



## Safety Data Sheet

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<b>Document Group:</b>	28-6195-3	<b>Version Number:</b>	1.08
<b>Issue Date:</b>	01/04/18	<b>Supersedes Date:</b>	05/04/17

### Product identifier

3M™ Scotch-Weld™ Structural Void Filling Compound EC-3555 B/A FST

ID Number	UPC	ID Number	UPC
87-2500-0384-2	00048011986227	87-2500-0392-5	00048011986289
87-2500-0427-9	00048011986630	87-2500-0428-7	00048011986647

### Recommended use

Void Filling Compound

### Supplier's details

**MANUFACTURER:** 3M  
**DIVISION:** Automotive and Aerospace Solutions Division

**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA  
**Telephone:** 1-888-3M HELPS (1-888-364-3577)

### Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

28-6011-2, 29-2175-7

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<b>Document Group:</b>	29-2175-7	<b>Version Number:</b>	5.05
<b>Issue Date:</b>	03/22/22	<b>Supersedes Date:</b>	03/22/22

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Structural Void Filling Compound EC-3550 and EC-3555 B/A FST, Part B

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Base for two component void filling compound

This chemical/product is not and cannot be distributed in commerce (as defined in TSCA section 3(5)) or processed (as defined in TSCA section 3(13)) for consumer paint or coating removal.

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Automotive and Aerospace Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Skin Sensitizer: Category 1A.

Reproductive Toxicity: Category 1B.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Exclamation mark | Health Hazard |

##### Pictograms

**Hazard Statements**

Causes serious eye irritation.  
 Causes skin irritation.  
 May cause an allergic skin reaction.  
 May damage fertility or the unborn child.

**Precautionary Statements****Prevention:**

Obtain special instructions before use.  
 Do not handle until all safety precautions have been read and understood.  
 Avoid breathing dust/fume/gas/mist/vapors/spray.  
 Wear protective gloves and eye/face protection.  
 Wash thoroughly after handling.  
 Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 If eye irritation persists: Get medical advice/attention.  
 IF ON SKIN: Wash with plenty of soap and water.  
 If skin irritation or rash occurs: Get medical advice/attention.  
 Take off contaminated clothing and wash it before reuse.  
 IF exposed or concerned: Get medical advice/attention.

**Storage:**

Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

1% of the mixture consists of ingredients of unknown acute oral toxicity.

2% of the mixture consists of ingredients of unknown acute dermal toxicity.

### SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
EPF EPOXY NOVOLAK	9003-36-5	20 - 30 Trade Secret *
GLASS BUBBLES	65997-17-3	10 - 30
ALUMINA TRIHYDRATE	21645-51-2	10 - 20
EPOXY RESIN C	14228-73-0	10 - 20 Trade Secret *
GRAPHITE	7782-42-5	5 - 15
EPOXY RESIN A	28064-14-4	1 - 10 Trade Secret *
EPOXY RESIN B	1675-54-3	1 - 10 Trade Secret *
EPOXY RESIN D	25068-38-6	1 - 10 Trade Secret *
ZINC BORATE	1332-07-6	1 - 10 Trade Secret *
LIMESTONE	1317-65-3	1 - 5
TREATED AMORPHOUS SILICA	67762-90-7	0.5 - 5

RED PHOSPHORUS	7723-14-0	<= 3 Trade Secret *
SULFURIC ACID	7664-93-9	< 2 Trade Secret *
SILANE	2530-83-8	< 1.5 Trade Secret *
STANNOUS SULFATE	7488-55-3	< 1 Trade Secret *
BORIC ACID	10043-35-3	< 0.3 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

#### Substance

Aldehydes  
Carbon monoxide  
Carbon dioxide  
Hydrogen Chloride  
Oxides of Sulfur

#### Condition

During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion

### 5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
BORIC ACID	10043-35-3	ACGIH	TWA(inhalable fraction):2 mg/m <sup>3</sup> ;STEL(inhalable fraction):6 mg/m <sup>3</sup>	A4: Not class. as human carcin
LIMESTONE	1317-65-3	OSHA	TWA(as total dust):15 mg/m <sup>3</sup> ;TWA(respirable fraction):5 mg/m <sup>3</sup>	
Aluminum, insoluble compounds	21645-51-2	ACGIH	TWA(respirable fraction):1 mg/m <sup>3</sup>	A4: Not class. as human carcin
DUST, INERT OR NUISANCE	21645-51-2	OSHA	TWA(as total dust):15 mg/m <sup>3</sup> ;TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m <sup>3</sup> );TWA(respirable fraction):5 mg/m <sup>3</sup> ;TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m <sup>3</sup> )	
GLASS BUBBLES	65997-17-3	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3	

