EPOCAST® 50-A1 US

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SECTION 1. IDENTIFICATION

Product name : EPOCAST® 50-A1 US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC

Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)

Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy constituents

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitisation : Category 1

Reproductive toxicity : Category 2

Short-term (acute) aquatic hazard : Category 2

Long-term (chronic) aquatic hazard : Category 2

GHS label elements

Hazard pictograms :

Signal word : Warning

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H361 Suspected of damaging fertility or the unborn child.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P391 Collect spillage.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	30 - 50
Phenol, polymer with formaldehyde, glycidyl ether	28064-14-4	30 - 50
Silsesquioxanes, Ph, hydroxy-terminated	181186-39-0	10 - 20
tris(methylphenyl) phosphate	1330-78-5	10 - 20
Phenol, 4-nonyl-, branched	84852-15-3	0.25 - 1

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance. Treat symptomatically. Get medical attention if symptoms occur.
If inhaled	:	If inhaled, remove to fresh air. Get medical attention if symptoms occur.
In case of skin contact	:	If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Induce vomiting immediately and call a physician. Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	:	None known.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	:	High volume water jet
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Carbon oxides Halogenated compounds Carbon dioxide (CO2) Carbon monoxide

Specific extinguishing methods	:	No data is available on the product itself.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Conditions for safe storage	:	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Keep in properly labelled containers.
Materials to avoid	:	For incompatible materials please refer to Section 10 of this SDS.
Further information on	:	Stable under normal conditions.

storage stability

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection : In the case of vapour formation use a respirator with an approved filter.
Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Respiratory protection : In the case of vapour formation use a respirator with an approved filter.

Hand protection
Material : butyl-rubber
Break through time : > 8 h

Material : Nitrile rubber
Material : Neoprene
Break through time : 10 - 480 min

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	:	When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	light yellow
Odour	:	slight
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Melting point/freezing point	:	No data available
Boiling point	:	> 392 °F / > 200 °C
Flash point	:	> 203 °F / > 95 °C Method: closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	< 1.5 hPa (68 °F / 20 °C)
Relative vapour density	:	No data is available on the product itself.
Relative density	:	1.21
Density	:	1.2 g/cm3 (77 °F / 25 °C)
Solubility(ies)		
Water solubility	:	partly soluble (68 °F / 20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-	:	No data is available on the product itself.

octanol/water
Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : > 392 °F / > 200 °C

Self-Accelerating decomposition temperature (SADT) : No data is available on the product itself.

Viscosity
Viscosity, dynamic : 7,770 mPa.s (68 °F / 20 °C)

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

Molecular weight : No data available

Particle size : No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.
Chemical stability : Stable under normal conditions.
Possibility of hazardous reactions : No hazards to be specially mentioned.
Conditions to avoid : None known.

Incompatible materials : Strong acids and strong bases
Strong oxidizing agents

None known.

Hazardous decomposition products : Burning produces noxious and toxic fumes.
Carbon dioxide (CO2)
Carbon monoxide
Oxides of phosphorus
Halogenated compounds

No hazardous decomposition products are known.

Hazardous decomposition products : carbon dioxide

carbon monoxide

Halogenated compounds

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of : No data is available on the product itself.

exposure

Acute toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute oral toxicityComponents	:	LD50 (Rat, female): > 2,000 mg/kg Method: OECD Test Guideline 420 Assessment: The substance or mixture has no acute oral toxicity

Phenol, polymer with formaldehyde, glycidyl ether:

Acute oral toxicityComponents	:	LD50 (Rat, female): > 2,000 mg/kg Method: OECD Test Guideline 420 Assessment: The substance or mixture has no acute oral toxicity

tris(methylphenyl) phosphate:

Acute oral toxicityComponents	:	LD50 (Rat): > 20,000 mg/kg

Phenol, 4-nonyl-, branched:

Acute oral toxicityComponents	:	LD50 (Rat, male and female): 1,412 mg/kg
Acute inhalation toxicity - Product	:	Acute toxicity estimate: > 40 mg/l Exposure time: 4 h Test atmosphere: vapour Method: Calculation method Acute toxicity estimate: 97.78 mg/l Exposure time: 4 h Test atmosphere: vapour Method: Calculation method
Acute dermal toxicity - Product	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute toxicity (other routes of administration)	:	No data available

Skin corrosion/irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Species: Rabbit
Assessment: Mild skin irritant
Method: OECD Test Guideline 404
Result: Irritating to skin.

Phenol, polymer with formaldehyde, glycidyl ether**:**
Species: Rabbit
Method: OECD Test Guideline 404
Result: Irritating to skin.

tris(methylphenyl) phosphate**:**
Species: Rabbit
Result: No skin irritation

Phenol, 4-nonyl-, branched**:**
Species: Rabbit
Assessment: Causes burns.
Result: Causes burns.

Serious eye damage/eye irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Species: Rabbit
Result: Irritating to eyes.
Assessment: Mild eye irritant
Method: OECD Test Guideline 405

Phenol, polymer with formaldehyde, glycidyl ether**:**
Species: Rabbit
Result: Irritating to eyes.
Method: OECD Test Guideline 405

tris(methylphenyl) phosphate**:**
Species: Rabbit
Result: No eye irritation

Phenol, 4-nonyl-, branched**:**
Result: Risk of serious damage to eyes.

Respiratory or skin sensitisation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Exposure routes: Skin
Species: Mouse
Assessment: May cause sensitisation by skin contact.
Method: OECD Test Guideline 429
Result: Causes sensitisation.

Phenol, polymer with formaldehyde, glycidyl ether**:**
Exposure routes: Skin
Species: Mouse
Method: OECD Test Guideline 429
Result: May cause sensitisation by skin contact.

tris(methylphenyl) phosphate**:**
Exposure routes: Skin
Species: Mouse
Method: OECD Test Guideline 429
Result: Does not cause skin sensitisation.

Phenol, 4-nonyl-, branched**:**
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: Does not cause skin sensitisation.

Assessment: No data available

Germ cell mutagenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

Concentration: 0 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Phenol, polymer with formaldehyde, glycidyl ether**:**
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Result: positive

Concentration: 0 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Result: positive

tris(methylphenyl) phosphate**:**
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Result: negative

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Method: OECD Test Guideline 478
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

Phenol, polymer with formaldehyde, glycidyl ether**:**
Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg

Result: negative

Components:

tris(methylphenyl) phosphate**:**

Germ cell mutagenicity-Assessment : In vitro tests did not show mutagenic effects

Germ cell mutagenicity-Assessment : No data available

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 15 mg/kg
Frequency of Treatment: 7 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0.1 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Rat, female
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 1 mg/kg
Frequency of Treatment: 5 days/week
Method: OECD Test Guideline 453
Result: negative

Phenol, polymer with formaldehyde, glycidyl ether**:**
Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 15 mg/kg
Frequency of Treatment: 7 daily
Method: OECD Test Guideline 453
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 24 month(s)
Dose: .1 mg/kg
Frequency of Treatment: 3 daily
Method: OECD Test Guideline 453
Result: negative

Species: Rat, female
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 1 mg/kg
Frequency of Treatment: 5 daily
Method: OECD Test Guideline 453
Result: negative

Components:

tris(methylphenyl) phosphate**:**

Carcinogenicity - Assessment : Animal testing did not show any carcinogenic effects.

