshold:** Not available.
- pH:** Neutral
- Vapor pressure:** Nil
- Boiling point/range:** Not determined
- Melting point/ range:** Not determined
- Specific gravity:** 1.19
- Vapor density:** > 1
- Flash point:** > 93 °C (> 199.4 °F)
- Flammable/Explosive limits - lower:** Not available.
- Flammable/Explosive limits - upper:** Not available.
- Autoignition temperature:** Not applicable
- Flammability:** Not applicable
- Evaporation rate:** Not determined
- Solubility in water:** Negligible
- Partition coefficient (n-octanol/water):** Not determined
- VOC content:** < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)
- Viscosity:** Not available.
- Decomposition temperature:** Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable at normal conditions.
<b>Hazardous reactions:</b>	May occur.
<b>Hazardous decomposition products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
<b>Incompatible materials:</b>	This product may react with strong acids or oxidizing agents. Amines.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	To avoid thermal decomposition, do not overheat. Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

**Potential Health Effects/Symptoms**

<b>Inhalation:</b>	May cause respiratory tract irritation.
<b>Skin contact:</b>	This product may cause irritation to the skin. This product may cause an allergic skin reaction.
<b>Eye contact:</b>	This product may cause irritation to the eyes.
<b>Ingestion:</b>	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Tetraglycidyl diaminodiphenylmethane	None	Allergen, Blood, Central nervous system, Gastrointestinal, Irritant, Kidney, Liver, Mutagen, Nervous System
Epoxy resin	None	Allergen, Irritant
Modified epoxy resin	None	No Data

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Tetraglycidyl diaminodiphenylmethane	No	No	No
Epoxy resin	No	No	No
Modified epoxy resin	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Toxic to aquatic organisms

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

**Hazardous waste number:** Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Environmentally hazardous substance, liquid, n.o.s. (Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

### Water Transportation (IMO/IMDG)

**Proper shipping name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III  
**Marine pollutant:** Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin  
**Exceptions:** Classified per IMDG Amendment 34; Effective Jan 1, 2010.

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** None above reporting de minimis.

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer.

### Canada Regulatory Information

**CEPA DSL/NDSL Status:** One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

**Prepared by:** Regulatory Affairs

**Issue date:** 11/19/2019

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Revision Number: 003.4

Issue date: 02/21/2019

**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>LOCTITE EA 9396C-2 AERO PART B PT known as EA 9396/C2 PART B PINT</b>	<b>IDH number:</b>	937156
<b>Product type/use:</b>	Adhesive for the Aerospace Industry	<b>Item number:</b>	AB9323015
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	<b>Contact information:</b>	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** HARMFUL IF SWALLOWED.  
TOXIC IN CONTACT WITH SKIN.  
CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
FATAL IF INHALED.  
MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
ACUTE TOXICITY INHALATION	2
ACUTE TOXICITY DERMAL	3
SKIN CORROSION	1A
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2

**PICTOGRAM(S)**



**Precautionary Statements**

**Prevention:** Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. [In case of inadequate ventilation] wear respiratory protection.

**Response:** IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if you feel unwell. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing.

**Storage:** Store in a well-ventilated place. Keep container tightly closed. Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
2,2'-Dimethyl-4,4'-methylenebis(cyclohexylamine)	6864-37-5	30 - 60
4,4'-Methylenebis(cyclohexylamine)	1761-71-3	30 - 60
Diaminocyclohexane, 1,2-	694-83-7	10 - 30
2-Ethyl-4-methyl-1H-imidazole-1-propionitrile	23996-25-0	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

**Inhalation:** If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.

**Skin contact:** Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.

**Eye contact:** In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.

**Ingestion:** Do not induce vomiting. Get immediate medical attention. Never give anything by mouth to a victim who is unconscious or is having convulsions.

**Symptoms:** See Section 11.

**Notes to physician:** Treat symptomatically and supportively.

### 5. FIRE FIGHTING MEASURES

**Extinguishing media:** Water spray (fog), foam, dry chemical or carbon dioxide.

**Special firefighting procedures:** Wear full protective clothing. Wear self-contained breathing apparatus.

**Unusual fire or explosion hazards:** May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.



**Hazardous combustion products:**

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:**

Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.

**Clean-up methods:**

Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

## 7. HANDLING AND STORAGE

**Handling:**

Avoid contact with eyes, skin and clothing. Use only with adequate ventilation. For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part A at temperatures greater than 80 °C (176 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.

