

Revision Number: 005.1

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:

Product type/use:

Restriction of Use:

Company address:

Henkel Corporation

Rocky Hill, Connecticut 06067

One Henkel Way

LOCTITE EA 9394 AERO PART A 5GAL Adhesive for the Aerospace Industry

None identified

IDH number:

937065

Item number:AA9277019Region:United StatesContact information:Telephone: +1 (860) 571-5100MEDICAL EMERGENCY Phone: Poison Control Center1-877-671-4608 (toll free) or 1-303-592-1711TRANSPORT EMERGENCY Phone: CHEMTREC1-800-424-9300 (toll free) or 1-703-527-3887Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW			
WARNING:	CAUSES SKIN IRRITATION.		
	MAY CAUSE AN ALLERGIC SKIN REACTION.		
	CAUSES SERIOUS EYE IRRITATION.		

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)	

Precautionary Statements

Prevention:	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective
	gloves, eve protection, and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Not prescribed
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

Hazardous Component(s)	CAS Number	Percentage*	
Aluminum	7429-90-5	30 - 40	
Tetraglycidyl diaminodiphenylmethane	28768-32-3	30 - 40	
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	20 - 30	
Modified epoxy resin	Unknown	5 - 10	

3. COMPOSITION / INFORMATION ON INGREDIENTS

IDH number: 937065

Treated fumed silica 67762-90-7	1 - 5
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* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES			
Inhalation:	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.		
Skin contact:	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medicattention.		
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.		
Ingestion:	Get medical attention. Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions.		
Symptoms:	See Section 11.		
Notes to physician:	Treat symptomatically and supportively.		
5. F	IRE FIGHTING MEASURES		
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.		
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.		
Unusual fire or explosion hazards:	May liberate large quantities of dense, foul-smelling smoke which may conta unidentified toxic gasses.		
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.		

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.

Clean-up methods:

Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:Avoid contact with eyes, skin and clothing. Use only with adequate ventilation.
For the Part A plus Part B adhesive mixture, follow curing schedule as
recommended in product literature. Do not heat Part A at temperatures greater
than 80 °C (176 °F). This material may self-react at higher temperatures and
cause an exotherm. The exotherm has the potential for release of excessive
energy and toxic gasses. Empty containers retain product residue, so obey
hazard warnings and handle empty containers as if they were full.Storage:Keep container tightly closed and in a cool, well-ventilated place away from
incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Aluminum	1 mg/m3 TWA Respirable fraction.	15 mg/m3 PEL (as Al) Total dust. 5 mg/m3 PEL (as Al) Respirable fraction. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
Tetraglycidyl diaminodiphenylmethane	None	None	None	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
Modified epoxy resin	None	None	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None

Engineering controls:

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

Respiratory protection:

Eye/face protection:

Skin protection:

Wear safety glasses; chemical goggles (if splashing is possible).

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or

vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH:	Solid Gray Mild Not av Neutra Nil
Vapor pressure: Boiling point/range:	Not de
Melting point/ range:	Not de
Specific gravity:	1.49
Vapor density:	> 1
Flash point:	> 93 °
Flammable/Explosive limits - lower:	Not de
Flammable/Explosive limits - upper:	Not de
Autoignition temperature:	Not de
Flammability:	Not a
Evaporation rate:	Not de
Solubility in water:	Neglig
Partition coefficient (n-octanol/water):	Not de
VOC content:	< 10 g
Viscosity:	Not a
Decomposition temperature:	> 200

Gray Лild lot available. Neutral Vil Not determined Not determined .49 1 93 °C (> 199.4 °F) Not determined Not determined Not determined Not applicable Not determined Vegligible Not determined 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated) Not available. > 200 °C

10. STABILITY AND REACTIVITY Stability: Stable at normal conditions. Hazardous reactions: May occur. Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low Hazardous decomposition products: molecular weight hydrocarbons. Oxides of nitrogen. Incompatible materials: Strong acids and oxidizing agents. Amines. **Reactivity:** Not available. Conditions to avoid: To avoid thermal decomposition, do not overheat.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:

Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	May cause nose, throat and lung irritation.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	May be harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s Immediate and Delayed He	
Aluminum	Inhalation LC50 (Rat, 4 h) = > 0.888 mg/l Inhalation LC50 (Rat, 4 h) = > 2.3 mg/l	Central nervous system, Irritant, Lung
Tetraglycidyl diaminodiphenylmethane	Inhalation LC50 (Rat, 4 h) = > 30 mg/m3	Allergen, Blood, Central nervous system, Gastrointestinal, Irritant, Kidney, Liver, Mutagen, Nervous System
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant
Modified epoxy resin	None	No Data
Treated fumed silica	None	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Aluminum	No	No	No
Tetraglycidyl diaminodiphenylmethane	No	No	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Modified epoxy resin	No	No	No
Treated fumed silica	No	No	No

ECOLOGICAL INFORMATION 12.

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Dispose of according to Federal, State and local governmental regulations.

14. **TRANSPORT INFORMATION**

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None
International Air Transportation (ICAO/IATA)	Environmentally hazardous substance, liquid, n.o.s. (Tetraglycidyl
Proper shipping name:	diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin)
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	III
Water Transportation (IMO/IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tetraglycidyl
Proper shipping name:	diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin)
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	III
Marine pollutant:	Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin
Exceptions:	Classified per IMDG Amendment 34; Effective Jan 1, 2010.

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: TSCA 12 (b) Export Notification:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory. None above reporting de minimis
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis. Propylene oxide (CAS# 75-56-9). Epichlorohydrin (CAS# 106-89-8). Immediate Health, Delayed Health This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Aluminum (CAS# 7429-90-5).
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.
Canada Regulatory Information	
CEPA DSL/NDSL Status:	One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 12

Prepared by: Regulatory Affairs

Issue date: 04/25/2022

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This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.



