



Revision Number: 003.8

Issue date: 06/29/2023

1. PRODUCT AND COMPANY IDENTIFICATION

| | | | |
|-------------------------------|--|---------------------|---------------|
| Product name: | LOCTITE EA 9396 AERO PART A GAL | IDH number: | 937085 |
| Product type/use: | Adhesive for the Aerospace Industry | Item number: | AA9280018 |
| Restriction of Use: | None identified | Region: | United States |
| Company address: | Contact information: | | |
| Henkel Corporation | Telephone: +1 (860) 571-5100 | | |
| One Henkel Way | MEDICAL EMERGENCY Phone: Poison Control Center | | |
| Rocky Hill, Connecticut 06067 | 1-877-671-4608 (toll free) or 1-303-592-1711 | | |
| | TRANSPORT EMERGENCY Phone: CHEMTREC | | |
| | 1-800-424-9300 (toll free) or 1-703-527-3887 | | |
| | Internet: www.henkelna.com | | |

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.

| HAZARD CLASS | HAZARD CATEGORY |
|--------------------|-----------------|
| SKIN IRRITATION | 2 |
| EYE IRRITATION | 2A |
| SKIN SENSITIZATION | 1 |



Precautionary Statements

| | |
|--------------------|--|
| Prevention: | Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. |
| Response: | IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. |
| Storage: | Not prescribed |
| Disposal: | Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations. |

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|--|-------------|-------------|
| Tetraglycidyl diaminodiphenylmethane | 28768-32-3 | 30 - 60 |
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | 25068-38-6 | 30 - 60 |
| Modified epoxy resin | Proprietary | 10 - 30 |

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

| | |
|----------------------------|---|
| Inhalation: | If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist. |
| Skin contact: | For skin contact, flush with large amounts of water. Seek immediate medical attention. |
| Eye contact: | In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention. |
| Ingestion: | DO NOT induce vomiting unless directed to do so by medical personnel. Get medical attention. |
| Symptoms: | See Section 11. |
| Notes to physician: | Treat symptomatically and supportively. |

5. FIRE FIGHTING MEASURES

| | |
|---|--|
| Extinguishing media: | Use media appropriate for surrounding material. |
| Special firefighting procedures: | Wear protective equipment. Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. |
| Unusual fire or explosion hazards: | May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses. |
| Hazardous combustion products: | Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen. |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

| | |
|-----------------------------------|---|
| Environmental precautions: | Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways. |
| Clean-up methods: | Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations. |

7. HANDLING AND STORAGE

| | |
|------------------|--|
| Handling: | Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Avoid breathing vapors or mists of this product. Do not take internally. |
| Storage: | Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. |

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|--|-----------|----------|-----------|-------|
| Tetraglycidyl diaminodiphenylmethane | None | None | None | None |
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | None | None | None | None |
| Modified epoxy resin | None | None | None | None |

| | |
|--------------------------------|--|
| Engineering controls: | Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product. |
| Respiratory protection: | If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided. |
| Eye/face protection: | Safety goggles or safety glasses with side shields. |
| Skin protection: | Wear impervious gloves for prolonged contact. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended. |

9. PHYSICAL AND CHEMICAL PROPERTIES

| | |
|---|--|
| Physical state: | Not available. |
| Color: | Not available. |
| Odor: | Not available. |
| Odor threshold: | Not available. |
| pH: | Product is non-soluble (in water)., Not applicable |
| Vapor pressure: | < 0.1 hPa (20 °C (68°F)) |
| Boiling point/range: | > 200 °C (> 392°F) |
| Melting point/ range: | Not applicable, Product is a liquid |
| Specific gravity: | 0.98 |
| Vapor density: | > 1 20 °C |
| Flash point: | > 93 °C (> 199.4 °F) |
| Flammable/Explosive limits - lower: | Not available. |
| Flammable/Explosive limits - upper: | Not available. |
| Autoignition temperature: | Not determined |
| Flammability: | Not applicable |
| Evaporation rate: | Not determined |
| Solubility in water: | Not soluble |
| Solubility in water: | Partially miscible |
| Partition coefficient (n-octanol/water): | Not available. |
| VOC content: | < 10 g/l Estimated |
| Viscosity: | Not available. |
| Decomposition temperature: | > 200 °C |

