

Revision Number: 005.0 Issue date: 05/28/2015

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE PC 7234 known as Nordbak IDH number: 702209

High Temp Brush Cerami

Product type:Epoxy HardenerItem number:96433_297000Restriction of Use:None identifiedRegion:United States

Company address:Contact information:Henkel CorporationTelephone: (860) 571-5100

One Henkel Way

MEDICAL EMERGENCY Phone: Poison Control Center
Rocky Hill, Connecticut 06067

1-877-671-4608 (toll free) or 1-303-592-1711

TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: HARMFUL IF SWALLOWED.

CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

MAY CAUSE AN ALLERGIC SKIN REACTION.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1





Precautionary Statements

IDH number: 702209

Prevention: Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Do not eat, drink or

smoke when using this product. Contaminated work clothing should not be allowed out of the

workplace. Wear protective gloves, eye protection, and face protection.

Response: If SWALLOWED: Immediately call poison control or physician if you feel unwell. IF

SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for

breathing

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before

reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*	
Cycloaliphatic amine	Unknown	30 - 60	
4,4'-Methylenebis(cyclohexylamine)	1761-71-3	30 - 60	
Substituted aminophenol	Proprietary	5 - 10	
Nonylphenol	25154-52-3	5 - 10	
Substituted aminophenol	Proprietary	1 - 5	
Silane derivative	Proprietary	0.1 - 1	

^{*} Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is

difficult, give oxygen. Get medical attention.

Skin contact: Remove contaminated clothing and footwear. Immediately flush skin with

plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before

reuse.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Get

medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel.

Never give anything by mouth to an unconscious person. Get medical

attention.

Symptoms: See Section 11.

IDH number: 702209

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear.

Unusual fire or explosion hazards:Burning produces obnoxious and toxic fumes. Personnel in vicinity and

downwind should be evacuated. Use of water may result in the formation of very toxic aqueous solutions. Do not allow run-off from fire fighting to enter

drains or water courses.

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Ammonia. Nitric acid. Toxic fumes.

Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Evacuate and ventilate spill area; dike spill to prevent entry into water system;

wear full protective equipment during clean-up. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape

up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling: Do not taste or swallow. Prevent contact with eyes, skin and clothing. Do not

breathe vapor and mist. Wash thoroughly after handling. Use only with

adequate ventilation. Keep container closed.

Storage: Store in original container until ready to use. Keep container tightly closed and

in a cool, well-ventilated place away from incompatible materials. Keep away

from heat, spark and flame.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Cycloaliphatic amine	None	None	None	None
4,4'-Methylenebis(cyclohexylamine)	None	None	None	None
Substituted aminophenol	None	None	None	None
Nonylphenol	None	None	None	None
Substituted aminophenol	None	None	None	None
Silane derivative	None	None	None	None

Engineering controls:

Use local exhaust ventilation if the potential for airborne exposure exists.

Respiratory protection: Use a NIOSH approved respirator if ventilation is inadequate.

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should

be used if the potential for splashing or spraying of product exists.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an

apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:Viscous, LiquidColor:AmberOdor:AmmoniacalOdor threshold:Not available.pH:Not available.Vapor pressure:Not available.Boiling point/range:Not available.Melting point/ range:Not available.

Specific gravity: 0.98

Vapor density: Not available.

Flash point: $> 93 \, ^{\circ}\text{C} \, (> 199.4 \, ^{\circ}\text{F})$; Estimated

Flammable/Explosive limits - lower:
Flammable/Explosive limits - upper:
Autoignition temperature:
Evaporation rate:
Solubility in water:
Partition coefficient (n-octanol/water):
Not available.
Insoluble
Not available.

VOC content: 0 %; 0 g/l (value for resin and hardener together)

Viscosity: Not available.

Decomposition temperature: Not available.

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10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: None under normal processing.

Hazardous decomposition

products:

IDH number: 702209

Oxides of carbon. Oxides of nitrogen. Ammonia. Nitric acid. Toxic fumes. Irritating vapors.

Incompatible materials: Strong acids. Strong oxidizing agents. Peroxides. Sodium hypochlorite. Do not mix this

product with nitrites or other nitrosating agents because a carcinogenic nitrosamine may be formed. This product slowly corrodes copper, aluminum, zinc and galvanized surfaces.

