



SAFETY DATA SHEET

Issuing Date: 14-Jun-2021

Revision Date: 14-Jun-2021

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1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product Code: 16708TEP

Product Name: TAN EPOXY PRIMER MIL-PRF-23377K TYPE I CLASS N, PART A

Hentzen Coatings, Inc.
6937 West Mill Road, Milwaukee, WI 53218-1225

Company Phone Number: 1-414-353-4200

Emergency telephone number ChemTrec 1-800-424-9300

Recommended use of the chemical and restrictions on use

Industrial paint (Paint or Paint-Related), Restricted to professional users

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)


Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin Corrosion/Irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Carcinogenicity	Category 2
Flammable Liquids	Category 2

Label Elements

Emergency Overview

DANGER

Hazard Statements
 Harmful if swallowed
 harmful if inhaled
 Causes skin irritation
 Causes serious eye irritation
 May cause an allergic skin reaction
 Suspected of causing cancer
 Highly flammable liquid and vapor



Appearance Opaque **Physical state** Liquid **Odor** Solvent

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Wash face, hands and any exposed skin thoroughly after handling

Do not eat, drink or smoke when using this product
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Use only outdoors or in a well-ventilated area
 Contaminated work clothing should not be allowed out of the workplace
 Keep away from heat/sparks/open flames/hot surfaces. - No smoking
 Keep container tightly closed
 Ground/Bond container and receiving equipment
 Use explosion-proof electrical/ ventilating/ lighting/ equipment
 Use only non-sparking tools
 Take precautionary measures against static discharge
 Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 If skin irritation or rash occurs: Get medical advice/attention
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 Wash contaminated clothing before reuse
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
 Rinse mouth
 In case of fire: Use CO2, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool
 Store in accordance with local regulations

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other information

- Harmful to aquatic life with long lasting effects

3. COMPOSITION/INFORMATION ON INGREDIENTS

Contains a known or suspected carcinogen

This product contains substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990. See Section 15 for list of HAPS.

Chemical Name	CAS No	Weight-%	ACGIH	OSHA
BARIUM SULFATE	7727-43-7	10% - 20%	TWA: 5 mg/m ³ inhalable particulate matter, particulate matter containing no asbestos and <1% crystalline silica	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction
NATURAL WOLLASTONITE	13983-17-0	10% - 20%	TWA: 1 mg/m ³ inhalable particulate matter, particulate matter containing no asbestos and <1% crystalline silica	N/A
METHYL AMYL KETONE	110-43-0	10% - 20%	TWA: 50 ppm	TWA: 100 ppm TWA: 465 mg/m ³
EPOXY RESIN	25068-38-6	10% - 20%	N/A	N/A
TALC	14807-96-6	5% - 10%	TWA: 2 mg/m ³ particulate matter containing no asbestos and <1% crystalline silica, respirable particulate	TWA: 20 mppcf if 1% Quartz or more;use Quartz limit

			matter	
TITANIUM DIOXIDE	13463-67-7	5% - 10%	TWA: 10 mg/m ³	TWA: 15 mg/m ³ total dust
METHYL ISOBUTYL KETONE	108-10-1	1% - 5%	STEL: 75 ppm TWA: 20 ppm	TWA: 100 ppm TWA: 410 mg/m ³
XYLENE(PURE)	1330-20-7	1% - 5%	STEL: 150 ppm TWA: 100 ppm	TWA: 100 ppm TWA: 435 mg/m ³
SYNTHETIC AMORPHOUS SILICA (PRECIPITATED)	112926-00-8	1% - 5%	N/A	TWA: 20 mppcf : (80)/(%) SiO ₂ mg/m ³ TWA

4. FIRST AID MEASURES

First Aid Measures

General advice Show this safety data sheet to the doctor in attendance. If symptoms persist, call a physician.

Eye Contact Immediately flush eyes with water for at least 15 minutes. Get medical attention. If easy to do, remove contact lenses. Keep eye wide open while rinsing. If symptoms persist, call a physician.

