



Safety Data Sheet

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Product identifier

3M™ Aerospace Sealant AC-380 B-1/2

ID Number(s):

41-4901-0259-1, 41-4901-0270-8, 70-0052-0629-0, 70-0052-0636-5, 70-0052-0637-3, 70-0052-0638-1, 70-0052-0641-5, 70-0052-0642-3, 70-0052-0643-1, 70-0052-0644-9, 70-0052-0777-7, 70-0052-0955-9, 70-0052-0974-0, 70-0052-4496-0, 70-0052-4497-8, 70-0052-4498-6, 70-0052-4499-4

7010371845, 7000123265, 7100094363, 7100100050, 7100142345, 7100100416, 7010333273, 7010370854, 7100049752, 7100049969, 7100094226, 7100170745, 7100204510

Recommended use

Sealant

Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive and Aerospace Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

30-3406-3, 30-3155-6

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Issue Date:	03/08/19	Supersedes Date:	10/09/18

SECTION 1: Identification

1.1. Product identifier

3M™ Aerospace Sealant AC-380 B-1/2 Catalyst

Product Identification Numbers

LC-B100-1289-9, LC-B100-1345-1, LC-B100-1345-3, LC-B100-1346-6, LC-B100-1346-7, LC-B100-1346-8, LC-B100-1346-9, 41-4901-0219-5, 41-4901-0248-4, 42-0044-2210-3, 70-0052-0647-2
7010332987

1.2. Recommended use and restrictions on use

Recommended use

Hardener, For industrial or professional use only.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive and Aerospace Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.
Skin Corrosion/Irritation: Category 2.
Reproductive Toxicity: Lactation.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms**Hazard Statements**

Causes serious eye irritation.

Causes skin irritation.

May cause harm to breast-fed children.

Causes damage to organs through prolonged or repeated exposure:

nervous system |

respiratory system |

Precautionary Statements**Prevention:**

Obtain special instructions before use.

Do not breathe dust/fume/gas/mist/vapors/spray.

Avoid contact during pregnancy/while nursing.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

IF exposed or concerned: Get medical advice/attention.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

13% of the mixture consists of ingredients of unknown acute oral toxicity.

15% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
HYDROGENATED TERPHENYL	61788-32-7	30 - 45
MANGANESE DIOXIDE	1313-13-9	30 - 45 Trade Secret *
PARTIALLY HYDROGENATED POLYPHENYLS	68956-74-1	0 - 10
TERPHENYL	26140-60-3	1 - 5
WATER	7732-18-5	0.5 - 5
NATURAL AMORPHOUS COMPOUNDS	Trade Secret*	0 - 5
DIPENTAMETHYLENETHIURAM HEXASULFIDE	971-15-3	1 - 3
FERBAM	14484-64-1	0.1 - 1 Trade Secret *
QUARTZ SILICA	14808-60-7	0.1 - 1 Trade Secret *

SODIUM HYDROXIDE	1310-73-2	0.1 - 1 Trade Secret *
LEAD	7439-92-1	< 0.1 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes
 Hydrocarbons
 Carbon monoxide
 Carbon dioxide
 Oxides of Nitrogen
 Oxides of Lead
 Oxides of Sulfur

Condition

During Combustion
 During Combustion
 During Combustion
 During Combustion
 During Combustion
 During Combustion
 During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Avoid contact during pregnancy/while nursing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
SODIUM HYDROXIDE	1310-73-2	ACGIH	CEIL:2 mg/m ³	
SODIUM HYDROXIDE	1310-73-2	OSHA	TWA:2 mg/m ³	
MANGANESE COMPOUNDS	1313-13-9	OSHA	CEIL(as Mn):5 mg/m ³	
MANGANESE, INORGANIC COMPOUNDS	1313-13-9	ACGIH	TWA(as Mn, inhalable fraction):0.1 mg/m ³ ;TWA(as Mn, respirable fraction):0.02 mg/m ³	A4: Not class. as human carcin
FERBAM	14484-64-1	ACGIH	TWA(inhalable fraction):5 mg/m ³	A4: Not class. as human carcin
FERBAM	14484-64-1	OSHA	TWA(as total dust):15 mg/m ³	
QUARTZ SILICA	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m ³	A2: Suspected human carcin.
QUARTZ SILICA	14808-60-7	OSHA	TWA Table Z-1(respirable):0.05 mg/m ³ ;TWA Table Z-3(respirable):0.1 mg/m ³	
TERPHENYL	26140-60-3	ACGIH	CEIL:5 mg/m ³	