			mg/m <sup>3</sup> ;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m <sup>3</sup>	
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m <sup>3</sup>	
TIN, INORGANIC COMPOUNDS, EXCEPT OXIDES	7488-55-3	OSHA	TWA(as Sn):2 mg/m <sup>3</sup>	
STRONG INORGANIC ACID MISTS CONTAINING SULFURIC ACID	7664-93-9	ACGIH	Limit value not established:	A2: Suspected human carcin.
SULFURIC ACID	7664-93-9	ACGIH	TWA(thoracic fraction):0.2 mg/m <sup>3</sup>	
SULFURIC ACID	7664-93-9	OSHA	TWA:1 mg/m <sup>3</sup>	
Phosphorus, mol. (P <sub>4</sub> )	7723-14-0	ACGIH	TWA:0.1 mg/m <sup>3</sup>	
RED PHOSPHORUS	7723-14-0	OSHA	TWA:0.1 mg/m <sup>3</sup>	
GRAPHITE	7782-42-5	ACGIH	TWA(respirable fraction):2 mg/m <sup>3</sup>	
GRAPHITE	7782-42-5	OSHA	TWA:15 millions of particles/cu. ft.	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

When only incidental contact is anticipated, alternative glove material(s) may be used. If contact with the glove does occur, remove immediately and replace with a set of new gloves. For incidental contact, gloves made of the following material(s) may be used:Nitrile Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then

use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

Physical state

Liquid

Color

Brown

Specific Physical Form:

Viscous

Odor

Low Odor

Odor threshold

*No Data Available*

pH

*Not Applicable*

Melting point

*Not Applicable*

Boiling Point

*Not Applicable*

Flash Point

$\geq 200$  °F [*Test Method: Closed Cup*]

Evaporation rate

*No Data Available*

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

*Not Applicable*

Flammable Limits(UEL)

*Not Applicable*

Vapor Pressure

Negligible

Vapor Density

*No Data Available*

Density

0.7 g/ml

Specific Gravity

0.5 - 0.7 [*Ref Std: WATER=1*]

Solubility in Water

Negligible

Solubility- non-water

*No Data Available*

Partition coefficient: n-octanol/ water

*No Data Available*

Autoignition temperature

*No Data Available*

Decomposition temperature

*No Data Available*

Viscosity

*No Data Available*

Percent volatile

Negligible

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat



Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

#### 10.5. Incompatible materials

Strong acids

#### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

##### Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

##### Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Dust created by cutting, grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

##### Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

#### Additional Health Effects:

#### Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - ≤5,000 mg/kg
EPF EPOXY NOVOLAK	Dermal	Rat	LD50 > 2,000 mg/kg
EPF EPOXY NOVOLAK	Ingestion	Rat	LD50 > 5,000 mg/kg
GLASS BUBBLES	Dermal		LD50 estimated to be > 5,000 mg/kg
GLASS BUBBLES	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
EPOXY RESIN C	Dermal	Rabbit	LD50 > 2,000 mg/kg
EPOXY RESIN C	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.19 mg/l
EPOXY RESIN C	Ingestion	Rat	LD50 1,098 mg/kg
ALUMINA TRIHYDRATE	Dermal		LD50 estimated to be > 5,000 mg/kg
ALUMINA TRIHYDRATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
ALUMINA TRIHYDRATE	Ingestion	Rat	LD50 > 5,000 mg/kg
EPOXY RESIN A	Dermal	Rabbit	LD50 > 6,000 mg/kg
EPOXY RESIN A	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.7 mg/l
EPOXY RESIN A	Ingestion	Rat	LD50 > 4,000 mg/kg
GRAPHITE	Dermal		LD50 estimated to be > 5,000 mg/kg
GRAPHITE	Ingestion	Rat	LD50 > 2,000 mg/kg
EPOXY RESIN B	Dermal	Rat	LD50 > 1,600 mg/kg
EPOXY RESIN B	Ingestion	Rat	LD50 > 1,000 mg/kg
EPOXY RESIN D	Dermal	Rat	LD50 > 1,600 mg/kg
EPOXY RESIN D	Ingestion	Rat	LD50 > 1,000 mg/kg
ZINC BORATE	Dermal	Rabbit	LD50 > 5,000 mg/kg
ZINC BORATE	Inhalation-Dust/Mist	Rat	LC50 > 4.95 mg/l
ZINC BORATE	Ingestion	Rat	LD50 > 5,000 mg/kg
RED PHOSPHORUS	Dermal		LD50 estimated to be > 5,000 mg/kg
RED PHOSPHORUS	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.1 mg/l
RED PHOSPHORUS	Ingestion	Rat	LD50 > 15,000 mg/kg
LIMESTONE	Dermal	Rat	LD50 > 2,000 mg/kg
LIMESTONE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
LIMESTONE	Ingestion	Rat	LD50 6,450 mg/kg
SILANE	Dermal	Rabbit	LD50 4,000 mg/kg
TREATED AMORPHOUS SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILANE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
SILANE	Ingestion	Rat	LD50 7,010 mg/kg
TREATED AMORPHOUS SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
TREATED AMORPHOUS SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
SULFURIC ACID	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.375 mg/l

