



Revision Number: 006.0

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**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>TECHNOMELT PUR 3631 known as Loctite(R) 3631 Proform(TM) Ho</b>	<b>IDH number:</b>	237305
<b>Product type/use:</b>	Hotmelt adhesive	<b>Item number:</b>	31279
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	<b>Contact information:</b>	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

EMERGENCY OVERVIEW	
<b>DANGER:</b>	MOLTEN ADHESIVE MAY CAUSE SEVERE BURNS. VAPORS ABOVE MOLTEN ADHESIVE MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION. STATIC CHARGES GENERATED BY EMPTYING PACKAGE IN OR NEAR FLAMMABLE VAPORS MAY CAUSE IGNITION. CAUSES SKIN IRRITATION. MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION. MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED. CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	1



**Precautionary Statements**

<b>Prevention:</b>	Do not breathe dust or fumes. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. In case of inadequate ventilation wear respiratory protection.
<b>Response:</b>	IF ON SKIN: Wash with plenty of water. IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Take off contaminated clothing.
<b>Storage:</b>	Not prescribed

**Disposal:**

Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Reactive Polyurethane	Unknown	90 - 100
Methylenebis(phenylisocyanate)	101-68-8	1 - 5
Methylene bisphenyl isocyanate	26447-40-5	0.1 - 1
o-(p-Isocyanatobenzyl)phenyl isocyanate	5873-54-1	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Molten adhesive may cause severe burns. Cool melted product on skin with plenty of water. Do not remove solidified product. No attempt should be made to remove material from skin or to remove contaminated clothing as damaged skin can be easily torn. Cover affected areas with clean sheeting or gauze and seek immediate medical attention.
<b>Eye contact:</b>	If eye contact occurs with molten material immediately cool with water. Do not remove adhesive. Seek medical attention.
<b>Ingestion:</b>	Ingestion of solid adhesive is not expected to be hazardous. If symptoms develop and persist, get medical attention.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Hydrogen cyanide. Toxic and irritating vapors.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow material to contaminate ground water system.
<b>Clean-up methods:</b>	Ensure adequate ventilation. Store in a partly filled, closed container until disposal. If product is molten at time of spill, allow it to polymerize before scraping up. If product is solid at time of spill, sweep up. Avoid creating static electricity while sweeping as static discharge may occur. Store picked up product for either reuse or disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

## 7. HANDLING AND STORAGE

**Handling:** Always be careful around molten material. Do not place wet or damp solid into melt tank. Follow suggested application temperature. Do not wear contact lenses. At elevated temperatures, irritating fumes may be emitted. Provide adequate ventilation.

**Storage:** For safe storage, store at or below 38 °C (100.4 °F)

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Reactive Polyurethane	None	None	None	None
Methylenebis(phenylisocyanate)	0.005 ppm TWA	0.02 ppm (0.2 mg/m <sup>3</sup> ) Ceiling	None	None
Methylene bisphenyl isocyanate	None	None	None	None
o-(p-Isocyanatobenzyl)phenyl isocyanate	None	None	None	None

**Engineering controls:** Local exhaust should be used to maintain levels below the TLV whenever MDI is processed, heated or spray applied. Standard reference sources regarding industrial ventilation (i.e., ACGIH Industrial Ventilation) should be consulted for guidance about adequate ventilation. Air monitoring: Monitoring of airborne isocyanates in the breathing zone of individuals should become part of the overall employee exposure characterization program. Isocyanate exposure levels must be monitored. Monitoring techniques have been developed by NIOSH and OSHA. Medical Surveillance: Medical supervision of all employees who handle or come in contact with isocyanates is recommended. These should include preemployment and periodic medical examinations with pulmonary function tests (FEV<sub>1</sub>, FVC as a minimum). Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases or recurrent skin eczema or sensitization should be excluded from working with isocyanates. Once a person is diagnosed as sensitized to an isocyanate, no further exposure can be permitted.

**Respiratory protection:** Concentrations greater than the TLV can occur when MDI is sprayed, heated or used in a poorly ventilated area. In such cases, or whenever concentrations of MDI exceed the TLV, respiratory protection must be worn. A positive pressure, supplied-air respirator or a self-contained breathing apparatus is recommended. In situations where MDI is not sprayed, heated, or used in a poorly ventilated area, and a supplied-air or self-contained breathing apparatus is unavailable or its use impractical, at least an air-purifying cartridge and particulate pre-filters must be worn.

However, this should be permitted only for short periods of time (less than one hour) at relatively low concentrations (at or near the TLV). However, due to the poor warning properties of MDI, proper fit and timely replacement of filter elements must be ensured. Observe OSHA regulations for respirator use (29 CFR 1910.134).

**Eye/face protection:** Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available. Vapor resistant goggles should be worn when contact lenses are in use.

**Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Permeation resistant gloves (butyl rubber, nitrile rubber, polyvinyl alcohol). However, please note that polyvinyl alcohol degrades in water. Cover as much of the exposed skin area as possible with appropriate clothing. If skin creams are used, keep the area covered by the cream to a minimum. Safety showers and eye wash stations should be available. Educate and train employees in safe use of product.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Solid
<b>Color:</b>	Off white
<b>Odor:</b>	Little intrinsic odor
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	0.00001 mm hg
<b>Boiling point/range:</b>	Not available.
<b>Melting point/ range:</b>	120 °C (248°F)
<b>Specific gravity:</b>	1.2
<b>Vapor density:</b>	Not determined
<b>Flash point:</b>	> 232 °C (> 449.6 °F)
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not determined
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not applicable
<b>Solubility in water:</b>	Not soluble. Reacts with water to liberate carbon dioxide gas.
<b>Partition coefficient (n-octanol/water):</b>	Not determined
<b>VOC content:</b>	0 g/l
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Isocyanates. Irritating organic vapours.
<b>Incompatible materials:</b>	Strong oxidizing agents. Humid air and/or water will produce carbon dioxide which will pressurize the container.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Container can be pressurised by carbon dioxide due to reaction with humid air and/or water.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes, Ingestion
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## Potential Health Effects/Symptoms

<b>Inhalation:</b>	Acute: Methylene bisphenyl isocyanate (MDI) vapors or mist at concentrations above the TLV can irritate the mucous membranes in the respiratory tract (nose, throat, lungs) causing runny nose, sore throat, coughing, chest discomfort, shortness of breath and reduced lung function (breathing obstruction). Persons with preexisting, nonspecific bronchial hyper-reactivity can respond to concentrations below the TLV with similar symptoms as well as lead to bronchitis, bronchial spasm and pulmonary edema (fluid in lungs). Chronic: As a result of previous repeated overexposures or a single large dose, certain individuals will develop isocyanate sensitization (chemical asthma) which will cause them to react to a later exposure to isocyanate at levels well below the TLV. Chronic overexposure to isocyanates has been reported to cause lung damage. May cause allergic respiratory reaction. These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthma attack, could be immediate or delayed (up to several hours after exposure). Similar to many non-specific asthmatic responses, there are reports that once sensitized an individual can experience these symptoms upon exposure to dust, cold air, or other irritants. This increased lung sensitivity can persist for weeks and in severe cases for several years. Over exposure to isocyanates has also been reported to cause lung damage (including decrease in lung function) which may be permanent. Sensitization can either be temporary or permanent. This product is harmful or fatal by inhalation.
<b>Skin contact:</b>	Acute: Causes skin irritation. May cause allergic skin reaction. Isocyanates react with skin protein and moisture and can cause irritation which may include the following symptoms: reddening, swelling, rash, scaling or blistering. Cured material is difficult to remove. Chronic: Prolonged contact can cause reddening, swelling, rash, scaling, blistering and in some cases, skin sensitization. Individuals who have skin sensitization can develop these symptoms from contact with liquid or vapor. Once sensitized, an individual may react even to airborne levels below the TLV with the following symptoms: itching and tingling of the earlobes and neck, rash, hives, swelling of the arms and legs or other symptoms common to allergic dermatitis. Animal tests have indicated that respiratory sensitization can result from skin contact with MDI. These data reinforce the need to prevent direct skin contact with MDI.
<b>Eye contact:</b>	Causes serious eye irritation. Liquid, aerosols or vapor are irritating and can cause tearing, reddening and swelling. If left untreated, corneal damage can occur and injury is slow to heal. Damage however is usually reversible. See Section 4 for First Aid measures. Molten adhesive in eyes will cause severe and permanent damage. Can cause mechanical irritation if dusts are generated.
<b>Ingestion:</b>	Irritation and corrosive action can occur in the mouth, stomach tissue and digestive tract if swallowed. Symptoms can include sore throat, abdominal pain, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Reactive Polyurethane	None	No Data
Methylenebis(phenylisocyanate)	Inhalation LC50 (Rat, 4 h) = 0.38 mg/l	Irritant, Respiratory, Allergen
Methylene bisphenyl isocyanate	None	Allergen, Irritant, Mutagen, Respiratory
o-(p-Isocyanatobenzyl)phenyl isocyanate	None	Allergen, Irritant, Respiratory

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Reactive Polyurethane	No	No	No
Methylenebis(phenylisocyanate)	No	No	No
Methylene bisphenyl isocyanate	No	No	No
o-(p-Isocyanatobenzyl)phenyl isocyanate	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.  
**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### Water Transportation (IMO/IMDG)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**Exceptions:** None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Methylenebis(phenylisocyanate) (CAS# 101-68-8).  
**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer.

### Canada Regulatory Information

**CEPA DSL/NDSL Status:** One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3 and related sections.

**Prepared by:** Regulatory Affairs  
**Issue date:** 02/13/2020

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