TERPHENYL	26140-60-3	OSHA	CEIL:9 mg/m3(1 ppm)	
HYDROGENATED TERPHENYL	61788-32-7	ACGIH	TWA:0.5 ppm	
LEAD	7439-92-1	ACGIH	TWA(as Pb):0.05 mg/m3	A3: Confirmed animal carcin.
LEAD	7439-92-1	OSHA	TWA:0.05 mg/m3	29 CFR 1910.1025

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 OSHA : United States Department of Labor - Occupational Safety and Health Administration
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

Neoprene

Nitrile Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Odor, Color, Grade:	Slight Odor, Dark Brown, Viscous Liquid
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	<i>No Data Available</i>

Flash Point	> 110 °C [Test Method:Closed Cup]
Evaporation rate	Nil
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	None detected
Flammable Limits(UEL)	None detected
Vapor Pressure	Negligible
Vapor Density	>=1
Density	1.58 g/ml
Specific Gravity	>=1.58 [Ref Std:WATER=1]
Solubility in Water	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	Not Applicable
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	No Data Available
Volatile Organic Compounds	0 g/l [Test Method:calculated SCAQMD rule 443.1]
Percent volatile	No Data Available
VOC Less H2O & Exempt Solvents	0 g/l [Test Method:calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Sparks and/or flames

10.5. Incompatible materials

Reducing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which may interfere with lactation or be harmful to breastfed children.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
SILICA, CRYSTAL AIRRESP	14808-60-7	Known human carcinogen	National Toxicology Program Carcinogens
LEAD	7439-92-1	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
LEAD	7439-92-1	Anticipated human carcinogen	National Toxicology Program Carcinogens
QUARTZ SILICA	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
MANGANESE DIOXIDE	Dermal	Rat	LD50 2,000 mg/kg
MANGANESE DIOXIDE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.5 mg/l
MANGANESE DIOXIDE	Ingestion	Rat	LD50 > 2,197 mg/kg
HYDROGENATED TERPHENYL	Dermal	Rabbit	LD50 6,800 mg/kg

HYDROGENATED TERPHENYL	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 11.1 mg/l
HYDROGENATED TERPHENYL	Ingestion	Rat	LD50 > 10,000 mg/kg
TERPHENYL	Dermal	Rabbit	LD50 > 5,000 mg/kg
TERPHENYL	Inhalation-Dust/Mist (4 hours)	Rat	LD50 > 3.8 mg/l
TERPHENYL	Ingestion	Rat	LD50 2,304 mg/kg
DIPENTAMETHYLENETHIURAM HEXASULFIDE	Ingestion	Rat	LD50 > 5,000 mg/kg
QUARTZ SILICA	Dermal		LD50 estimated to be > 5,000 mg/kg
QUARTZ SILICA	Ingestion		LD50 estimated to be > 5,000 mg/kg
FERBAM	Dermal	Rabbit	LD50 > 4,000 mg/kg
FERBAM	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.4 mg/l
FERBAM	Ingestion	Rat	LD50 1,130 mg/kg
LEAD	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
MANGANESE DIOXIDE	Rabbit	No significant irritation
HYDROGENATED TERPHENYL	Rabbit	No significant irritation
TERPHENYL	Rabbit	No significant irritation
SODIUM HYDROXIDE	Rabbit	Corrosive
QUARTZ SILICA	Professional judgement	No significant irritation
FERBAM	Rabbit	No significant irritation
LEAD	similar compounds	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
MANGANESE DIOXIDE	Rabbit	Mild irritant
HYDROGENATED TERPHENYL	Rabbit	No significant irritation
TERPHENYL	Rabbit	No significant irritation
SODIUM HYDROXIDE	Rabbit	Corrosive
FERBAM	Rabbit	Severe irritant
LEAD	similar compounds	Mild irritant