Skin Contact Remove and wash contaminated clothing and gloves, including the inside, before re-use. If skin irritation persists, call a physician. Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.

Inhalation Remove to fresh air. If breathing is irregular or stopped, administer artificial respiration. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Consult a physician if necessary. Immediate medical attention is not required. Move to fresh air in case of accidental inhalation of vapors. If symptoms persist, call a physician.

Ingestion Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician immediately.

Self-protection of the first aider Remove all sources of ignition. Use personal protective equipment as required.

Most important symptoms and effects, both acute and delayed

Most Important Symptoms and Effects No information available.

Indication of any immediate medical attention and special treatment needed

Notes to physician May cause sensitization of susceptible persons. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapors. In the event of fire and/or explosion do not breathe fumes. May cause sensitization by inhalation and skin contact. Extremely flammable.

Explosion Data

Sensitivity to Mechanical Impact no data available.

Sensitivity to Static Discharge Yes.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Evacuate personnel to safe areas. Ensure adequate ventilation. Remove all sources of ignition. Use personal protective equipment as required. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists. Ventilate the area.

Environmental Precautions

Environmental Precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Vapors are heavier than air, spread along floors and form explosive mixtures with air.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Cleaning Up Pick up and transfer to properly labeled containers. Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Soak up with inert absorbent material.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Ensure adequate ventilation. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Use explosion-proof electrical (ventilation and lighting) equipment. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use with local exhaust ventilation. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe vapor or mist. To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. Use only non-sparking tools.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep tightly closed in a dry and cool place. Keep in properly labeled containers. Keep away from heat, sparks and flame. Keep containers tightly closed in a cool, well-ventilated place.

Incompatible Products None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH	OSHA	NIOSH IDLH
BARIUM SULFATE 7727-43-7	TWA: 5 mg/m ³ inhalable particulate matter, particulate matter containing no asbestos and <1% crystalline silica	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
NATURAL WOLLASTONITE 13983-17-0	TWA: 1 mg/m ³ inhalable particulate matter, particulate matter containing no asbestos and <1% crystalline silica	N/A	
METHYL AMYL KETONE 110-43-0	TWA: 50 ppm	TWA: 100 ppm TWA: 465 mg/m ³	IDLH: 800 ppm TWA: 100 ppm TWA: 465 mg/m ³

TALC 14807-96-6	TWA: 2 mg/m ³ particulate matter containing no asbestos and <1% crystalline silica, respirable particulate matter	TWA: 20 mppcf if 1% Quartz or more; use Quartz limit	IDLH: 1000 mg/m ³ TWA: 2 mg/m ³ containing no Asbestos and <1% Quartz respirable dust
TITANIUM DIOXIDE 13463-67-7	TWA: 10 mg/m ³	TWA: 15 mg/m ³ total dust	IDLH: 5000 mg/m ³ TWA: 2.4 mg/m ³ CIB 63 fine TWA: 0.3 mg/m ³ CIB 63 ultrafine, including engineered nanoscale
METHYL ISOBUTYL KETONE 108-10-1	STEL: 75 ppm TWA: 20 ppm	TWA: 100 ppm TWA: 410 mg/m ³	IDLH: 500 ppm TWA: 50 ppm TWA: 205 mg/m ³ STEL: 75 ppm STEL: 300 mg/m ³
TERTIARY BUTYL ACETATE 540-88-5	STEL: 150 ppm TWA: 50 ppm	TWA: 200 ppm TWA: 950 mg/m ³	IDLH: 1500 ppm TWA: 200 ppm TWA: 950 mg/m ³
XYLENE(PURE) 1330-20-7	STEL: 150 ppm TWA: 100 ppm	TWA: 100 ppm TWA: 435 mg/m ³	

NIOSH IDLH: *Immediately Dangerous to Life or Health*

Exposure controls

Engineering Measures Showers
 Eyewash stations
 Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Use personal protective equipment as required.

Skin and Body Protection Chemical resistant apron.

