

Revision Number: 003.1 Issue date: 05/04/2016

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 934NA AERO PART A PT ID

known as EA 934NA PART A PINT

Product type: Adhesive for the Aerospace Industry

Restriction of Use: None identified

Company address: Henkel Corporation

One Henkel Way

Rocky Hill, Connecticut 06067

IDH number: 936942

Item number: AA9174015
Region: United States

Contact information: Telephone: (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711

TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: HARMFUL IF SWALLOWED.

CAUSES SKIN IRRITATION.

MAY CAUSE AN ALLERGIC SKIN REACTION.

CAUSES SERIOUS EYE IRRITATION.

MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

IDH number: 936942

Prevention: Avoid breathing dust or fumes. Wash affected area thoroughly after handling. Do not eat, drink

or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated

work clothing should not be allowed out of the workplace. Wear protective gloves, eye

protection, and face protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN: Wash with plenty of

water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists:

Get medical attention. Take off contaminated clothing.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*	
Triglycidyl-p-aminophenol	5026-74-4	30 - 60	
Aluminum	7429-90-5	30 - 60	
Epoxy resin	Proprietary	10 - 30	
Glass, oxide, chemicals	65997-17-3	5 - 10	
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5	
Treated fumed silica	67762-90-7	1 - 5	

^{*} Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: If inhaled, immediately remove the affected person to fresh air. If symptoms

develop and persist, get medical attention.

Skin contact: Remove contaminated clothing and footwear. Immediately wash skin

thoroughly with soap and water. If symptoms develop and persist, get medical

attention.

Eye contact: In case of contact with the eyes, rinse immediately with plenty of water for 15

minutes, and seek immediate medical attention.

Ingestion: Get immediate medical attention. Do not induce vomiting. Never give anything

by mouth to a victim who is unconscious or is having convulsions.

Symptoms: See Section 11.

Notes to physician: Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear full protective clothing. Wear self-contained breathing apparatus.

Unusual fire or explosion hazards: May liberate large quantities of dense, foul-smelling smoke which may contain

unidentified toxic gasses.

Hazardous combustion products: Upon decomposition, this product emits carbon monoxide, carbon dioxide

and/or low molecular weight hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Wear appropriate

protective equipment and clothing during clean-up. Do not allow product to

enter sewer or waterways.

Clean-up methods: Scrape up spilled material and place in a closed container for disposal.

Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling: For the Part A plus Part B adhesive mixture, follow curing schedule as

recommended in product literature. Do not heat Part A at temperatures greater than 80 °C (176 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.

Storage: For safe storage, store between 0 °C (32°F) and 5 °C (41°F)

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Refrigerated storage is recommended to maintain

product quality.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Triglycidyl-p-aminophenol	None	None	None	None
Aluminum	1 mg/m3 TWA Respirable fraction.	5 mg/m3 PEL (as Al) Respirable dust. 15 mg/m3 PEL (as Al) Total dust.	None	None
Epoxy resin	None	None	None	None
Glass, oxide, chemicals	None	None	None	None
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 0.8 mg/m3 TWA	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None

Engineering controls: Work should be done in an adequately ventilated area (i.e., ventilation

sufficient to maintain concentrations below one half of the PEL and other relevant standards). Local exhaust ventilation is recommended when general

ventilation is not sufficient to control airborne contamination.

Respiratory protection: When dusts or thermal processing fumes are generated and ventilation is not

sufficient to effectively remove them, appropriate NIOSH/MSHA approved

respiratory protection must be provided.

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and

boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Solid Color: Grav Odor: Slight Odor threshold: Not available. Neutral pH: Vapor pressure: Not applicable Boiling point/range: Not determined Melting point/ range: Not determined

Specific gravity: 1.55
Vapor density: > 1

Flash point: > 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower: Not determined
Flammable/Explosive limits - upper: Not determined
Autoignition temperature: Not determined
Flammability: Not applicable
Evaporation rate: Not determined
Solubility in water: Slight

Partition coefficient (n-octanol/water): Not determined

VOC content: < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)

Viscosity: Not available.

Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable at normal conditions.

Hazardous reactions: May occur.

Hazardous decomposition

products:

IDH number: 936942

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low

molecular weight hydrocarbons. Oxides of nitrogen.

Incompatible materials: Keep away from strong oxidizing agents, strong Lewis or mineral acids.