Skin Sensitization

Name	Species	Value
MANGANESE DIOXIDE	Mouse	Not classified
HYDROGENATED TERPHENYL	Human	Not classified
SODIUM HYDROXIDE	Human	Not classified
FERBAM	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value

MANGANESE DIOXIDE	In Vitro	Some positive data exist, but the data are not sufficient for classification
MANGANESE DIOXIDE	In vivo	Some positive data exist, but the data are not sufficient for classification
HYDROGENATED TERPHENYL	In vivo	Not mutagenic
TERPHENYL	In Vitro	Not mutagenic
TERPHENYL	In vivo	Not mutagenic
DIPENTAMETHYLENETHIURAM HEXASULFIDE	In Vitro	Not mutagenic
SODIUM HYDROXIDE	In Vitro	Not mutagenic
QUARTZ SILICA	In Vitro	Some positive data exist, but the data are not sufficient for classification
QUARTZ SILICA	In vivo	Some positive data exist, but the data are not sufficient for classification
LEAD	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
QUARTZ SILICA	Inhalation	Human and animal	Carcinogenic
FERBAM	Ingestion	Rat	Not carcinogenic
LEAD	Not Specified	official classification	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
MANGANESE DIOXIDE	Inhalation	Not classified for female reproduction	Rat	NOAEL 20 mg/m ³	2 generation
MANGANESE DIOXIDE	Inhalation	Not classified for male reproduction	Rabbit	LOAEL 250 mg/kg	1 days
MANGANESE DIOXIDE	Ingestion	Not classified for development	Rat	LOAEL 354 mg/kg/day	prematuring into lactation
MANGANESE DIOXIDE	Inhalation	Not classified for development	Rat	LOAEL 61 mg/m ³	gestation into lactation
HYDROGENATED TERPHENYL	Ingestion	Not classified for female reproduction	Rat	NOAEL 81 mg/kg/day	2 generation
HYDROGENATED TERPHENYL	Ingestion	Not classified for male reproduction	Rat	NOAEL 62 mg/kg/day	2 generation
HYDROGENATED TERPHENYL	Ingestion	Not classified for development	Rat	NOAEL 500 mg/kg/day	2 generation
FERBAM	Ingestion	Not classified for female reproduction	Rat	NOAEL 25 mg/kg/day	3 generation
FERBAM	Ingestion	Not classified for male reproduction	Rat	NOAEL 25 mg/kg/day	3 generation
FERBAM	Ingestion	Not classified for development	Rat	NOAEL 11 mg/kg/day	during organogenesis
LEAD	Not Specified	Toxic to female reproduction	Human	LOAEL 10 ug/dl blood	
LEAD	Not Specified	Toxic to male reproduction	Human	LOAEL 37 ug/dl blood	
LEAD	Not Specified	Toxic to development	Human	NOAEL Not available	

