Revision Number: 005.1

Issue date: 04/15/2025

1. IDENTIFICATION

Product name: **LOCTITE SF 7649 PRIMER known as Loctite(R) 7649 Primer N**

IDH number: 135286

Product type/ Recommended use: activator

Item number: 19269

Restriction of Use: None identified

Region: United States

Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
MEDICAL EMERGENCY Phone: Poison Control Center
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1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
DANGER:	H225 - HIGHLY FLAMMABLE LIQUID AND VAPOUR. H319 - CAUSES SERIOUS EYE IRRITATION. H336 - MAY CAUSE DROWSINESS OR DIZZINESS. H361 - SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
EYE IRRITATION	2A
REPRODUCTIVE TOXICITY	2
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

Prevention:
P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P210 - Keep away from heat, sparks, open flames, hot surfaces - no smoking.
P233 - Keep container tightly closed.
P240 - Ground and bond container and receiving equipment.
P241 - Use explosion-proof equipment.
P242 - Use non-sparking tools.
P243 - Take action to prevent static discharges.
P261 - Avoid breathing mist/vapours.
P264 - Wash affected area thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P280 - Wear protective gloves, clothing, eye and face protection.

Response:
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing.
P304+P340+P312 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 - IF exposed or concerned: Get medical attention.

	P337+P313 - If eye irritation persists: Get medical attention. P370+P378 - In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage:	P403+P233 - Store in a well-ventilated place. Keep container tightly closed. P403+P235 - Store in a well-ventilated place. Keep cool. P405 - Store locked up.
Disposal:	P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
acetone	67-64-1	80 - 100
2-Ethylhexanoic acid	149-57-5	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

Most important symptoms and effects (acute and delayed): The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.

Indication of any immediate medical attention / special treatment needed: Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Improper extinguishing agents: Not available.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.

Unusual fire or explosion hazards: Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back. Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.

Storage: For safe storage, store at or below 49 °C (120.2 °F)
Keep in a cool, well ventilated area away from heat, sparks and open flame.
Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
acetone	250 ppm TWA 500 ppm STEL	1,000 ppm (2,400 mg/m3) PEL	None	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: liquidLiquid
Color: GreenGreen
Odor: Solvent, AcetoneAcetone
Odor threshold: Not available.
pH: 6 - 7
Vapor pressure: 230 mbar (20 °C (68°F)) 800 mbar (50 °C (122°F))
Boiling point/range: 56 °C (132.8 °F)None
Melting point/ range: Not applicable, Product is a liquid
Density/Relative density: 0.7936
Relative vapor density: 2.0 20 °C
Flash point: -19 °C (-2.2 °F) ; Estimated
Flammable/Explosive limits - lower: 2.6 %
Flammable/Explosive limits - upper: 13 %
Autoignition temperature: 485 °C (905°F)
Flammability: Flammable liquid
Evaporation rate: 1.9 (Ether = 1)
Solubility: Miscible Water

Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	1.48 %; 11.7 g/l EPA Method 24
Dynamic viscosity:	Not available.
Kinematic viscosity:	> 20.5 mm2/s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: None under normal processing.

Hazardous decomposition products: Oxides of nitrogen. Oxides of carbon. Irritating organic vapours.

Incompatible materials: Strong oxidizing agents. Reducing agents. Acids. Alkali metals.

Reactivity: Not available.

Conditions to avoid: Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause dizziness, incoordination, headache, nausea, and vomiting.
Skin contact: Causes skin irritation.
Eye contact: Causes serious eye irritation.
Ingestion: May cause gastrointestinal tract irritation if swallowed. Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s
acetone	Oral LD50 (Mouse) = 5.2 g/kg Oral LD50 (Mouse) = 3,000 mg/kg Oral LD50 (Rabbit) = 5,340 mg/kg Oral LD50 (Rat) = 5,800 mg/kg Oral LD50 (Rat) = 9,800 mg/kg Dermal LD50 (Rabbit) = 20,000 mg/kg Inhalation LC50 (Rat, 4 h) = 76 mg/l Inhalation LC50 (Rat, 4 h) = 50.1 mg/l
2-Ethylhexanoic acid	Oral LD50 (Rat) = 1.6 g/kg Oral LD50 (Rabbit) = 1.3 g/kgDermal LD50 (Rabbit) = 1,260 mg/kg

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
acetone	Irritant		Central nervous system
2-Ethylhexanoic acid	Irritant		Eyes Reproductive

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
acetone	No	No	No
2-Ethylhexanoic acid	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Acetone solution
Hazard class or division:	3
Identification number:	UN 1090
Packing group:	II

International Air Transportation (ICAO/IATA)

Proper shipping name:	Acetone solution
Hazard class or division:	3
Identification number:	UN 1090
Packing group:	II
Exceptions:	(Not more than 500 ml), ID8000, May Qualify as Consumer Commodity

Water Transportation (IMO/IMDG)

Proper shipping name:	ACETONE solution
Hazard class or division:	3
Identification number:	UN 1090
Packing group:	II
Exceptions:	Limited quantity (Not more than 1 L).

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313:	None above reporting de minimis.
CERCLA Reportable quantity:	acetone (CAS# 67-64-1) 5,000 lbs. (2,270 kg)
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 9

Prepared by: Product Safety and Regulatory Affairs

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