**Storage:**

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
2,2'-Dimethyl-4,4'-methylenebis(cyclohexylamine)	None	None	None	None
4,4'-Methylenebis(cyclohexylamine)	None	None	None	None
Diaminocyclohexane, 1,2-	None	None	None	None
2-Ethyl-4-methyl-1H-imidazole-1-propionitrile	None	None	None	None

**Engineering controls:**

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

**Respiratory protection:**

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

**Eye/face protection:**

Wear chemical goggles; face shield (if splashing is possible).

**Skin protection:**

Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:**

Liquid

**Color:**

Blue

**Odor:**

mild

**Odor threshold:**

Not available.

**pH:**

Alkaline

<b>Vapor pressure:</b>	0.01 mm hg
<b>Boiling point/range:</b>	Not determined
<b>Melting point/ range:</b>	Not determined
<b>Specific gravity:</b>	0.98
<b>Vapor density:</b>	> 1
<b>Flash point:</b>	> 93 °C (> 199.4 °F)
<b>Flammable/Explosive limits - lower:</b>	Not determined
<b>Flammable/Explosive limits - upper:</b>	Not determined
<b>Autoignition temperature:</b>	Not determined
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not determined
<b>Solubility in water:</b>	Negligible
<b>Partition coefficient (n-octanol/water):</b>	Not determined
<b>VOC content:</b>	< 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable at normal conditions.
<b>Hazardous reactions:</b>	May occur.
<b>Hazardous decomposition products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
<b>Incompatible materials:</b>	Strong acids and oxidizing agents. Avoid contact with amines.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Avoid excessive heat and ignition sources.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes
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### Potential Health Effects/Symptoms

**Inhalation:** Mists, vapors or liquid may cause severe irritation or burns. Harmful if inhaled; may cause delayed lung damage.

**Skin contact:** This product is severely irritating to the skin and may cause burns. Repeated or prolonged skin contact may result in allergic sensitization.

**Eye contact:** This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness.

**Ingestion:** Ingestion of aqueous solution causes gastrointestinal burns. Harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
2,2'-Dimethyl-4,4'-methylenebis(cyclohexylamine)	None	Brain, Corrosive, Irritant, Liver, Lung, Muscle, Skin
4,4'-Methylenebis(cyclohexylamine)	None	Irritant, Allergen
Diaminocyclohexane, 1,2-	None	Irritant
2-Ethyl-4-methyl-1H-imidazole-1-propionitrile	None	Allergen, Reproductive

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
2,2'-Dimethyl-4,4'-methylenebis(cyclohexylamine)	No	No	No
4,4'-Methylenebis(cyclohexylamine)	No	No	No
Diaminocyclohexane, 1,2-	No	No	No
2-Ethyl-4-methyl-1H-imidazole-1-propionitrile	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Harmful to aquatic organisms.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

**Hazardous waste number:** This product, if discarded, may be characterized as a RCRA corrosive waste, D002.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Corrosive liquids, toxic, n.o.s. (2,2-Dimethyl-4,4-methylenebis-cyclohexylamine, 4,4-methylenebis-cyclohexylamine)

**Hazard class or division:** 8 (6.1)

**Identification number:** UN 2922

**Packing group:** II

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Corrosive liquid, toxic, n.o.s. (2,2-Dimethyl-4,4-methylenebis-cyclohexylamine, 4,4-methylenebis-cyclohexylamine)

**Hazard class or division:** 8 (6.1)

**Identification number:** UN 2922

**Packing group:** II

**Water Transportation (IMO/IMDG)**

<b>Proper shipping name:</b>	CORROSIVE LIQUID, TOXIC, N.O.S. (2,2-Dimethyl-4,4-methylenebis-cyclohexylamine, 4,4-methylenebis-cyclohexylamine)
<b>Hazard class or division:</b>	8 (6.1)
<b>Identification number:</b>	UN 2922
<b>Packing group:</b>	II
<b>Marine pollutant:</b>	2,2-Dimethyl-4,4-methylenebis-cyclohexylamine, 4,4-methylenebis-cyclohexylamine

<b>15. REGULATORY INFORMATION</b>
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**United States Regulatory Information**

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Delayed Health
<b>CERCLA/SARA Section 313:</b>	None above reporting de minimis.
<b>California Proposition 65:</b>	This product contains a chemical known in the State of California to cause cancer.

**Canada Regulatory Information**

<b>CEPA DSL/NDSL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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<b>16. OTHER INFORMATION</b>
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**This safety data sheet contains changes from the previous version in sections:** New Material Safety Data Sheet format.

**Prepared by:** Regulatory Affairs

**Issue date:** 02/21/2019

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