SULFURIC ACID	Ingestion	Rat	LD50 2,140 mg/kg
BORIC ACID	Dermal	Rabbit	LD50 > 2,000 mg/kg
BORIC ACID	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.12 mg/l
BORIC ACID	Ingestion	Rat	LD50 3,450 mg/kg
STANNOUS SULFATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 2 mg/l
STANNOUS SULFATE	Ingestion	Rat	LD50 2,207 mg/kg
STANNOUS SULFATE	Dermal	similar health hazards	LD50 estimated to be 2,000 - 5,000 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
EPF EPOXY NOVOLAK	Rabbit	Irritant
GLASS BUBBLES	Professional judgement	No significant irritation
EPOXY RESIN C	In vitro data	Irritant
ALUMINA TRIHYDRATE	Rabbit	No significant irritation
EPOXY RESIN A	Rabbit	Minimal irritation
GRAPHITE	Rabbit	No significant irritation
EPOXY RESIN B	Rabbit	Mild irritant
EPOXY RESIN D	Rabbit	Mild irritant
ZINC BORATE	Rabbit	No significant irritation
LIMESTONE	Rabbit	No significant irritation
SILANE	Rabbit	Mild irritant
TREATED AMORPHOUS SILICA	Rabbit	No significant irritation
SULFURIC ACID	Professional judgement	Corrosive
BORIC ACID	Rabbit	No significant irritation
STANNOUS SULFATE	Professional judgement	Irritant

### Serious Eye Damage/Irritation

Name	Species	Value
EPF EPOXY NOVOLAK	Rabbit	No significant irritation
GLASS BUBBLES	Professional judgement	No significant irritation
EPOXY RESIN C	In vitro data	No significant irritation
ALUMINA TRIHYDRATE	Rabbit	No significant irritation
EPOXY RESIN A	Rabbit	Mild irritant
GRAPHITE	Rabbit	No significant irritation
EPOXY RESIN B	Rabbit	Moderate irritant
EPOXY RESIN D	Rabbit	Moderate irritant
ZINC BORATE	Rabbit	Severe irritant
LIMESTONE	Rabbit	No significant irritation
SILANE	Rabbit	Corrosive
TREATED AMORPHOUS SILICA	Rabbit	No significant irritation
SULFURIC ACID	Rabbit	Corrosive

BORIC ACID	Rabbit	Mild irritant
STANNOUS SULFATE	Professional judgement	Corrosive

**Skin Sensitization**

Name	Species	Value
EPF EPOXY NOVOLAK	Multiple animal species	Sensitizing
EPOXY RESIN C	Mouse	Sensitizing
ALUMINA TRIHYDRATE	Guinea pig	Not classified
EPOXY RESIN A	Human and animal	Sensitizing
EPOXY RESIN B	Human and animal	Sensitizing
EPOXY RESIN D	Human and animal	Sensitizing
ZINC BORATE	Guinea pig	Not classified
SILANE	Guinea pig	Not classified
TREATED AMORPHOUS SILICA	Human and animal	Not classified
BORIC ACID	Guinea pig	Not classified
STANNOUS SULFATE	Human	Sensitizing

**Respiratory Sensitization**

Name	Species	Value
EPOXY RESIN B	Human	Not classified
EPOXY RESIN D	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
EPF EPOXY NOVOLAK	In vivo	Not mutagenic
EPF EPOXY NOVOLAK	In Vitro	Some positive data exist, but the data are not sufficient for classification
GLASS BUBBLES	In Vitro	Some positive data exist, but the data are not sufficient for classification
EPOXY RESIN C	In vivo	Not mutagenic
EPOXY RESIN C	In Vitro	Some positive data exist, but the data are not sufficient for classification
EPOXY RESIN A	In Vitro	Some positive data exist, but the data are not sufficient for classification
GRAPHITE	In Vitro	Some positive data exist, but the data are not sufficient for classification
EPOXY RESIN B	In vivo	Not mutagenic
EPOXY RESIN B	In Vitro	Some positive data exist, but the data are not sufficient for classification
EPOXY RESIN D	In vivo	Not mutagenic
EPOXY RESIN D	In Vitro	Some positive data exist, but the data are not sufficient for classification
ZINC BORATE	In Vitro	Some positive data exist, but the data are not sufficient for classification
SILANE	In vivo	Not mutagenic
SILANE	In Vitro	Some positive data exist, but the data are not

		sufficient for classification
TREATED AMORPHOUS SILICA	In Vitro	Not mutagenic
SULFURIC ACID	In Vitro	Not mutagenic
BORIC ACID	In Vitro	Not mutagenic
BORIC ACID	In vivo	Not mutagenic
STANNOUS SULFATE	In Vitro	Some positive data exist, but the data are not sufficient for classification

