



Revision Number: 002.3

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	5699(TM) Grey High Performance RTV Silicone Gasket Maker	IDH number:	135270
Product type:	Silicone	Item number:	18581
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Region:	United States
		Contact information:	Telephone: 860.571.5100 Emergency telephone: 860.571.5100 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	paste	HMIS:	
Color:	Gray	HEALTH:	*2
Odor:	Mild	FLAMMABILITY:	1
		PHYSICAL HAZARD:	0
		Personal Protection:	See MSDS Section 8

WARNING: MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.
MAY CAUSE ALLERGIC SKIN REACTION.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit. The silane is a skin and eye irritant and prolonged contact may cause eye and skin burns. The low concentration makes such overexposure unlikely and minimizes its affect on health and safety.

Skin contact: Prolonged or repeated contact may cause irritation. Repeated or prolonged skin contact may result in allergic sensitization.

Eye contact: Vapors may irritate eyes. Contact with eyes will cause irritation. Prolonged or repeated contact may worsen irritation.

Ingestion: Contains material that may be slightly toxic. Not expected under normal conditions of use.

Existing conditions aggravated by exposure: Skin disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Calcium carbonate	471-34-1	10 - 30
Butan-2-one O,O',O''-(vinylsilyldiyl)trioxime	2224-33-1	5 - 10
Silica, amorphous, treated	68909-20-6	1 - 5
Butanone oxime	96-29-7	1 - 5
Aluminum	7429-90-5	0.1 - 1

Non hazardous components

Silicone Resins 30-50%

Methyl ethyl ketoxime is formed during cure.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If symptoms persist, seek medical advice.
Skin contact:	Wash with soap and water. Wipe off paste with paper towel or cloth.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	Keep individual calm. Do not induce vomiting. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point:	> 93 °C (> 199.4 °F)
Autoignition temperature:	Not available.
Flammable/Explosive limits - lower:	Not applicable
Flammable/Explosive limits - upper:	Not applicable
Extinguishing media:	Dry chemical. Carbon dioxide. foam
Special firefighting procedures:	Wear self contained breathing apparatus.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of carbon. Oxides of silicon. Formaldehyde.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Scrape up as much material as possible. Maintain good ventilation for large spills. Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.
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Storage:

For safe storage, store between 0 °C (32°F) and 32 °C (89.6 °F)
Keep container closed. Store in a dry area below 90° F.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Calcium carbonate	10 mg/m3 TWA Total dust.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None
Butan-2-one O,O',O''-(vinylsilylidene)trioxime	None	None	None	None
Silica, amorphous, treated	10 mg/m3 TWA Inhalable dust.	6 mg/m3 TWA	None	None
Butanone oxime	None	None	10 ppm (36 mg/m3) TWA (Skin sensitizer)	None
Aluminum	1 mg/m3 TWA Respirable fraction.	5 mg/m3 PEL (as Al) Respirable dust. 15 mg/m3 PEL (as Al) Total dust.	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Eye/face protection:

Safety goggles or safety glasses with side shields.

Skin protection:

Nitrile gloves. Use impermeable gloves and protective clothing as necessary to prevent skin contact. Recommend using

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	paste
Color:	Gray
Odor:	Mild
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	< 5 mm hg
Boiling point/range:	Not applicable
Melting point/ range:	Not available.
Specific gravity:	1.5 at 20 °C (68°F)
Vapor density:	Heavier than air.
Flash point:	> 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	Not applicable
Flammable/Explosive limits - upper:	Not applicable
Autoignition temperature:	Not available.
Evaporation rate:	Not available.
Solubility in water:	Polymerises in presence of water.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	3.31 %; 49.65 g/l

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of silicon. Oxides of carbon. Methyl ethyl ketoxime formed during cure. Formaldehyde.
Incompatible materials:	Acids and bases. Oxidizing agents. Polymerizes on contact with water.
Conditions to avoid:	Avoid contact with acids and oxidizing agents. High temperatures. Moisture.

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Calcium carbonate	No	No	No
Butan-2-one O,O',O''-(vinylsilyldiylidene)trioxime	No	No	No
Silica, amorphous, treated	No	No	No
Butanone oxime	No	No	No
Aluminum	No	No	No

Hazardous components	Health Effects/Target Organs
Calcium carbonate	Nuisance dust
Butan-2-one O,O',O''-(vinylsilyldiylidene)trioxime	Irritant, Allergen
Silica, amorphous, treated	No Target Organs
Butanone oxime	Allergen, Blood, Central nervous system, Eyes, Irritant, Some evidence of carcinogenicity
Aluminum	Central nervous system, Irritant, Lung

12. ECOLOGICAL INFORMATION

Ecological information:	No specific studies have been conducted by Henkel on the ecotoxicity or environmental fate of this material; however, commonly available data on the material indicate that uncontrolled releases to soil, ground water, or surface waters could entail acute and/or chronic ecological effects, depending on the quantity and concentration of such releases. Releases of volatile components to the atmosphere are not believed to entail significant ecological consequences provided such releases are within the exposure levels set forth in this document. Accordingly, all appropriate measures should be taken to avoid uncontrolled releases to the environment, and any spills or other uncontrolled releases which may occur should be contained and cleaned up immediately in accordance with Section 6.
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13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:	Cured rubber can be incinerated or landfilled following EPA and local regulations.
Hazardous waste number:	Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None
Exceptions: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification: None above reporting de minimus
CERCLA/SARA Section 302 EHS: None above reporting de minimus
None above reporting de minimus
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA 313: None above reporting de minimus
None above reporting de minimus
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.
WHMIS hazard class: D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: Corrected information in Section(s): 3,15

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