



Revision Number: 007.1

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE SI 7657 FLANGE SEALANT
 known as Copper Hi-Temp Gasket Sealant
IDH number: 234922

Product type: Sealant
Restriction of Use: None identified
Item number: 30535
Region: United States

Company address:
 Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067

Contact information:
 Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CONTENTS UNDER PRESSURE.
 EXTREMELY FLAMMABLE AEROSOL.
 CAUSES SKIN IRRITATION.
 CAUSES SERIOUS EYE IRRITATION.
 MAY CAUSE RESPIRATORY IRRITATION.
 MAY CAUSE DROWSINESS OR DIZZINESS.
 SUSPECTED OF CAUSING CANCER.
 MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

| HAZARD CLASS | HAZARD CATEGORY |
|--|-----------------|
| FLAMMABLE AEROSOL | 1 |
| SKIN IRRITATION | 2 |
| EYE IRRITATION | 2A |
| CARCINOGENICITY | 2 |
| SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE | 3 |
| SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE | 2 |

PICTOGRAM(S)



Precautionary Statements

Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, sparks, open flames, hot surfaces - no smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Do not breathe the mist or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, clothing, eye and face protection.

Response:

IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage:

Store in a well-ventilated place. Keep container tightly closed. Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

Disposal:

Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|--|------------|-------------|
| Ethyl acetate | 141-78-6 | 30 - 40 |
| Methylene chloride | 75-09-2 | 20 - 30 |
| Propane | 74-98-6 | 10 - 20 |
| Butane | 106-97-8 | 10 - 20 |
| Solvent naphtha (petroleum), light aliph., <0.1% benzene | 64742-89-8 | 5 - 10 |
| Copper | 7440-50-8 | 1 - 5 |
| Acetone | 67-64-1 | 1 - 5 |

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

| | |
|----------------------|---|
| Inhalation: | Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention. |
| Skin contact: | Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. |
| Eye contact: | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention. |
| Ingestion: | DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention. |
| Symptoms: | See Section 11. |

5. FIRE FIGHTING MEASURES

| | |
|---|---|
| Extinguishing media: | Foam, dry chemical or carbon dioxide. |
| Special firefighting procedures: | Water should be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat. Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. |

Unusual fire or explosion hazards: Contents under pressure. Do not handle or store near an open flame, heat or other sources of ignition. Exposure to temperatures above 49°C (120°F) may cause container to burst. Do not puncture or incinerate pressurized containers. Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.

Hazardous combustion products: Oxides of carbon. Hydrocarbons. Hydrogen chloride. Chlorine. Phosgene. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Keep unnecessary personnel away. Ensure adequate ventilation. Wear appropriate personal protective equipment. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a closed container until ready for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling: During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not puncture or incinerate pressurized containers. Refer to Section 8.

Storage: Do not store above 49 °C (120 °F). Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|--|---|---|-----------|-------|
| Ethyl acetate | 400 ppm TWA | 400 ppm (1,400 mg/m ³) PEL | None | None |
| Methylene chloride | 50 ppm TWA | 12.5 ppm OSHA_ACT 25 ppm TWA 125 ppm STEL | None | None |
| Propane | Included in the regulation but with no data values. See regulation for further details (Simple asphyxiant.) | 1,000 ppm (1,800 mg/m ³) PEL | None | None |
| Butane | 1,000 ppm STEL | None | None | None |
| Solvent naphtha (petroleum), light aliph., <0.1% benzene | None | 100 ppm (400 mg/m ³) PEL | None | None |
| Copper | 0.2 mg/m ³ TWA (as Cu) Fume. 1 mg/m ³ TWA (as Cu) Dust and mist. | 1 mg/m ³ PEL (as Cu) Dust and mist. 0.1 mg/m ³ PEL (as Cu) Fume. | None | None |
| Acetone | 250 ppm TWA 500 ppm STEL | 1,000 ppm (2,400 mg/m ³) PEL | None | None |

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

If airborne concentrations are above the applicable exposure limits, use NIOSH approved respiratory protection. Use a NIOSH approved air-purifying respirator with an organic vapor cartridge.