10. STABILITY AND REACTIVITY

| | |
|--|---|
| Stability: | Stable under normal conditions of storage and use. |
| Hazardous reactions: | May occur. |
| Hazardous decomposition products: | Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen. Hydrocarbons. |
| Incompatible materials: | This product may react with strong acids or oxidizing agents. |
| Reactivity: | Not available. |
| Conditions to avoid: | Keep away from heat, ignition sources and incompatible materials. Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Failure to observe these precautions may result in excessive heat build-up causing an exotherm. |

11. TOXICOLOGICAL INFORMATION

| | |
|-------------------------------------|------------------------|
| Relevant routes of exposure: | Skin, Inhalation, Eyes |
|-------------------------------------|------------------------|

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation.
Skin contact: This product may cause irritation to the skin. May cause sensitization by skin contact.
Eye contact: This product may cause irritation to the eyes.
Ingestion: Ingestion of this product may cause nausea, vomiting and diarrhea.

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|--|---|---|
| Tetraglycidyl diaminodiphenylmethane | Inhalation LC50 (Rat, 4 h) = > 30 mg/m3 | Allergen, Blood, Central nervous system, Gastrointestinal, Irritant, Kidney, Liver, Mutagen, Nervous System |
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | None | Allergen, Irritant |
| Modified epoxy resin | None | No Data |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|--|----------------|-----------------|--|
| Tetraglycidyl diaminodiphenylmethane | No | No | No |
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | No | No | No |
| Modified epoxy resin | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information: Do not empty into drains / surface water / ground water.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorohydrin resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorohydrin resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorohydrin resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Regulatory Affairs

Issue date: 06/29/2023

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Safety Data Sheet



Revision Number: 004.0

Issue date: 05/12/2022

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 9396 AERO PART B
1/2GAL
Product type/use: Adhesive for the Aerospace Industry
Restriction of Use: None identified
Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

IDH number: 937086
Item number: AB9280017
Region: United States
Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
MAY CAUSE AN ALLERGIC SKIN REACTION.

| HAZARD CLASS | HAZARD CATEGORY |
|--------------------|-----------------|
| SKIN CORROSION | 1B |
| SERIOUS EYE DAMAGE | 1 |
| SKIN SENSITIZATION | 1 |

PICTOGRAM(S)



Precautionary Statements

Prevention: Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|--|------------|-------------|
| Tetraethylene pentamine | 112-57-2 | 40 - 50 |
| N,N'-Bis(3-aminopropyl)piperazine | 7209-38-3 | 30 - 40 |
| 3,6,9,12-tetraazatetradecamethylenediamine | 4067-16-7 | 5 - 10 |

IDH number: 937086

Product name: LOCTITE EA 9396 AERO PART B 1/2GAL

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

| | |
|----------------------------|---|
| Inhalation: | If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. |
| Skin contact: | Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention. |
| Eye contact: | In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention. |
| Ingestion: | Get immediate medical attention. Do not induce vomiting. |
| Symptoms: | See Section 11. |
| Notes to physician: | Treat symptomatically and supportively. |

5. FIRE FIGHTING MEASURES

| | |
|---|--|
| Extinguishing media: | Water spray (fog), foam, dry chemical or carbon dioxide. |
| Special firefighting procedures: | Wear full protective clothing. Wear self-contained breathing apparatus. |
| Unusual fire or explosion hazards: | Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. |
| Hazardous combustion products: | Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen. |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

| | |
|-----------------------------------|---|
| Environmental precautions: | Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways. |
| Clean-up methods: | Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations. |

7. HANDLING AND STORAGE

| | |
|------------------|---|
| Handling: | Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part B at temperatures greater than 100 °C (212 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full. Do not cut, grind, weld, or drill on or near this container. |
| Storage: | Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. |