Lactation

Name	Route	Species	Value
FERBAM	Ingestion	Rat	Causes effects on or via lactation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
SODIUM HYDROXIDE	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	
LEAD	Ingestion	nervous system	May cause damage to organs	Human	LOAEL 90 ug/dl blood	poisoning and/or abuse
LEAD	Ingestion	heart	Not classified	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
MANGANESE DIOXIDE	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Monkey	LOAEL 1.1 mg/m ³	10 months
MANGANESE DIOXIDE	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
HYDROGENATED TERPHENYL	Inhalation	liver	Not classified	Rat	NOAEL 0.5 mg/l	90 days
HYDROGENATED TERPHENYL	Ingestion	endocrine system blood liver kidney and/or bladder	Not classified	Rat	NOAEL 144 mg/kg/day	14 weeks
QUARTZ SILICA	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
LEAD	Inhalation	kidney and/or bladder	May cause damage to organs through prolonged or repeated exposure	Human	LOAEL 60 ug/dl blood	occupational exposure
LEAD	Inhalation	hematopoietic system	May cause damage to organs through prolonged or repeated exposure	Human	LOAEL 50 ug/dl blood	occupational exposure
LEAD	Inhalation	nervous system	May cause damage to organs through prolonged or repeated exposure	Human	LOAEL 40 ug/dl blood	occupational exposure
LEAD	Inhalation	gastrointestinal tract	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
LEAD	Inhalation	heart endocrine system immune system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
LEAD	Ingestion	bone, teeth, nails, and/or hair	May cause damage to organs through prolonged or repeated exposure	Rat	LOAEL 20 ug/dl blood	3 months
LEAD	Ingestion	eyes	May cause damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.5 mg/kg/day	20 days
LEAD	Ingestion	hematopoietic system kidney and/or bladder	May cause damage to organs through prolonged or repeated exposure	Human	LOAEL 40 ug/dl blood	environmental exposure
LEAD	Ingestion	nervous system	May cause damage to organs through prolonged or repeated exposure	Human	LOAEL 11 ug/dl blood	environmental exposure
LEAD	Ingestion	auditory system heart endocrine system vascular system	Not classified	Human	NOAEL Not available	environmental exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D008 (Lead)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Reproductive toxicity

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
MANGANESE DIOXIDE (MANGANESE COMPOUNDS)	1313-13-9	30 - 45

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Listing</u>
LEAD	7439-92-1	Female reproductive toxin
LEAD	7439-92-1	Male reproductive toxin
LEAD	7439-92-1	Carcinogen
LEAD	7439-92-1	Developmental Toxin

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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Issue Date: 03/08/19 **Supersedes Date:** 10/09/18

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Safety Data Sheet

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Document Group:	30-3406-3	Version Number:	5.04
Issue Date:	01/15/19	Supersedes Date:	11/28/17

SECTION 1: Identification

1.1. Product identifier

3M™ Aerospace Sealant AC-380 B-1/2 and B-2 Base

Product Identification Numbers

LC-B100-1138-5, LC-B100-1205-5, LC-B100-1205-7, LC-B100-1206-4, LC-B100-1206-5, LC-B100-1206-6, LC-B100-1289-8, LC-B100-1681-2, 41-4901-0208-8, 42-0044-2137-8, 42-0044-2209-5, 42-0044-2218-6, 70-0052-0646-4, 70-0052-0648-0
7010371848, 7010295119

1.2. Recommended use and restrictions on use

Recommended use

For industrial or professional use only., Sealant

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive and Aerospace Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms

**Hazard Statements**

May cause an allergic skin reaction.

Precautionary Statements**Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wear protective gloves.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
POLYSULFIDE RUBBER	68611-50-7	70 - 80
CALCIUM CARBONATE	471-34-1	15 - 20
TITANIUM DIOXIDE	13463-67-7	1 - 2 Trade Secret *
EPOXY RESIN	25085-99-8	0.1 - 1 Trade Secret *
ISOPENTANE	78-78-4	< 0.2

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Formaldehyde	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from strong bases.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
TITANIUM DIOXIDE	13463-67-7	ACGIH	TWA:10 mg/m ³	A4: Not class. as human carcin
TITANIUM DIOXIDE	13463-67-7	OSHA	TWA(as total dust):15 mg/m ³	
Limestone	471-34-1	OSHA	TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³	
ISOPENTANE	78-78-4	ACGIH	TWA:1000 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

When only incidental contact is anticipated, alternative glove material(s) may be used. If contact with the glove does occur, remove immediately and replace with a set of new gloves. For incidental contact, gloves made of the following material(s) may be used:Nitrile Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Paste
Odor, Color, Grade:	Sulphurous odor; White paste
Odor threshold	<i>No Data Available</i>
pH	<i>No Data Available</i>
Melting point	<i>Not Applicable</i>
Boiling Point	<i>Not Applicable</i>
Flash Point	≥200 °F [<i>Test Method</i> :Closed Cup]
Evaporation rate	<i>Not Applicable</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	<i>No Data Available</i>
Vapor Density	<i>No Data Available</i>
Density	1.1 g/ml
Specific Gravity	1.1 [<i>Ref Std</i> :WATER=1]
Solubility in Water	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>No Data Available</i>
Molecular weight	<i>Not Applicable</i>
Volatile Organic Compounds	2.6 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]
VOC Less H2O & Exempt Solvents	2.6 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Reducing agents

