SAFETY DATA SHEET



SermeTel 249

Section 1. Identification

GHS product identifier : SermeTel 249
Product code : SermeTel 249
Other means of : ST249-BK

Other means of identification

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

Supplier's details: Praxair Surface Technologies, Inc.

1555 Main Street Indianapolis, IN 46224

USA

317-240-2650

Emergency telephone number (with hours of

: 317-240-2332 7:00am - 3:30pm ET Mon-Fri Chemtrec: 1-800-424-9300

operation)

Section 2. Hazards identification

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication

Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available

for employees and other users of this product.

Classification of the substance or mixture

: Not classified.

GHS label elements

Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Prevention : Not applicable.
Response : Not applicable.
Storage : Not applicable.
Disposal : Not applicable.
Hazards not otherwise : None known.

classified

Section 3. Composition/information on ingredients

Substance/mixture : Substance
Other means of : ST249-BK

identification

CAS number/other identifiers

CAS number : Not available.

Product code : SermeTel 249

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Section 3. Composition/information on ingredients

Ingredient name	%	CAS number
SermeTel 249	100	-
Aluminium powder (stabilized)	20 - 40	7429-90-5
zinc	20 - 40	7440-66-6
water	20 - 25	7732-18-5
Silicic acid, potassium salt	10 - 30	1312-76-1

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower

eyelids. Check for and remove any contact lenses. Get medical attention if irritation

occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get

medical attention if symptoms occur.

Skin contact: Flush contaminated skin with plenty of water. Remove contaminated clothing and

shoes. Get medical attention if symptoms occur.

Ingestion: Wash out mouth with water. If material has been swallowed and the exposed person is

conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 No known significant effects or critical hazards.
 Ingestion
 No known significant effects or critical hazards.
 No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : No specific data.
Inhalation : No specific data.
Skin contact : No specific data.
Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: None known.

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Section 5. Fire-fighting measures

Specific hazards arising from the chemical

: In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials: metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene

- : Put on appropriate personal protective equipment (see Section 8).
- : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Conditions for safe storage : Store at 40°-90° F or (4°-32°C)

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Section 7. Handling and storage

Shelf Life: 6 months in original containers. On receipt of material, remove inner seal, shake container, and loosen cap every two weeks to maintain pigment suspension and relieve any pressure.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
SermeTel 249	None.
Aluminium powder (stabilized)	OSHA PEL 1989 (United States, 3/1989).
	TWA: 15 mg/m³, (as Al) 8 hours. Form: Dust
	TWA: 5 mg/m³, (as Al) 8 hours. Form:
	Pyrophoric
	TWA: 5 mg/m³, (as Al) 8 hours. Form:
	Respirable fraction
	TWA: 5 mg/m³, (as Al) 8 hours. Form:
	Welding fume
	ACGIH TLV (United States, 1/2021).
	TWA: 1 mg/m³ 8 hours. Form: Respirable
	fraction
	NIOSH REL (United States, 10/2020).
	TWA: 5 mg/m³ 10 hours. Form: Respirable
	fraction
	TWA: 10 mg/m³ 10 hours. Form: Total
	OSHA PEL (United States, 5/2018).
	TWA: 5 mg/m³, (as Al) 8 hours. Form: Respirable fraction
	TWA: 15 mg/m³, (as Al) 8 hours. Form: Total
	dust
	uusi
zinc	None.
water	None.
Silicic acid, potassium salt	None.

Appropriate engineering controls

Environmental exposure controls

- : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection

- : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products.
- **Body protection**
- : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

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Section 8. Exposure controls/personal protection

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected

based on the task being performed and the risks involved and should be approved by a

specialist before handling this product.

Respiratory protection: Based on the hazard and potential for exposure, select a respirator that meets the

appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important

aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.
Color : Gray.
Odor : Odorless.
Odor threshold : Not available.
pH : 10 to 12
Melting point : Not available.

Boiling point : Not available.

Flash point : Not available.

Evaporation rate : 1 (butyl acetate = 1)

Flammability (solid, gas) : Not available.

