



Revision Number: 002.0

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**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** BONDERITE C-AK ALMNX 1000 AERO **IDH number:** 594947  
**ALKALINE ETCHANT known as**  
**ALUMINUX 1000**

**Product type:** Aluminium Etching Agents

**Restriction of Use:** None identified **Region:** United States

**Company address:** **Contact information:**  
 Henkel Corporation Telephone: +1 (860) 571-5100  
 One Henkel Way MEDICAL EMERGENCY Phone: Poison Control Center  
 Rocky Hill, Connecticut 06067 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** MAY BE CORROSIVE TO METALS.  
 HARMFUL IN CONTACT WITH SKIN.  
 CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

HAZARD CLASS	HAZARD CATEGORY
CORROSIVE TO METALS	1
ACUTE TOXICITY DERMAL	4
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1

**PICTOGRAM(S)**



**Precautionary Statements**

**Prevention:** Keep only in original container. Do not breathe dust or fumes. Wash thoroughly after handling. Wear protective gloves, eye protection, and face protection.

**Response:** IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. Wash contaminated clothing before reuse. Absorb spillage to prevent material damage.

**Storage:** Store locked up. Store in corrosive resistant container with a resistant inner liner.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

3 % of the mixture consists of ingredient(s) of unknown acute toxicity.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

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See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Sodium hydroxide	1310-73-2	60 - 100

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Immediately remove soiled or soaked clothing. For skin contact, flush with large amounts of water. Seek immediate medical attention.
<b>Eye contact:</b>	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
<b>Ingestion:</b>	Seek medical advice. DO NOT induce vomiting unless directed to do so by medical personnel. Give one to two glasses of water or milk. Never give anything by mouth to a victim who is unconscious or is having convulsions.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Use media appropriate for surrounding material.
<b>Special firefighting procedures:</b>	Wear full protective clothing. Wear self-contained breathing apparatus.
<b>Unusual fire or explosion hazards:</b>	Not a fire hazard.
<b>Hazardous combustion products:</b>	Irritating and toxic gases or fumes may be released during a fire.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Prevent further leakage or spillage if safe to do so. Wear suitable protective clothing, gloves and eye/face protection.
<b>Clean-up methods:</b>	Sweep up or gather material and place in appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

### 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Provide adequate ventilation. Avoid breathing dust. NEVER ADD WATER TO PRODUCT. For dilutions, add product slowly to water while stirring. Use caution; heat may be generated.
<b>Storage:</b>	Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Sodium hydroxide	2 mg/m3 Ceiling	2 mg/m3 PEL	None	None

<b>Engineering controls:</b>	Ventilation should effectively remove and prevent buildup of any dust generated from the handling of this product.
<b>Respiratory protection:</b>	If ventilation is not sufficient to effectively prevent buildup of dust, appropriate NIOSH/MSHA respiratory protection must be provided.
<b>Eye/face protection:</b>	Wear chemical goggles and / or face shield.
<b>Skin protection:</b>	Chemical resistant, impermeable gloves. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	powder
<b>Color:</b>	Tan
<b>Odor:</b>	Sharp
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	13.9
<b>Vapor pressure:</b>	Not determined
<b>Boiling point/range:</b>	Not applicable
<b>Melting point/ range:</b>	Not applicable
<b>Specific gravity:</b>	Not determined
<b>Vapor density:</b>	Not applicable
<b>Flash point:</b>	Not applicable
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not applicable
<b>Evaporation rate:</b>	Not determined
<b>Solubility in water:</b>	Partially soluble
<b>Partition coefficient (n-octanol/water):</b>	Not determined
<b>VOC content:</b>	Not available.
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable at normal conditions.
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
<b>Incompatible materials:</b>	Adding water to this product may cause localized overheating and splattering.
<b>Reactivity:</b>	This product reacts with acids.
<b>Conditions to avoid:</b>	Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes
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### Potential Health Effects/Symptoms

**Inhalation:** Mists, vapors or liquid may cause severe irritation or burns.  
**Skin contact:** Corrosive to the skin. Contact with the skin or mucous membranes may cause severe irritation and burns.  
**Eye contact:** This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness.  
**Ingestion:** This product may produce corrosive damage to the gastrointestinal tract if it is swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Sodium hydroxide	None	Irritant, Corrosive, Eyes

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Sodium hydroxide	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** No data available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Sodium hydroxide, solid  
**Hazard class or division:** 8  
**Identification number:** UN 1823  
**Packing group:** II  
**DOT Hazardous Substance(s):** Sodium hydroxide

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Sodium hydroxide, solid  
**Hazard class or division:** 8  
**Identification number:** UN 1823  
**Packing group:** II

### Water Transportation (IMO/IMDG)

**Proper shipping name:** SODIUM HYDROXIDE, SOLID  
**Hazard class or division:** 8  
**Identification number:** UN 1823  
**Packing group:** II

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis  
**CERCLA/SARA Section 311/312:** Immediate Health, Reactive  
**CERCLA/SARA Section 313:** None above reporting de minimis  
**CERCLA Reportable quantity:** Sodium hydroxide (CAS# 1310-73-2) 1,000 lbs. (454 kg)

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

#### Canada Regulatory Information

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

### 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** New Safety Data Sheet format.

**Prepared by:** Jennifer Mckay, Regulatory Affairs Specialist

**Issue date:** 07/18/2014

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