### Carcinogenicity

Name	Route	Species	Value
GLASS BUBBLES	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
ALUMINA TRIHYDRATE	Not Specified	Multiple animal species	Not carcinogenic
EPOXY RESIN B	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
EPOXY RESIN D	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
SILANE	Dermal	Mouse	Not carcinogenic
TREATED AMORPHOUS SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
SULFURIC ACID	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
SULFURIC ACID	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
BORIC ACID	Ingestion	Mouse	Not carcinogenic

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
EPOXY RESIN C	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	prematuring into lactation
EPOXY RESIN C	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	33 days
EPOXY RESIN C	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	prematuring into lactation
ALUMINA TRIHYDRATE	Ingestion	Not classified for development	Rat	NOAEL 768 mg/kg/day	during organogenesis
EPOXY RESIN B	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN B	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN B	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
EPOXY RESIN B	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN D	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN D	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN D	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
EPOXY RESIN D	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
ZINC BORATE	Ingestion	Toxic to male reproduction	Rat	NOAEL 100 mg/kg/day	92 days
ZINC BORATE	Ingestion	Toxic to development	Rat	LOAEL 100	during

				mg/kg/day	gestation
LIMESTONE	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	prematuring & during gestation
SILANE	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
SILANE	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
SILANE	Ingestion	Not classified for development	Rat	NOAEL 3,000 mg/kg/day	during organogenesis
TREATED AMORPHOUS SILICA	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
TREATED AMORPHOUS SILICA	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
TREATED AMORPHOUS SILICA	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
SULFURIC ACID	Inhalation	Not classified for development	Rat	NOAEL 19.3 mg/m3	during organogenesis
BORIC ACID	Ingestion	Toxic to female reproduction	Rat	NOAEL 100 mg/kg/day	3 generation
BORIC ACID	Ingestion	Toxic to male reproduction	Rat	NOAEL 100 mg/kg/day	3 generation
BORIC ACID	Ingestion	Toxic to development	Rabbit	NOAEL 125 mg/kg/day	during organogenesis

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
EPF EPOXY NOVOLAK	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
EPOXY RESIN C	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
ZINC BORATE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
LIMESTONE	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes
SULFURIC ACID	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	NOAEL Not Available	
BORIC ACID	Inhalation	respiratory irritation	Not classified	Human	NOAEL Not available	occupational exposure
BORIC ACID	Ingestion	nervous system	Not classified	Rat	NOAEL 2,000 mg/kg	
STANNOUS SULFATE	Inhalation	respiratory irritation	May cause respiratory irritation	Professional judgement	NOAEL Not available	

#### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
EPF EPOXY NOVOLAK	Ingestion	heart   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   hematopoietic system   liver	Not classified	Rat	NOAEL 250 mg/kg/day	13 weeks

		immune system   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system				
GLASS BUBBLES	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
EPOXY RESIN C	Ingestion	endocrine system   gastrointestinal tract   liver   heart   hematopoietic system   immune system   nervous system   kidney and/or bladder	Not classified	Rat	NOAEL 300 mg/kg/day	33 days
GRAPHITE	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
EPOXY RESIN B	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
EPOXY RESIN B	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
EPOXY RESIN B	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN D	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
EPOXY RESIN D	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
EPOXY RESIN D	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
ZINC BORATE	Inhalation	immune system   respiratory system   heart   endocrine system   hematopoietic system   liver   nervous system   kidney and/or bladder	Not classified	Rat	NOAEL 0.15 mg/l	2 weeks
ZINC BORATE	Ingestion	endocrine system   liver   kidney and/or bladder   heart   skin   bone, teeth, nails, and/or hair   hematopoietic system   immune system   nervous system   eyes   respiratory system   vascular system	Not classified	Rat	NOAEL 375 mg/kg/day	92 days
LIMESTONE	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
SILANE	Ingestion	heart   endocrine system   bone, teeth,	Not classified	Rat	NOAEL 1,000	28 days

		nails, and/or hair   hematopoietic system   liver   immune system   nervous system   kidney and/or bladder   respiratory system			mg/kg/day	
TREATED AMORPHOUS SILICA	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
SULFURIC ACID	Inhalation	respiratory system	Not classified	Rat	NOAEL 5.52 mg/m3	28 days
BORIC ACID	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 100 mg/kg/day	2 years
BORIC ACID	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	45 days
BORIC ACID	Ingestion	heart   endocrine system   bone, teeth, nails, and/or hair   liver   nervous system   respiratory system	Not classified	Rat	NOAEL 334 mg/kg/day	2 years
STANNOUS SULFATE	Ingestion	hematopoietic system   liver   heart   kidney and/or bladder	Not classified	Rat	NOAEL 40 mg/kg/day	4 weeks