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: >750 milligram per kilogram
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight
General Toxicity F1: No-observed-effect level: 540 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Phenol, polymer with formaldehyde, glycidyl ether**:**

Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

tris(methylphenyl) phosphate**:**

Species: Rat, male and female
Application Route: Oral
General Toxicity - Parent: Lowest observed adverse effect

level: 62.5 mg/kg body weight
Target Organs: Testes, Ovary
Method: OECD Test Guideline 415
Result: positive

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal development : Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Phenol, polymer with formaldehyde, glycidyl ether:

Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

tris(methylphenyl) phosphate:

Species: Rat, female
Application Route: Oral
Dose: 20, 100, 400, 750 milligram per kilogram
General Toxicity Maternal: No-observed-effect level: 20 mg/kg body weight
Method: OPPTS 870.3700

Result: Teratogenic effects

Phenol, 4-nonyl-, branched**:**

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 75 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Components:

tris(methylphenyl) phosphate**:**
Reproductive toxicity - Assessment : Some evidence of adverse effects on sexual function and fertility, and/or on development, based on animal experiments.

Phenol, 4-nonyl-, branched**:**
Reproductive toxicity - Assessment : Suspected human reproductive toxicant

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 14 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
NOEL: 10 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 5 d
Method: Subchronic toxicity

Species: Mouse, male
NOAEL: 100 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 3 d
Method: Subchronic toxicity

Phenol, polymer with formaldehyde, glycidyl ether**:**
Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion

Exposure time: 14 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
NOEL: 10 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 5 d
Method: Subchronic toxicity

Species: Mouse, male
NOAEL: 100 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 3 d
Method: Subchronic toxicity

tris(methylphenyl) phosphate**:**
Species: Rat, male and female
NOEL: 1000 mg/kg
Application Route: Ingestion
Exposure time: 2,160 h
Method: Subchronic toxicity

Phenol, 4-nonyl-, branched**:**
Species: Rat, male and female
NOAEL: 100 mg/kg
Application Route: Ingestion
Exposure time: 672 h
Number of exposures: 7 d
Method: Subacute toxicity

Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 2,160 h
Number of exposures: 7 d
Method: Subchronic toxicity

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Phenol, polymer with formaldehyde, glycidyl ether:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

tris(methylphenyl) phosphate:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 0.6 mg/l
Exposure time: 96 h
Test Type: static test

Phenol, 4-nonyl-, branched:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 0.128 mg/l
Exposure time: 96 h
Test Type: flow-through test
Test substance: Fresh water
Method: ASTM Method, other

LC50 (Lepomis macrochirus (Bluegill sunfish)): 0.209 mg/l
Exposure time: 96 h
Test Type: flow-through test

Test substance: Fresh water
Method: ASTM Method, other

LC50 (Oncorhynchus mykiss (rainbow trout)): 0.221 mg/l
Exposure time: 96 h
Test Type: flow-through test
Test substance: Fresh water
Method: ASTM Method, other

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2.7 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water

Phenol, polymer with formaldehyde, glycidyl ether:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1.7 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

EC50 (Daphnia magna (Water flea)): 2.7 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water

tris(methylphenyl) phosphate:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 0.146 mg/l
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202

Phenol, 4-nonyl-, branched:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 0.085 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: ASTM Method, other

EC50 (Daphnia magna (Water flea)): 0.14 mg/l
Exposure time: 48 h
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.2.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

Phenol, polymer with formaldehyde, glycidyl ether:

Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water

tris(methylphenyl) phosphate:
Toxicity to algae/aquatic plants : ErC50: 0.4042 mg/l
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201

Phenol, 4-nonyl-, branched:
Toxicity to algae/aquatic plants : EbC50 (Desmodesmus subspicatus (green algae)): 1.3 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water

ErC50 (Selenastrum capricornutum (green algae)): 0.41 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: Algal Toxicity, Tiers I and II

Components:

tris(methylphenyl) phosphate:
M-Factor (Acute aquatic toxicity) : 1

Phenol, 4-nonyl-, branched:
M-Factor (Acute aquatic toxicity) : 10

Components:

Phenol, polymer with formaldehyde, glycidyl ether:
Toxicity to fish (Chronic toxicity) : GLP: yes

tris(methylphenyl) phosphate:
Toxicity to fish (Chronic toxicity) : NOEC (Other): 0.01 mg/l
Exposure time: 28 d

Phenol, 4-nonyl-, branched:
Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): 0.006 mg/l
Exposure time: 91 d
Test Type: flow-through test
Test substance: Fresh water

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

Phenol, polymer with formaldehyde, glycidyl ether:
Toxicity to daphnia and other : NOEC (Daphnia magna (Water flea)): 0.3 mg/l

aquatic invertebrates (Chronic toxicity)		Exposure time: 21 d Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 211

tris(methylphenyl) phosphate:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC (Daphnia magna (Water flea)): 0.1 mg/l Exposure time: 21 d Test Type: semi-static test

Components:

tris(methylphenyl) phosphate:

M-Factor (Chronic aquatic toxicity)	:	1

Phenol, 4-nonyl-, branched:

M-Factor (Chronic aquatic toxicity)	:	10

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to microorganisms	:	IC50 (activated sludge): > 100 mg/l Exposure time: 3 h Test Type: static test Test substance: Fresh water

Phenol, polymer with formaldehyde, glycidyl ether:

Toxicity to microorganisms	:	IC50 (activated sludge): > 100 mg/l Exposure time: 3 h Test Type: static test Test substance: Fresh water

tris(methylphenyl) phosphate:

Toxicity to microorganisms	:	EC50 (activated sludge): > 1,000 mg/l Exposure time: 3 h

Phenol, 4-nonyl-, branched:

Toxicity to microorganisms	:	EC50 (activated sludge): 950 mg/l Exposure time: 3 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 209

Components:

Phenol, 4-nonyl-, branched:

Toxicity to soil dwelling organisms	:	EC10: 3.44 mg/kg Exposure time: 504 h EC50 (Other): 906.7 mg/kg Exposure time: 4 Weeks Test substance: Synthetic
Plant toxicity	:	No data available
Sediment toxicity	:	No data available

Components:

Phenol, 4-nonyl-, branched:

Toxicity to terrestrial organisms	:	EC10: 63.2 mg/kg Exposure time: 672 h Test substance: Synthetic

Ecotoxicology Assessment

Acute aquatic toxicity	:	No data available
Chronic aquatic toxicity	:	No data available
Toxicity Data on Soil	:	No data available
Other organisms relevant to the environment	:	No data available

Persistence and degradability

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability	:	Inoculum: Sewage (STP effluent) Concentration: 20 mg/l Result: Not readily biodegradable. Biodegradation: 5 % Exposure time: 28 d Method: OECD Test Guideline 301F

Phenol, polymer with formaldehyde, glycidyl ether:

Biodegradability	:	Inoculum: Sewage (STP effluent) Concentration: 20 mg/l Result: Not readily biodegradable. Biodegradation: 5 % Exposure time: 28 d Method: OECD Test Guideline 301F

tris(methylphenyl) phosphate:

Biodegradability	:	Test Type: aerobic Inoculum: Sewage (STP effluent) Concentration: 100 mg/l Result: Readily biodegradable. Biodegradation: 80 % Exposure time: 28 d Method: OECD Test Guideline 301C

Phenol, 4-nonyl-, branched:

Biodegradability	:	Inoculum: activated sludge Concentration: 13 mg/l Result: Inherently biodegradable. Biodegradation: ca. 48.2 % Exposure time: 35 d Method: OECD Test Guideline 301B Inoculum: Sediment Concentration: 2 Result: Inherently biodegradable. Biodegradation: 100 %

Exposure time: 63 - 84 d
Method: Anaerobic Biodegradability in the Subsurface

Inoculum: Marine water
Concentration: 11
Biodegradation: 50 %
Exposure time: 56 - 112 d
Method: OECD Test Guideline 309

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Stability in water : Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

Phenol, polymer with formaldehyde, glycidyl ether**:**

Stability in water : Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Phenol, polymer with formaldehyde, glycidyl ether:
Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Phenol, 4-nonyl-, branched:
Bioaccumulation : Species: Lepomis macrochirus (Bluegill sunfish)
Bioconcentration factor (BCF): 231
Remarks: Does not bioaccumulate.