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|--|-----------|----------|---|-------|
| Tetraethylene pentamine | None | None | 1 ppm (5 mg/m ³) TWA Aerosol. (SKIN) Aerosol. (Skin sensitizer.) | None |
| N,N'-Bis(3-aminopropyl)piperazine | None | None | None | None |
| 3,6,9,12-tetraazatetradecamethylenediamine | None | None | None | None |

| | |
|--------------------------------|---|
| Engineering controls: | Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product. |
| Respiratory protection: | If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided. |
| Eye/face protection: | Safety goggles or safety glasses with side shields. |
| Skin protection: | Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended. |

9. PHYSICAL AND CHEMICAL PROPERTIES

| | |
|---|---|
| Physical state: | liquid |
| Color: | Orange-red |
| Odor: | ammoniacal |
| Odor threshold: | Not available. |
| pH: | Not applicable |
| Vapor pressure: | < 0.1 mm hg (20 °C (68°F)) |
| Boiling point/range: | 340 °C (644°F) |
| Melting point/ range: | Not determined |
| Specific gravity: | 1.0 |
| Vapor density: | 8.6 |
| Flash point: | > 93 °C (> 199.4 °F) ; Estimated |
| Flammable/Explosive limits - lower: | Not determined |
| Flammable/Explosive limits - upper: | Not determined |
| Autoignition temperature: | Not determined |
| Flammability: | Not applicable |
| Evaporation rate: | Not determined |
| Solubility in water: | fully soluble |
| Partition coefficient (n-octanol/water): | Not determined |
| VOC content: | < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated) |
| Viscosity: | Not available. |
| Decomposition temperature: | Not available. |

10. STABILITY AND REACTIVITY

| | |
|--|---|
| Stability: | Stable at normal conditions. |
| Hazardous reactions: | Not available. |
| Hazardous decomposition products: | Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen. |
| Incompatible materials: | Keep away from strong oxidizing agents, strong Lewis or mineral acids. |
| Reactivity: | Not available. |
| Conditions to avoid: | Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in excessive heat build-up causing an exotherm. |

11. TOXICOLOGICAL INFORMATION

Product toxicity data: Henkel is not aware of any toxicity data on the specific mixture of chemical components contained in this product.

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: Mists, vapors or liquid may cause severe irritation or burns.
Skin contact: This product is severely irritating to the skin and may cause burns. May cause allergic skin reaction. May be harmful if absorbed through skin.
Eye contact: This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness. May cause corneal injury.
Ingestion: May cause burns of mouth and throat if swallowed.

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|--|---|--------------------------------------|
| Tetraethylene pentamine | Oral LD50 (Rat) = 3.99 g/kg Oral LD50 (Rat) = 2.1 g/kg Dermal LD50 (Rabbit) = 0.66 g/kg | Irritant, Mutagen, Allergen |
| N,N'-Bis(3-aminopropyl)piperazine | None | No Records |
| 3,6,9,12-tetraazatetradecamethylenediamine | None | Irritant, Allergen |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|--|----------------|-----------------|--|
| Tetraethylene pentamine | No | No | No |
| N,N'-Bis(3-aminopropyl)piperazine | No | No | No |
| 3,6,9,12-tetraazatetradecamethylenediamine | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Tetraethylene pentamine, Substituted piperazine)
Hazard class or division: 8
Identification number: UN 2735
Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Tetraethylene pentamine, Substituted piperazine)
Hazard class or division: 8
Identification number: UN 2735
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Tetraethylene pentamine, Substituted piperazine)
Hazard class or division: 8
Identification number: UN 2735
Packing group: III
Marine pollutant: Tetraethylene pentamine

15. REGULATORY INFORMATION

United States Regulatory Information

| | |
|---|--|
| TSCA 8 (b) Inventory Status: | All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory. |
| TSCA 12 (b) Export Notification: | None above reporting de minimis |
| CERCLA/SARA Section 302 EHS: | None above reporting de minimis. |
| CERCLA/SARA Section 311/312: | Immediate Health, Delayed Health |
| CERCLA/SARA Section 313: | None above reporting de minimis. |
| California Proposition 65: | No California Proposition 65 listed chemicals are known to be present. |

Canada Regulatory Information

| | |
|------------------------------|---|
| CEPA DSL/NDSL Status: | All components are listed on or are exempt from listing on the Canadian Domestic Substances List. |
|------------------------------|---|

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Regulatory Affairs

Issue date: 05/12/2022

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