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**SECTION 14: Transport Information**



For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### EPCRA 311/312 Hazard Classifications:

##### Physical Hazards

Not applicable

##### Health Hazards

Reproductive toxicity

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

#### Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
ZINC BORATE (ZINC COMPOUNDS)	1332-07-6	Trade Secret 1 - 10
RED PHOSPHORUS (Phosphorus, mol. (P4))	7723-14-0	Trade Secret <= 3
SULFURIC ACID	7664-93-9	Trade Secret < 2
SULFURIC ACID (ISOPROPYL ALCOHOL MANUFACTURE (STRONG-ACID PROCESS))	7664-93-9	Trade Secret < 2
SULFURIC ACID (Sulfuric acid)	7664-93-9	Trade Secret < 2

#### Additional TSCA Information

This chemical/product is not and cannot be distributed in commerce (as defined in TSCA section 3(5)) or processed (as defined in TSCA section 3(13)) for consumer paint or coating removal.

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

#### NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address

the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

<b>Document Group:</b>	29-2175-7	<b>Version Number:</b>	5.05
<b>Issue Date:</b>	03/22/22	<b>Supersedes Date:</b>	03/22/22

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## Safety Data Sheet

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<b>Document Group:</b>	28-6011-2	<b>Version Number:</b>	6.02
<b>Issue Date:</b>	06/02/22	<b>Supersedes Date:</b>	08/19/21

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Structural Void Filling Compound EC-3555 B/A FST, Part A

#### Product Identification Numbers

LC-B100-0840-9, LC-B100-0841-0, LC-B100-0911-1, LC-B100-0911-2, LC-B100-1197-5, 41-4901-0148-6, 87-2500-0457-6  
7010399442

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Structural adhesive

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Automotive and Aerospace Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Corrosive to metal: Category 1.  
Acute Toxicity (oral): Category 4.  
Serious Eye Damage/Irritation: Category 1.  
Skin Corrosion/Irritation: Category 1C.  
Skin Sensitizer: Category 1A.  
Reproductive Toxicity: Category 1B.  
Specific Target Organ Toxicity (single exposure): Category 1.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Corrosion | Exclamation mark | Health Hazard |

### Pictograms



### Hazard Statements

May be corrosive to metals.

Harmful if swallowed.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

May damage fertility or the unborn child.

Causes damage to organs:  
blood or blood-forming organs |

### Precautionary Statements

#### Prevention:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep only in original container.

Do not breathe dust/fume/gas/mist/vapors/spray.

Wear protective gloves, protective clothing, and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

#### Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Immediately call a POISON CENTER or doctor/physician.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

IF exposed or concerned: Get medical advice/attention.

Specific treatment (see Notes to Physician on this label).

Absorb spillage to prevent material damage.

#### Storage:

Store in a corrosive resistant container with a resistant inner liner.

Store locked up.

#### Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

#### Notes to Physician:

Overexposure to this product may result in methemoglobinemia. Methemoglobinemia may be clinically suspected by the presence of clinical "cyanosis" in the presence of a normal PaO<sub>2</sub> (as obtained by arterial blood gases). Routine pulse oximetry

may be inaccurate for monitoring oxygen saturation in the presence of methemoglobinemia, and should not be used to make the diagnosis of this disorder. If the patient is symptomatic or if the methemoglobin level is >20%, specific therapy with methylene blue should be considered as part of the medical management.

### 2.3. Hazards not otherwise classified

May cause chemical gastrointestinal burns.

50% of the mixture consists of ingredients of unknown acute oral toxicity.

51% of the mixture consists of ingredients of unknown acute dermal toxicity.

72% of the mixture consists of ingredients of unknown acute inhalation toxicity.

## SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
POLYMERIC EPOXY REACTION	None	30 - 50
ALUMINA TRIHYDRATE	21645-51-2	15 - 35
GLASS BUBBLES	65997-17-3	5 - 30
POLY(OXYPROPYLENE)DIAMINE	9046-10-0	5 - 15 Trade Secret *
CALCIUM SALT	13477-34-4	1 - 10 Trade Secret *
EPF Epoxy Novolak	9003-36-5	1 - 10 Trade Secret *
TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL	90-72-2	1 - 10 Trade Secret *
LIMESTONE	1317-65-3	1 - 5
TREATED AMORPHOUS SILICA	67762-90-7	0.5 - 5
ZINC BORATE	1332-07-6	1 - 5 Trade Secret *
BIS[(DIMETHYLAMINO)METHYL]PHENOL	71074-89-0	< 3 Trade Secret *
Boric Acid	10043-35-3	< 0.3 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

#### Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

#### If Swallowed:

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Target organ effects. See Section 11 for additional details.