Respiratory Protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures Do not eat, drink or smoke when using this product. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	Liquid	Appearance	Opaque
Odor	Solvent.	Odor Threshold	No data available
pH	No data available	Flash Point	16 °F / -9 °C
Decomposition temperature	No data available	Boiling Point	175 °F / 79 °C
Melting Point / Melting Range	No data available	Freezing Point	No data available
Vapor Pressure @20°C (kPa)	No data available	Partition coefficient:	No data available
Vapor Density	No data available	Density	No data available
Bulk density	No data available	Specific Gravity	1.53
Evaporation Rate	No data available	Water solubility	No data available
Dynamic viscosity	No data available	Weight per Gallon (lbs/gal):	12.70
		EPA VOC (lb/gal)	2.33
Flammability Limits in Air			
Upper	0.07 %		
Lower	0.01 %		

10. STABILITY AND REACTIVITY

Reactivity
 No data available

Chemical stability

Stable under recommended storage conditions.

Conditions to Avoid

Heat, flames and sparks.

Incompatible Materials

None known based on information supplied.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	The product has not been tested
Inhalation	There is no data for this product.
Eye Contact	There is no data for this product.
Skin Contact	There is no data for this product.
Ingestion	There is no data for this product.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
BARIUM SULFATE 7727-43-7	= 307000 mg/kg (Rat)	N/A	N/A
METHYL AMYL KETONE 110-43-0	= 1600 mg/kg (Rat)	= 12.6 mL/kg (Rabbit)	2000 - 4000 ppm (Rat) 6 h
TITANIUM DIOXIDE 13463-67-7	> 10000 mg/kg (Rat)	N/A	N/A
METHYL ISOBUTYL KETONE 108-10-1	= 2080 mg/kg (Rat)	= 3000 mg/kg (Rabbit)	2000 - 4000 ppm (Rat) 4 h
TERTIARY BUTYL ACETATE 540-88-5	= 4100 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 9482 mg/m ³ (Rat) 4 h
XYLENE(PURE) 1330-20-7	= 3500 mg/kg (Rat)	> 4350 mg/kg (Rabbit)	= 29.08 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.

MUTAGENIC EFFECTS No information available.

Carcinogenicity This product contains one or more substances which are classified by IARC as carcinogenic to humans (Group I), probably carcinogenic to humans (Group 2A) or possibly carcinogenic to humans (Group 2B).

Chemical Name	ACGIH	IARC	NTP	OSHA
NATURAL WOLLASTONITE 13983-17-0	N/A	Group 3	N/A	N/A
TALC 14807-96-6	N/A	Group 2B Group 3	N/A	X
TITANIUM DIOXIDE 13463-67-7	N/A	Group 2B	N/A	X
METHYL ISOBUTYL KETONE 108-10-1	A3	Group 2B	N/A	X
XYLENE(PURE) 1330-20-7	N/A	Group 3	N/A	N/A
SYNTHETIC AMORPHOUS SILICA (PRECIPITATED) 112926-00-8	N/A	Group 3	N/A	N/A

Legend:

ACGIH (American Conference of Governmental Industrial Hygienists)
 A3 - Animal Carcinogen
 IARC (International Agency for Research on Cancer)
 Group 2B - Possibly Carcinogenic to Humans
 Group 3 - Not Classifiable as to Carcinogenicity in Humans
 OSHA (Occupational Safety and Health Administration of the US Department of Labor)
 X - Present

Reproductive Toxicity No information available.
Specific target organ systemic toxicity (single exposure) No information available.
Specific target organ systemic toxicity (repeated exposure) No information available.
Chronic Toxicity May cause adverse liver effects. Repeated contact may cause allergic reactions in very susceptible persons. Avoid repeated exposure.
Target Organ Effects Central nervous system (CNS), Central Vascular System (CVS), Eyes, Kidney, Liver, Lungs, Peripheral Nervous System (PNS), Respiratory system, Skin.
Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 881 mg/kg
ATEmix (dermal) 11962 mg/kg
ATEmix (inhalation-dust/mist) 2.4 mg/l
Oral LD50 3557 mg/kg (rat) Estimated
Dermal LD50 21978 mg/kg (rat) Estimated

