



Revision Number: 001.2

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Loctite(R) Encap(R) 3182 Polyurethane Hardener **IDH number:** 233628
Product type: Polyurethane hardener **Item number:** UB5560-B80
Region: United States
Company address: Henkel Electronic Materials LLC
 14000 Jamboree Road
 Irvine, CA 92606
Contact information: Telephone: 1.888.9.HENKEL (1.888.943.6535)
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	Low viscosity, Liquid	HEALTH:	*1
Color:	Brown	FLAMMABILITY:	1
Odor:	Aromatic	PHYSICAL HAZARD:	0
		Personal Protection:	See MSDS Section 8

CAUTION: MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects

Inhalation: May cause respiratory tract irritation.
Skin contact: Prolonged or repeated contact may cause irritation.
Eye contact: May cause irritation.
Ingestion: May cause gastrointestinal tract irritation if swallowed.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders. Pre-existing skin or lung allergies may increase the chance of developing exaggerated allergic symptoms from exposure to this product. Asthma.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Quartz (SiO2)	14808-60-7	60 - 100
Glyceridic oil	Proprietary	30 - 60
Zeolites	1318-02-1	1 - 5
Carbon black	1333-86-4	0.1 - 1

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point:	163 °C (325.4 °F) Closed cup
Autoignition temperature:	Not available.
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Not available.
Hazardous combustion products:	Oxides of carbon. Toxic and irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Remove all sources of ignition. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.
Storage:	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Quartz (SiO ₂)	0.025 mg/m ³ TWA Respirable fraction.	2.4 MPPCF TWA Respirable. 0.1 mg/m ³ TWA Respirable. 0.3 mg/m ³ TWA Total dust.	None	None
Glyceridic oil	None	None	None	None
Zeolites	10 mg/m ³ TWA Inhalable dust. 3 mg/m ³ TWA Respirable fraction. 1 mg/m ³ TWA Respirable fraction.	None	None	None
Carbon black	3.5 mg/m ³ TWA 3 mg/m ³ TWA Inhalable fraction.	3.5 mg/m ³ TWA	None	None

Engineering controls:

Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Low viscosity, Liquid
Color:	Brown
Odor:	Aromatic
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	0.2 mm hg
Boiling point/range:	> 149 °C (> 300.2 °F)
Melting point/ range:	Not available.
Specific gravity:	1.6
Vapor density:	3.6
Flash point:	163 °C (325.4 °F) Closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Evaporation rate:	< 0.1 (Ether = 1)
Solubility in water:	Soluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	< 1 %; < 10 g/l (estimated value for resin and hardener mixed together)

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Irritating vapors.
Incompatible materials:	Strong oxidizing agents. Acids.
Conditions to avoid:	Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Quartz (SiO ₂)	Known To Be Human Carcinogen.	Group 1	No
Glyceridic oil	No	No	No
Zeolites	No	No	No
Carbon black	No	Group 2B	No

Hazardous components	Health Effects/Target Organs
Quartz (SiO ₂)	Immune system, Lung, Some evidence of carcinogenicity
Glyceridic oil	Irritant
Zeolites	Mutagen, Respiratory, Some evidence of carcinogenicity
Carbon black	Respiratory, Some evidence of carcinogenicity

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12(b) Export Notification: None above reporting de minimus

CERCLA/SARA Section 302 EHS: None above reporting de minimus
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA 313: None above reporting de minimus

California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

WHMIS hazard class: D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New information added in Section(s): 1,2,3,4,7,8,10,11

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