Reactivity: Not available.

Conditions to avoid: Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do

not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these

precautions may result in excessive heat build-up causing an exotherm.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation.

Skin contact: This product may cause irritation to the skin. This product may cause an allergic skin reaction.

Eye contact: This product may cause irritation to the eyes.

Ingestion: Not a relevant route of exposure. Ingestion may cause gastrointestinal irritation, nausea,

vomiting and diarrhea.

zardous Component(s) LD50s and LC50s		Immediate and Delayed Health Effects		
Triglycidyl-p-aminophenol	None	Allergen, Irritant, Mutagen		
Aluminum	None	Central nervous system, Irritant, Lung		
Epoxy resin	None	Allergen, Irritant		
Glass, oxide, chemicals	None	Allergen, Respiratory		
Silica, amorphous, fumed, crystal-free	None	Nuisance dust		
Treated fumed silica	None	Irritant		

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Triglycidyl-p-aminophenol	No	No	No
Aluminum	No	No	No
Epoxy resin	No	No	No
Glass, oxide, chemicals	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
Treated fumed silica	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Toxic to aquatic organisms

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Material, if discarded, is not expected to be a characteristic hazardous waste

under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated

Hazard class or division:
Identification number:
None
Packing group:
None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, solid, n.o.s. (Triglycidyl-p-aminophenol,

Bisphenol-F Epichlorhydrin resin)

Hazard class or division: 9

Identification number: UN 3077
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Triglycidyl-p-

aminophenol, Bisphenol-F Epichlorhydrin resin)

Hazard class or division: 9

Identification number: UN 3077
Packing group: III

Marine pollutant:Triglycidyl-p-aminophenol, Bisphenol-F Epichlorhydrin resinExceptions:Classified per IMDG Amendment 34; Effective Jan 1, 2010.

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12 (b) Export Notification: Triglycidyl-p-aminophenol (CAS# 5026-74-4).

CERCLA/SARA Section 302 EHS:

CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: This product contains the following

This product contains the following toxic chemicals subject to the reporting requirements of

section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40

CFR 372). Aluminum (CAS# 7429-90-5).

None above reporting de minimis.

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic

Substances List.

IDH number: 936942 Product name: LOCTITE EA 934NA AERO PART A PT known as EA 934NA PART A PINT

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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Mark Mau, Regulatory Affairs Specialist

Issue date: 05/04/2016

IDH number: 936942

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Revision Number: 002.6 Issue date: 10/24/2016

1. PRODUCT AND COMPANY IDENTIFICATION

IDH number:

Product name: LOCTITE EA 934NA AERO PART B

4OZ known as EA 934NA PART B 4 OZ

Product type: Adhesive for the Aerospace Industry

Restriction of Use:

Company address: Henkel Corporation One Henkel Way

Rocky Hill, Connecticut 06067

None identified

Item number: AB9174013 Region: United States

Contact information: Telephone: (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC

936943

1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

MAY CAUSE AN ALLERGIC SKIN REACTION.

MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING

DIFFICULTIES IF INHALED.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling.

Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. In case of inadequate ventilation wear respiratory

protection.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off Response:

> immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If

experiencing respiratory symptoms: Call a poison center or physician. Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	68082-29-1	60 - 100
Diethylenetriamine	111-40-0	10 - 30
Triethylenetetramine	112-24-3	1 - 5

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: If inhaled, immediately remove the affected person to fresh air. If symptoms

develop and persist, get medical attention.

Skin contact: Remove contaminated clothing and footwear. Immediately wash skin

thoroughly with soap and water. If symptoms develop and persist, get medical

attention.

Eye contact: In case of contact with the eyes, rinse immediately with plenty of water for 15

minutes, and seek immediate medical attention.

Ingestion: Get immediate medical attention. Do not induce vomiting. Never give anything

by mouth to a victim who is unconscious or is having convulsions.

Symptoms: See Section 11.

Notes to physician: Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear full protective clothing. Wear self-contained breathing apparatus.

Unusual fire or explosion hazards: May liberate large quantities of dense, foul-smelling smoke which may contain

unidentified toxic gasses.

Hazardous combustion products: Upon decomposition, this product emits carbon monoxide, carbon dioxide

and/or low molecular weight hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Wear appropriate

protective equipment and clothing during clean-up. Do not allow product to

enter sewer or waterways.