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to daphnia and other aquatic invertebrates
METHYL AMYL KETONE 110-43-0	N/A	126 - 137: 96 h Pimephales promelas mg/L LC50 flow-through	N/A
TALC 14807-96-6	N/A	100: 96 h Brachydanio rerio g/L LC50 semi-static	N/A
METHYL ISOBUTYL KETONE 108-10-1	400: 96 h Pseudokirchneriella subcapitata mg/L EC50	496 - 514: 96 h Pimephales promelas mg/L LC50 flow-through	170: 48 h Daphnia magna mg/L EC50
TERTIARY BUTYL ACETATE 540-88-5	N/A	296 - 362: 96 h Pimephales promelas mg/L LC50 flow-through	N/A
XYLENE(PURE) 1330-20-7	N/A	13.1 - 16.5: 96 h Lepomis macrochirus mg/L LC50 flow-through 13.5 - 17.3: 96 h Oncorhynchus mykiss mg/L LC50 2.661 - 4.093: 96 h Oncorhynchus mykiss mg/L LC50 static 23.53 - 29.97: 96 h Pimephales promelas mg/L LC50 static 30.26 - 40.75: 96 h Poecilia reticulata mg/L LC50 static 7.711 - 9.591: 96 h Lepomis macrochirus mg/L LC50 static 13.4: 96 h Pimephales promelas mg/L LC50 flow-through 19: 96 h Lepomis macrochirus mg/L LC50 780: 96 h Cyprinus carpio mg/L LC50 semi-static 780: 96 h Cyprinus carpio mg/L LC50	0.6: 48 h Gammarus lacustris mg/L LC50 3.82: 48 h water flea mg/L EC50

Persistence and degradability
 No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
METHYL AMYL KETONE 110-43-0	1.98
METHYL ISOBUTYL KETONE 108-10-1	1.19
XYLENE(PURE) 1330-20-7	3.15

Other adverse effects No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste treatment methods This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

US EPA Waste Number D001

Chemical Name	RCRA - Basis for Listing	RCRA - D Series Wastes
METHYL ISOBUTYL KETONE 108-10-1	Included in waste stream: F039	N/A
XYLENE(PURE) 1330-20-7	Included in waste stream: F039	N/A

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
XYLENE(PURE) 1330-20-7	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Special Provisions 149, B52, IB2, T4, TP1, TP8, TP28
Description UN1263, Paint, Marine Pollutant, 3, II, RQ
Emergency Response Guide Number 128

TDG

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Description UN1263, Paint, Marine Pollutant, 3, II

MEX

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Description UN1263, Paint, 3, II

ICAO

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Special Provisions A3, A72
Description UN1263, Paint, 3, II

IATA

UN-No UN1263
Hazard class 3
Packing Group II
ERG Code 3L
Special Provisions A3, A72, A192

IMDG/IMO

UN-No UN1263
Hazard class 3
Packing Group II
EmS-No F-E, S-E
Special Provisions 163, 367

RID

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Classification Code F1
Description UN1263, Paint, Environmentally Hazardous, 3, II

ADR/RID

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Classification Code F1
Tunnel restriction code (D/E)
Special Provisions 163, 640C, 650, 367
Description UN1263, Paint, Environmentally Hazardous, 3, II, (D/E)
ADR/RID-Labels 3

ADN

Proper shipping name Paint
Hazard class 3
Packing Group II
Classification Code F1
Special Provisions 163, 640C, 650
Description UN1263, Paint, Environmentally Hazardous, 3, II
Hazard Labels 3
Limited Quantity (LQ) 5 L
Ventilation VE01

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL/NDSL Complies
EINECS/ELINCS Complies
ENCS Complies
IECSC Complies
KECL Complies
PICCS Complies
AICS Complies