Strong acids
Strong bases

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

No known health effects.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
TITANIUM DIOXIDE	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
POLYSULFIDE RUBBER	Dermal	Rat	LD50 > 7,800 mg/kg
POLYSULFIDE RUBBER	Ingestion	Rat	LD50 > 5,000 mg/kg
CALCIUM CARBONATE	Dermal	Rat	LD50 > 2,000 mg/kg
CALCIUM CARBONATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
CALCIUM CARBONATE	Ingestion	Rat	LD50 6,450 mg/kg

TITANIUM DIOXIDE	Dermal	Rabbit	LD50 > 10,000 mg/kg
TITANIUM DIOXIDE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
TITANIUM DIOXIDE	Ingestion	Rat	LD50 > 10,000 mg/kg
EPOXY RESIN	Dermal	Rat	LD50 > 1,600 mg/kg
EPOXY RESIN	Ingestion	Rat	LD50 > 1,000 mg/kg
ISOPENTANE	Dermal	Rabbit	LD50 3,000 mg/kg
ISOPENTANE	Inhalation-Vapor (4 hours)	Rat	LC50 > 18 mg/l
ISOPENTANE	Ingestion	Rat	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
POLYSULFIDE RUBBER	Rabbit	No significant irritation
CALCIUM CARBONATE	Rabbit	No significant irritation
TITANIUM DIOXIDE	Rabbit	No significant irritation
EPOXY RESIN	Rabbit	Mild irritant
ISOPENTANE	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
POLYSULFIDE RUBBER	Rabbit	No significant irritation
CALCIUM CARBONATE	Rabbit	No significant irritation
TITANIUM DIOXIDE	Rabbit	No significant irritation
EPOXY RESIN	Rabbit	Moderate irritant
ISOPENTANE	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
POLYSULFIDE RUBBER		Not classified
TITANIUM DIOXIDE	Human and animal	Not classified
EPOXY RESIN	Human and animal	Sensitizing
ISOPENTANE	Guinea pig	Not classified

Respiratory Sensitization

Name	Species	Value
EPOXY RESIN	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
TITANIUM DIOXIDE	In Vitro	Not mutagenic
TITANIUM DIOXIDE	In vivo	Not mutagenic
EPOXY RESIN	In vivo	Not mutagenic
EPOXY RESIN	In Vitro	Some positive data exist, but the data are not sufficient for classification
ISOPENTANE	In vivo	Not mutagenic
ISOPENTANE	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
TITANIUM DIOXIDE	Ingestion	Multiple animal species	Not carcinogenic
TITANIUM DIOXIDE	Inhalation	Rat	Carcinogenic
EPOXY RESIN	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
CALCIUM CARBONATE	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	prematuring & during gestation
EPOXY RESIN	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
EPOXY RESIN	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
ISOPENTANE	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
ISOPENTANE	Inhalation	Not classified for development	Rat	NOAEL 30 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
CALCIUM CARBONATE	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes
ISOPENTANE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
ISOPENTANE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	not available
ISOPENTANE	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL Not available	not available
ISOPENTANE	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	not available

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
CALCIUM CARBONATE	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
TITANIUM DIOXIDE	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
TITANIUM DIOXIDE	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
EPOXY RESIN	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years

EPOXY RESIN	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
EPOXY RESIN	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
ISOPENTANE	Inhalation	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
ISOPENTANE	Inhalation	heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 20 mg/l	13 weeks
ISOPENTANE	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days

Aspiration Hazard

Name	Value
ISOPENTANE	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Respiratory or Skin Sensitization

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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