

Safety Data Sheet

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 01/15/19
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 05/08/17

SECTION 1: Identification

1.1. Product identifier

3MTM Aerospace Sealant AC-730 B-1/2 PMF

Product Identification Numbers

70-0052-0376-8, 70-0052-0381-8, 70-0052-0385-9, 70-0052-0386-7 7010332379, 7010295113, 7010371675

1.2. Recommended use and restrictions on use

Recommended use

For industrial or professional use only., Sealant

1.3. Supplier's details

MANUFACTURER: 3M

DIVISION: Automotive and Aerospace Solutions Division **ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA

Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms





Hazard Statements

May cause an allergic skin reaction.

Causes damage to organs through prolonged or repeated exposure: nervous system respiratory system

Precautionary Statements

Prevention:

Do not breathe dust/fume/gas/mist/vapors/spray.

Wear protective gloves.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Get medical advice/attention if you feel unwell.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

3% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
POLYSULFIDE RUBBER	68611-50-7	55 - 65
CALCIUM CARBONATE	471-34-1	20 - 25
HYDROGENATED TERPHENYL	61788-32-7	1 - 5 Trade Secret *
MANGANESE DIOXIDE	1313-13-9	1 - 5 Trade Secret *
ZINC PHOSPHATE	7779-90-0	1 - 3
FATTY ACIDS	67701-08-0	0.5 - 1.5
PHENOL-FORMALDEHYDE POLYMER	9003-35-4	0.1 - 0.5 Trade Secret *
EPOXY RESIN	25085-99-8	< 0.1
FERBAM	14484-64-1	< 0.05 Trade Secret *
ZINC OXIDE	1314-13-2	< 0.02

^{*}The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

No need for first aid is anticipated.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Oxides of Nitrogen	During Combustion
Oxides of Sulfur	During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with

applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from strong bases.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
MANGANESE COMPOUNDS		OSHA	CEIL(as Mn):5 mg/m3	
MANGANESE, INORGANIC	1313-13-9	ACGIH	TWA(as Mn, inhalable	A4: Not class. as human
COMPOUNDS			fraction):0.1 mg/m3;TWA(as	carcin
			Mn, respirable fraction):0.02	
			mg/m3	
ZINC OXIDE	1314-13-2	ACGIH	TWA(respirable fraction):2	
			mg/m3;STEL(respirable	
			fraction):10 mg/m3	
ZINC OXIDE	1314-13-2	OSHA	TWA(as fume):5	
			mg/m3;TWA(as total dust):15	
			mg/m3;TWA(respirable	
			fraction):5 mg/m3	
FERBAM	14484-64-1	ACGIH	TWA(inhalable fraction):5	A4: Not class. as human
			mg/m3	carcin
FERBAM	14484-64-1	OSHA	TWA(as total dust):15 mg/m3	
Limestone	471-34-1	OSHA	TWA(as total dust):15	
			mg/m3;TWA(respirable	
			fraction):5 mg/m3	
HYDROGENATED	61788-32-7	ACGIH	TWA:0.5 ppm	
TERPHENYL				

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA: United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form: Liquid

Odor, Color, Grade: Slight Odor, Dark Brown, Viscous Liquid

Odor threshold No Data Available pН Not Applicable **Melting point** Not Applicable **Boiling Point** No Data Available

Flash Point >=200 °F [Test Method:Closed Cup]

Evaporation rate No Data Available Flammability (solid, gas) Not Applicable Flammable Limits(LEL) No Data Available Flammable Limits(UEL) No Data Available **Vapor Pressure** Negligible

Vapor Density

>=1 [*Ref Std*:AIR=1]

Density 1.58 g/ml

>=1.58 [*Ref Std*:WATER=1] **Specific Gravity**

Solubility in Water

Solubility- non-water No Data Available Partition coefficient: n-octanol/ water No Data Available No Data Available **Autoignition temperature** No Data Available **Decomposition temperature** No Data Available Viscosity

Volatile Organic Compounds 3.7 g/l [Test Method:calculated SCAQMD rule 443.1] **VOC Less H2O & Exempt Solvents** 3.7 g/l [Test Method:calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Reducing agents Strong acids Strong bases