Lower and upper explosive : Not available.

(flammable) limits

Vapor pressure

: 3.2 kPa (23.7 mm Hg)

Vapor density : 0.7 [Air = 1]

Relative density : 1.72

Solubility : Easily soluble in the following materials: cold water and hot water.

Solubility in water : Not available.

Partition coefficient: n- : Not applicable.

octanol/water

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Viscosity : Not available.

Flow time (ISO 2431) : Not available.

VOC content : 0 lbs/gal (0 g/l)

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials: No specific data.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
zinc	Skin - Mild irritant	Human	-	72 hours 300 ug I	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contact : No known significant effects or critical hazards. **Inhalation** : No known significant effects or critical hazards. : No known significant effects or critical hazards. **Skin contact** : No known significant effects or critical hazards. Ingestion

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data. **Inhalation** : No specific data. **Skin contact** : No specific data. Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

effects

: Not available.

Potential delayed effects

: Not available.

Long term exposure

Potential immediate

: Not available.

effects

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Section 11. Toxicological information

Potential delayed effects: Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Aluminium powder (stabilized)	Acute LC50 38000 μg/l Fresh water	Daphnia - Daphnia magna	48 hours
, ,	Acute LC50 120 μg/l Fresh water	Fish - Oncorhynchus mykiss - Embryo	96 hours
	Chronic NOEC 9 mg/l Fresh water	Aquatic plants - Ceratophyllum demersum	3 days
zinc	Acute EC50 10000 µg/l Fresh water	Aquatic plants - Lemna minor	4 days
	Acute IC50 65 μg/l Marine water	Algae - Nitzschia closterium - Exponential growth phase	4 days
	Acute LC50 65 μg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 68 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 12.21 μg/l Marine water	Fish - Periophthalmus waltoni - Adult	96 hours
	Chronic EC10 59.2 µg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 0.25 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Chronic NOEC 9 mg/l Fresh water	Aquatic plants - Ceratophyllum demersum	3 days
	Chronic NOEC 178 µg/l Marine water Chronic NOEC 2.6 µg/l Fresh water	Crustaceans - Palaemon elegans Fish - Cyprinus carpio	21 days 4 weeks

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
water	-1.38	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

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Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-	-
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.	No.
Additional information	Reportable quantity 3333.3 lbs / 1513.3 kg [232.43 gal / 879.84 L]. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.					

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according: Not available.

to IMO instruments

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Section 15. Regulatory information

U.S. Federal regulations

: TSCA 8(a) CDR Exempt/Partial exemption: Not determined

United States inventory (TSCA 8b): All components are active or exempted.

Clean Water Act (CWA) 307: zinc

Clean Air Act Section 112

(b) Hazardous Air **Pollutants (HAPs)** : Not listed

Clean Air Act Section 602

: Not listed

Class I Substances

Clean Air Act Section 602

: Not listed

Class II Substances

DEA List I Chemicals

(Precursor Chemicals)

: Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Not applicable. **Composition/information on ingredients**

No products were found.

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	, , ,		20 - 40 20 - 40
Supplier notification	, , ,		20 - 40 20 - 40

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts : The following components are listed: ALUMINUM; ZINC

New York : The following components are listed: Zinc

New Jersey : The following components are listed: ALUMINUM; ZINC : The following components are listed: ZINC COMPOUNDS **Pennsylvania**

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

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Section 15. Regulatory information

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

International lists

National inventory

Australia : All components are listed or exempted.

Canada : All components are listed or exempted.

China : All components are listed or exempted.

Europe : All components are listed or exempted.

Japan inventory (CSCL): Not determined.

Japan inventory (ISHL): Not determined.

Malaysia : Not determined

New Zealand: All components are listed or exempted.Philippines: All components are listed or exempted.Republic of Korea: All components are listed or exempted.Taiwan: All components are listed or exempted.

Turkey : Not determined.

Section 16. Other information

Procedure used to derive the classification

Classification	Justification
Not classified.	

History

Date of printing : 12/10/2021

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revision

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References : Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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