



Revision Number: 002.4

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	Clover Silicon Carbide Pat Gel Water Mix	IDH number:	233027
Product type:	Sharpening compound	Item number:	39478
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Region:	United States
		Contact information:	Telephone: 860.571.5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	Liquid, paste	HEALTH:	1
Color:	Gray	FLAMMABILITY:	1
Odor:	Mild	PHYSICAL HAZARD:	0
		Personal Protection:	See MSDS Section 8

CAUTION: MAY CAUSE EYE AND SKIN IRRITATION.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation:	Inhalation of mist or spray may cause irritation of the respiratory tract and nasal passages.
Skin contact:	May cause skin irritation with discomfort or rash.
Eye contact:	Contact with eyes will cause irritation.
Ingestion:	Not expected to be harmful by ingestion.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Silicon carbide	409-21-2	30 - 60
Triethanolamine	102-71-6	1 - 5
Cristobalite	14464-46-1	0.1 - 1

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
Skin contact:	Wash with soap and water. If symptoms develop and persist, get medical attention.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms develop and persist, get medical attention.

Ingestion: If conscious, drink plenty of water. Never give anything by mouth to an unconscious person. If symptoms develop and persist, get medical attention.

5. FIRE FIGHTING MEASURES

Flash point: > 93 °C (> 199.4 °F) Cleveland open cup

Autoignition temperature: Not available

Flammable/Explosive limits - lower: Not available

Flammable/Explosive limits - upper: Not available

Extinguishing media: Not applicable. Product is an aqueous dispersion.

Special firefighting procedures: None

Unusual fire or explosion hazards: None

Hazardous combustion products: Oxides of carbon.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists of this product. Wash thoroughly after handling.

Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silicon carbide	10 mg/m3 TWA Inhalable fraction. 3 mg/m3 TWA Respirable fraction.	5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
Triethanolamine	5 mg/m3 TWA	None	None	None
Cristobalite	0.025 mg/m3 TWA Respirable fraction.	1.2 MPPCF TWA Respirable. 0.05 mg/m3 TWA Respirable. 0.15 mg/m3 TWA Total dust.	None	None

Engineering controls: Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid, paste
Color: Gray
Odor: Mild
Odor threshold: Not available
pH: Not available
Vapor pressure: Not available
Boiling point/range: 141 - 482 °C (285.8 - 899.6 °F)
Melting point/ range: Not available
Specific gravity: 1.3089
Vapor density: Heavier than air.
Flash point: > 93 °C (> 199.4 °F) Cleveland open cup
Flammable/Explosive limits - lower: Not available
Flammable/Explosive limits - upper: Not available
Autoignition temperature: Not available
Evaporation rate: Less than butyl acetate.
Solubility in water: Not available
Partition coefficient (n-octanol/water): Not available
VOC content: Essentially Zero

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: Will not occur.

Hazardous decomposition products: Hydrocarbons.

Incompatible materials: Strong oxidizing agents.

Conditions to avoid: Elevated temperatures.

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silicon carbide	No	No	No
Triethanolamine	No	No	No
Cristobalite	Known carcinogen.	Group 1	No

Hazardous components	Health Effects/Target Organs
Silicon carbide	Nuisance dust
Triethanolamine	Irritant, Allergen
Cristobalite	Carcinogen, Immune system, Kidney, Lung

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classifications in this sections are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12(b) Export Notification: None above reporting de minimus

CERCLA/SARA Section 302 EHS: None above reporting de minimus
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA 313: None above reporting de minimus

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Export Restrictions: This product is controlled for export by the United States Department of Commerce. The Export Classification Control Number (ECCN) is 1C995.a.2.a

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

WHMIS hazard class: D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

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