Species: Pimephales promelas (fathead minnow)
Bioconcentration factor (BCF): 740
Remarks: Bioaccumulation is unlikely.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Partition coefficient: n-octanol/water : log Pow: 3.242 (77 °F / 25 °C)
pH: 7.1
Method: OECD Test Guideline 117

Phenol, polymer with formaldehyde, glycidyl ether:
Partition coefficient: n-octanol/water : log Pow: 3.242 (77 °F / 25 °C)
pH: 7.1
Method: OECD Test Guideline 117

tris(methylphenyl) phosphate:
Partition coefficient: n-octanol/water : log Pow: 5.93

Phenol, 4-nonyl-, branched:
Partition coefficient: n-octanol/water : log Pow: 5.4 (73 °F / 23 °C)
pH: 5.7
Method: OECD Test Guideline 117

Mobility in soil

Mobility : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Distribution among environmental compartments : Koc: 445
Phenol, polymer with formaldehyde, glycidyl ether:
Distribution among environmental compartments : Koc: 445

tris(methylphenyl) phosphate:

Distribution among environmental compartments	:	Koc: 4.31 Method: OECD Test Guideline 121

Phenol, 4-nonyl-, branched:

Distribution among environmental compartments	:	Koc: 23000 - 489000
Stability in soil	:	No data available

Other adverse effects

Environmental fate and pathways	:	No data available
Results of PBT and vPvB assessment	:	No data available
Endocrine disrupting potential	:	No data available
Adsorbed organic bound halogens (AOX)	:	No data available

Hazardous to the ozone layer

Ozone-Depletion Potential	:	Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
Additional ecological information - Product	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life with long lasting effects.
Global warming potential (GWP)	:	No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. Dispose of as hazardous waste in compliance with local and national regulations. Dispose of contents/ container to an approved waste disposal plant.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product.

Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No.	:	UN 3082
Proper shipping name	:	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN, EPOXY PHENOL NOVOLAC RESIN)
Class	:	9
Packing group	:	III
Labels	:	Class 9 - Miscellaneous dangerous substances and articles
Packing instruction (cargo aircraft)	:	964
Packing instruction (passenger aircraft)	:	964
Environmentally hazardous	:	yes

IMDG

UN number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN, EPOXY PHENOL NOVOLAC RESIN)
Class	:	9
Packing group	:	III
Labels	:	9
EmS Code	:	F-A, S-F
Marine pollutant	:	yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN, EPOXY PHENOL NOVOLAC RESIN)
Class	:	9
Packing group	:	III
Labels	:	Class 9 - Miscellaneous dangerous substances and articles
ERG Code	:	171
Marine pollutant	:	yes(BISPHENOL A EPOXY RESIN, EPOXY PHENOL NOVOLAC RESIN)
Remarks	:	Shipment by ground under DOT is non-regulated; however it

may be shipped per the applicable hazard classification to facilitate multi-modal transport involving ICAO (IATA) or IMO.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
xylenes	1330-20-7	100	*
toluene	108-88-3	1000	*
phenol	108-95-2	1000	*
1-chloro-2,3-epoxypropane	106-89-8	100	*
methanol	67-56-1	5000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards : Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitisation
Reproductive toxicity

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product can expose you to chemicals including toluene, methanol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

CH INV : The formulation contains substances listed on the Swiss Inventory

DSL : All components of this product are on the Canadian DSL

AICS : On the inventory, or in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

NZIoC : Not in compliance with the inventory

KECI : Not in compliance with the inventory

PICCS	:	Not in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
TCSI	:	Not in compliance with the inventory
TSCA	:	On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals
This product is subject under TSCA 5(a) to Significant New Use Restrictions (SNUR).

Phenol, 4-nonyl-, branched	84852-15-3	Proposed Rule

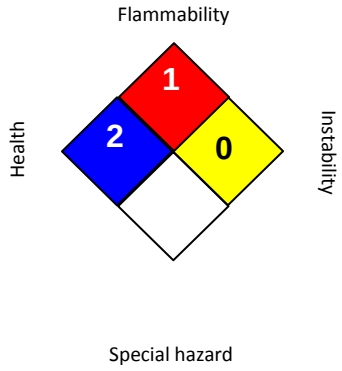
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

Phenol, 4-nonyl-, branched	84852-15-3

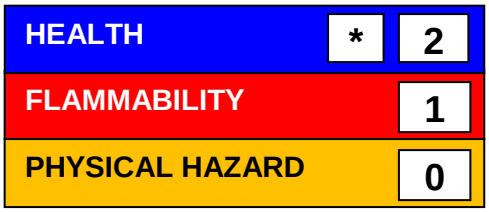
SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Revision Date : 12/03/2019

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

HARDENER 9816 US

Version	Revision Date:	SDS Number:	Date of last issue: 08/20/2020
3.0	02/09/2021	400001010314	Date of first issue: 05/12/2017

Print Date 04/10/2021

SECTION 1. IDENTIFICATION

Product name : HARDENER 9816 US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Hardener

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion : Category 1C

Serious eye damage : Category 1

Skin sensitisation : Category 1

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.

Precautionary statements : **Prevention:**
P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P363 Wash contaminated clothing before reuse.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Chemical nature : Polyamines

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine	68758-73-6	90 - 100
Triethylenetetramine	112-24-3	1 - 5

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact	:	Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	:	None known.
Protection of first-aiders	:	First Aid responders should pay attention to self-protection and use the recommended protective clothing If potential for exposure exists refer to Section 8 for specific personal protective equipment. Avoid inhalation, ingestion and contact with skin and eyes. No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	Exercise caution when using a high volume water jet as it may scatter and spread fire
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	No hazardous combustion products are known

Specific extinguishing methods	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations.
Conditions for safe storage	:	Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Keep in properly labelled containers.
Materials to avoid	:	For incompatible materials please refer to Section 10 of this

SDS.