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
 DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 IECSC - China Inventory of Existing Chemical Substances
 KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS No	SARA 313 - Threshold Values %
METHYL ISOBUTYL KETONE	108-10-1	0.1
XYLENE(PURE)	1330-20-7	1.0

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	No
Fire Hazard	Yes
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

CAA (Clean Air Act)

U.S. - CAA (Clean Air Act) - 1990 Hazardous Air Pollutants This product contains the following HAPs:

Chemical Name	CAS No	Hazardous air pollutants (HAPs) content
METHYL ISOBUTYL KETONE	108-10-1	Present
XYLENE(PURE)	1330-20-7	Present

Clean Water Act

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42):

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
TERTIARY BUTYL ACETATE	N/A	N/A	N/A	X
XYLENE(PURE)	100 lb	N/A	N/A	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	RQ (reportable quantity)
METHYL ISOBUTYL KETONE	5000 lb	N/A	RQ 5000 lb final RQ RQ 2270 kg final RQ
TERTIARY BUTYL ACETATE	5000 lb	N/A	RQ 5000 lb final RQ RQ 2270 kg final RQ
XYLENE(PURE)	100 lb	N/A	RQ 100 lb final RQ RQ 45.4 kg final RQ

State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals

Chemical Name	CAS No	California Proposition 65
TITANIUM DIOXIDE	13463-67-7	Carcinogen
METHYL ISOBUTYL KETONE	108-10-1	Carcinogen Developmental

U.S. State Right-to-Know Regulations

Chemical Name	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
BARIUM SULFATE	X	X	X	N/A	N/A
METHYL AMYL KETONE	X	X	X	N/A	N/A
TALC	X	X	X	X	N/A
TITANIUM DIOXIDE	X	X	X	N/A	X
METHYL ISOBUTYL KETONE	X	X	X	X	N/A
TERTIARY BUTYL ACETATE	X	X	X	N/A	N/A
XYLENE(PURE)	X	X	X	X	N/A
SYNTHETIC AMORPHOUS SILICA (PRECIPITATED)	X	X	X	N/A	N/A
METHYL ETHYL KETONE	X	X	X	X	N/A
BUTYL ACETATE	X	X	X	N/A	N/A

International Regulations

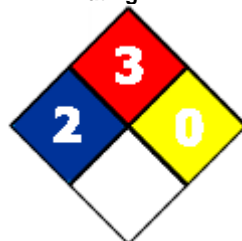
Mexico - Grade Serious risk, Grade 3

Chemical Name	Carcinogenic Status	Exposure Limits
BARIUM SULFATE	N/A	Mexico: TWA 10 mg/m ³
METHYL AMYL KETONE	N/A	Mexico: TWA 50 ppm
TALC	N/A	Mexico: TWA 2 mg/m ³ Mexico: STEL 2 mg/m ³
TITANIUM DIOXIDE	N/A	Mexico: TWA 10 mg/m ³
METHYL ISOBUTYL KETONE	A3	Mexico: TWA 20 ppm Mexico: STEL 75 ppm
TERTIARY BUTYL ACETATE	N/A	Mexico: TWA 200 ppm
XYLENE(PURE)	N/A	Mexico: TWA 100 ppm Mexico: STEL 150 ppm

16. OTHER INFORMATION

NFPA Health Hazard 2 Flammability 3 Instability 0 Physical and Chemical Hazards -

NFPA Rating



HMIS Health Hazard 1 * Flammability 3 Physical Hazard 0 Personal protection X

Chronic Hazard Star Legend * Chronic Health Hazard

Issuing Date: 14-Jun-2021

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Revision Note

No information available

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. 16708TEP

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SAFETY DATA SHEET

Issuing Date: 20-May-2021

Revision Date: 20-May-2021

Print Date: 20-May-2021

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product Code: 16709CEH

Product Name: EPOXY HARDENER, MIL-PRF-23377K TYPE I/II, CLASS C1,N

Hentzen Coatings, Inc.
6937 West Mill Road, Milwaukee, WI 53218-1225

Company Phone Number: 1-414-353-4200

Emergency telephone number ChemTrec 1-800-424-9300

Recommended use of the chemical and restrictions on use

Industrial paint (Paint or Paint-Related), Restricted to professional users

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin Corrosion/Irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Carcinogenicity	Category 1A
Flammable Liquids	Category 2

