



SAFETY DATA SHEET

1. Identification

Product identifier	LPS® Tapmatic® AquaCut
Other means of identification	
Part Number	01216, 01228, 01205
Recommended use	A water-based cutting fluid designed for use on steel, aluminum and other metals except magnesium.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufacturer	
Manufacturer	
Company name	ITW Pro Brands
Address	4647 Hugh Howell Rd. Tucker, GA 30084
Country	(U.S.A.) Tel: +1 770-243-8800
In Case of Emergency	1-800-424-9300 (inside U.S.) +001 703-527-3887 (outside U.S.)
Website	www.lpslabs.com
E-mail	lpssds@itwprobrands.com

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Sensitization, skin	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements



Signal word	Warning
Hazard statement	May cause an allergic skin reaction.
Precautionary statement	
Prevention	Avoid breathing mist or vapor. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves.
Response	If on skin: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Storage	Store away from incompatible materials.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None known.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Cinnamic Aldehyde		104-55-2	0.1 - 1

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. Use personal protection recommended in Section 8 of the SDS.
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Do not get in eyes, on skin, or on clothing. Avoid breathing mist or vapor. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Isopropanol (CAS 67-63-0)	PEL	980 mg/m ³ 400 ppm

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Phosphoric Acid (CAS 7664-38-2)	PEL	1 mg/m ³
Sodium Hydroxide (CAS 1310-73-2)	PEL	2 mg/m ³

US. ACGIH Threshold Limit Values

Components	Type	Value
Isopropanol (CAS 67-63-0)	STEL	400 ppm
	TWA	200 ppm
Phosphoric Acid (CAS 7664-38-2)	STEL	3 mg/m ³
	TWA	1 mg/m ³
Sodium Hydroxide (CAS 1310-73-2)	Ceiling	2 mg/m ³
Triethanolamine (CAS 102-71-6)	TWA	5 mg/m ³

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Isopropanol (CAS 67-63-0)	STEL	1225 mg/m ³
		500 ppm
	TWA	980 mg/m ³
Phosphoric Acid (CAS 7664-38-2)	STEL	400 ppm
	TWA	3 mg/m ³
Sodium Hydroxide (CAS 1310-73-2)	TWA	1 mg/m ³
	Ceiling	2 mg/m ³

US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value	Form
Propylene Glycol (CAS 57-55-6)	TWA	10 mg/m ³	Aerosol.

Biological limit values**ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
Isopropanol (CAS 67-63-0)	40 mg/l	Acetone	Urine	*

* - For sampling details, please see the source document.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles).

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties**Appearance**

Physical state Liquid.

Form	Liquid.
Color	Blue green.
Odor	Cinnamon.
Odor threshold	Not established
pH	8 - 9
Melting point/freezing point	Not established
Initial boiling point and boiling range	212 °F (100 °C)
Flash point	None
Evaporation rate	1 (water = 1)
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	None
Flammability limit - upper (%)	None
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	18 mm Hg @ 20°C
Vapor density	~0.6
Relative density	Not available.
Solubility(ies)	
Solubility (water)	100 % in water
Partition coefficient (n-octanol/water)	< 1
Auto-ignition temperature	> 33.8 °F (> 1 °C)
Decomposition temperature	Not established
Viscosity	Not established
Other information	
Explosive properties	Not explosive.
Heat of combustion	Not established
Oxidizing properties	Not oxidizing.
Percent volatile	95 %
Specific gravity	0.99 - 1.01 @ 20°C
VOC	0 % per U.S. State and Federal Consumer Product Regulations CARB

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Carbon oxides.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
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Skin contact May cause an allergic skin reaction.
Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

Eye contact Direct contact with eyes may cause temporary irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Not known.

Components	Species	Test Results
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Cinnamic Aldehyde (CAS 104-55-2)

Acute

Dermal

LD50	Rabbit	1260 ml/kg, 24 Hours
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Oral

LD50	Rat	2220 mg/kg
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Isopropanol (CAS 67-63-0)

Acute

Dermal

LD50	Rabbit	16.4 ml/kg, 24 Hours
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Oral

LD50	Rat	4.7 g/kg
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Phosphoric Acid (CAS 7664-38-2)

Acute

Oral

LD50	Rat	1.7 ml/100g
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Propylene Glycol (CAS 57-55-6)

Acute

Dermal

LD50	Rabbit	> 2000 mg/kg, 24 Hours
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Oral

LD50	Rat	22000 mg/kg
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Triethanolamine (CAS 102-71-6)

Acute

Dermal

LD50	Rabbit	> 2000 mg/kg
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Oral

LD50	Rat	6400 mg/kg
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Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

ACGIH Carcinogens

Isopropanol (CAS 67-63-0)	A4 Not classifiable as a human carcinogen.
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IARC Monographs. Overall Evaluation of Carcinogenicity

Triethanolamine (CAS 102-71-6)

3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	May be harmful if absorbed through skin. Prolonged inhalation may be harmful. Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.
Further information	Symptoms may be delayed.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Isopropanol (CAS 67-63-0)		
Aquatic		
Fish	LC50	Bluegill (<i>Lepomis macrochirus</i>) > 1400 mg/l, 96 hours
Propylene Glycol (CAS 57-55-6)		
Aquatic		
Crustacea	EC50	Water flea (<i>Daphnia magna</i>) > 10000 mg/l, 48 hours
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>) 710 mg/l, 96 hours
Sodium Hydroxide (CAS 1310-73-2)		
Aquatic		
Crustacea	EC50	Water flea (<i>Ceriodaphnia dubia</i>) 34.59 - 47.13 mg/l, 48 hours
Fish	LC50	Western mosquitofish (<i>Gambusia affinis</i>) 125 mg/l, 96 hours
Triethanolamine (CAS 102-71-6)		
Aquatic		
Crustacea	EC50	Water flea (<i>Ceriodaphnia dubia</i>) 565.2 - 658.3 mg/l, 48 hours
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>) 10610 - 13010 mg/l, 96 hours

Persistence and degradability Expected to biodegrade.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

LPS® Tapmatic® AquaCut	< 1
Isopropanol	0.05
Propylene Glycol	-0.92
Triethanolamine	-1

Mobility in soil No data available.

Other adverse effects None known.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Phosphoric Acid (CAS 7664-38-2) Listed.

Sodium Hydroxide (CAS 1310-73-2) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Cinnamic Aldehyde (CAS 104-55-2) Low priority

Isopropanol (CAS 67-63-0) Low priority

Phosphoric Acid (CAS 7664-38-2) High priority

US state regulations WARNING: This product contains a chemical known to the State of California to cause cancer.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Isopropanol (CAS 67-63-0)

Phosphoric Acid (CAS 7664-38-2)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 09-21-2016

Version # 01

Disclaimer ITW Pro Brands cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information This document has undergone significant changes and should be reviewed in its entirety.