



Revision Number: 005.0

Issue date: 09/26/2017

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE PC 7227 B HARDENER known as Ceramic Wear Compound/Epx Hard.	IDH number:	894150
Product type:	Epoxy Hardener	Item number:	PC 7227 KIT_762387
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: w www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: HARMFUL IF SWALLOWED OR IF INHALED.
CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
MAY CAUSE AN ALLERGIC SKIN REACTION.
MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING
DIFFICULTIES IF INHALED.
SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
ACUTE TOXICITY INHALATION	4
SKIN CORROSION	1C
SERIOUS EYE DAMAGE	1
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	2

PICTOGRAM(S)



Precautionary Statements

Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. In case of inadequate ventilation wear respiratory protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Benzyl alcohol	100-51-6	50 - 60
3- Aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	30 - 40
Diethylenetriamine	111-40-0	1 - 5
4,4'-Isopropylidenediphenol	80-05-7	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Check for and remove any contact lenses. Get medical attention.

Ingestion: Do not induce vomiting or give anything by mouth because this material can enter the lungs and cause severe lung damage. Keep individual calm. If a person vomits when lying on his back, place him in the recovery position. Never give anything by mouth to an unconscious person. Get immediate medical attention.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide. Limestone powder. Sand.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.

Unusual fire or explosion hazards: May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.

Hazardous combustion products:

Ammonia. Oxides of carbon, oxides of nitrogen, irritating organic vapors. Nitric acid. Aldehydes.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Do not allow product to enter sewer or waterways.

Clean-up methods:

Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, saw dust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.

Storage:

Store in steel containers. Do not store near acids. Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store away from heat, sparks, flames, or other sources of ignition.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEL	OTHER
Benzyl alcohol	None	None	10 ppm (44.20 mg/m ³) TWA	None
3- Aminomethyl-3,5,5-trimethylcyclohexylamine	None	None	None	None
Diethylenetriamine	(SKIN) 1 ppm TWA	None	None	None
4,4'-Isopropylidenediphenol	None	None	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Nitrile gloves. Butyl rubber gloves. Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:

Liquid

Color:

Amber

Odor:

Ammoniacal

Odor threshold:

Not available.

pH:

Alkaline

Vapor pressure:

0.3 mm hg

Boiling point/range:	> 149 °C (> 300.2 °F)
Melting point/ range:	Not available.
Specific gravity:	1.01
Vapor density:	Not available.
Flash point:	> 95 °C (> 203°F) Pensky Martens closed cup
Flam mable/Explosive limits - lower:	Not available.
Flam mable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flam mability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Negligible
Partition coefficient (n-octanol/water):	Not available.
VOC content:	< 0.03 % (value for resin and hardener together)
Viscosity:	Not available.
Decom position temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of nitrogen. Oxides of carbon. Ammonia. Nitric acid. Aldehydes. Irritating organic vapours.
Incompatible materials:	Acids. Copper. Aluminum. Zinc. Reactive metals. Oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store aw ay from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	May cause allergic respiratory reaction. These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthma attack, could be immediate or delayed (up to several hours after exposure). May cause dizziness, incoordination, headache, nausea, and vomiting. Respiratory tract burns.
Skin contact:	Corrosive to skin. Causes skin burns. May cause allergic skin reaction. May cause nausea, headache and general discomfort if absorbed through skin.
Eye contact:	Causes serious eye damage. Causes eye burns. Burns of the eye may cause blindness.
Ingestion:	Harmful if swallowed. Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation. Ingestion causes burns of the upper digestive and respiratory tracts.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Benzyl alcohol	Oral LD50 (Rabbit) = 1,940 mg/kg Oral LD50 (Rat) = 1,230 - 3,100 mg/kg Oral LD50 (Mouse) = 1,580 mg/kg Oral LD50 (Rat) = 3,100 mg/kg Dermal LD50 (Rabbit) = 2,000 mg/kg	Allergen, Central nervous system, Corrosive, Irritant
3- Aminomethyl-3,5,5-trimethylcyclohexylamine	None	Irritant, Allergen, Corrosive, Lung
Diethylenetriamine	Oral LD50 (Rat) Approximate 1,140 mg/kg Oral LD50 (Rat) = 1,080 mg/kg Oral LD50 (Rat) = 2.33 g/kg	Allergen, Irritant, Eyes
4,4'-Isopropylidenediphenol	Oral LD50 (Rat) = 4,100 mg/kg Oral LD50 (Rat) = 3,300 mg/kg Oral LD50 (Mouse) = 5,280 mg/kg Oral LD50 (Mouse) = 2,500 mg/kg Oral LD50 (Mouse) = 4,100 mg/kg	Allergen, Blood, Irritant, Kidney, Reproductive, Spleen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Benzyl alcohol	No	No	No
3- Aminomethyl-3,5,5-trimethylcyclohexylamine	No	No	No
Diethylenetriamine	No	No	No
4,4'-Isopropylidenediphenol	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:	Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number:	It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Amines, liquid, corrosive, n.o.s. (Isophoronediamine, Diethylenetriamine)
Hazard class or division:	8
Identification number:	UN 2735
Packing group:	III