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Product type/use:

Restriction of Use:

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Rocky Hill, Connecticut 06067

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LOCTITE EA 9394 AERO PART A 5GAL Adhesive for the Aerospace Industry

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2. HAZARDS IDENTIFICATION

	EMERGENCY OVERVIEW	
WARNING:	CAUSES SKIN IRRITATION.	
	MAY CAUSE AN ALLERGIC SKIN REACTION.	
	CAUSES SERIOUS EYE IRRITATION.	

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)	

Precautionary Statements

Prevention:	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective
	gloves, eve protection, and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Not prescribed
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

Hazardous Component(s)	CAS Number	Percentage*	
Aluminum	7429-90-5	30 - 40	
Tetraglycidyl diaminodiphenylmethane	28768-32-3	30 - 40	
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	20 - 30	
Modified epoxy resin	Unknown	5 - 10	

3. COMPOSITION / INFORMATION ON INGREDIENTS

IDH number: 937065

Treated fumed silica 67762-90-7	1 - 5
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* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES		
Inhalation:	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.	
Skin contact:	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medicattention.	
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.	
Ingestion:	Get medical attention. Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions.	
Symptoms:	See Section 11.	
Notes to physician:	Treat symptomatically and supportively.	
5. F	IRE FIGHTING MEASURES	
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.	
Special firefighting procedures: Wear full protective clothing. Wear self-contained breathing appara		
Unusual fire or explosion hazards:	May liberate large quantities of dense, foul-smelling smoke which may conta unidentified toxic gasses.	
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.	

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.

Clean-up methods:

Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:Avoid contact with eyes, skin and clothing. Use only with adequate ventilation.
For the Part A plus Part B adhesive mixture, follow curing schedule as
recommended in product literature. Do not heat Part A at temperatures greater
than 80 °C (176 °F). This material may self-react at higher temperatures and
cause an exotherm. The exotherm has the potential for release of excessive
energy and toxic gasses. Empty containers retain product residue, so obey
hazard warnings and handle empty containers as if they were full.Storage:Keep container tightly closed and in a cool, well-ventilated place away from
incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Aluminum	1 mg/m3 TWA Respirable fraction.	15 mg/m3 PEL (as Al) Total dust. 5 mg/m3 PEL (as Al) Respirable fraction. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
Tetraglycidyl diaminodiphenylmethane	None	None	None	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
Modified epoxy resin	None	None	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None

Engineering controls:

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

Respiratory protection:

Eye/face protection:

Skin protection:

Wear safety glasses; chemical goggles (if splashing is possible).

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or

vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH:	Solid Gray Mild Not av Neutra Nil
Vapor pressure: Boiling point/range:	Not de
Melting point/ range:	Not de
Specific gravity:	1.49
Vapor density:	> 1
Flash point:	> 93 °
Flammable/Explosive limits - lower:	Not de
Flammable/Explosive limits - upper:	Not de
Autoignition temperature:	Not de
Flammability:	Not a
Evaporation rate:	Not de
Solubility in water:	Neglig
Partition coefficient (n-octanol/water):	Not de
VOC content:	< 10 g
Viscosity:	Not a
Decomposition temperature:	> 200

Gray Лild lot available. Neutral Vil Not determined Not determined .49 1 93 °C (> 199.4 °F) Not determined Not determined Not determined Not applicable Not determined Vegligible Not determined 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated) Not available. > 200 °C

10. STABILITY AND REACTIVITY Stability: Stable at normal conditions. Hazardous reactions: May occur. Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low Hazardous decomposition products: molecular weight hydrocarbons. Oxides of nitrogen. Incompatible materials: Strong acids and oxidizing agents. Amines. **Reactivity:** Not available. Conditions to avoid: To avoid thermal decomposition, do not overheat.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:

Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	May cause nose, throat and lung irritation.	
Skin contact:	Causes skin irritation. May cause allergic skin reaction.	
Eye contact:	Causes serious eye irritation.	
Ingestion:	May be harmful if swallowed.	

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Aluminum	Inhalation LC50 (Rat, 4 h) = > 0.888 mg/l Inhalation LC50 (Rat, 4 h) = > 2.3 mg/l	Central nervous system, Irritant, Lung
Tetraglycidyl diaminodiphenylmethane	Inhalation LC50 (Rat, 4 h) = > 30 mg/m3	Allergen, Blood, Central nervous system, Gastrointestinal, Irritant, Kidney, Liver, Mutagen, Nervous System
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant
Modified epoxy resin	None	No Data
Treated fumed silica	None	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Aluminum	No	No	No
Tetraglycidyl diaminodiphenylmethane	No	No	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Modified epoxy resin	No	No	No
Treated fumed silica	No	No	No

ECOLOGICAL INFORMATION 12.

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Dispose of according to Federal, State and local governmental regulations.

14. **TRANSPORT INFORMATION**

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None
International Air Transportation (ICAO/IATA)	Environmentally hazardous substance, liquid, n.o.s. (Tetraglycidyl
Proper shipping name:	diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin)
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	III
Water Transportation (IMO/IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tetraglycidyl
Proper shipping name:	diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin)
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	III
Marine pollutant:	Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin
Exceptions:	Classified per IMDG Amendment 34; Effective Jan 1, 2010.

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: TSCA 12 (b) Export Notification:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory. None above reporting de minimis
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis. Propylene oxide (CAS# 75-56-9). Epichlorohydrin (CAS# 106-89-8). Immediate Health, Delayed Health This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Aluminum (CAS# 7429-90-5).
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.
Canada Regulatory Information	
CEPA DSL/NDSL Status:	One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 12

Prepared by: Regulatory Affairs

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This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.