



Revision Number: 001.4

Issue date: 09/26/2014

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE EA 960F AERO PART A 25GR KIT known as EA 960F 25G E-Z Pak Part A	IDH number:	1515828
Product type:	Adhesive for the Aerospace Industry	Item number:	AA9375306
Restriction of Use:	None identified	Region:	United States
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information:	Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE CANCER.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
CARCINOGENICITY	1A

PICTOGRAM(S)



Precautionary Statements

Prevention:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust or fumes. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves. Use personal protective equipment as required.
Response:	IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Epoxy resin	Proprietary	30 - 60
Epoxy resin	Proprietary	10 - 30
Talc	14807-96-6	10 - 30
Quartz (SiO ₂)	14808-60-7	0.1 - 1

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
Eye contact:	Immediately flush eyes with water for at least 15 minutes, while holding eyelids open. Seek medical attention at once.
Ingestion:	Get immediate medical attention. Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions.
Symptoms:	See Section 11.
Notes to physician:	Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear full protective clothing. Wear self contained breathing apparatus.
Unusual fire or explosion hazards:	May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
Clean-up methods:	Scrape up spilled material and place in a closed container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Do not breathe fumes or dust from this material. For industrial use only.

Storage: For safe storage, store between 0 °C (32°F) and 25 °C (77°F) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epoxy resin	None	None	None	None
Epoxy resin	None	None	None	None
Talc	2 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.3 mg/m3 TWA Total dust.	None	50 ppm
Quartz (SiO ₂)	0.025 mg/m3 TWA Respirable fraction.	2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.3 mg/m3 TWA Total dust.	None	None

Engineering controls: Ventilation should effectively remove and prevent buildup of any dust generated from the handling of this product.

Respiratory protection: If ventilation is not sufficient to effectively prevent buildup of dust, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Solid
Color:	Tan
Odor:	Slight, Epoxy
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not applicable
Boiling point/range:	Not available.
Melting point/ range:	Not determined
Specific gravity:	1.58
Vapor density:	Not available.
Flash point:	> 93.89 °C (> 201°F) ; Estimated
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not applicable
Evaporation rate:	Not determined
Solubility in water:	Negligible
Partition coefficient (n-octanol/water):	Not determined
VOC content:	0 g/l (calculated)

Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable at normal conditions.

Hazardous reactions: Will not occur.

Hazardous decomposition products: Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

Incompatible materials: Keep away from strong oxidizing agents, strong Lewis or mineral acids.

Reactivity: Not available.

Conditions to avoid: Keep away from heat, ignition sources and incompatible materials. Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: Inhalation of dust generated by this material may cause respiratory tract irritation. May cause allergic respiratory reaction.

Skin contact: This product may cause irritation to the skin. May cause allergic skin reaction.

Eye contact: This product may cause irritation to the eyes.

Ingestion: Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Epoxy resin	None	Allergen, Irritant
Epoxy resin	None	Allergen, Irritant
Talc	None	Irritant, Lung, Some evidence of carcinogenicity
Quartz (SiO ₂)	None	Immune system, Lung, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epoxy resin	No	No	No
Epoxy resin	No	No	No
Talc	No	Group 2B	No
Quartz (SiO ₂)	Known To Be Human Carcinogen.	Group 1	No

12. ECOLOGICAL INFORMATION

Ecological information: Harmful to aquatic organisms.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:	Dispose of according to Federal, State and local governmental regulations.
Hazardous waste number:	Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Environmentally hazardous substance, solid, n.o.s. (Bisphenol-A Epichlorhydrin resin)
Hazard class or division:	9
Identification number:	UN 3077
Packing group:	III

Water Transportation (IMO/IMDG)

Proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
Hazard class or division:	9
Identification number:	UN 3077
Packing group:	III
Marine pollutant:	Bisphenol-A Epichlorhydrin resin
Exceptions:	Classified per IMDG Amendment 34; Effective Jan 1, 2010.

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA Section 313:	None above reporting de minimis
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Mark Mau, Regulatory Affairs Specialist

Issue date: 09/26/2014

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Revision Number: 001.6

Issue date: 09/26/2014

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE EA 960F AERO PART B 25GR KIT known as EA 960F 25G E-Z Pak Part B	IDH number:	1515829
Product type:	Epoxy Hardener	Item number:	AB9375307
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
MAY CAUSE AN ALLERGIC SKIN REACTION.
MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING
DIFFICULTIES IF INHALED.
MAY CAUSE CANCER.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1C
SERIOUS EYE DAMAGE	1
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1
CARCINOGENICITY	1A

PICTOGRAM(S)



Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust or fumes. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. Use personal protective equipment as required. In case of inadequate ventilation wear respiratory protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. IF exposed or concerned: Get medical attention. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Amine adduct	Proprietary	30 - 60
Talc	14807-96-6	10 - 30
Diethylenetriamine	111-40-0	5 - 10
Imidazole derivative	Proprietary	5 - 10
Phenol	108-95-2	1 - 5
Triethylenetetramine	112-24-3	1 - 5
Titanium dioxide	13463-67-7	1 - 5
Quartz (SiO ₂)	14808-60-7	0.1 - 1

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Ingestion:	Get immediate medical attention. Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions.
Symptoms:	See Section 11.
Notes to physician:	Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
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Clean-up methods:

Scrape up spilled material and place in a closed container for disposal.
Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:

Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Do not breathe fumes or dust from this material. For industrial use only.

