Safety Data Sheet



Revision Number: 005.1 Issue date: 06/23/2020

1. PRODUCT AND COMPANY IDENTIFICATION

LOCTITE EA E-90FL A known as DB **Product name:**

EPOXY ADH E-90FL 400ML RESIN

Product type/use: Epoxy resin Restriction of Use: None identified

Company address: Henkel Corporation One Henkel Way

Rocky Hill, Connecticut 06067

IDH number: 701977

29311_209530 Item number: Region: United States

Contact information:

Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.

> MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

IDH number: 701977

Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Prevention:

Contaminated work clothing should not be allowed out of the workplace. Wear protective

gloves, eye protection, and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several

minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off

contaminated clothing.

Storage: Not prescribed

Dispose of contents and/or container according to Federal, State/Provincial and local Disposal:

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	60 - 80
Kaolin	1332-58-7	10 - 30

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

Product name: LOCTITE EA E-90FL A known as DB EPOXY ADH E-90FL 400ML RESIN

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4. FIRST AID MEASURES

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give

artificial respiration. If symptoms develop and persist, get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove

contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before

reuse

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Get

medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel.

Never give anything by mouth to an unconscious person. Get medical

attention.

Symptoms: See Section 11.

IDH number: 701977

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special fire fighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear.

Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray. Closed containers may

rupture (due to build up of pressure) when exposed to extreme heat.

Hazardous combustion products: Oxides of carbon. Phenolics. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, is olate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sew er or waterways.

Clean-up methods: Ensure adequate ventilation. Wear appropriate personal protective equipment.

Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, saw dust). Scrape up spilled material and place in a closed

container for disposal.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist.

Wash thoroughly after handling. Use only with adequate ventilation. Keep

container closed.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from

incompatible materials. Keep aw ay fromheat, spark and flame. Protect from

direct sunlight.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
Kaolin	2 mg/m3 TWA Respirable fraction.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None

Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor

concentration below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure

limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should

be used if the potential for splashing or spraying of product exists.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an

apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:LiquidColor:LightOdor:Faint, Ep

Odor:
Odor threshold:
Paint, Epoxy
Not available.
Not available.
Vapor pressure:
Not available.
Vapor pressure:
Soiling point/range:
Not available.
Vapor density:
Not available.
Vapor density:
Not available.
Vapor density:
Not available.

Flash point: > 93 °C (> 199.4 °F) Setaflash Closed Cup

Flam mable/Explosive limits - low er: Not available. Flam mable/Explosive limits - upper: Not available. Autoignition temperature: Not available. Not applicable Not available. Flam mability: Evaporation rate: Solubility in water: Negligible Partition coefficient (n-octanol/water): Not available. Not available. VOC content: Viscosity: Not available. Decomposition temperature: Not available.

IDH number: 701977

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: Reaction with some curing agents may produce an exothermic reaction which in large masses

could cause runaw ay polymerization.

Hazardous decomposition

products:

Oxides of carbon. Phenolics. Irritating vapors.

Incom patible materials: Strong oxidizing agents. Strong acids and strong bases. Amines.

Reactivity: Not available.

Conditions to avoid: Keep aw ay from heat, ignition sources and incompatible materials. Protect from direct sunlight.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system.

Skin contact: Causes skin irritation. May cause allergic skin reaction.

Eye contact: Causes serious eye irritation.

Ingestion: Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant
Kaolin	Oral LD50 (Rat) = > 5,000 mg/kg Dermal LD50 (Rat) = > 5,000 mg/kg	Nuisance dust

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Kaolin	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of in accordance with local and national regulations.

Hazardous waste number:Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated Hazard class or division: None Identification number: None Packing group: None

IDH number: 701977 Product name: LOCTITE EA E-90FL A known as DB EPOXY ADH E-90FL 400ML RESIN Page 4 of 5

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)

Hazard class or division: 9
Identification number: UN 3082

Packing group:

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Hazard class or division:

Identification number:

Packing group:

Marine pollutant:

9

UN 3082

III

Epoxy resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances

Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Immediate Health

CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

IDH number: 701977

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic

Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,7,8,11,15

Prepared by: Product Safety and Regulatory Affairs

Issue date: 06/23/2020

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Safety Data Sheet



Revision Number: 005.1 Issue date: 06/26/2020

1. PRODUCT AND COMPANY IDENTIFICATION

LOCTITE EA E-90FL B HARDENER 701978 **Product name:** IDH number:

known as DB EPOXY ADH E-90FL 400

ML HARD

Product type/use: Item number: 29311_209531 **Epoxy Hardener** Restriction of Use: None identified Region: United States **Contact information:**

Company address:

DANGER:

Henkel Corporation Telephone: +1 (860) 571-5100 One Henkel Way

MEDICAL EMERGENCY Phone: Poison Control Center Rocky Hill, Connecticut 06067 1-877-671-4608 (toll free) or 1-303-592-1711

TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

MAY CAUSE AN ALLERGIC SKIN REACTION.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1

PICTOGRAM(S)

Precautionary Statements

Prevention: Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling.