Recommended storage temperature : 36 - 104 °F / 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Triethylenetetramine	112-24-3	TWA	1 ppm	US WEEL

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection
Material : butyl-rubber
Break through time : > 8 h

Material : Solvent-resistant gloves (butyl-rubber)
Material : Nitrile rubber
Break through time : 10 - 480 min

Material : Neoprene gloves

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	amber
Odour	:	amine-like
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Melting point/freezing point	:	No data is available on the product itself.
Boiling point	:	No data is available on the product itself.
Flash point	:	> 212 °F / > 100 °C Method: estimated, closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	No data is available on the product itself.
Relative vapour density	:	No data is available on the product itself.
Relative density	:	1.02
Density	:	1.02 g/cm3 (77 °F / 25 °C)
Solubility(ies)		
Water solubility	:	practically insoluble (68 °F / 20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Decomposition temperature	:	> 392 °F / > 200 °C
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.
Viscosity		
Viscosity, dynamic	:	250 mPa.s (77 °F / 25 °C)

Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Particle size	:	No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	None known.
Incompatible materials	:	Strong acids and strong bases Strong oxidizing agents
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	:	No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute inhalation toxicity	:	No data available
Acute dermal toxicity - Product	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute toxicity (other routes of administration)	:	No data available

Skin corrosion/irritation

Components:

N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine**:**
Assessment: Corrosive, category 1C - where responses occur after exposures between 1 hour and 4 hours and observations up to 14 days.
Method: Expert judgement

Triethylenetetramine**:**
Species: Rabbit

Assessment: Causes burns.
Method: OECD Test Guideline 404
Result: Causes burns.

Serious eye damage/eye irritation

Components:

N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine**:**
Result: Risk of serious damage to eyes.
Method: Expert judgement

Triethylenetetramine**:**
Species: Rabbit
Result: Corrosive
Assessment: Corrosive
Method: OECD Test Guideline 405

Respiratory or skin sensitisation

Components:

Triethylenetetramine**:**
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Assessment: No data available

Germ cell mutagenicity

Components:

Triethylenetetramine**:**
Genotoxicity in vitro : Concentration: 0 - 200 µg/L
Metabolic activation: negative
Method: OECD Test Guideline 482
Result: negative

Components:

Triethylenetetramine**:**
Genotoxicity in vivo : Application Route: Intraperitoneal injection
Dose: 0 - 600 mg/kg
Method: OECD Test Guideline 474
Result: negative

Germ cell mutagenicity-Assessment : No data available

Carcinogenicity

Components:

Triethylenetetramine**:**
Species: Mouse, male
Application Route: Dermal
Dose: 42 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 104 weeks
Dose: 16.8 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451

Carcinogenicity - Assessment : No data available

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Effects on fertility : No data available

Components:

Triethylenetetramine**:**
Effects on foetal development : Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: > 750 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rabbit
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 125 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

Triethylenetetramine**:**
Species: Rat, male and female
NOAEL: 50 mg/kg/d
Application Route: Ingestion
Exposure time: 26 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Triethylenetetramine:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 330 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: Fish Acute Toxicity Test

Components:

Triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.1 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.2.

Components:

Triethylenetetramine:

Toxicity to algae/aquatic plants : ErC50 (Selenastrum capricornutum (green algae)): 20 mg/l
Exposure time: 72 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

Components:

Triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Daphnia magna (Water flea)): 1.9 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 202

M-Factor (Chronic aquatic toxicity) : No data available

Components:

Triethylenetetramine:

Toxicity to microorganisms : EC50 (activated sludge): 800 mg/l
Exposure time: 0.5 h
Test Type: static test
Test substance: Fresh water

Toxicity to soil dwelling : No data available

organisms

Plant toxicity	:	No data available
Sediment toxicity	:	No data available
Toxicity to terrestrial organisms	:	No data available
Ecotoxicology Assessment Acute aquatic toxicity	:	No data available
Chronic aquatic toxicity	:	No data available
Toxicity Data on Soil	:	No data available
Other organisms relevant to the environment	:	No data available

Persistence and degradability

Components:

Triethylenetetramine**:**

Biodegradability	:	Inoculum: activated sludge Result: Not readily biodegradable. Biodegradation: 0 % Exposure time: 162 d Method: OECD Test Guideline 301D Inoculum: activated sludge Result: Not readily biodegradable. Biodegradation: 20 % Exposure time: 84 d Method: Inherent Biodegradability: Modified SCAS Test
Biochemical Oxygen Demand (BOD)	:	No data available
Chemical Oxygen Demand (COD)	:	No data available
BOD/COD	:	No data available
ThOD	:	No data available
BOD/ThOD	:	No data available
Dissolved organic carbon (DOC)	:	No data available
Physico-chemical removability	:	No data available
Stability in water	:	No data available

Photodegradation	:	No data available
Impact on Sewage Treatment	:	No data available

Bioaccumulative potential

Bioaccumulation	:	No data available

Components:

Triethylenetetramine**:**

Partition coefficient: n-octanol/water	:	log Pow: -2.65 (68 °F / 20 °C) Method: OECD Test Guideline 117

Mobility in soil

Mobility	:	No data available

Components:

Triethylenetetramine**:**

Distribution among environmental compartments	:	Koc: 1584.9 - 5012 Method: OECD Test Guideline 106
Stability in soil	:	No data available

Other adverse effects

Environmental fate and pathways	:	No data available
Results of PBT and vPvB assessment	:	No data available
Endocrine disrupting potential	:	No data available
Adsorbed organic bound halogens (AOX)	:	No data available

Hazardous to the ozone layer

Ozone-Depletion Potential	:	Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
Additional ecological information	:	No data available
Global warming potential (GWP)	:	No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. Dispose of as hazardous waste in compliance with local and national regulations. Dispose of contents/ container to an approved waste disposal plant.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No.	:	UN 2735
Proper shipping name	:	Polyamines, liquid, corrosive, n.o.s. (N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine, TRIETHYLENE TETRAMINE)
Class	:	8
Packing group	:	III
Labels	:	Corrosive
Packing instruction (cargo aircraft)	:	856
Packing instruction (passenger aircraft)	:	852

IMDG

UN number	:	UN 2735
Proper shipping name	:	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine, TRIETHYLENE TETRAMINE)
Class	:	8
Packing group	:	III
Labels	:	8
EmS Code	:	F-A, S-B
Marine pollutant	:	no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number	:	UN 2735
Proper shipping name	:	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine, TRIETHYLENE TETRAMINE)
Class	:	8
Packing group	:	III
Labels	:	CORROSIVE
ERG Code	:	153
Marine pollutant	:	no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 311/312 Hazards	:	Respiratory or skin sensitisation Skin corrosion or irritation Serious eye damage or eye irritation
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

DSL	:	This product contains one or several components listed in the Canadian NDSL.
AIIC	:	On the inventory, or in compliance with the inventory
NZIoC	:	Not in compliance with the inventory
ENCS	:	Notified. Allowed to be imported / manufactured only by the notifiers. Please contact your Huntsman sales representative for more information.
KECI	:	Not in compliance with the inventory
PICCS	:	Not in compliance with the inventory
IECSC	:	Notified. Allowed to be imported / manufactured only by the

notifiers. Please contact your Huntsman sales representative for more information.

TCSI : Not in compliance with the inventory

TSCA : All substances listed as active on the TSCA inventory

Inventories

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

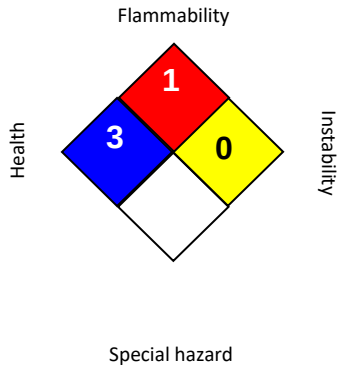
TSCA - 5(a) Significant New Use Rule List of Chemicals
No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)
No substances are subject to TSCA 12(b) export notification requirements.