10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eve Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
POLYSULFIDE RUBBER	Dermal	Rat	LD50 > 7,800 mg/kg
POLYSULFIDE RUBBER	Ingestion	Rat	LD50 > 5,000 mg/kg
CALCIUM CARBONATE	Dermal	Rat	LD50 > 2,000 mg/kg
CALCIUM CARBONATE	Inhalation-	Rat	LC50 3 mg/l
	Dust/Mist		
	(4 hours)		
CALCIUM CARBONATE	Ingestion	Rat	LD50 6,450 mg/kg
MANGANESE DIOXIDE	Dermal	Rat	LD50 2,000 mg/kg
MANGANESE DIOXIDE	Inhalation-	Rat	LC50 > 1.5 mg/l
	Dust/Mist		
	(4 hours)		
MANGANESE DIOXIDE	Ingestion	Rat	LD50 > 2,197 mg/kg
HYDROGENATED TERPHENYL	Dermal	Rabbit	LD50 6,800 mg/kg
HYDROGENATED TERPHENYL	Inhalation-	Rat	LC50 > 11.1 mg/l
	Dust/Mist		
	(4 hours)		
HYDROGENATED TERPHENYL	Ingestion	Rat	LD50 > 10,000 mg/kg
ZINC PHOSPHATE	Dermal		LD50 estimated to be > 5,000 mg/kg
ZINC PHOSPHATE	Ingestion	Rat	LD50 > 5,000 mg/kg
FATTY ACIDS	Ingestion	Rat	LD50 > 10,000 mg/kg
PHENOL-FORMALDEHYDE POLYMER	Dermal	Rat	LD50 > 2,000 mg/kg
PHENOL-FORMALDEHYDE POLYMER	Ingestion	Rat	LD50 > 2,900 mg/kg
EPOXY RESIN	Dermal	Rat	LD50 > 1,600 mg/kg
EPOXY RESIN	Ingestion	Rat	LD50 > 1,000 mg/kg
FERBAM	Dermal	Rabbit	LD50 > 4,000 mg/kg
FERBAM	Inhalation-	Rat	LC50 0.4 mg/l
	Dust/Mist		
	(4 hours)		
FERBAM	Ingestion	Rat	LD50 1,130 mg/kg
ZINC OXIDE	Dermal		LD50 estimated to be > 5,000 mg/kg
ZINC OXIDE	Inhalation-	Rat	LC50 > 5.7 mg/l
	Dust/Mist		
	(4 hours)		
ZINC OXIDE	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
POLYSULFIDE RUBBER	Rabbit	No significant irritation
CALCIUM CARBONATE	Rabbit	No significant irritation
MANGANESE DIOXIDE	Rabbit	No significant irritation
HYDROGENATED TERPHENYL	Rabbit	No significant irritation
PHENOL-FORMALDEHYDE POLYMER	Human	Mild irritant
	and	

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	animal	
EPOXY RESIN	Rabbit	Mild irritant
FERBAM	Rabbit	No significant irritation
ZINC OXIDE	Human	No significant irritation
	and	
	animal	

Serious Eye Damage/Irritation

Name	Species	Value
POLYSULFIDE RUBBER	Rabbit	No significant irritation
CALCIUM CARBONATE	Rabbit	No significant irritation
MANGANESE DIOXIDE	Rabbit	Mild irritant
HYDROGENATED TERPHENYL	Rabbit	No significant irritation
PHENOL-FORMALDEHYDE POLYMER	Human	Moderate irritant
	and	
	animal	
EPOXY RESIN	Rabbit	Moderate irritant
FERBAM	Rabbit	Severe irritant
ZINC OXIDE	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
POLYSULFIDE RUBBER		Not classified
MANGANESE DIOXIDE	Mouse	Not classified
HYDROGENATED TERPHENYL	Human	Not classified
PHENOL-FORMALDEHYDE POLYMER	Human	Sensitizing
	and	
	animal	
EPOXY RESIN	Human	Sensitizing
	and	
	animal	
FERBAM	Guinea	Not classified
	pig	
ZINC OXIDE	Guinea	Not classified
	pig	