Clean-up methods: Absorb spill with inert material. Shovel material into appropriate container for

disposal. Dispose of according to Federal, State and local governmental

regulations.

7. HANDLING AND STORAGE

Handling: For the Part A plus Part B adhesive mixture, follow curing schedule as

recommended in product literature. Do not heat Part B at temperatures greater than 100 °C (212 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full. Do not cut,

grind, weld, or drill on or near this container.

Storage: For safe storage, store between 0 °C (32°F) and 25 °C (77°F)

Keep container tightly closed and in a cool, well-ventilated place away from

incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	None	None	None	None
Diethylenetriamine	(SKIN) 1 ppm TWA	None	None	None
Triethylenetetramine	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None

Engineering controls: Provide local and general exhaust ventilation to effectively remove and

prevent buildup of any vapors or mists generated from the handling of this

product.

Respiratory protection: If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or

vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection: Wear chemical goggles; face shield (if splashing is possible).

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and

boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:LiquidColor:AmberOdor:ammoniacalOdor threshold:Not available.pH:Not determined

Vapor pressure: < 1.0 mm hg (20 °C (68°F))

Boiling point/range: 207 °C (404.6 °F)
Melting point/ range: Not determined

Specific gravity: 0.96

Vapor density: Not determined > 93 °C (> 199.4 °F) Flash point: Flammable/Explosive limits - lower: Not determined Flammable/Explosive limits - upper: Not determined Autoignition temperature: Not determined Flammability: Not applicable **Evaporation rate:** Not determined Solubility in water: Soluble Partition coefficient (n-octanol/water): Not determined

VOC content: < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)

Viscosity: Not available.

IDH number: 936943 Product name: LOCTITE EA 934NA AERO PART B 4OZ known as EA 934NA PART B 4 OZ

Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable at normal conditions.

Hazardous reactions: May occur.

Hazardous decomposition

products:

IDH number: 936943

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low

molecular weight hydrocarbons. Oxides of nitrogen.

Incompatible materials: Keep away from strong oxidizing agents, strong Lewis or mineral acids.

Reactivity: Not available.

Conditions to avoid: Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do

not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these

precautions may result in excessive heat build-up causing an exotherm.

11. TOXICOLOGICAL INFORMATION

Product toxicity data: Henkel is not aware of any toxicity data on the specific mixture of chemical components

contained in this product.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: Mists, vapors or liquid may cause severe irritation or burns.

Skin contact: This product is severely irritating to the skin and may cause burns. This product may cause an

allergic skin reaction.

Eye contact: This product is severely irritating to the eyes and may cause irreversible damage including

burns and blindness.

Ingestion: Ingestion may produce burns to the lips, oral cavity, upper airway, esophagus and possibly the

digestive tract.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	None	No Records
Diethylenetriamine	Oral LD50 (Rat) Approximate 1,140 mg/kg Oral LD50 (Rat) = 1,080 mg/kg Oral LD50 (Rat) = 2.33 g/kg	Allergen, Irritant, Eyes
Triethylenetetramine	None	Allergen, Corrosive, Developmental, Irritant, Mutagen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	No	No	No
Diethylenetriamine	No	No	No
Triethylenetetramine	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Material, if discarded, is not expected to be a characteristic hazardous waste

under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethylenetriamine, Triethylenetetramine)

Hazard class or division:
Identification number:
UN 2735
Packing group:

International Air Transportation (ICAO/IATA)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethylenetriamine, Triethylenetetramine)

Hazard class or division: 8
Identification number: UN 2735
Packing group: II

Water Transportation (IMO/IMDG)

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Diethylenetriamine, Triethylenetetramine,

C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer)

Hazard class or division: 8
Identification number: UN 2735
Packing group: II

Marine pollutant: C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS:
CERCLA/SARA Section 311/312:
CERCLA/SARA Section 313:

None above reporting de minimis.
None above reporting de minimis.

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic

Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: This Safety Data Sheet contains changes from the previous version in Section(s): 14

Prepared by: Mark Mau, Regulatory Affairs Specialist

Issue date: 10/24/2016

IDH number: 936943 Product name: LOCTITE EA 934NA AERO PART B 4OZ known as EA 934NA PART B 4 OZ

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Product name: LOCTITE EA 934NA AERO PART B 4OZ known as EA 934NA PART B 4 OZ

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IDH number: 936943