Safety Data Sheet



Revision Number: 003.4

Issue date: 04/10/2018

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Product type: Restriction of Use: Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067

LOCTITE EA 934NA PART A Adhesive for the Aerospace Industry None identified

IDH number: 936944 Item number: AA9174016 Region: United States Contact information: Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

	EMERGENCY OVERVIEW
WARNING:	HARMFUL IF SWALLOWED.
	CAUSES SKIN IRRITATION.
	MAY CAUSE AN ALLERGIC SKIN REACTION.
	CAUSES SERIOUS EYE IRRITATION.
	SUSPECTED OF CAUSING GENETIC DEFECTS.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
GERM CELL MUTAGENICITY	2

PICTOGRAM(S)	

Precautionary Statements

Prevention:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust or fumes. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.
Response:	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention, attention. Take off contaminated clothing.
Storage:	Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*	
Triglycidyl-p-aminophenol	5026-74-4	30 - 40	
Aluminum	7429-90-5	30 - 40	
Phenol polymer with formaldehyde, glycidyl ether	28064-14-4	20 - 30	
Glass, oxide, chemicals	65997-17-3	5 - 10	
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5	
Treated fumed silica	67762-90-7	1 - 5	

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4.	FIRST AID MEASURES
Inhalation:	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medic attention.
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 18 minutes, and seek immediate medical attention.
Ingestion:	Get immediate medical attention. Do not induce vomiting. Never give anythi by mouth to a victim who is unconscious or is having convulsions.
Symptoms:	See Section 11.
Notes to physician:	Treat symptomatically and supportively.
5. F	IRE FIGHTING MEASURES
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	May liberate large quantities of dense, foul-smelling smoke which may conta unidentified toxic gasses.
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
Clean-up methods:	Scrape up spilled material and place in a closed container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:

For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part A at temperatures greater than 80 °C (176 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.

Storage:

For safe storage, store between 0 °C (32°F) and 5 °C (41°F) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Refrigerated storage is recommended to maintain product quality.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Triglycidyl-p-aminophenol	None	None	None	None
Aluminum	1 mg/m3 TWA Respirable fraction.	15 mg/m3 PEL (as Al) Total dust. 5 mg/m3 PEL (as Al) Respirable fraction. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
Phenol polymer with formaldehyde, glycidyl ether	None	None	None	None
Glass, oxide, chemicals	None	None	None	None
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 0.8 mg/m3 TWA	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None

	Respirable fraction.	Respirable fraction.		
Engineering controls:	Work should be done in an adequately ventilated area (i.e., ventilation sufficient to maintain concentrations below one half of the PEL and other relevant standards). Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.			
Respiratory protection:	sufficier	lusts or thermal processin to effectively remove the ory protection must be protected as a second structure of the second struc	nem, appropriate NIOSH	
Eye/face protection:	Safety g	goggles or safety glasses	with side shields.	
Skin protection:		npervious gloves for prole re recommended.	onged contact. Use of in	npervious apron and

9. PHYSICAL AND CHEMICAL PROPERTIES

Odor:SOdor threshold:NpH:NVapor pressure:NBoiling point/range:NMelting point/range:NSpecific gravity:1Vapor density:>Flash point:>Flammable/Explosive limits - lower:NFlammable/Explosive limits - upper:NAutoignition temperature:NFlammability:NEvaporation rate:NSolubility in water:SPartition coefficient (n-octanol/water):NVOC content:Viscosity:N	ray light ot available. eutral ot applicable ot determined ot determined 55
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10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	May occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
Incompatible materials:	Keep away from strong oxidizing agents, strong Lewis or mineral acids.
Reactivity:	Not available.
Conditions to avoid:	Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:

Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation.
Skin contact:	This product may cause irritation to the skin. This product may cause an allergic skin reaction.
Eye contact:	This product may cause irritation to the eyes.
Ingestion:	Not a relevant route of exposure. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Triglycidyl-p-aminophenol	None	Allergen, Irritant, Mutagen
Aluminum	None	Central nervous system, Irritant, Lung
Phenol polymer with formaldehyde, glycidyl ether	None	Allergen, Irritant
Glass, oxide, chemicals	None	Allergen, Respiratory
Silica, amorphous, fumed, crystal-free	None	Nuisance dust
Treated fumed silica	None	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Triglycidyl-p-aminophenol	No	No	No
Aluminum	No	No	No
Phenol polymer with formaldehyde, glycidyl ether	No	No	No
Glass, oxide, chemicals	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
Treated fumed silica	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information:

Toxic to aquatic organisms

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Hazardous waste number:

Dispose of according to Federal, State and local governmental regulations.

Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

Proper shipping name:	No
Hazard class or division:	No
Identification number:	No
Packing group:	No

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International Air Transportation (ICAO/IATA) Proper shipping name:

Hazard class or division: Identification number: Packing group:

Environmentally hazardous substance, solid, n.o.s. (Triglycidyl-p-aminophenol, Bisphenol-F Epichlorhydrin resin) UN 3077 Ш

Proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Triglycidyl-p aminophenol, Bisphenol-F Epichlorhydrin resin)
Hazard class or division:	9
Identification number:	UN 3077
Packing group:	111
Marine pollutant:	Triglycidyl-p-aminophenol, Bisphenol-F Epichlorhydrin resin
Exceptions:	Classified per IMDG Amendment 34; Effective Jan 1, 2010.

