



Revision Number: 006.0

Issue date: 03/12/2019

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE EA 9340 PART B	IDH number:	2501913
Product type/use:	Epoxy Hardener	Item number:	470411_343618
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
MAY CAUSE AN ALLERGIC SKIN REACTION.
MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.
MAY CAUSE RESPIRATORY IRRITATION.
MAY CAUSE CANCER.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1
CARCINOGENICITY	1A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

Prevention:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. In case of inadequate ventilation wear respiratory protection.
Response:	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	68082-29-1	40 - 50
Talc	14807-96-6	40 - 50
Triethylenetetramine	112-24-3	1 - 5
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5
Diethylenetriamine	111-40-0	1 - 5
1-Methylimidazole	616-47-7	1 - 5
Quartz (SiO ₂), <1% respirable	14808-60-7	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get immediate medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	In case of fire, keep containers cool with water spray.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
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Clean-up methods:

Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.

Storage:

Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	None	None	None	None
Talc	2 mg/m3 TWA Respirable fraction.	0.1 mg/m3 TWA Respirable. 2.4 MPPCF TWA Respirable. 20 MPPCF TWA	None	50 ppm
Triethylenetetramine	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 0.8 mg/m3 TWA	None	None
Diethylenetriamine	(SKIN) 1 ppm TWA	None	None	None
1-Methylimidazole	None	None	None	None
Quartz (SiO ₂), <1% respirable	0.025 mg/m3 TWA Respirable fraction.	2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.05 mg/m3 TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m3 OSHA_ACT (Respirable dust.) 0.05 mg/m3 PEL Respirable dust.	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Viscous, Liquid
Color:	Green, Gray, Brown
Odor:	Strong, Ammoniacal
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	1 mm hg (20 °C (68°F))
Boiling point/range:	206.6 °C (403.9 °F)
Melting point/ range:	Not available.
Specific gravity:	1.35
Vapor density:	3.5
Flash point:	102 °C (215.6 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Not miscible or difficult to mix
Partition coefficient (n-octanol/water):	Not available.
VOC content:	< 0.05 % (value for resin and hardener together) (estimated)
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Irritating vapors.
Incompatible materials:	Strong acids. Strong oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Excessive heat. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	Mists, vapors or liquid may cause severe irritation or burns. May cause respiratory tract irritation. Coughing. Abrasion of cured material such as by sanding or grinding could release respirable particles of silica quartz, a cancer hazard by inhalation. Normal use of this product causes no such release. May irritate the nose and respiratory system.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye damage.
Ingestion:	May cause gastrointestinal tract irritation if swallowed. Nausea. Vomiting.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	None	No Records
Talc	None	Irritant, Lung, Some evidence of carcinogenicity
Triethylenetetramine	None	Allergen, Corrosive, Developmental, Irritant, Mutagen
Silica, amorphous, fumed, crystal-free	None	Nuisance dust
Diethylenetriamine	Oral LD50 (Rat) Approximate 1,140 mg/kg Oral LD50 (Rat) = 1,080 mg/kg Oral LD50 (Rat) = 2.33 g/kg	Allergen, Irritant, Eyes
1-Methylimidazole	None	Allergen, Developmental, Gastrointestinal, Liver, Reproductive
Quartz (SiO ₂), <1% respirable	None	Immune system, Lung, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	No	No	No
Talc	No	Group 2B	No
Triethylenetetramine	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
Diethylenetriamine	No	No	No
1-Methylimidazole	No	No	No
Quartz (SiO ₂), <1% respirable	Known To Be Human Carcinogen.	Group 1	Yes

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: This product may contain traces of: D009. Mercury.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Amines, liquid, corrosive, n.o.s. (Triethylenetetramine, Diethylenetriamine)
Hazard class or division:	8
Identification number:	UN 2735
Packing group:	III

International Air Transportation (ICAO/IATA)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Triethylenetetramine, Diethylenetriamine)
Hazard class or division: 8
Identification number: UN 2735
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Triethylenetetramine, Diethylenetriamine, C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer)
Hazard class or division: 8
Identification number: UN 2735
Packing group: III
Marine pollutant: C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer

15. REGULATORY INFORMATION**United States Regulatory Information**

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis.
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2

Prepared by: Product Safety and Regulatory Affairs

Issue date: 03/12/2019

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Revision Number: 002.0

Issue date: 02/09/2023

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 9340 PART A
Product type/use: Epoxy
Restriction of Use: None identified
Company address:
 Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067

IDH number: 2501892
Item number: 470411_2463074
Region: United States
Contact information:
 Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
 MAY CAUSE AN ALLERGIC SKIN REACTION.
 CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Not prescribed

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	60 - 80
2,2',2'',2'''-[ethane-1,2-diylidenetetrakis(p-phenyleneoxymethylene)]tetraoxirane	7328-97-4	10 - 30
Titanium dioxide < 1% particles with diameter ≤ 10 µm	13463-67-7	5 - 10
Glass, oxide, chemicals	65997-17-3	1 - 5

IDH number: 2501892

Product name: LOCTITE EA 9340 PART A

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. In case of fire, keep containers cool with water spray.
Hazardous combustion products:	Oxides of carbon. Phenolics. Acids. Aldehydes. Toxic fumes. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.
Storage:	Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Protect from direct sunlight. For safe storage, store between -20 °C (-4°F) and 50 °C (122°F)

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
2,2',2'',2'''-[ethane-1,2-diylidenetetrakis(p-phenyleneoxymethylene)]tetraoxirane	None	None	None	None
Titanium dioxide < 1% particles with diameter ≤ 10 µm	0.2 mg/m3 TWA Respirable nanoscale particles 2.5 mg/m3 TWA Respirable finescale particles	15 mg/m3 PEL Total dust. 5 mg/m3 TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 mg/m3 TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None
Glass, oxide, chemicals	5 mg/m3 TWA Inhalable fraction.	15 mg/m3 TWA	None	None
Siloxanes and Silicones, di-Me, reaction products with silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None

Engineering controls:

Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	Gray
Odor:	None
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	Not available.
Boiling point/range:	Not applicable
Melting point/ range:	Not available.
Specific gravity:	1.26
Vapor density:	Not available.
Flash point:	> 93 °C (> 199.4 °F) > 93 °C (> 199.4 °F) Pensky Martens closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Not available.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	0 %
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Phenolics. Acids. Aldehydes. Toxic fumes. Irritating vapors.
Incompatible materials:	Oxidizing agents. Acids. Bases. Amines. Alkalis.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant
2,2',2'',2'''-[ethane-1,2-diylidenetetrakis(p-phenyleneoxymethylene)]tetraoxirane	None	Irritant, Allergen
Titanium dioxide < 1% particles with diameter ≤ 10 µm	None	No Data
Glass, oxide, chemicals	None	No Data
Siloxanes and Silicones, di-Me, reaction products with silica	None	No Data

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
2,2',2'',2'''-[ethane-1,2-diylidenetetrakis(p-phenyleneoxymethylene)]tetraoxirane	No	No	No
Titanium dioxide < 1% particles with diameter ≤ 10 µm	No	No	No
Glass, oxide, chemicals	Reasonably Anticipated to be a Human Carcinogen.	No	No
Siloxanes and Silicones, di-Me, reaction products with silica	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	III

Water Transportation (IMO/IMDG)

Proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	III
Marine pollutant:	Epoxy resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health
CERCLA/SARA Section 313:	None above reporting de minimis.
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,5,8,10,11,13,15

Prepared by: Product Safety and Regulatory Affairs

Issue date: 02/09/2023

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