



SAFETY DATA SHEET

1. Identification

Product identifier	LPS® Tapmatic® Edge Creme
Other means of identification	
Part Number	43100
Recommended use	A metal-cutting fluid designed for cutting and forming applications.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufacturer	
Manufacturer	
Company name	LPS Laboratories, a division of Illinois Tool Works, Inc.
Address	4647 Hugh Howell Rd. Tucker, GA 30084
Country	(U.S.A.) Tel: +1 770-243-8800
In Case of Emergency	1-800-424-9300 (inside U.S.) +001 703-527-3887 (outside U.S.)
Website	www.lpslabs.com
E-mail	sds@lpslabs.com

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Serious eye damage/eye irritation	Category 2B
OSHA defined hazards	Not classified.	
Label elements		
Hazard symbol	None.	
Signal word	Warning	
Hazard statement	Causes eye irritation.	
Precautionary statement		
Prevention	Wash thoroughly after handling.	
Response	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.	
Storage	Not assigned.	
Disposal	Not assigned.	
Hazard(s) not otherwise classified (HNOC)	Not classified.	
Supplemental information		
Not applicable.		

3. Composition/information on ingredients

Mixtures

Hazardous components			
Chemical name	Common name and synonyms	CAS number	%
Synthetic Amorphous Silica		112945-52-5	1 - < 3
Non-hazardous components			
Chemical name	Common name and synonyms	CAS number	%
Alcohols, C10-16,ethoxylated		68002-97-1	10 - < 20
Other components below reportable levels			80 - < 90

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Under normal conditions of intended use, this material is not expected to be an inhalation hazard. If inhaled, remove to fresh air. If breathing is difficult, give oxygen. If symptoms persist, get medical attention.
Skin contact	Wash off immediately with plenty of water. Get medical attention if irritation develops and persists.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists.
Ingestion	In the unlikely event of swallowing contact a physician or poison control center.
Most important symptoms/effects, acute and delayed	Irritant effects. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Defatting of the skin. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically.
General information	In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). In case of shortness of breath, give oxygen. Keep victim under observation.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	None known.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire-fighting equipment/instructions	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Cool containers exposed to heat with water spray and remove container, if no risk is involved.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.
Methods and materials for containment and cleaning up	Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get this material in contact with eyes. Do not get this material in contact with skin. Avoid prolonged exposure. Do not get this material on clothing. Do not use in areas without adequate ventilation. Wear personal protective equipment. Observe good industrial hygiene practices. Wash thoroughly after handling. Use care in handling/storage.
Conditions for safe storage, including any incompatibilities	Keep tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Use care in handling/storage.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value
Synthetic Amorphous Silica (CAS 112945-52-5)	TWA	0.8 mg/m ³
		20 millions of particle

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Synthetic Amorphous Silica (CAS 112945-52-5)	TWA	6 mg/m ³

Biological limit values	No biological exposure limits noted for the ingredient(s).
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Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
Individual protection measures, such as personal protective equipment	
Eye/face protection	If contact is likely, safety glasses with side shields are recommended. Eye wash fountain is recommended.
Skin protection	
Hand protection	For prolonged or repeated skin contact use suitable protective gloves. Chemical resistant gloves are recommended.
Other	Avoid contact with the skin. Avoid contact with clothing. Normal work clothing (long sleeved shirts and long pants) is recommended. Chemical resistant gloves.
Respiratory protection	No personal respiratory protective equipment normally required.
Thermal hazards	None known.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	Viscous. Paste.
Physical state	Solid.
Form	Solid. Viscous. Paste.
Color	Opaque.
Odor	Slight. Soapy.
Odor threshold	Not established
pH	5.5 - 6.5
Melting point/freezing point	Not established
Initial boiling point and boiling range	631.4 °F (333 °C) (estimated)
Flash point	> 199.40 °F (> 93.00 °C) Tag Closed Cup
Evaporation rate	Not established
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not established
Flammability limit - upper (%)	Not established
Explosive limit - lower (%)	Not established
Explosive limit - upper (%)	Not established
Vapor pressure	Not established
Vapor density	Not established
Relative density	Not established
Solubility(ies)	Emulsifies
Partition coefficient (n-octanol/water)	Not established
Auto-ignition temperature	Not established
Decomposition temperature	Not established
Viscosity	Not established
Other information	
Flammability	Not established
Flammability (flash back)	Not established
Heat of combustion	Not established
Percent volatile	15 - 16 %
Specific gravity	0.87 - 0.89 @ 20°C

10. Stability and reactivity

Reactivity	Strong oxidizing agents.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	None under normal conditions.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Carbon oxides.

11. Toxicological information

Information on likely routes of exposure

Ingestion	Based on available data, the classification criteria are not met.
Inhalation	Based on available data, the classification criteria are not met.
Skin contact	May be irritating to the skin.
Eye contact	Causes eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics Not available.

Information on toxicological effects

Acute toxicity	Based on available data, the classification criteria are not met.
Skin corrosion/irritation	Based on available data, the classification criteria are not met.
Serious eye damage/eye irritation	Causes eye irritation.
Respiratory sensitization	Based on available data, the classification criteria are not met.
Skin sensitization	Based on available data, the classification criteria are not met.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Based on available data, the classification criteria are not met.
Reproductive toxicity	Based on available data, the classification criteria are not met.
Specific target organ toxicity - single exposure	Based on available data, the classification criteria are not met.
Specific target organ toxicity - repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met.
Chronic effects	Prolonged or repeated contact may cause drying, cracking, or irritation.
Further information	This product has no known adverse effect on human health.

12. Ecological information

Ecotoxicity	Not expected to be harmful to aquatic organisms.
Persistence and degradability	Expected to biodegrade.
Bioaccumulative potential	No data available for this product.
Mobility in soil	Not available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.
Hazardous waste code	Not regulated.
Waste from residues / unused products	Avoid discharge into water courses or onto the ground. Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

14. Transport information

DOT

Not regulated as a hazardous material by DOT.

IATA

Not regulated as a dangerous good.

IMDG

Not regulated as a dangerous good.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code This substance/mixture is not intended to be transported in bulk.

General information This material is not regulated by any mode of transportation.

15. Regulatory information

US federal regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

SARA 304 Emergency release notification

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance No

SARA 311/312 Hazardous chemical No

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number

Not listed.

Food and Drug Administration (FDA) Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

Not regulated.

US. Pennsylvania RTK - Hazardous Substances

Not regulated.

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 09-05-2013

Version # 01

Further information Not available.

NFPA ratings
Health: 1
Flammability: 1
Instability: 0

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.