



Revision Number: 006.1

Issue date: 10/20/2017

**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** LOCTITE CAT 11 AMB known as CAT11 AMB MIL-I-16923G 454G/160  
**Product type:** Epoxy Hardener  
**Restriction of Use:** None identified  
**Company address:** Henkel Corporation  
 One Henkel Way  
 Rocky Hill, Connecticut 06067

**IDH number:** 1187960

**Region:** United States

**Contact information:**  
 Telephone: +1 (860) 571-5100  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** HARMFUL IF SWALLOWED OR IN CONTACT WITH SKIN  
 CAUSES SKIN IRRITATION.  
 MAY CAUSE AN ALLERGIC SKIN REACTION.  
 CAUSES SERIOUS EYE IRRITATION.  
 TOXIC IF INHALED.  
 MAY CAUSE DROWSINESS OR DIZZINESS.  
 SUSPECTED OF CAUSING GENETIC DEFECTS.  
 MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
ACUTE TOXICITY INHALATION	3
ACUTE TOXICITY DERMAL	4
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
GERM CELL MUTAGENICITY	2
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2

**PICTOGRAM(S)**



**Precautionary Statements**

**Prevention:** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.

**Response:** IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN: Wash with plenty of soap and water. Call a POISON CENTER or physician if you feel unwell. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

**Storage:** Store in a well-ventilated place. Keep container tightly closed. Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
1,3-Phenylenediamine	108-45-2	70 - 80
N-Methyl-2-pyrrolidone	872-50-4	20 - 30

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

**Inhalation:** Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

**Skin contact:** Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.

**Eye contact:** Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

**Ingestion:** DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

**Symptoms:** See Section 11.

### 5. FIRE FIGHTING MEASURES

**Extinguishing media:** Water spray (fog), foam, dry chemical or carbon dioxide.

**Special firefighting procedures:** Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.

**Unusual fire or explosion hazards:** Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.

**Hazardous combustion products:** Oxides of carbon, oxides of nitrogen, irritating organic vapors.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:** Do not allow product to enter sewer or waterways.

**Clean-up methods:**

Remove all sources of ignition. Ensure adequate ventilation. Isolate area. Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

## 7. HANDLING AND STORAGE

**Handling:**

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.

**Storage:**

For safe storage, store between 0.0 °C (32°F) and 40.0 °C (104°F). Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. Protect from direct sunlight.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
1,3-Phenylenediamine	0.1 mg/m <sup>3</sup> TWA	None	None	None
N-Methyl-2-pyrrolidone	None	None	10 ppm (40 mg/m <sup>3</sup> ) TWA (SKIN)	None

**Engineering controls:**

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

**Respiratory protection:**

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

**Eye/face protection:**

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:**

Use impermeable gloves and protective clothing as necessary to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Light brown
<b>Odor:</b>	Amine
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	9.20 (1% solution)
<b>Vapor pressure:</b>	< 0.345 mm hg (25 °C (77°F))
<b>Boiling point/range:</b>	> 200.0 °C (> 392°F)
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.11
<b>Vapor density:</b>	3.4 (Air = 1)
<b>Flash point:</b>	95.60 °C (204.08 °F)
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	560.00 °C (1,040°F)
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Soluble
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	28.5 %; 285 g/l
<b>Viscosity:</b>	Not available.

Decomposition temperature: Not available.

## 10. STABILITY AND REACTIVITY

**Stability:** Stable under normal conditions of storage and use.

**Hazardous reactions:** None under normal processing.

**Hazardous decomposition products:** Oxides of carbon. Oxides of nitrogen. Irritating organic fragments.

**Incompatible materials:** Oxidizing agents. Strong acids. Alkalis.

**Reactivity:** Not available.

**Conditions to avoid:** High temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

**Inhalation:** Toxic by inhalation. May cause respiratory tract irritation. May cause central nervous system effects with nausea, dizziness and headache. Drowsiness.

**Skin contact:** Harmful in contact with skin. Causes skin irritation. May cause allergic skin reaction.

**Eye contact:** Causes serious eye irritation.

**Ingestion:** Harmful if swallowed. Ingestion of this product may cause nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
1,3-Phenylenediamine	Oral LD50 (Rat) = 650 mg/kg	Allergen, Bladder, Blood, Central nervous system, Developmental, Irritant, Kidney, Liver, Mutagen, Skin
N-Methyl-2-pyrrolidone	Oral LD50 (Mouse) = 5,130 mg/kg Oral LD50 (Rat) = 4,320 mg/kg Oral LD50 (Rat) = 3,914 mg/kg Oral LD50 (Mouse) = 7,725 mg/kg Dermal LD50 (Rabbit) = 8,000 mg/kg	Blood, Bone Marrow, Central nervous system, Immune system, Irritant, Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
1,3-Phenylenediamine	No	No	No
N-Methyl-2-pyrrolidone	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Toxic, liquids, organic, n.o.s. (Phenylene diamine)  
**Hazard class or division:** 6.1  
**Identification number:** UN 2810  
**Packing group:** III

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Toxic liquid, organic, n.o.s. (Phenylene diamine)  
**Hazard class or division:** 6.1  
**Identification number:** UN 2810  
**Packing group:** III

### Water Transportation (IMO/IMDG)

**Proper shipping name:** TOXIC LIQUID, ORGANIC, N.O.S. (Phenylene diamine)  
**Hazard class or division:** 6.1  
**Identification number:** UN 2810  
**Packing group:** III  
**Marine pollutant:** Phenylene diamine

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). 1,3-Phenylenediamine (CAS# 108-45-2). N-Methyl-2-pyrrolidone (CAS# 872-50-4).  
**California Proposition 65:** This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,11

**Prepared by:** Product Safety and Regulatory Affairs

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