Reactivity: Not available.

Conditions to avoid: Keep away from heat, ignition sources and incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause irritation to nose and throat.

Skin contact: Causes skin burns. May cause allergic skin reaction.

Eye contact: Causes serious eye damage.

Ingestion: Harmful if swallowed. If ingested, severe burns of the mouth and throat may occur, as well as

perforation of the esophagus and the stomach.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects	
Cycloaliphatic amine	None	No Data	
4,4'-Methylenebis(cyclohexylamine)	None	Irritant, Allergen	
Substituted aminophenol	None	Irritant, Allergen	
Nonylphenol	Oral LD50 (RAT) = 1,600 mg/kg Oral LD50 (RAT) = 1,620 mg/kg Dermal LD50 (RABBIT) = 2,140 mg/kg	Allergen, Corrosive, Irritant, Kidney	
Substituted aminophenol	None	No Records	
Silane derivative	None	Irritant, Allergen	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Cycloaliphatic amine	No	No	No
4,4'-Methylenebis(cyclohexylamine)	No	No	No
Substituted aminophenol	No	No	No
Nonylphenol	No	No	No
Substituted aminophenol	No	No	No
Silane derivative	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: It is the responsibility of the user to determine if an item is hazardous as

defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics

Leaching Procedure (TCLP) 40 CFR 261.20-24.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (cycloaliphatic amine, 4,4-methylenebis-

cyclohexylamine)

Hazard class or division: 8
Identification number: UN 2735
Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (cycloaliphatic amine, 4,4-methylenebis-

cyclohexylamine)

Hazard class or division: 8
Identification number: UN 2735
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (cycloaliphatic amine, 4,4-methylenebis-

cyclohexylamine)

Hazard class or division: 8
Identification number: UN 2735
Packing group: III

Marine pollutant: 4,4-methylenebis-cyclohexylamine

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12 (b) Export Notification: Alkyl phenol (CAS# 25154-52-3).

CERCLA/SARA Section 302 EHS: None above reporting de minimis

CERCLA/SARA Section 311/312: Immediate Health

CERCLA/SARA Section 313: None above reporting de minimis

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or

other reproductive harm.

Canada Regulatory Information

IDH number: 702209

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other

components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities.

Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 15

Prepared by: Rena Petrides, Regulatory Affairs Specialist

Issue date: 05/28/2015

IDH number: 702209

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Revision Number: 005.0 Issue date: 08/06/2014

1. PRODUCT AND COMPANY IDENTIFICATION

IDH number:

Product name: LOCTITE PC 7234 known as Nordbak

HighTemp Brush Ceramic

Product type:Epoxy resinItem number:96433_10330000Restriction of Use:None identifiedRegion:United States

Company address: Contact information:
Henkel Corporation Telephone: (860) 571-5100

One Henkel Way

MEDICAL EMERGENCY Phone: Poison Control Center
Rocky Hill, Connecticut 06067

1-877-671-4608 (toll free) or 1-303-592-1711

TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

702208

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.

MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.

MAY CAUSE RESPIRATORY IRRITATION.
MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

IDH number: 702208

Prevention: Avoid breathing dust or fumes. Wash thoroughly after handling. Use only outdoors or in a well-

ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear

eye and face protection. Wear protective gloves.

Response: IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and

keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Call a poison control center or physician if you feel unwell. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get

medical attention. Take off contaminated clothing.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Silicon carbide	409-21-2	30 - 60
Tetraglycidyl diaminodiphenylmethane	28768-32-3	30 - 60
Epoxy resin	Proprietary	10 - 30
Diiron trioxide	1309-37-1	1 - 5
Substituted silane	Proprietary	0.1 - 1
Cristobalite	14464-46-1	0.1 - 1

^{*} Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give

artificial respiration. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove

contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Thoroughly clean shoes before reuse. Wash clothing before

reuse.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Get

medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel.

Never give anything by mouth to an unconscious person. Get medical

attention.

Symptoms: See Section 11.

IDH number: 702208

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear. In case of fire, keep containers cool with water spray. Caution should be exercised when using water or foam as frothing may occur.

Unusual fire or explosion hazards: Closed containers may rupture (due to build up of pressure) when exposed to

extreme heat.

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Oxides of silicon.