Label Elements

Emergency Overview

DANGER

Hazard Statements

Harmful if swallowed
harmful if inhaled
Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
May cause cancer
Highly flammable liquid and vapor



Appearance Clear

Physical state Liquid

Odor Solvent

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Wash face, hands and any exposed skin thoroughly after handling

Do not eat, drink or smoke when using this product
Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Contaminated work clothing should not be allowed out of the workplace
Keep away from heat/sparks/open flames/hot surfaces. - No smoking
Keep container tightly closed
Ground/Bond container and receiving equipment
Use explosion-proof electrical/ ventilating/ lighting/ equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
If skin irritation or rash occurs: Get medical advice/attention
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
Rinse mouth
In case of fire: Use CO2, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool
Store in accordance with local regulations

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other information

- Harmful to aquatic life with long lasting effects
- Harmful to aquatic life

3. COMPOSITION/INFORMATION ON INGREDIENTS

Contains a known or suspected carcinogen

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

Chemical Name	CAS No	Weight-%	ACGIH	OSHA
METHYL AMYL KETONE	110-43-0	30% - 40%	TWA: 50 ppm	TWA: 100 ppm TWA: 465 mg/m ³
ISOPROPYL ALCOHOL	67-63-0	10% - 20%	STEL: 400 ppm TWA: 200 ppm	TWA: 400 ppm TWA: 980 mg/m ³
BENZYL ALCOHOL	100-51-6	5% - 10%	N/A	N/A
TRIETHYLENETETRAMINE(TETA)	112-24-3	1% - 5%	N/A	N/A

4. FIRST AID MEASURES

First Aid Measures

General advice

Show this safety data sheet to the doctor in attendance. If symptoms persist, call a physician.

Eye Contact

Immediately flush eyes with water for at least 15 minutes. Get medical attention. If easy to

	do, remove contact lenses. Keep eye wide open while rinsing. If symptoms persist, call a physician.
Skin Contact	Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.
Inhalation	If breathing is irregular or stopped, administer artificial respiration. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Consult a physician if necessary. Remove to fresh air. Immediate medical attention is not required. Move to fresh air in case of accidental inhalation of vapors. If symptoms persist, call a physician.
Ingestion	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician immediately.
Self-protection of the first aider	Remove all sources of ignition. Use personal protective equipment as required.
Most important symptoms and effects, both acute and delayed	
Most Important Symptoms and Effects	No information available.
Indication of any immediate medical attention and special treatment needed	
Notes to physician	May cause sensitization of susceptible persons. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapors. In the event of fire and/or explosion do not breathe fumes. May cause sensitization by inhalation and skin contact. Flammable.

Explosion Data

Sensitivity to Mechanical Impact no data available.

Sensitivity to Static Discharge Yes.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Evacuate personnel to safe areas. Ensure adequate ventilation. Remove all sources of ignition. Use personal protective equipment as required. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists. Ventilate the area.

Environmental Precautions

Environmental Precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Vapors are heavier than air, spread along floors and form explosive mixtures with air.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Cleaning Up Pick up and transfer to properly labeled containers. Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Soak up with inert absorbent material.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Ensure adequate ventilation. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Use explosion-proof electrical (ventilation and lighting) equipment. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use with local exhaust ventilation. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe vapor or mist. To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. Use only non-sparking tools.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep tightly closed in a dry and cool place. Keep in properly labeled containers. Keep containers tightly closed in a cool, well-ventilated place. Keep away from heat, sparks and flame.