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

| | |
|---|---|
| Physical state: | Aerosol |
| Color: | Golden, Copper |
| Odor: | Solvent |
| Odor threshold: | Not available. |
| pH: | Not available. |
| Vapor pressure: | Not available. |
| Boiling point/range: | > 38 °C (> 100.4 °F) |
| Melting point/ range: | Not available. |
| Specific gravity: | 0.93 (concentrate) |
| Vapor density: | Not available. |
| Flash point: | -104 °C (-155.2 °F) ; (value for propellant). |
| Flammable/Explosive limits - lower: | Not available. |
| Flammable/Explosive limits - upper: | Not available. |
| Autoignition temperature: | Not available. |
| Flammability: | Extremely flammable aerosol. |
| Evaporation rate: | Greater than butyl acetate. |
| Solubility in water: | Insoluble |
| Partition coefficient (n-octanol/water): | Not available. |
| VOC content: | 59.54 % EPA Method 24 |

Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: None under normal processing.

Hazardous decomposition products: Oxides of carbon. Hydrogen chloride gas. Chlorine. Phosgene. Irritating vapors.

Incompatible materials: Strong oxidizing agents. Strong alkalis. Reactive metals.

Reactivity: Not available.

Conditions to avoid: Do not puncture the container. Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation. May cause dizziness, incoordination, headache, nausea, and vomiting.
Skin contact: Causes skin irritation.
Eye contact: Causes serious eye irritation.
Ingestion: May cause gastrointestinal tract irritation if swallowed.

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|--|--|--|
| Ethyl acetate | Oral LD50 (Rat) = 5.6 g/kg Oral LD50 (Mouse) = 0.44 g/kg | Blood, Central nervous system, Irritant |
| Methylene chloride | Oral LD50 (Rat) = 1,600 mg/kg Oral LD50 (Rat) = 3,000 mg/kg | Blood, Cardiac, Central nervous system, Corrosive, Irritant, Kidney, Liver, Some evidence of carcinogenicity |
| Propane | None | Cardiac, Central nervous system, Irritant |
| Butane | Inhalation LC50 (Rat, 4 h) = 658 mg/l | Cardiac, Central nervous system, Irritant |
| Solvent naphtha (petroleum), light aliph., <0.1% benzene | None | Irritant |
| Copper | None | Allergen, Blood, Central nervous system, Developmental, Gastrointestinal, Immune system, Irritant, Kidney, Liver, Mutagen, Sensory, Skin |
| Acetone | Oral LD50 (Mouse) = 5.2 g/kg Oral LD50 (Mouse) = 3,000 mg/kg Oral LD50 (Rabbit) = 5,340 mg/kg Oral LD50 (Rat) = 5,800 mg/kg Oral LD50 (Rat) = 9,800 mg/kg Dermal LD50 (Rabbit) = 20,000 mg/kg Inhalation LC50 (Rat, 4 h) = 76 mg/l | Central nervous system, Irritant |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|--|--|-----------------|--|
| Ethyl acetate | No | No | No |
| Methylene chloride | Reasonably Anticipated to be a Human Carcinogen. | Group 2A | Yes |
| Propane | No | No | No |
| Butane | No | No | No |
| Solvent naphtha (petroleum), light aliph., <0.1% benzene | No | No | No |
| Copper | No | No | No |
| Acetone | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number: D001: Ignitable. Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Aerosols
Hazard class or division: 2.1
Identification number: UN 1950
Packing group: None
DOT Hazardous Substance(s): Dichloromethane, Ethyl acetate

International Air Transportation (ICAO/IATA)

Proper shipping name: Aerosols, flammable, containing substances in Division 6.1, Packing Group III
Hazard class or division: 2.1 (6.1)
Identification number: UN 1950
Packing group: None

Water Transportation (IMO/MDG)

Proper shipping name: AEROSOLS (Methylene chloride)
Hazard class or division: 2.1 (6.1)
Identification number: UN 1950
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire, Sudden Release
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Copper (CAS# 7440-50-8). Methylene chloride (CAS# 75-09-2).
CERCLA Reportable quantity: Butane (CAS# 106-97-8) 100 lbs. (45.4 kg)
Ethyl acetate (CAS# 141-78-6) 5,000 lbs. (2,270 kg)
Propane (CAS# 74-98-6) 100 lbs. (45.4 kg)
Methylene chloride (CAS# 75-09-2) 1,000 lbs. (454 kg)
California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 14

Prepared by: Product Safety and Regulatory Affairs

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