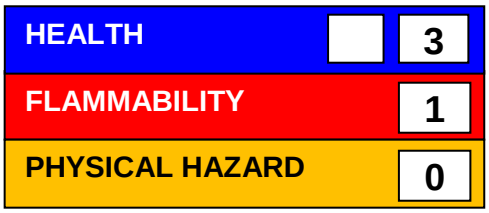
SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Revision Date : 02/09/2021

US WEEL : USA. Workplace Environmental Exposure Levels (WEEL)
US WEEL / TWA : 8-hr TWA

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

HARDENER 9816 US

Version	Revision Date:	SDS Number:	Date of last issue: 08/20/2020
3.0	02/09/2021	400001010314	Date of first issue: 05/12/2017

Print Date 04/10/2021

SECTION 1. IDENTIFICATION

Product name : HARDENER 9816 US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Hardener

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion : Category 1C

Serious eye damage : Category 1

Skin sensitisation : Category 1

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.

Precautionary statements : **Prevention:**
P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P363 Wash contaminated clothing before reuse.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Chemical nature : Polyamines

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine	68758-73-6	90 - 100
Triethylenetetramine	112-24-3	1 - 5

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact	:	Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	:	None known.
Protection of first-aiders	:	First Aid responders should pay attention to self-protection and use the recommended protective clothing If potential for exposure exists refer to Section 8 for specific personal protective equipment. Avoid inhalation, ingestion and contact with skin and eyes. No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	Exercise caution when using a high volume water jet as it may scatter and spread fire
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	No hazardous combustion products are known

Specific extinguishing methods	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations.
Conditions for safe storage	:	Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Keep in properly labelled containers.
Materials to avoid	:	For incompatible materials please refer to Section 10 of this

SDS.

Recommended storage temperature : 36 - 104 °F / 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Triethylenetetramine	112-24-3	TWA	1 ppm	US WEEL

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection
Material : butyl-rubber
Break through time : > 8 h

Material : Solvent-resistant gloves (butyl-rubber)
Material : Nitrile rubber
Break through time : 10 - 480 min

Material : Neoprene gloves

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	amber
Odour	:	amine-like
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Melting point/freezing point	:	No data is available on the product itself.
Boiling point	:	No data is available on the product itself.
Flash point	:	> 212 °F / > 100 °C Method: estimated, closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	No data is available on the product itself.
Relative vapour density	:	No data is available on the product itself.
Relative density	:	1.02
Density	:	1.02 g/cm3 (77 °F / 25 °C)
Solubility(ies)		
Water solubility	:	practically insoluble (68 °F / 20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Decomposition temperature	:	> 392 °F / > 200 °C
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.
Viscosity		
Viscosity, dynamic	:	250 mPa.s (77 °F / 25 °C)

Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Particle size	:	No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	None known.
Incompatible materials	:	Strong acids and strong bases Strong oxidizing agents
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	:	No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute inhalation toxicity	:	No data available
Acute dermal toxicity - Product	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute toxicity (other routes of administration)	:	No data available

Skin corrosion/irritation

Components:

N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine**:**
Assessment: Corrosive, category 1C - where responses occur after exposures between 1 hour and 4 hours and observations up to 14 days.
Method: Expert judgement

Triethylenetetramine**:**
Species: Rabbit

Assessment: Causes burns.
Method: OECD Test Guideline 404
Result: Causes burns.

Serious eye damage/eye irritation

Components:

N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine**:**
Result: Risk of serious damage to eyes.
Method: Expert judgement

Triethylenetetramine**:**
Species: Rabbit
Result: Corrosive
Assessment: Corrosive
Method: OECD Test Guideline 405

Respiratory or skin sensitisation

Components:

Triethylenetetramine**:**
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Assessment: No data available

Germ cell mutagenicity

Components:

Triethylenetetramine**:**
Genotoxicity in vitro : Concentration: 0 - 200 µg/L
Metabolic activation: negative
Method: OECD Test Guideline 482
Result: negative

Components:

Triethylenetetramine**:**
Genotoxicity in vivo : Application Route: Intraperitoneal injection
Dose: 0 - 600 mg/kg
Method: OECD Test Guideline 474
Result: negative

Germ cell mutagenicity-Assessment : No data available

Carcinogenicity

Components:

Triethylenetetramine**:**
Species: Mouse, male
Application Route: Dermal
Dose: 42 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 104 weeks
Dose: 16.8 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451

Carcinogenicity - Assessment : No data available

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Effects on fertility : No data available

Components:

Triethylenetetramine**:**
Effects on foetal development : Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: > 750 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rabbit
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 125 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

Triethylenetetramine**:**
Species: Rat, male and female
NOAEL: 50 mg/kg/d
Application Route: Ingestion
Exposure time: 26 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Triethylenetetramine:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 330 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: Fish Acute Toxicity Test

Components:

Triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.1 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.2.

Components:

Triethylenetetramine:

Toxicity to algae/aquatic plants : ErC50 (Selenastrum capricornutum (green algae)): 20 mg/l
Exposure time: 72 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

Components:

Triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Daphnia magna (Water flea)): 1.9 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 202

M-Factor (Chronic aquatic toxicity) : No data available

Components:

Triethylenetetramine:

Toxicity to microorganisms : EC50 (activated sludge): 800 mg/l
Exposure time: 0.5 h
Test Type: static test
Test substance: Fresh water

Toxicity to soil dwelling : No data available

organisms

Plant toxicity	:	No data available
Sediment toxicity	:	No data available
Toxicity to terrestrial organisms	:	No data available
Ecotoxicology Assessment Acute aquatic toxicity	:	No data available
Chronic aquatic toxicity	:	No data available
Toxicity Data on Soil	:	No data available
Other organisms relevant to the environment	:	No data available

Persistence and degradability

Components:

Triethylenetetramine**:**

Biodegradability	:	Inoculum: activated sludge Result: Not readily biodegradable. Biodegradation: 0 % Exposure time: 162 d Method: OECD Test Guideline 301D Inoculum: activated sludge Result: Not readily biodegradable. Biodegradation: 20 % Exposure time: 84 d Method: Inherent Biodegradability: Modified SCAS Test
Biochemical Oxygen Demand (BOD)	:	No data available
Chemical Oxygen Demand (COD)	:	No data available
BOD/COD	:	No data available
ThOD	:	No data available
BOD/ThOD	:	No data available
Dissolved organic carbon (DOC)	:	No data available
Physico-chemical removability	:	No data available
Stability in water	:	No data available

Photodegradation	:	No data available
Impact on Sewage Treatment	:	No data available

Bioaccumulative potential

Bioaccumulation	:	No data available

Components:

Triethylenetetramine**:**

Partition coefficient: n-octanol/water	:	log Pow: -2.65 (68 °F / 20 °C) Method: OECD Test Guideline 117

Mobility in soil

Mobility	:	No data available

Components:

Triethylenetetramine**:**

Distribution among environmental compartments	:	Koc: 1584.9 - 5012 Method: OECD Test Guideline 106
Stability in soil	:	No data available