Incompatible Products None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH	OSHA	NIOSH IDLH
METHYL AMYL KETONE 110-43-0	TWA: 50 ppm	TWA: 100 ppm TWA: 465 mg/m ³	IDLH: 800 ppm TWA: 100 ppm TWA: 465 mg/m ³
ISOPROPYL ALCOHOL 67-63-0	STEL: 400 ppm TWA: 200 ppm	TWA: 400 ppm TWA: 980 mg/m ³	IDLH: 2000 ppm TWA: 400 ppm TWA: 980 mg/m ³ STEL: 500 ppm STEL: 1225 mg/m ³

NIOSH IDLH: Immediately Dangerous to Life or Health

Exposure controls

Engineering Measures Showers
 Eyewash stations
 Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Use personal protective equipment as required.

Skin and Body Protection Chemical resistant apron.

Respiratory Protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures Do not eat, drink or smoke when using this product. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	Liquid	Appearance	Clear
Odor	Solvent.	Odor Threshold	No data available
pH	No data available	Flash Point	53 °F / 12 °C
Decomposition temperature	No data available	Boiling Point	177 °F / 81 °C
Melting Point / Melting Range	No data available	Freezing Point	No data available
Vapor Pressure @20°C (kPa)	No data available	Partition coefficient:	No data available
Vapor Density	No data available	Density	No data available
Bulk density	No data available	Specific Gravity	0.89
Evaporation Rate	No data available	Water solubility	No data available
Dynamic viscosity	No data available	Weight per Gallon (lbs/gal):	7.45
		EPA VOC (lb/gal)	4.3
Flammability Limits in Air			
Upper	0 %		
Lower	0 %		

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Conditions to Avoid

Extremes of temperature and direct sunlight.

Incompatible Materials

None known based on information supplied.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	The product has not been tested
Inhalation	There is no data for this product.
Eye Contact	There is no data for this product.
Skin Contact	There is no data for this product.
Ingestion	There is no data for this product.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
METHYL AMYL KETONE 110-43-0	= 1600 mg/kg (Rat)	= 12.6 mL/kg (Rabbit)	2000 - 4000 ppm (Rat) 6 h
ISOPROPYL ALCOHOL 67-63-0	= 1870 mg/kg (Rat)	= 4059 mg/kg (Rabbit)	= 72600 mg/m ³ (Rat) 4 h
BENZYL ALCOHOL 100-51-6	= 1230 mg/kg (Rat)	= 2 g/kg (Rabbit)	= 8.8 mg/L (Rat) 4 h
TRIETHYLENETETRAMINE(TETA) 112-24-3	= 2500 mg/kg (Rat)	= 550 mg/kg (Rabbit)	N/A

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
MUTAGENIC EFFECTS No information available.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
ISOPROPYL ALCOHOL 67-63-0	N/A	Group 3	N/A	X

Legend:

IARC (International Agency for Research on Cancer)
 Group 1 - Carcinogenic to Humans
 Group 3 - Not Classifiable as to Carcinogenicity in Humans
 OSHA (Occupational Safety and Health Administration of the US Department of Labor)
 X - Present

Reproductive Toxicity No information available.
Specific target organ systemic toxicity (single exposure) No information available.
Specific target organ systemic toxicity (repeated exposure) No information available.
Chronic Toxicity Repeated contact may cause allergic reactions in very susceptible persons. Avoid repeated exposure.
Target Organ Effects Central nervous system (CNS), Eyes, Peripheral Nervous System (PNS), Respiratory system, Skin.
Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 686 mg/kg
ATEmix (dermal) 5111 mg/kg
ATEmix (inhalation-dust/mist) 2 mg/l
Oral LD50 1153 mg/kg (rat) Estimated
Dermal LD50 7530 mg/kg (rat) Estimated
Inhalation LC50 mg/l (mist) (dust) mg/m³ Estimated
Inhalation LC50

