

MATERIAL SAFETY 3M  
 DATA SHEET 3M Center  
 St. Paul, Minnesota  
 55144-1000  
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This material safety data sheet (MSDS) is provided as a courtesy  
 in response to a customer request. This product is not regulated  
 under, and a MSDS is not required for this product by the OSHA  
 Hazard Communication Standard (29 CFR 1910.1200) because, when  
 used as recommended or under ordinary conditions, it should not  
 present a health and safety hazard. However, use or processing  
 of the product not in accordance with the product's  
 recommendations or not under ordinary conditions may affect the  
 performance of the product and may present potential health and  
 safety hazards.

DIVISION: ELECTRICAL PRODUCTS DIVISION  
 TRADE NAME:  
 3M Electrical 23 Tape  
 ID NUMBER/U.P.C.:  
 VE-0000-2828-6 00-54007-15025-1  
 ISSUED: February 17, 1999  
 SUPERSEDES: INITIAL ISSUE  
 DOCUMENT: 08-9491-5

1. INGREDIENT	C.A.S. NO.		PERCENT
TALC.....	14807-96-6	20	- 30
Polyisobutylene.....	TradeSecret	15	- 30
ETHYLENE-PROPYLENE-1,4-HEXADIENE POLYMER.....	25038-37-3	15	- 30
POLYPROPYLENE.....	9003-07-0	5	- 15
SOLVENT REFINED RESIDUAL OIL (PETROLEUM).....	64742-01-4	5	- 15
PIPERYLENE-2-METHYL-2-BUTENE POLYMER....	26813-14-9	1	- 10
POLYBUTYLENE.....	9003-29-6	1	- 10
CARBON BLACK.....	1333-86-4	1	- 10
ZINC STEARATE.....	557-05-1	0.1	- 1.0
organo-silicone.....	Mixture	0.5	- 2.0
antioxidant.....	119-47-1	0.1	- 1.0

Individual ingredients are blended into polymer matrix, therefore  
 minimizing any potential exposure to these components.

This product contains the following toxic chemical or chemicals subject to

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately



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4. REACTIVITY DATA  
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STABILITY: Stable

INCOMPATIBILITY - MATERIALS/CONDITIONS TO AVOID:  
Strong Oxidizing Agents.

HAZARDOUS POLYMERIZATION: Hazardous polymerization will not occur.

HAZARDOUS DECOMPOSITION PRODUCTS:  
Carbon Monoxide and Carbon Dioxide, Oxides of Zinc, Irritant Vapors  
or Gases.

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5. ENVIRONMENTAL INFORMATION  
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SPILL RESPONSE:  
Observe precautions from other sections. Collect spilled material.  
Place in a closed container.

RECOMMENDED DISPOSAL:  
Dispose of waste product in a sanitary landfill. Disposal  
alternative: Incinerate in an industrial or commercial facility in  
the presence of a combustible material.

ENVIRONMENTAL DATA:  
Not determined.

REGULATORY INFORMATION:  
Volatile Organic Compounds: N/A.  
VOC Less H2O & Exempt Solvents: N/A.

Since regulations vary, consult applicable regulations or authorities  
before disposal. In the event of an uncontrolled release of this  
material, the user should determine if the release qualifies as a  
reportable quantity. U.S. EPA Hazardous Waste Number = None (Not  
U.S. EPA Hazardous).

EPCRA HAZARD CLASS:  
FIRE HAZARD: No PRESSURE: No REACTIVITY: No ACUTE: No CHRONIC: No

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6. SUGGESTED FIRST AID  
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EYE CONTACT:  
No need for first aid is anticipated.

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Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

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6. SUGGESTED FIRST AID (continued)  
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SKIN CONTACT:

No need for first aid is anticipated.

INHALATION:

If signs/symptoms occur, remove person to fresh air. If signs/symptoms continue, call a physician.

IF SWALLOWED:

No need for first aid is anticipated.

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7. PRECAUTIONARY INFORMATION  
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EYE PROTECTION:

Avoid eye contact.

SKIN PROTECTION:

Avoid prolonged or repeated skin contact.

RECOMMENDED VENTILATION:

Use with adequate dilution ventilation.

RESPIRATORY PROTECTION:

Avoid breathing of thermal decomposition products.

PREVENTION OF ACCIDENTAL INGESTION:

Wash hands after handling and before eating. Do not ingest.

RECOMMENDED STORAGE:

Store in a cool place. Store out of direct sunlight.

FIRE AND EXPLOSION AVOIDANCE:

Keep away from heat, sparks, open flame, and other sources of ignition.

HMS HAZARD RATINGS: HEALTH: 0 FLAMMABILITY: 1 REACTIVITY: 0  
PERSONAL PROTECTION: A

EXPOSURE LIMITS

INGREDIENT	VALUE	UNIT	TYPE	AUTH	SKIN*
TALC.....	2	MG/M3	TWA	OSHA	
		as respirable dust			
TALC.....	2	MG/M3	TWA	ACGIH	
		as respirable dust			
Polyisobutylene.....	NONE	NONE	NONE	NONE	
ETHYLENE-PROPYLENE-1,4-HEXADIENE POLYMER.....	NONE	NONE	NONE	NONE	

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Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

EXPOSURE LIMITS (continued)

INGREDIENT	VALUE	UNIT	TYPE	AUTH	SKIN*
POLYPROPYLENE.....	NONE	NONE	NONE	NONE	
SOLVENT REFINED RESIDUAL OIL (PETROLEUM).....	NONE	NONE	NONE	NONE	
PIPERYLENE-2-METHYL-2-BUTENE POLYMER.....	NONE	NONE	NONE	NONE	
POLYBUTYLENE.....	NONE	NONE	NONE	NONE	
CARBON BLACK.....	3.5	MG/M3	TWA	ACGIH	
CARBON BLACK.....	3.5	MG/M3	TWA	OSHA	
ZINC STEARATE.....	10	MG/M3	TWA	OSHA	
ZINC STEARATE.....	10	MG/M3	TWA	ACGIH	
organo-silicone.....	NONE	NONE	NONE	NONE	
antioxidant.....	NONE	NONE	NONE	NONE	

\* SKIN NOTATION: Listed substances indicated with 'Y' under SKIN refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:

- ACGIH: American Conference of Governmental Industrial Hygienists
- OSHA: Occupational Safety and Health Administration
- NONE: None Established

8. HEALTH HAZARD DATA

EYE CONTACT:

Eye contact is not expected to occur during normal use of the product.

No adverse health effects are expected from eye contact.

SKIN CONTACT:

No adverse health effects are expected from skin contact.

Contact with the skin during product use is not expected to result in significant irritation.

INHALATION:

This product may have a characteristic odor; however, no adverse health effects are anticipated.

Health effects from inhalation are not expected unless the product is over heated and decomposition occurs.

If thermal decomposition occurs:

Irritation (upper respiratory): signs/symptoms can include

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8. HEALTH HAZARD DATA (continued)  
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soreness of the nose and throat, coughing and sneezing.

IF SWALLOWED:

Ingestion is not a likely route of exposure to this product.

No adverse health effects are expected from swallowing.

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