### 4.3. Indication of any immediate medical attention and special treatment required

Overexposure to this product may result in methemoglobinemia. Methemoglobinemia may be clinically suspected by the presence of clinical "cyanosis" in the presence of a normal PaO<sub>2</sub> (as obtained by arterial blood gases). Routine pulse oximetry may be inaccurate for monitoring oxygen saturation in the presence of methemoglobinemia, and should not be used to make the diagnosis of this disorder. If the patient is symptomatic or if the methemoglobin level is >20%, specific therapy with methylene blue should be considered as part of the medical management.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish. Water spray or fog may be used. Do not use straight streams.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

### 5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a metal container approved for use in transportation by appropriate authorities. The container must be lined with polyethylene plastic or contain a plastic drum liner made of polyethylene. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Cover, but do not seal for 48 hours. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Keep only in original container. Store in a corrosive resistant container with a resistant inner liner.

Store away from acids.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Boric Acid	10043-35-3	ACGIH	TWA(inhalable fraction):2 mg/m3;STEL(inhalable fraction):6 mg/m3	A4: Not class. as human carcin
LIMESTONE	1317-65-3	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	1317-65-3	ACGIH	TWA(inhalable particulates):10 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	1317-65-3	ACGIH	TWA(respirable particles):3 mg/m3	
Aluminum, insoluble compounds	21645-51-2	ACGIH	TWA(respirable fraction):1 mg/m3	A4: Not class. as human carcin
DUST, INERT OR NUISANCE	21645-51-2	OSHA	TWA(as total dust):15 mg/m3;TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m3);TWA(respirable fraction):5 mg/m3;TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m3)	
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	21645-51-2	ACGIH	TWA(inhalable particulates):10 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	21645-51-2	ACGIH	TWA(respirable particles):3 mg/m3	
GLASS BUBBLES	65997-17-3	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m3;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m3	
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

When only incidental contact is anticipated, alternative glove material(s) may be used. If contact with the glove does occur, remove immediately and replace with a set of new gloves. For incidental contact, gloves made of the following material(s) may be used: Nitrile Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties****Appearance**

**Physical state**

Liquid

**Color**

Yellow

**Specific Physical Form:**

Viscous

**Odor**

Low Odor

**Odor threshold**

*No Data Available*

**pH**

*Not Applicable*

**Melting point**

*Not Applicable*

**Boiling Point**

*Not Applicable*

**Flash Point**

$\geq 200$  °F [*Test Method: Closed Cup*]

**Evaporation rate**

*No Data Available*

**Flammability (solid, gas)**

Not Applicable

**Flammable Limits(LEL)**

*Not Applicable*



Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	Negligible
Vapor Density	<i>No Data Available</i>
Density	0.7 g/ml
Specific Gravity	0.5 - 0.7 [ <i>Ref Std: WATER=1</i> ]
Solubility in Water	Negligible
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>No Data Available</i>
Volatile Organic Compounds	<=1.1 g/l [ <i>Test Method:calculated SCAQMD rule 443.1</i> ]
VOC Less H2O & Exempt Solvents	<=1.1 g/l [ <i>Test Method:calculated SCAQMD rule 443.1</i> ]

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

### 10.5. Incompatible materials

None known.

### 10.6. Hazardous decomposition products

#### Substance

None known.

#### Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Dust from grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

#### Skin Contact:

May be harmful in contact with skin.

Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Dust created by grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

#### Ingestion:

Harmful if swallowed. Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

May cause additional health effects (see below).

#### Additional Health Effects:

##### Single exposure may cause target organ effects:

Methemoglobinemia: Signs/symptoms may include headache, dizziness, nausea, difficulty breathing, and generalized weakness.

#### Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >300 - =2,000 mg/kg
GLASS BUBBLES	Dermal		LD50 estimated to be > 5,000 mg/kg
GLASS BUBBLES	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
ALUMINA TRIHYDRATE	Dermal		LD50 estimated to be > 5,000 mg/kg
ALUMINA TRIHYDRATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
ALUMINA TRIHYDRATE	Ingestion	Rat	LD50 > 5,000 mg/kg
POLY(OXYPROPYLENE)DIAMINE	Dermal	Rabbit	LD50 2,980 mg/kg
POLY(OXYPROPYLENE)DIAMINE	Ingestion	Rat	LD50 2,885 mg/kg
TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL	Dermal	Rat	LD50 1,280 mg/kg

TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL	Ingestion	Rat	LD50 1,000 mg/kg
EPF Epoxy Novolak	Dermal	Rat	LD50 > 2,000 mg/kg
EPF Epoxy Novolak	Ingestion	Rat	LD50 > 5,000 mg/kg
CALCIUM SALT	Ingestion	Rat	LD50 >300, <2000 mg/kg
CALCIUM SALT	Dermal	similar compound s	LD50 > 2,000 mg/kg
ZINC BORATE	Dermal	Rabbit	LD50 > 5,000 mg/kg
ZINC BORATE	Inhalation-Dust/Mist	Rat	LC50 > 4.95 mg/l
ZINC BORATE	Ingestion	Rat	LD50 > 5,000 mg/kg
LIMESTONE	Dermal	Rat	LD50 > 2,000 mg/kg
LIMESTONE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
LIMESTONE	Ingestion	Rat	LD50 6,450 mg/kg
BIS[(DIMETHYLAMINO)METHYL]PHENOL	Ingestion		LD50 estimated to be 300 - 2,000 mg/kg
TREATED AMORPHOUS SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
TREATED AMORPHOUS SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
TREATED AMORPHOUS SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
Boric Acid	Dermal	Rabbit	LD50 > 2,000 mg/kg
Boric Acid	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.12 mg/l
Boric Acid	Ingestion	Rat	LD50 3,450 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
GLASS BUBBLES	Professional judgement	No significant irritation
ALUMINA TRIHYDRATE	Rabbit	No significant irritation
POLY(OXYPROPYLENE)DIAMINE	Rabbit	Corrosive
TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL	Rabbit	Corrosive
EPF Epoxy Novolak	Rabbit	Irritant
CALCIUM SALT	similar compound s	No significant irritation
ZINC BORATE	Rabbit	No significant irritation
LIMESTONE	Rabbit	No significant irritation
BIS[(DIMETHYLAMINO)METHYL]PHENOL	similar compound s	Corrosive
TREATED AMORPHOUS SILICA	Rabbit	No significant irritation
Boric Acid	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
GLASS BUBBLES	Professional judgement	No significant irritation
ALUMINA TRIHYDRATE	Rabbit	No significant irritation
POLY(OXYPROPYLENE)DIAMINE	Rabbit	Corrosive
TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL	Rabbit	Corrosive
EPF Epoxy Novolak	Rabbit	No significant irritation
CALCIUM SALT	Rabbit	Corrosive
ZINC BORATE	Rabbit	Severe irritant

LIMESTONE	Rabbit	No significant irritation
BIS[(DIMETHYLAMINO)METHYL]PHENOL	similar compound ds	Corrosive
TREATED AMORPHOUS SILICA	Rabbit	No significant irritation
Boric Acid	Rabbit	Mild irritant

### Skin Sensitization

Name	Species	Value
ALUMINA TRIHYDRATE	Guinea pig	Not classified
POLY(OXYPROPYLENE)DIAMINE	Guinea pig	Not classified
TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL	Guinea pig	Not classified
EPF Epoxy Novolak	Multiple animal species	Sensitizing
CALCIUM SALT	similar compound ds	Not classified
ZINC BORATE	Guinea pig	Not classified
TREATED AMORPHOUS SILICA	Human and animal	Not classified
Boric Acid	Guinea pig	Not classified

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

Name	Route	Value
GLASS BUBBLES	In Vitro	Some positive data exist, but the data are not sufficient for classification
POLY(OXYPROPYLENE)DIAMINE	In Vitro	Not mutagenic
POLY(OXYPROPYLENE)DIAMINE	In vivo	Not mutagenic
TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL	In Vitro	Not mutagenic
EPF Epoxy Novolak	In vivo	Not mutagenic
EPF Epoxy Novolak	In Vitro	Some positive data exist, but the data are not sufficient for classification
CALCIUM SALT	In Vitro	Not mutagenic
ZINC BORATE	In Vitro	Some positive data exist, but the data are not sufficient for classification
TREATED AMORPHOUS SILICA	In Vitro	Not mutagenic
Boric Acid	In Vitro	Not mutagenic
Boric Acid	In vivo	Not mutagenic

### Carcinogenicity

Name	Route	Species	Value
GLASS BUBBLES	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
ALUMINA TRIHYDRATE	Not Specified	Multiple animal species	Not carcinogenic
TREATED AMORPHOUS SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Boric Acid	Ingestion	Mouse	Not carcinogenic