Other adverse effects

Environmental fate and pathways	:	No data available
Results of PBT and vPvB assessment	:	No data available
Endocrine disrupting potential	:	No data available
Adsorbed organic bound halogens (AOX)	:	No data available

Hazardous to the ozone layer

Ozone-Depletion Potential	:	Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
Additional ecological information	:	No data available
Global warming potential (GWP)	:	No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. Dispose of as hazardous waste in compliance with local and national regulations. Dispose of contents/ container to an approved waste disposal plant.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No.	:	UN 2735
Proper shipping name	:	Polyamines, liquid, corrosive, n.o.s. (N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine, TRIETHYLENE TETRAMINE)
Class	:	8
Packing group	:	III
Labels	:	Corrosive
Packing instruction (cargo aircraft)	:	856
Packing instruction (passenger aircraft)	:	852

IMDG

UN number	:	UN 2735
Proper shipping name	:	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine, TRIETHYLENE TETRAMINE)
Class	:	8
Packing group	:	III
Labels	:	8
EmS Code	:	F-A, S-B
Marine pollutant	:	no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number	:	UN 2735
Proper shipping name	:	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine, TRIETHYLENE TETRAMINE)
Class	:	8
Packing group	:	III
Labels	:	CORROSIVE
ERG Code	:	153
Marine pollutant	:	no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 311/312 Hazards	:	Respiratory or skin sensitisation Skin corrosion or irritation Serious eye damage or eye irritation
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

DSL	:	This product contains one or several components listed in the Canadian NDSL.
AIIC	:	On the inventory, or in compliance with the inventory
NZIoC	:	Not in compliance with the inventory
ENCS	:	Notified. Allowed to be imported / manufactured only by the notifiers. Please contact your Huntsman sales representative for more information.
KECI	:	Not in compliance with the inventory
PICCS	:	Not in compliance with the inventory
IECSC	:	Notified. Allowed to be imported / manufactured only by the

notifiers. Please contact your Huntsman sales representative for more information.

TCSI : Not in compliance with the inventory

TSCA : All substances listed as active on the TSCA inventory

Inventories

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

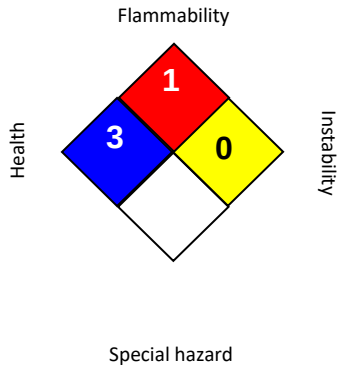
TSCA - 5(a) Significant New Use Rule List of Chemicals
No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)
No substances are subject to TSCA 12(b) export notification requirements.

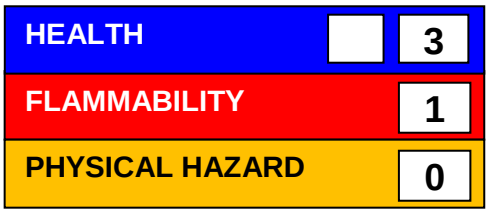
SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Revision Date : 02/09/2021

US WEEL : USA. Workplace Environmental Exposure Levels (WEEL)
US WEEL / TWA : 8-hr TWA

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

HARDENER 9816 US

Version	Revision Date:	SDS Number:	Date of last issue: 08/20/2020
3.0	02/09/2021	400001010314	Date of first issue: 05/12/2017

Print Date 04/10/2021

SECTION 1. IDENTIFICATION

Product name : HARDENER 9816 US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Hardener

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion : Category 1C

Serious eye damage : Category 1

Skin sensitisation : Category 1

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.

Precautionary statements : **Prevention:**
P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P363 Wash contaminated clothing before reuse.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Chemical nature : Polyamines

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine	68758-73-6	90 - 100
Triethylenetetramine	112-24-3	1 - 5

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact	:	Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	:	None known.
Protection of first-aiders	:	First Aid responders should pay attention to self-protection and use the recommended protective clothing If potential for exposure exists refer to Section 8 for specific personal protective equipment. Avoid inhalation, ingestion and contact with skin and eyes. No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	Exercise caution when using a high volume water jet as it may scatter and spread fire
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	No hazardous combustion products are known

Specific extinguishing methods	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations.
Conditions for safe storage	:	Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Keep in properly labelled containers.
Materials to avoid	:	For incompatible materials please refer to Section 10 of this

SDS.

Recommended storage temperature : 36 - 104 °F / 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Triethylenetetramine	112-24-3	TWA	1 ppm	US WEEL

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection
Material : butyl-rubber
Break through time : > 8 h

Material : Solvent-resistant gloves (butyl-rubber)
Material : Nitrile rubber
Break through time : 10 - 480 min

Material : Neoprene gloves

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	amber
Odour	:	amine-like
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Melting point/freezing point	:	No data is available on the product itself.
Boiling point	:	No data is available on the product itself.
Flash point	:	> 212 °F / > 100 °C Method: estimated, closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	No data is available on the product itself.
Relative vapour density	:	No data is available on the product itself.
Relative density	:	1.02
Density	:	1.02 g/cm3 (77 °F / 25 °C)
Solubility(ies)		
Water solubility	:	practically insoluble (68 °F / 20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Decomposition temperature	:	> 392 °F / > 200 °C
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.
Viscosity		
Viscosity, dynamic	:	250 mPa.s (77 °F / 25 °C)

Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Particle size	:	No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	None known.
Incompatible materials	:	Strong acids and strong bases Strong oxidizing agents
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	:	No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute inhalation toxicity	:	No data available
Acute dermal toxicity - Product	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute toxicity (other routes of administration)	:	No data available

Skin corrosion/irritation

Components:

N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine**:**
Assessment: Corrosive, category 1C - where responses occur after exposures between 1 hour and 4 hours and observations up to 14 days.
Method: Expert judgement

Triethylenetetramine**:**
Species: Rabbit

Assessment: Causes burns.
Method: OECD Test Guideline 404
Result: Causes burns.

Serious eye damage/eye irritation

Components:

N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine**:**
Result: Risk of serious damage to eyes.
Method: Expert judgement

Triethylenetetramine**:**
Species: Rabbit
Result: Corrosive
Assessment: Corrosive
Method: OECD Test Guideline 405

Respiratory or skin sensitisation

Components:

Triethylenetetramine**:**
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Assessment: No data available

Germ cell mutagenicity

Components:

Triethylenetetramine**:**
Genotoxicity in vitro : Concentration: 0 - 200 µg/L
Metabolic activation: negative
Method: OECD Test Guideline 482
Result: negative

Components:

Triethylenetetramine**:**
Genotoxicity in vivo : Application Route: Intraperitoneal injection
Dose: 0 - 600 mg/kg
Method: OECD Test Guideline 474
Result: negative

Germ cell mutagenicity-Assessment : No data available

Carcinogenicity

Components:

Triethylenetetramine**:**
Species: Mouse, male
Application Route: Dermal
Dose: 42 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 104 weeks
Dose: 16.8 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451

Carcinogenicity - Assessment : No data available

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Effects on fertility : No data available

Components:

Triethylenetetramine**:**
Effects on foetal development : Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: > 750 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rabbit
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 125 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

Triethylenetetramine**:**
Species: Rat, male and female
NOAEL: 50 mg/kg/d
Application Route: Ingestion
Exposure time: 26 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Triethylenetetramine:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 330 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: Fish Acute Toxicity Test

Components:

Triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.1 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.2.