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: TSCA 12 (b) Export Notification:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory. Triglycidyl-p-aminophenol (CAS# 5026-74-4).
	$\operatorname{Highydidy}_{\mathcal{P}}\operatorname{annihophenol}(\mathcal{O}\mathcal{A}\mathcal{G}\#\operatorname{Sol2}\mathcal{O}^{-1}\mathcal{A}\mathcal{A}).$
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis. Immediate Health, Delayed Health This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Aluminum (CAS# 7429-90-5).
California Proposition 65:	This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. This product contains a chemical known in the State of California to cause cancer.
Canada Regulatory Information	
CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Regulatory Affairs

Issue date: 04/10/2018

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Safety Data Sheet



Revision Number: 002.7

1. PRODUCT AND COMPANY IDENTIFICATION

IDH number:

Product name:

Product type: Restriction of Use: Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067

LOCTITE EA 934NA AERO PART B 4OZ known as EA 934NA PART B 4 OZ Adhesive for the Aerospace Industry None identified

Item number: AB9174013 Region: United States

Contact information: Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

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2. HAZARDS IDENTIFICATION

	EMERGENCY OVERVIEW
DANGER:	CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
	MAY CAUSE AN ALLERGIC SKIN REACTION.
	MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING
	DIFFICULTIES IF INHALED.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1



Precautionary Statements

Prevention:	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. In case of inadequate ventilation wear respiratory protection.
Response:	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Wash contaminated clothing before reuse.
Storage:	Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	68082-29-1	60 - 100
Diethylenetriamine	111-40-0	10 - 30
Triethylenetetramine	112-24-3	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4.	FIRST AID MEASURES
Inhalation:	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medic attention.
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 19 minutes, and seek immediate medical attention.
Ingestion:	Get immediate medical attention. Do not induce vomiting. Never give anythin by mouth to a victim who is unconscious or is having convulsions.
Symptoms:	See Section 11.
Notes to physician:	Treat symptomatically and supportively.
5. F	IRE FIGHTING MEASURES
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	May liberate large quantities of dense, foul-smelling smoke which may conta unidentified toxic gasses.
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
Clean-up methods:	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:

For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part B at temperatures greater than 100 °C (212 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full. Do not cut, grind, weld, or drill on or near this container.

Storage:

For safe storage, store between 0 °C (32°F) and 25 °C (77°F) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	None	None	None	None
Diethylenetriamine	(SKIN) 1 ppm TWA	None	None	None
Triethylenetetramine	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
Engineering controls:		t buildup of any vapors	aust ventilation to effectivel or mists generated from the	
Respiratory protection:			effectively prevent buildup SHA respiratory protection	
Eye/face protection:	Wear c	hemical goggles; face s	shield (if splashing is possil	ole).
Skin protection:		mpervious gloves for prate recommended.	olonged contact. Use of im	pervious apron and

9. PHYSICAL AND CHEMICAL PROPERTIES

Liquid

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Flammability: Evaporation rate: Solubility in water: Partition coefficient (n-octanol/water): VOC content: Viscosity:

Amber ammoniacal Not available. Not determined < 1.0 mm hg (20 °C (68°F)) 207 °C (404.6 °F) Not determined 0.96 Not determined > 93 °C (> 199.4 °F) Not determined Not determined Not determined Not applicable Not determined Soluble Not determined < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated) Not available.

Product name: LOCTITE EA 934NA AERO PART B 4OZ known as EA 934NA PART B 4 OZ Page 3 of 6

Decomposition temperature:

Not available.

	10. STABILITY AND REACTIVITY
Stability:	Stable at normal conditions.
Hazardous reactions:	May occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
Incompatible materials:	Keep away from strong oxidizing agents, strong Lewis or mineral acids.
Reactivity:	Not available.
Conditions to avoid:	Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

	TT. TOXICOLOGICAL INFORMATION
Product toxicity data:	Henkel is not aware of any toxicity data on the specific mixture of chemical components contained in this product.

11 TOVICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	Mists, vapors or liquid may cause severe irritation or burns.
Skin contact:	This product is severely irritating to the skin and may cause burns. This product may cause an
	allergic skin reaction.
Eye contact:	This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness.
Ingestion:	Ingestion may produce burns to the lips, oral cavity, upper airway, esophagus and possibly the digestive tract.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects	
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	None	No Records	
Diethylenetriamine	Oral LD50 (Rat) Approximate 1,140 mg/kg Oral LD50 (Rat) = 1,080 mg/kg Oral LD50 (Rat) = 2.33 g/kg	Allergen, Irritant, Eyes	
Triethylenetetramine	None	Allergen, Corrosive, Developmental, Irritant, Mutagen	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	No	No	No
Diethylenetriamine	No	No	No
Triethylenetetramine	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS Information provided is for unused product only. Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations. Hazardous waste number: Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA. **14. TRANSPORT INFORMATION** The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration. U.S. Department of Transportation Ground (49 CFR) Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethylenetriamine, Triethylenetetramine) Hazard class or division: 8 Identification number: UN 2735 Packing group: Ш International Air Transportation (ICAO/IATA) Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethylenetriamine, Triethylenetetramine) Hazard class or division: 8 Identification number: UN 2735 Packing group: Ш

 Water Transportation (IMO/IMDG) Proper shipping name:
 AMINES, LIQUID, CORROSIVE, N.O.S. (Diethylenetriamine, Triethylenetetramine, C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer)

 Hazard class or division:
 8

 Identification number:
 UN 2735

 Packing group:
 II

 Marine pollutant:
 C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act
TSCA 12 (b) Export Notification:	Inventory. None above reporting de minimis
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis. Immediate Health, Delayed Health None above reporting de minimis.
California Proposition 65:	No California Proposition 65 listed chemicals are known to be present.
Canada Regulatory Information	
CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Regulatory Affairs

Issue date: 04/10/2018

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