### Reproductive Toxicity

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
ALUMINA TRIHYDRATE	Ingestion	Not classified for development	Rat	NOAEL 768 mg/kg/day	during organogenesis
POLY(OXYPROPYLENE)DIAMINE	Dermal	Not classified for female reproduction	Rat	NOAEL 30 mg/kg/day	prematuring & during gestation
POLY(OXYPROPYLENE)DIAMINE	Dermal	Not classified for male reproduction	Rat	NOAEL 30 mg/kg/day	prematuring & during gestation
POLY(OXYPROPYLENE)DIAMINE	Dermal	Not classified for development	Rat	NOAEL 30 mg/kg/day	prematuring & during gestation
CALCIUM SALT	Ingestion	Not classified for female reproduction	similar compounds	NOAEL 1,500 mg/kg/day	prematuring into lactation
CALCIUM SALT	Ingestion	Not classified for male reproduction	similar compounds	NOAEL 1,500 mg/kg/day	28 days
CALCIUM SALT	Ingestion	Not classified for development	similar compounds	NOAEL 1,500 mg/kg/day	prematuring into lactation
ZINC BORATE	Ingestion	Toxic to male reproduction	Rat	NOAEL 100 mg/kg/day	92 days
ZINC BORATE	Ingestion	Toxic to development	Rat	LOAEL 100 mg/kg/day	during gestation
LIMESTONE	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	prematuring & during gestation
TREATED AMORPHOUS SILICA	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
TREATED AMORPHOUS SILICA	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
TREATED AMORPHOUS SILICA	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Boric Acid	Ingestion	Toxic to female reproduction	Rat	NOAEL 100 mg/kg/day	3 generation
Boric Acid	Ingestion	Toxic to male reproduction	Rat	NOAEL 100 mg/kg/day	3 generation
Boric Acid	Ingestion	Toxic to development	Rabbit	NOAEL 125 mg/kg/day	during organogenesis

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
POLY(OXYPROPYLENE)DIAMINE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
EPF Epoxy Novolak	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
CALCIUM SALT	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
CALCIUM SALT	Ingestion	methemoglobinemia	Causes damage to organs	Human	NOAEL Not available	environmental exposure

ZINC BORATE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
LIMESTONE	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes
Boric Acid	Inhalation	respiratory irritation	Not classified	Human	NOAEL Not available	occupational exposure
Boric Acid	Ingestion	nervous system	Not classified	Rat	NOAEL 2,000 mg/kg	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
GLASS BUBBLES	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL	Dermal	skin   liver   nervous system   auditory system   hematopoietic system   eyes	Not classified	Rat	NOAEL 125 mg/kg/day	28 days
EPF Epoxy Novolak	Ingestion	heart   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system	Not classified	Rat	NOAEL 250 mg/kg/day	13 weeks
CALCIUM SALT	Ingestion	heart   skin   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system	Not classified	similar compounds	NOAEL 1,500 mg/kg/day	28 days
ZINC BORATE	Inhalation	immune system   respiratory system   heart   endocrine system   hematopoietic system   liver   nervous system   kidney and/or bladder	Not classified	Rat	NOAEL 0.15 mg/l	2 weeks
ZINC BORATE	Ingestion	endocrine system   liver   kidney and/or bladder   heart   skin   bone, teeth, nails, and/or hair   hematopoietic system   immune system   nervous system   eyes   respiratory system   vascular system	Not classified	Rat	NOAEL 375 mg/kg/day	92 days
LIMESTONE	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
TREATED	Inhalation	respiratory system	Not classified	Human	NOAEL Not	occupational

AMORPHOUS SILICA		silicosis			available	exposure
Boric Acid	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 100 mg/kg/day	2 years
Boric Acid	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	45 days
Boric Acid	Ingestion	heart   endocrine system   bone, teeth, nails, and/or hair   liver   nervous system   respiratory system	Not classified	Rat	NOAEL 334 mg/kg/day	2 years

**Aspiration Hazard**

Name	Value
POLY(OXYPROPYLENE)DIAMINE	Some positive data exist, but the data are not sufficient for classification

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D002 (Corrosive)

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

**Physical Hazards**

Corrosive to metal

**Health Hazards**

Acute toxicity

Hazard Not Otherwise Classified (HNOC)

Reproductive toxicity

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

**Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**

<b>Ingredient</b>	<b>C.A.S. No</b>	<b>% by Wt</b>
CALCIUM SALT (NITRATE COMPOUNDS (WATER DISSOCIABLE; REPORTABLE ONLY WHEN IN AQUEOUS SOLUTION))	13477-34-4	Trade Secret 1 - 10
ZINC BORATE (ZINC COMPOUNDS)	1332-07-6	Trade Secret 1 - 5

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

**15.4. International Regulations**

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

**SECTION 16: Other information****NFPA Hazard Classification****Health:** 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

<b>Document Group:</b>	28-6011-2	<b>Version Number:</b>	6.02
<b>Issue Date:</b>	06/02/22	<b>Supersedes Date:</b>	08/19/21

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