Material Safety Data Sheet





Revision Number: 003.0 Issue date: 03/19/2012

1. PRODUCT AND COMPANY IDENTIFICATION

Loctite(R) 603 Retaining Compound Product name:

Press Fit

Product type: Anaerobic Adhesive

Company address: Henkel Corporation

One Henkel Way

Rocky Hill, Connecticut 06067

IDH number: 231097

Item number: 21440 Region: **United States**

Contact information:

Telephone: 860.571.5100

MEDICAL EMERGENCY Phone: Poison Control Center

1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS:

HEALTH: *2 Physical state: Liquid Color: Green FLAMMABILITY: 1 PHYSICAL HAZARD: Odor: Sharp

Personal Protection: See MSDS Section 8

WARNING: CAUSES EYE AND SKIN IRRITATION.

MAY CAUSE ALLERGIC SKIN REACTION.

MAY CAUSE RESPIRATORY TRACT IRRITATION.

MAY BE HARMFUL IF SWALLOWED.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: May cause irritation to nose and throat.

Skin contact: Causes skin irritation. May cause allergic skin reaction. Eye contact: Vapors may irritate eyes. Contact with eyes will cause irritation.

May cause gastrointestinal tract irritation if swallowed. Ingestion:

Existing conditions aggravated by

exposure:

IDH number: 231097

Eye, skin, and respiratory disorders. Acrylic acid: Respiratory disorders. Lung disease.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR

1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%	
Methacrylate Resin	46729-07-1	30 - 60	
1,3-Butylene glycol dimethacrylate	1189-08-8	10 - 30	
Hydroxyalkyl methacrylate	27813-02-1	5 - 10	
Bisphenol A fumarate resin	39382-25-7	5 - 10	
Polyurethane methacrylate resin	Proprietary	5 - 10	
Polyurethane methacrylate resin	Proprietary	5 - 10	
Acrylic acid	79-10-7	5 - 10	
Octylphenol ethoxylate, 9-10EO	9036-19-5	1 - 5	
1-Acetyl-2-phenylhydrazine	114-83-0	0.1 - 1	
Cumene	98-82-8	0.1 - 1	

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is

difficult, give oxygen. Get medical attention.

Skin contact: Wash with soap and water. Remove contaminated clothing and footwear.

Wash clothing before reuse. If symptoms develop and persist, get medical

attention.

Eye contact: Flush with copious amounts of water, preferably, lukewarm water for at least

15 minutes, holding eyelids open all the time. Get medical attention.

Ingestion: Do not induce vomiting. Never give anything by mouth to an unconscious

person. Keep individual calm. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point: > 100 °C (> 212°F) Tagliabue closed cup

Autoignition temperature: Not available.

Flammable/Explosive limits - lower: Not available.

Flammable/Explosive limits - upper: Not available.

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear.

Unusual fire or explosion hazards: Not available.

Hazardous combustion products: Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic

vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:Do not allow product to enter sewer or waterways.

Clean-up methods: Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand,

silica gel, acid binder, universal binder, sawdust). Store in a partly filled,

closed container until disposal.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist.

Wash thoroughly after handling. Use only with adequate ventilation.

Storage: For safe storage, store at or below 27 °C (80.6 °F)

Keep in a cool, well ventilated area away from heat, sparks and open flame.

Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Methacrylate Resin	None	None	None	None
1,3-Butylene glycol dimethacrylate	None	None	None	None
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
Bisphenol A fumarate resin	None	None	None	None
Polyurethane methacrylate resin	None	None	None	None
Polyurethane methacrylate resin	None	None	None	None
Acrylic acid	2 ppm TWA (SKIN)	None	None	1 ppm TWA 3 ppm STEL (SKIN)
Octylphenol ethoxylate, 9-10EO	None	None	None	None
1-Acetyl-2-phenylhydrazine	None	None	None	None
Cumene	50 ppm TWA	50 ppm (245 mg/m3) TWA (SKIN)	None	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below

exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure

limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Use impermeable gloves and protective clothing as necessary to prevent skin

contact. Neoprene gloves. Butyl rubber gloves. Natural rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:LiquidColor:GreenOdor:SharpOdor threshold:Not available.pH:Not applicableVapor pressure:Not available.

Boiling point/range: > 149 °C (> 300.2 °F) **Melting point/ range:** Not available.

Specific gravity: 1.07

Vapor density: Not available.

Flash point: > 100 °C (> 212°F) Tagliabue closed cup

Flammable/Explosive limits - lower:
Flammable/Explosive limits - upper:
Autoignition temperature:
Evaporation rate:
Solubility in water:
Solubility in water:
Solubility in conficient (n actorol(water))

Partition coefficient (n-octanol/water): Not available.

VOC content: 13.58 %; 133.23 g/l

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: Will not occur.

Hazardous decomposition products: Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic

vapours.

Incompatible materials: Reducing agents. Strong oxidizing agents.

Conditions to avoid: See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

11. TOXICOLOGICAL INFORMATION

Acute oral product toxicity: LD50 (rat) > 5,000 mg/kg (Estimated)

Acute dermal product toxicity: LD50 (rabbit) > 2,000 mg/kg (Estimated)

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Methacrylate Resin	No	No	No
1,3-Butylene glycol dimethacrylate	No	No	No
Hydroxyalkyl methacrylate	No	No	No
Bisphenol A fumarate resin	No	No	No
Polyurethane methacrylate resin	No	No	No
Polyurethane methacrylate resin	No	No	No
Acrylic acid	No	No	No
Octylphenol ethoxylate, 9-10EO	No	No	No
1-Acetyl-2-phenylhydrazine	No	No	No
Cumene	No	Group 2B	No

Hazardous components	mponents Health Effects/Target Organs	
Methacrylate Resin	Irritant, Allergen	
1,3-Butylene glycol dimethacrylate	Irritant, Allergen	
Hydroxyalkyl methacrylate	Irritant, Allergen	
Bisphenol A fumarate resin	No Target Organs	
Polyurethane methacrylate resin	Irritant, Allergen	
Polyurethane methacrylate resin	Irritant, Allergen	
Acrylic acid	Allergen, Corrosive, Irritant, Kidney, Liver	
Octylphenol ethoxylate, 9-10EO	Irritant	
1-Acetyl-2-phenylhydrazine	Allergen, Blood, Kidney, Mutagen, Some evidence of carcinogenicity	
Cumene	Central nervous system, Irritant, Lung	

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

IDH number: 231097

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number:Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classification in this section are for bulk packaging only. Shipping classification may be different for non-bulk packaging as exceptions may apply. Refer to shipping documents for package specific transportation classification.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Environmentally hazardous substances, liquid, n.o.s.

Hazard class or division: 9
Identification number: UN 3082
Packing group: III

DOT Reportable quantity: alpha,alpha-Dimethylbenzylhydroperoxide

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s.

Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Hazard class or division: 9
Identification number: UN 3082

Packing group: UN 3082

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12(b) Export Notification: None above reporting de minimus

CERCLA/SARA Section 302 EHS: None above reporting de minimus CERCLA/SARA Section 311/312: Immediate Health, Delayed Health

CERCLA/SARA 313: This product contains the following toxic chem

This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40

CFR 372). Acrylic acid (CAS# 79-10-7).

CERCLA Reportable quantity: Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg)

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or

other reproductive harm. This product contains a chemical known in the State of California

to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other

components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities.

Please contact Regulatory Affairs for additional details.

WHMIS hazard class: D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New information added in Section(s): 1, 3, 8, 11, 14

Prepared by: Kyra Kozak Woods, Manager, Regulatory Affairs

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.