International Air Transportation (ICAO/IATA)

Proper shipping name:	Amines, liquid, corrosive, n.o.s. (Isophoronediamine, Diethylenetriamine)
Hazard class or division:	8
Identification number:	UN 2735
Packing group:	III

Water Transportation (IMO/IMDG)

Proper shipping name:	AMINES, LIQUID, CORROSIVE, N.O.S. (Isophoronediamine, Diethylenetriamine)
Hazard class or division:	8
Identification number:	UN 2735
Packing group:	III

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA Section 313:	None above reporting de minimis.
California Proposition 65:	This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2, 15

Prepared by: Product Safety and Regulatory Affairs

Issue date: 09/26/2017

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Revision Number: 004.1

Issue date: 12/04/2017

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE PC 7227 BL A RESIN known as CeramicBlue Wear Cmpd/Epx Resin	IDH number:	895930
Product type:	Epoxy resin	Item number:	PC 7227 KIT_762386
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention:	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Not prescribed
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

IDH number: 895930

Product name: LOCTITE PC 7227 BL A RESIN known as CeramicBlue Wear Cmpd/Epx Resin

Hazardous Component(s)	CAS Number	Percentage*
Aluminium oxide - non fibrous form	1344-28-1	40 - 50
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	40 - 50
Titanium dioxide	13463-67-7	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Hazardous combustion products:	Oxides of carbon. Aldehydes. Acids. Phenolics. Carbonyl fluoride. Hexafluoropropene. Perfluoroisobutylene. Tetrafluoroethylene. Irritating organic fragments.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, saw dust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.

Storage: Store in original container until ready to use. Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store away from heat, sparks, flames, or other sources of ignition.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEL	OTHER
Aluminium oxide - non fibrous form	1 mg/m3 TWA Respirable fraction.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
Titanium dioxide	10 mg/m3 TWA	15 mg/m3 PEL Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Paste
Color: Blue
Odor: Mild
Odor threshold: Not available.
pH: Not applicable
Vapor pressure: Not available.
Boiling point/range: Not available.
Melting point/range: Not available.

Specific gravity: 1.7726
Vapor density: Not determined
Flash point: > 93 °C (> 199.4 °F) Pensky Martens closed cup
Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.
Flammability: Not applicable
Evaporation rate: Not determined
Solubility in water: Insoluble
Partition coefficient (n-octanol/water): Not available.
VOC content: 0.02 % (value for resin and hardener together)
Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.
Hazardous reactions: None under normal processing.
Hazardous decomposition products: Oxides of carbon. Aldehydes. Acids. Phenolics. Carbonyl fluoride. Perfluoroisobutylene. Irritating organic fragments.
Incompatible materials: Oxidizing agents. Strong bases. Strong Lewis acids. Strong mineral acids. Strong acids. Strong oxidizing agents. Amines. Mercaptans.
Reactivity: Not available.
Conditions to avoid: Heat, flames, sparks and other sources of ignition. Excessive heat. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact: Causes skin irritation. May cause allergic skin reaction. Redness. Itching. Pain and discomfort. Swelling.
Eye contact: Causes serious eye irritation. Redness. Excess tearing. Blurred vision. Pain and discomfort. May cause very transient (temporary) corneal injury.
Ingestion: May cause gastrointestinal tract irritation if swallowed. Nausea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Aluminium oxide - non fibrous form	None	Irritant, Nuisance dust, Corrosive
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant
Titanium dioxide	None	Irritant, Respiratory, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Aluminium oxide - non fibrous form	No	No	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Titanium dioxide	No	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Bisphenol-A Epichlorhydrin resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Immediate Health, Delayed Health

CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,15

Prepared by: Product Safety and Regulatory Affairs

Issue date: 12/04/2017

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