Respiratory Sensitization

Name	Species	Value
PHENOL-FORMALDEHYDE POLYMER	Human	Not classified
EPOXY RESIN	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
MANGANESE DIOXIDE	In Vitro	Some positive data exist, but the data are not sufficient for classification
MANGANESE DIOXIDE	In vivo	Some positive data exist, but the data are not sufficient for classification
HYDROGENATED TERPHENYL	In vivo	Not mutagenic
EPOXY RESIN	In vivo	Not mutagenic
EPOXY RESIN	In Vitro	Some positive data exist, but the data are not sufficient for classification
ZINC OXIDE	In Vitro	Some positive data exist, but the data are not sufficient for classification
ZINC OXIDE	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
EPOXY RESIN	Dermal	Mouse	Some positive data exist, but the data are not
			sufficient for classification

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FERBAM	Ingestion	Rat	Not carcinogenic

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Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
CALCIUM CARBONATE	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	premating & during gestation
MANGANESE DIOXIDE	Inhalation	Not classified for female reproduction	Rat	NOAEL 20 mg/m3	2 generation
MANGANESE DIOXIDE	Inhalation	Not classified for male reproduction	Rabbit	LOAEL 250 mg/kg	1 days
MANGANESE DIOXIDE	Ingestion	Not classified for development	Rat	LOAEL 354 mg/kg/day	premating into lactation
MANGANESE DIOXIDE	Inhalation	Not classified for development	Rat	LOAEL 61 mg/m3	gestation into lactation
HYDROGENATED TERPHENYL	Ingestion	Not classified for female reproduction	Rat	NOAEL 81 mg/kg/day	2 generation
HYDROGENATED TERPHENYL	Ingestion	Not classified for male reproduction	Rat	NOAEL 62 mg/kg/day	2 generation
HYDROGENATED TERPHENYL	Ingestion	Not classified for development	Rat	NOAEL 500 mg/kg/day	2 generation
EPOXY RESIN	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesi s
EPOXY RESIN	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
FERBAM	Ingestion	Not classified for female reproduction	Rat	NOAEL 25 mg/kg/day	3 generation
FERBAM	Ingestion	Not classified for male reproduction	Rat	NOAEL 25 mg/kg/day	3 generation
FERBAM	Ingestion	Not classified for development	Rat	NOAEL 11 mg/kg/day	during organogenesi s
ZINC OXIDE	Ingestion	Not classified for reproduction and/or development	Multiple animal species	NOAEL 125 mg/kg/day	premating & during gestation

Lactation

Name	Route Species Value		Value
FERBAM	Ingestion	Rat	Causes effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

specific furget organ rowerty single exposure						
Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure
						Duration
CALCIUM CARBONATE	Inhalation	respiratory system	Not classified	Rat	NOAEL	90 minutes
					0.812 mg/l	
PHENOL-	Inhalation	respiratory irritation	Some positive data exist, but the	Human	NOAEL Not	
FORMALDEHYDE			data are not sufficient for	and	available	
POLYMER			classification	animal		

Specific Target Organ Toxicity - repeated exposure

specific funger organi romency repetited exposure						
Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
CALCIUM CARBONATE	Inhalation	respiratory system	Not classified	Human	NOAEL Not	occupational

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MANGANESE DIOXIDE	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Monkey	available LOAEL 1.1 mg/m3	exposure 10 months
MANGANESE DIOXIDE	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
HYDROGENATED TERPHENYL	Inhalation	liver	Not classified	Rat	NOAEL 0.5 mg/l	90 days
HYDROGENATED TERPHENYL	Ingestion	endocrine system blood liver kidney and/or bladder	Not classified	Rat	NOAEL 144 mg/kg/day	14 weeks
PHENOL- FORMALDEHYDE POLYMER	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
EPOXY RESIN	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
EPOXY RESIN	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
EPOXY RESIN	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
ZINC OXIDE	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	10 days
ZINC OXIDE	Ingestion	endocrine system hematopoietic system kidney and/or bladder	Not classified	Other	NOAEL 500 mg/kg/day	6 months

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product—that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by

applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Not applicable

Health Hazards

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>C.A.S. No</u>	<u>% by Wt</u>
1313-13-9	1 - 5
7779-90-0	1 - 3
1314-13-2	< 0.02
	1313-13-9 7779-90-0

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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