



Revision Number: 003.0

Issue date: 03/31/2011

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: SPEEDBONDER H3101 50 ML PART B	IDH number: 702100
Product type: Acrylics	Item number: 83007-AB0311
	Region: United States
Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information: Telephone: 860.571.5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state: Paste	HEALTH: *2
Color: Tan, Opaque	FLAMMABILITY: 3
Odor: Strong	PHYSICAL HAZARD: 1
	Personal Protection: See MSDS Section 8

WARNING: FLAMMABLE LIQUID AND VAPOR.
CAUSES EYE, SKIN AND RESPIRATORY TRACT IRRITATION.
MAY CAUSE ALLERGIC SKIN REACTION.
MAY BE HARMFUL IF SWALLOWED.

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects

Inhalation:	Causes respiratory tract irritation. May cause central nervous system effects with nausea, dizziness and headache.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Vapors may irritate eyes. Contact with eyes will cause irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed. May be harmful if swallowed.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders. Liver disorders. Kidney disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Methyl methacrylate	80-62-6	60 - 100
Nepheline syenite	37244-96-5	10 - 30
Aldehyde-amine condensate	Proprietary	1 - 5

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point:	14 °C (57.2 °F) Setafash Closed Cup
Autoignition temperature:	Not available
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Cyanides. Toxic fumes. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Keep container closed. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Make sure containers are properly grounded before use or transfer of material.
Storage:	For safe storage, store at or below 32 °C (89.6 °F) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Protect from direct sunlight.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Methyl methacrylate	50 ppm TWA 100 ppm STEL (Sensitiser.)	100 ppm (410 mg/m ³) TWA	None	50 ppm
Nepheline syenite	None	None	None	None
Aldehyde-amine condensate	None	None	None	None

Engineering controls:	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Eye/face protection:	Safety goggles or safety glasses with side shields.
Skin protection:	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Nitrile gloves. Neoprene gloves. Butyl rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	Tan, Opaque
Odor:	Strong
Odor threshold:	Not available
pH:	Not available
Vapor pressure:	Not available
Boiling point/range:	> 100 °C (> 212°F)
Melting point/ range:	Not available
Specific gravity:	0.96
Vapor density:	> 1
Flash point:	14 °C (57.2 °F) Setflash Closed Cup
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Autoignition temperature:	Not available
Evaporation rate:	Faster than ether., (Ether = 1)
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available
VOC content:	0.3 %; 2.87 g/l

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Polymerization may occur at elevated temperatures or upon depletion of inhibitor.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Cyanides. Toxic fumes. Irritating organic vapours.
Incompatible materials:	Oxidizing agents. Reducing agents. Acids. Bases.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials. Exposure to sunlight. Do not mix in batches greater than 100 grams (0.22 pounds) unless you plan to use immediately.

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Methyl methacrylate	No	No	No
Nepheline syenite	No	No	No
Aldehyde-amine condensate	No	No	No

Hazardous components	Health Effects/Target Organs
Methyl methacrylate	Allergen, Irritant, Kidney, Liver, Mutagen, Nervous System, Respiratory
Nepheline syenite	No Target Organs
Aldehyde-amine condensate	No Records

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: D001: Ignitable.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Adhesives
Hazard class or division: 3
Identification number: UN 1133
Packing group: II
DOT Reportable quantity: Methyl methacrylate

International Air Transportation (ICAO/IATA)

Proper shipping name: Adhesives
Hazard class or division: 3
Identification number: UN 1133
Packing group: II

Water Transportation (IMO/IMDG)

Proper shipping name: ADHESIVES
Hazard class or division: 3
Identification number: UN 1133
Packing group: II

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12(b) Export Notification: None above reporting de minimus

CERCLA/SARA Section 302 EHS: None above reporting de minimus
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire

CERCLA/SARA 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Methyl methacrylate (CAS# 80-62-6).

CERCLA Reportable quantity: Methyl methacrylate (CAS# 80-62-6) 1,000 lbs. (454 kg)

California Proposition 65:

This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:

Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

WHMIS hazard class:

B.2, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 1,2,4,5,6,7,8,10,14

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