Components:

Triethylenetetramine:

Toxicity to algae/aquatic plants : ErC50 (Selenastrum capricornutum (green algae)): 20 mg/l
Exposure time: 72 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

Components:

Triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Daphnia magna (Water flea)): 1.9 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 202

M-Factor (Chronic aquatic toxicity) : No data available

Components:

Triethylenetetramine:

Toxicity to microorganisms : EC50 (activated sludge): 800 mg/l
Exposure time: 0.5 h
Test Type: static test
Test substance: Fresh water

Toxicity to soil dwelling : No data available

organisms

Plant toxicity	:	No data available
Sediment toxicity	:	No data available
Toxicity to terrestrial organisms	:	No data available
Ecotoxicology Assessment Acute aquatic toxicity	:	No data available
Chronic aquatic toxicity	:	No data available
Toxicity Data on Soil	:	No data available
Other organisms relevant to the environment	:	No data available

Persistence and degradability

Components:

Triethylenetetramine**:**

Biodegradability	:	Inoculum: activated sludge Result: Not readily biodegradable. Biodegradation: 0 % Exposure time: 162 d Method: OECD Test Guideline 301D Inoculum: activated sludge Result: Not readily biodegradable. Biodegradation: 20 % Exposure time: 84 d Method: Inherent Biodegradability: Modified SCAS Test
Biochemical Oxygen Demand (BOD)	:	No data available
Chemical Oxygen Demand (COD)	:	No data available
BOD/COD	:	No data available
ThOD	:	No data available
BOD/ThOD	:	No data available
Dissolved organic carbon (DOC)	:	No data available
Physico-chemical removability	:	No data available
Stability in water	:	No data available

Photodegradation	:	No data available
Impact on Sewage Treatment	:	No data available

Bioaccumulative potential

Bioaccumulation	:	No data available

Components:

Triethylenetetramine**:**

Partition coefficient: n-octanol/water	:	log Pow: -2.65 (68 °F / 20 °C) Method: OECD Test Guideline 117

Mobility in soil

Mobility	:	No data available

Components:

Triethylenetetramine**:**

Distribution among environmental compartments	:	Koc: 1584.9 - 5012 Method: OECD Test Guideline 106
Stability in soil	:	No data available

Other adverse effects

Environmental fate and pathways	:	No data available
Results of PBT and vPvB assessment	:	No data available
Endocrine disrupting potential	:	No data available
Adsorbed organic bound halogens (AOX)	:	No data available

Hazardous to the ozone layer

Ozone-Depletion Potential	:	Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
Additional ecological information	:	No data available
Global warming potential (GWP)	:	No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. Dispose of as hazardous waste in compliance with local and national regulations. Dispose of contents/ container to an approved waste disposal plant.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No.	:	UN 2735
Proper shipping name	:	Polyamines, liquid, corrosive, n.o.s. (N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine, TRIETHYLENE TETRAMINE)
Class	:	8
Packing group	:	III
Labels	:	Corrosive
Packing instruction (cargo aircraft)	:	856
Packing instruction (passenger aircraft)	:	852

IMDG

UN number	:	UN 2735
Proper shipping name	:	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine, TRIETHYLENE TETRAMINE)
Class	:	8
Packing group	:	III
Labels	:	8
EmS Code	:	F-A, S-B
Marine pollutant	:	no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

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Packing group	:	III
Labels	:	CORROSIVE
ERG Code	:	153
Marine pollutant	:	no

Special precautions for user

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This material does not contain any components with a CERCLA RQ.

SARA 311/312 Hazards	:	Respiratory or skin sensitisation Skin corrosion or irritation Serious eye damage or eye irritation
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This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

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No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

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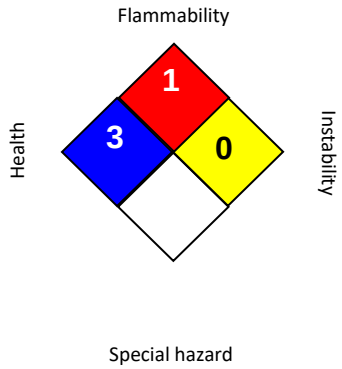
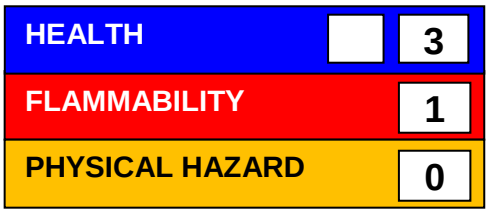


HMIS® IV:



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Revision Date : 02/09/2021

US WEEL : USA. Workplace Environmental Exposure Levels (WEEL)
US WEEL / TWA : 8-hr TWA

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HARDENER 9816 US

Version	Revision Date:	SDS Number:	Date of last issue: 08/20/2020
3.0	02/09/2021	400001010314	Date of first issue: 05/12/2017

Print Date 04/10/2021

SECTION 1. IDENTIFICATION

Product name : HARDENER 9816 US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Hardener

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion : Category 1C

Serious eye damage : Category 1

Skin sensitisation : Category 1

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.

Precautionary statements : **Prevention:**
P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P363 Wash contaminated clothing before reuse.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Chemical nature : Polyamines

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine	68758-73-6	90 - 100
Triethylenetetramine	112-24-3	1 - 5

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact	:	Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	:	None known.
Protection of first-aiders	:	First Aid responders should pay attention to self-protection and use the recommended protective clothing If potential for exposure exists refer to Section 8 for specific personal protective equipment. Avoid inhalation, ingestion and contact with skin and eyes. No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	Exercise caution when using a high volume water jet as it may scatter and spread fire
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	No hazardous combustion products are known

Specific extinguishing methods	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations.
Conditions for safe storage	:	Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Keep in properly labelled containers.
Materials to avoid	:	For incompatible materials please refer to Section 10 of this

SDS.

Recommended storage temperature : 36 - 104 °F / 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Triethylenetetramine	112-24-3	TWA	1 ppm	US WEEL

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection
Material : butyl-rubber
Break through time : > 8 h

Material : Solvent-resistant gloves (butyl-rubber)
Material : Nitrile rubber
Break through time : 10 - 480 min

Material : Neoprene gloves

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	amber
Odour	:	amine-like
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Melting point/freezing point	:	No data is available on the product itself.
Boiling point	:	No data is available on the product itself.
Flash point	:	> 212 °F / > 100 °C Method: estimated, closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	No data is available on the product itself.
Relative vapour density	:	No data is available on the product itself.
Relative density	:	1.02
Density	:	1.02 g/cm3 (77 °F / 25 °C)
Solubility(ies)		
Water solubility	:	practically insoluble (68 °F / 20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Decomposition temperature	:	> 392 °F / > 200 °C
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.
Viscosity		
Viscosity, dynamic	:	250 mPa.s (77 °F / 25 °C)

Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Particle size	:	No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	None known.
Incompatible materials	:	Strong acids and strong bases Strong oxidizing agents
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	:	No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute inhalation toxicity	:	No data available
Acute dermal toxicity - Product	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute toxicity (other routes of administration)	:	No data available

Skin corrosion/irritation

Components:

N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine**:**
Assessment: Corrosive, category 1C - where responses occur after exposures between 1 hour and 4 hours and observations up to 14 days.
Method: Expert judgement

Triethylenetetramine**:**
Species: Rabbit

Assessment: Causes burns.
Method: OECD Test Guideline 404
Result: Causes burns.