Aldehydes. Acids. Ammonia. Toxic chlorides. Toxic fumes.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Ensure adequate ventilation. Wear appropriate personal protective equipment.

Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Scrape up spilled material and place in a closed container for disposal. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal

binder, sawdust).

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist.

Wash thoroughly after handling. Use only with adequate ventilation. Keep

container closed.

Storage: For safe storage, store at or below 4.4 °C (39.9 °F)

Keep container tightly closed and in a cool, well-ventilated place away from

incompatible materials. Keep away from heat, spark and flame.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silicon carbide	10 mg/m3 TWA Inhalable fraction. 3 mg/m3 TWA Respirable fraction. 0.1 FIBERS/CM3 TWA Fiber.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None
Tetraglycidyl diaminodiphenylmethane	None	None	None	None
Epoxy resin	None	None	None	None
Diiron trioxide	5 mg/m3 TWA Respirable fraction.	10 mg/m3 PEL Fume.	None	None
Substituted silane	None	None	None	None
Cristobalite	0.025 mg/m3 TWA Respirable fraction.	0.05 mg/m3 TWA Respirable. 0.15 mg/m3 TWA Total dust. 1.2 MPPCF TWA Respirable.	None	None

Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor

concentration below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure

limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should

be used if the potential for splashing or spraying of product exists.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an

apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Paste Color: Grav Odor: Slight Odor threshold: Not available. Not available. pH: Vapor pressure: Not applicable Boiling point/range: Not available. Melting point/ range: Not available. Specific gravity: 1.6689 Vapor density: > 1 (Air = 1)

Flash point: > 93 °C (> 199.4 °F) Pensky Martens closed cup

Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.

IDH number: 702208

Evaporation rate: Greater than butyl acetate.

Solubility in water: Insoluble
Partition coefficient (n-octanol/water): Not available.

VOC content: 0 %, 0 g/l (value for resin and hardener together) (estimated)

Viscosity:Not available.Decomposition temperature:Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: May occur.

Hazardous decomposition

products:

IDH number: 702208

Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Oxides of silicon. Aldehydes. Acids.

Ammonia. Toxic chlorides. Toxic fumes.

Incompatible materials: Strong acids. Strong bases. Strong oxidizing agents. Amines. Mercaptans. Moisture. Strong

alkalis.

Reactivity: Not available.

Conditions to avoid: Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:May cause respiratory tract irritation. Dizziness. Drowsiness.Skin contact:Causes skin irritation. May cause allergic skin reaction.

Eye contact: Causes serious eye irritation.

Ingestion: Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	nd LC50s Immediate and Delayed Health Effects	
Silicon carbide	None	Nuisance dust	
Tetraglycidyl diaminodiphenylmethane	None	Allergen, Blood, Central nervous system, Gastrointestinal, Irritant, Kidney, Liver, Mutagen, Nervous System	
Epoxy resin	None	Irritant, Allergen	
Diiron trioxide	None	Allergen, Cardiac, Central nervous system, Irritant, Kidney, Liver, Lung	
Substituted silane	None	Allergen, Irritant	
Cristobalite	None	Carcinogen, Immune system, Kidney, Lung	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silicon carbide	No	No	No
Tetraglycidyl diaminodiphenylmethane	No	No	No
Epoxy resin	No	No	No
Diiron trioxide	No	No	No
Substituted silane	No	No	No
Cristobalite	Known To Be Human Carcinogen.	Group 1	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

Product name: LOCTITE PC 7234 known as Nordbak HighTemp Brush Ceramic Page 4 of 6

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: D007. Chromium. D005. Barium.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated

Hazard class or division: None Identification number: None Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Tetraglycidyl

diaminodiphenylmethane)

Hazard class or division: 9

Identification number: UN 3082 Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tetraglycidyl

diaminodiphenylmethane)

Hazard class or division: 9
Identification number: UN 3082

Packing group:

Marine pollutant: Tetraglycidyl diaminodiphenylmethane

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS:
CERCLA/SARA Section 311/312:
CERCLA/SARA Section 313:

None above reporting de minimis
Immediate Health, Delayed Health
None above reporting de minimis

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

IDH number: 702208

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic

Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Rena Petrides, Regulatory Affairs Specialist

Issue date: 08/06/2014

Product name: LOCTITE PC 7234 known as Nordbak HighTemp Brush Ceramic

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IDH number: 702208