Storage:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Amine adduct	None	None	None	None
Talc	2 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.3 mg/m3 TWA Total dust.	None	50 ppm
Diethylenetriamine	1 ppm TWA (SKIN)	None	None	None
Imidazole derivative	None	None	None	None
Phenol	5 ppm TWA (SKIN)	5 ppm (19 mg/m3) PEL (SKIN)	None	None
Triethylenetetramine	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
Titanium dioxide	10 mg/m3 TWA	15 mg/m3 PEL Total dust.	None	None
Quartz (SiO ₂)	0.025 mg/m3 TWA Respirable fraction.	2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.3 mg/m3 TWA Total dust.	None	None

Engineering controls:

Ventilation should effectively remove and prevent buildup of any dust generated from the handling of this product.

Respiratory protection:

If ventilation is not sufficient to effectively prevent buildup of dust, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection:

Safety goggles or safety glasses with side shields.

Skin protection:

Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:

Solid

Color:

White

Odor:

Amine

Odor threshold:

Not available.

pH:

Not determined

Vapor pressure:

Not available.

Boiling point/range:	Not applicable
Melting point/ range:	Not available.
Specific gravity:	1.58
Vapor density:	Not available.
Flash point:	> 93.89 °C (> 201°F) ; Estimated
Flammable/Explosive limits - lower:	Not determined
Flammable/Explosive limits - upper:	Not determined
Autoignition temperature:	Not available.
Evaporation rate:	Not determined
Solubility in water:	Partially soluble
Partition coefficient (n-octanol/water):	Not determined
VOC content:	< 10 g/l (calculated)
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
Incompatible materials:	This product may react with strong acids, bases and oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials. Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

- Inhalation:** Inhalation of dusts of this product may cause severe irritation and burns to the respiratory tract. May cause allergic respiratory reaction. May be harmful if inhaled.
- Skin contact:** This product is severely irritating to the skin and may cause burns. May cause allergic skin reaction in susceptible individuals. May be harmful if absorbed through skin.
- Eye contact:** This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness.
- Ingestion:** Ingestion of corrosive acids may result in moderately severe burns to mouth and esophagus with more severe burns and damage to the stomach. May be harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Amine adduct	None	No Records
Talc	None	Irritant, Lung, Some evidence of carcinogenicity
Diethylenetriamine	Oral LD50 (RAT) = 1,080 mg/kg Oral LD50 (RAT) = 2.33 g/kg Oral LD50 (RAT) Approximate 1,140 mg/kg	Allergen, Irritant, Eyes
Imidazole derivative	None	No Target Organs
Phenol	Oral LD50 (RAT) = 317 mg/kg Oral LD50 (RAT) = 530 mg/kg Dermal LD50 (RAT) = 669 mg/kg Dermal LD50 (RABBIT) = 850 mg/kg	Blood, Cardiac, Corrosive, Developmental, Eyes, Irritant, Kidney, Liver, Mutagen, Nervous System, Skin, Vascular
Triethylenetetramine	None	Allergen, Corrosive, Developmental, Irritant, Mutagen
Titanium dioxide	None	Irritant, Respiratory, Some evidence of carcinogenicity
Quartz (SiO ₂)	None	Immune system, Lung, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Amine adduct	No	No	No
Talc	No	Group 2B	No
Diethylenetriamine	No	No	No
Imidazole derivative	No	No	No
Phenol	No	No	No
Triethylenetetramine	No	No	No
Titanium dioxide	No	Group 2B	No
Quartz (SiO ₂)	Known To Be Human Carcinogen.	Group 1	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:	Dispose of according to Federal, State and local governmental regulations.
Hazardous waste number:	This product, if discarded, may be characterized as a RCRA corrosive waste, D002. Wastes must be tested using methods described in 40 CFR Part 261 to determine if it meets applicable definitions of hazardous wastes.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Polyamines, solid, corrosive n.o.s. (Diethylenetriamine, Triethylenetetramine)
Hazard class or division:	8
Identification number:	UN 3259
Packing group:	III
DOT Hazardous Substance(s):	Phenol

International Air Transportation (ICAO/IATA)

Proper shipping name:	Polyamines, solid, corrosive, n.o.s. (Diethylenetriamine, Triethylenetetramine)
Hazard class or division:	8
Identification number:	UN 3259
Packing group:	III

Water Transportation (IMO/IMDG)

Proper shipping name:	POLYAMINES, SOLID, CORROSIVE, N.O.S. (Diethylenetriamine, Triethylenetetramine, C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer)
Hazard class or division:	8
Identification number:	UN 3259
Packing group:	III
Marine pollutant:	C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	Phenol (CAS# 108-95-2).
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA Section 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Phenol (CAS# 108-95-2).
CERCLA Reportable quantity:	Phenol (CAS# 108-95-2) 1,000 lbs. (454 kg)
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Mark Mau, Regulatory Affairs Specialist

Issue date: 09/26/2014

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.