Serious eye damage/eye irritation

Components:

N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine**:**
Result: Risk of serious damage to eyes.
Method: Expert judgement

Triethylenetetramine**:**
Species: Rabbit
Result: Corrosive
Assessment: Corrosive
Method: OECD Test Guideline 405

Respiratory or skin sensitisation

Components:

Triethylenetetramine**:**
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Assessment: No data available

Germ cell mutagenicity

Components:

Triethylenetetramine**:**
Genotoxicity in vitro : Concentration: 0 - 200 µg/L
Metabolic activation: negative
Method: OECD Test Guideline 482
Result: negative

Components:

Triethylenetetramine**:**
Genotoxicity in vivo : Application Route: Intraperitoneal injection
Dose: 0 - 600 mg/kg
Method: OECD Test Guideline 474
Result: negative

Germ cell mutagenicity-Assessment : No data available

Carcinogenicity

Components:

Triethylenetetramine**:**
Species: Mouse, male
Application Route: Dermal
Dose: 42 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 104 weeks
Dose: 16.8 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451

Carcinogenicity - Assessment : No data available

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Effects on fertility : No data available

Components:

Triethylenetetramine**:**
Effects on foetal development : Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: > 750 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rabbit
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 125 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

Triethylenetetramine**:**
Species: Rat, male and female
NOAEL: 50 mg/kg/d
Application Route: Ingestion
Exposure time: 26 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Triethylenetetramine:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 330 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: Fish Acute Toxicity Test

Components:

Triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.1 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.2.

Components:

Triethylenetetramine:

Toxicity to algae/aquatic plants : ErC50 (Selenastrum capricornutum (green algae)): 20 mg/l
Exposure time: 72 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

Components:

Triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Daphnia magna (Water flea)): 1.9 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 202

M-Factor (Chronic aquatic toxicity) : No data available

Components:

Triethylenetetramine:

Toxicity to microorganisms : EC50 (activated sludge): 800 mg/l
Exposure time: 0.5 h
Test Type: static test
Test substance: Fresh water

Toxicity to soil dwelling : No data available

organisms

Plant toxicity	:	No data available
Sediment toxicity	:	No data available
Toxicity to terrestrial organisms	:	No data available
Ecotoxicology Assessment Acute aquatic toxicity	:	No data available
Chronic aquatic toxicity	:	No data available
Toxicity Data on Soil	:	No data available
Other organisms relevant to the environment	:	No data available

Persistence and degradability

Components:

Triethylenetetramine**:**

Biodegradability	:	Inoculum: activated sludge Result: Not readily biodegradable. Biodegradation: 0 % Exposure time: 162 d Method: OECD Test Guideline 301D Inoculum: activated sludge Result: Not readily biodegradable. Biodegradation: 20 % Exposure time: 84 d Method: Inherent Biodegradability: Modified SCAS Test
Biochemical Oxygen Demand (BOD)	:	No data available
Chemical Oxygen Demand (COD)	:	No data available
BOD/COD	:	No data available
ThOD	:	No data available
BOD/ThOD	:	No data available
Dissolved organic carbon (DOC)	:	No data available
Physico-chemical removability	:	No data available
Stability in water	:	No data available

Photodegradation	:	No data available
Impact on Sewage Treatment	:	No data available

Bioaccumulative potential

Bioaccumulation	:	No data available

Components:

Triethylenetetramine**:**

Partition coefficient: n-octanol/water	:	log Pow: -2.65 (68 °F / 20 °C) Method: OECD Test Guideline 117

Mobility in soil

Mobility	:	No data available

Components:

Triethylenetetramine**:**

Distribution among environmental compartments	:	Koc: 1584.9 - 5012 Method: OECD Test Guideline 106
Stability in soil	:	No data available

Other adverse effects

Environmental fate and pathways	:	No data available
Results of PBT and vPvB assessment	:	No data available
Endocrine disrupting potential	:	No data available
Adsorbed organic bound halogens (AOX)	:	No data available

Hazardous to the ozone layer

Ozone-Depletion Potential	:	Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
Additional ecological information	:	No data available
Global warming potential (GWP)	:	No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. Dispose of as hazardous waste in compliance with local and national regulations. Dispose of contents/ container to an approved waste disposal plant.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No.	:	UN 2735
Proper shipping name	:	Polyamines, liquid, corrosive, n.o.s. (N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine, TRIETHYLENE TETRAMINE)
Class	:	8
Packing group	:	III
Labels	:	Corrosive
Packing instruction (cargo aircraft)	:	856
Packing instruction (passenger aircraft)	:	852

IMDG

UN number	:	UN 2735
Proper shipping name	:	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine, TRIETHYLENE TETRAMINE)
Class	:	8
Packing group	:	III
Labels	:	8
EmS Code	:	F-A, S-B
Marine pollutant	:	no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number	:	UN 2735
Proper shipping name	:	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (N-[2-(imidazolidin-1-yl)ethyl]ethylenediamine, TRIETHYLENE TETRAMINE)
Class	:	8
Packing group	:	III
Labels	:	CORROSIVE
ERG Code	:	153
Marine pollutant	:	no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 311/312 Hazards	:	Respiratory or skin sensitisation Skin corrosion or irritation Serious eye damage or eye irritation
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

DSL	:	This product contains one or several components listed in the Canadian NDSL.
AIIC	:	On the inventory, or in compliance with the inventory
NZIoC	:	Not in compliance with the inventory
ENCS	:	Notified. Allowed to be imported / manufactured only by the notifiers. Please contact your Huntsman sales representative for more information.
KECI	:	Not in compliance with the inventory
PICCS	:	Not in compliance with the inventory
IECSC	:	Notified. Allowed to be imported / manufactured only by the

notifiers. Please contact your Huntsman sales representative for more information.

TCSI : Not in compliance with the inventory

TSCA : All substances listed as active on the TSCA inventory

Inventories

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

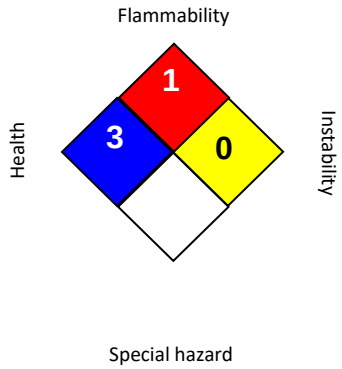
TSCA - 5(a) Significant New Use Rule List of Chemicals
No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)
No substances are subject to TSCA 12(b) export notification requirements.

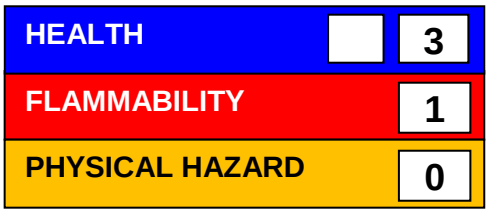
SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Revision Date : 02/09/2021

US WEEL : USA. Workplace Environmental Exposure Levels (WEEL)
US WEEL / TWA : 8-hr TWA

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