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to daphnia and other aquatic invertebrates
METHYL AMYL KETONE 110-43-0	N/A	126 - 137: 96 h Pimephales promelas mg/L LC50 flow-through	N/A
ISOPROPYL ALCOHOL 67-63-0	1000: 72 h Desmodesmus subspicatus mg/L EC50 1000: 96 h Desmodesmus subspicatus mg/L EC50	11130: 96 h Pimephales promelas mg/L LC50 static 9640: 96 h Pimephales promelas mg/L LC50 flow-through 1400000: 96 h Lepomis macrochirus µg/L LC50	13299: 48 h Daphnia magna mg/L EC50
BENZYL ALCOHOL 100-51-6	N/A	10: 96 h Lepomis macrochirus mg/L LC50 static 460: 96 h Pimephales promelas mg/L LC50 static	23: 48 h water flea mg/L EC50
TRIETHYLENETETRAMINE(TETA) 112-24-3	2.5: 72 h Desmodesmus subspicatus mg/L EC50 20: 72 h Pseudokirchneriella subcapitata mg/L EC50 3.7: 96 h Pseudokirchneriella subcapitata mg/L EC50	495: 96 h Pimephales promelas mg/L LC50 570: 96 h Poecilia reticulata mg/L LC50 semi-static	31.1: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
METHYL AMYL KETONE 110-43-0	1.98
ISOPROPYL ALCOHOL 67-63-0	0.05
BENZYL ALCOHOL 100-51-6	1.1
TRIETHYLENETETRAMINE(TETA) 112-24-3	-1.4

Other adverse effects No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste treatment methods This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

US EPA Waste Number D001

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
ISOPROPYL ALCOHOL 67-63-0	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Special Provisions 149, B52, IB2, T4, TP1, TP8, TP28
Description UN1263, Paint, 3, II
Emergency Response Guide Number 128

TDG

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Description UN1263, Paint, 3, II

MEX

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Description UN1263, Paint, 3, II

ICAO

UN-No UN1263
Proper shipping name Paint
Hazard class 3

Packing Group II
Special Provisions A3, A72
Description UN1263, Paint, 3, II

IATA

UN-No UN1263
Hazard class 3
Packing Group II
ERG Code 3L
Special Provisions A3, A72, A192

IMDG/IMO

UN-No UN1263
Hazard class 3
Packing Group II
EmS-No F-E, S-E
Special Provisions 163, 367

RID

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Classification Code F1
Description UN1263, Paint, 3, II

ADR/RID

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Classification Code F1
Tunnel restriction code (D/E)
Special Provisions 163, 640C, 650, 367
Description UN1263, Paint, 3, II, (D/E)
ADR/RID-Labels 3

ADN

Proper shipping name Paint
Hazard class 3
Packing Group II
Classification Code F1
Special Provisions 163, 640C, 650
Description UN1263, Paint, 3, II
Hazard Labels 3
Limited Quantity (LQ) 5 L
Ventilation VE01

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL/NDSL Complies
EINECS/ELINCS Complies
ENCS Complies
IECSC Complies
KECL Complies
PICCS Complies
AICS Complies

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 IECSC - China Inventory of Existing Chemical Substances
 KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS No	SARA 313 - Threshold Values %
ISOPROPYL ALCOHOL	67-63-0	1.0

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	No
Fire Hazard	Yes
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

CAA (Clean Air Act)

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
METHYL AMYL KETONE	X	X	X	N/A	N/A
ISOPROPYL ALCOHOL	X	X	X	N/A	N/A
TRIETHYLENETETRAMINE (TETA)	X	X	X	N/A	N/A

International Regulations

Mexico - Grade

Serious risk, Grade 3

Chemical Name	Carcinogenic Status	Exposure Limits
METHYL AMYL KETONE	N/A	Mexico: TWA 50 ppm
ISOPROPYL ALCOHOL	N/A	Mexico: TWA 200 ppm

		Mexico: STEL 400 ppm
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16. OTHER INFORMATION

NFPA Health Hazard 2 Flammability 3 Instability 0 Physical and Chemical Hazards -

NFPA Rating



HMIS Health Hazard 1 * Flammability 3 Physical Hazard 0 Personal protection X

Chronic Hazard Star Legend

** Chronic Health Hazard*

Issuing Date: 20-May-2021

Revision Date: 20-May-2021

Revision Note

No information available

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. 16709CEH

end