Contaminated work clothing should not be allowed out of the workplace. Wear protective

gloves, clothing, eye and face protection.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off Response:

immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. Wash

contaminated clothing before reuse.

Storage: Store locked up.

Dispose of contents and/or container according to Federal, State/Provincial and local Disposal:

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Kaolin	1332-58-7	10 - 30
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	10 - 30
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5

IDH number: 701978 Product name: LOCTITE EA E-90FL B HARDENER known as DB EPOXY ADH E-90FL 400 ML HARD Page 1 of 6

Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	0.1 - 1
Titanium dioxide	13463-67-7	0.1 - 1
Ti-oxid anatase	1317-70-0	0.1 - 1

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give

artificial respiration. Get medical attention.

Skin contact: Remove contaminated clothing and footwear. Immediately flush skin with

plenty of water (using soap, if available). Get medical attention. Wash clothing

before reuse. Thoroughly clean shoes before reuse.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Get

medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel.

Never give anything by mouth to an unconscious person. Get medical

attention.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special fire fighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear.

Unusual fire or explosion hazards: Personnel in vicinity and downwind should be evacuated. Burning produces

obnoxious and toxic fumes. Use of water may result in the formation of very toxic aqueous solutions. Do not allow run-offfromfire fighting to enter drains

or water courses.

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Ammonia. Nitric acid. Toxic fumes.

Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, is olate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sew er or waterways.

Clean-up methods: Ensure adequate ventilation. Wear appropriate personal protective equipment.

Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, saw dust). Scrape up spilled material and place in a closed

container for disposal.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist.

Wash thoroughly after handling. Use only with adequate ventilation. Keep

container closed.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from

incompatible materials. Keep aw ay from heat, spark and flame. Do not store in

reactive metal containers.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Kaolin	2 mg/m3 TWA Respirable fraction.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	None	None	None	None
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 0.8 mg/m3 TWA	None	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
Titanium dioxide	10 mg/m3 TWA	15 mg/m3 PEL Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Ti-oxid anatase	10 mg/m3 TWA	15 mg/m3 PEL Total dust.	None	None

Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor

concentration below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure

limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should

be used if the potential for splashing or spraying of product exists.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an

apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:LiquidColor:GrayOdor:MildOdor threshold:Not available.pH:Not available.Vapor pressure:Not available.

Vapor pressure:

Boiling point/range:

Melting point/range:

Vapor density:

Not available.

Not available.

Not available.

Not available.

Flash point: > 93 °C (> 199.4 °F) Setaflash Closed Cup

Flam mable/Explosive limits - lower:
Flam mable/Explosive limits - upper:
Autoignition temperature:
Flam mability:
Flam mability:
Evaporation rate:
Solubility in water:
Not available.
Not applicable
Not available.
Partial

Partition coefficient (n-octanol/water):

Not available.

VOC content: <1 %; <10 g/l Estimated

Viscosity: Not available.

Decomposition temperature: Not available.

IDH number: 701978 Product name: LOCTITE EA E-90FL B HARDENER known as DB EPOXY ADH E-90FL 400 ML HARD

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: None under normal processing.

Hazardous decomposition

products:

IDH number: 701978

Oxides of carbon. Oxides of nitrogen. Ammonia. Nitric acid. Toxic fumes. Irritating vapors.

Incompatible materials: Mineral acids. Organic acids. Oxidizing agents. Peroxides. Sodium hypochlorite. This product

slow ly corrodes copper, aluminum, zinc and galvanized surfaces.

Reactivity: Not available.

Conditions to avoid: Keep aw ay fromheat, ignition sources and incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:Mists, vapors or liquid may cause severe irritation or burns.Skin contact:Causes skin burns. May cause allergic skin reaction.

Eye contact: Causes serious eye damage.

Ingestion: May cause burns of mouth and throat if sw allowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Kaolin	Oral LD50 (Rat) = > 5,000 mg/kg Dermal LD50 (Rat) = > 5,000 mg/kg	Nuisance dust
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	None	Corrosive
Silica, amorphous, fumed, crystal-free	None	Nuisance dust
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant
Titanium dioxide	None	Irritant, Respiratory, Some evidence of carcinogenicity
Ti-oxid anatase	None	Nuisance dust

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Kaolin	No	No	No
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Titanium dioxide	No	Group 2B	No
Ti-oxid anatase	No	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: It is the responsibility of the user to determine if an item is hazardous as

defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics

Leaching Procedure (TCLP) 40 CFR 261.20-24.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:Not regulatedHazard class or division:NoneIdentification number:NonePacking group:None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated Hazard class or division: None Identification number: None Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name:Not regulatedHazard class or division:NoneIdentification number:NonePacking group:None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances

Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Immediate Health

CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other

components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities.

Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,8,11,15

IDH number: 701978 Product name: LOCTITE EA E-90FL B HARDENER known as DB EPOXY ADH E-90FL 400 ML HARD

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Prepared by: Product Safety and Regulatory Affairs

Issue date: 06/26/2020

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