

EPIBOND® 8543 C US

Version 2.0 Revision Date: 05/18/2021 SDS Number: 400001008320 Date of last issue: 01/10/2017
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SECTION 1. IDENTIFICATION

Product name : EPIBOND® 8543 C US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Adhesives

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Skin irritation : Category 2
Eye irritation : Category 2A
Skin sensitisation : Category 1
Short-term (acute) aquatic hazard : Category 2
Chronic aquatic toxicity : Category 2

GHS label elementsHazard pictograms : 

Signal word : Warning

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.Precautionary statements : **Prevention:**

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P261 Avoid breathing mist or vapours.
 P264 Wash skin thoroughly after handling.
 P272 Contaminated work clothing must not be allowed out of the workplace.
 P273 Avoid release to the environment.
 P280 Wear protective gloves/ eye protection/ face protection.
Response:
 P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
 P337 + P313 If eye irritation persists: Get medical advice/ attention.
 P362 Take off contaminated clothing and wash before reuse.
 P391 Collect spillage.
Storage:
 Not available
Disposal:
 P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	90 - 100
titanium dioxide	13463-67-7	5 - 10
silicon dioxide	7631-86-9	0.1 - 1

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
 Show this safety data sheet to the doctor in attendance.
 Treat symptomatically.
 Get medical attention if symptoms occur.

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- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
- Most important symptoms and effects, both acute and delayed : None known.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing
If potential for exposure exists refer to Section 8 for specific personal protective equipment.
Avoid inhalation, ingestion and contact with skin and eyes.
No action shall be taken involving any personal risk or without suitable training.
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : Carbon oxides
Halogenated compounds
Metal oxides
- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Further information : Collect contaminated fire extinguishing water separately. This

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must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons.
Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Keep in properly labelled containers.

Materials to avoid : For incompatible materials please refer to Section 10 of this SDS.

Further information on storage stability : Stable under normal conditions.

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SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
titanium dioxide	13463-67-7	TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA	10 mg/m3 (Titanium dioxide)	ACGIH
		TWA (Total dust)	10 mg/m3	OSHA P0
silicon dioxide	7631-86-9	TWA (Dust)	20 Million particles per cubic foot (Silica)	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO ₂ (Silica)	OSHA Z-3
		TWA (Respirable dust)	0.05 mg/m3 (Silica)	NIOSH REL
		TWA	6 mg/m3 (Silica)	NIOSH REL

Personal protective equipment

Hand protection

Material : butyl-rubber
 Break through time : > 8 h

Material : Solvent-resistant gloves (butyl-rubber)
 Material : Nitrile rubber
 Break through time : 10 - 480 min

Material : Neoprene gloves

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
 The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
 Tightly fitting safety goggles
 Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
 Choose body protection according to the amount and concentration of the dangerous substance at the work place.

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Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

Colour : white

Odour : odourless

Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Melting point/freezing point : No data is available on the product itself.

Boiling point : No data is available on the product itself.

Flash point : > 489 °F / > 254 °C
Method: closed cup

Evaporation rate : < 1

Flammability (solid, gas) : No data is available on the product itself.

Flammability (liquids) : No data is available on the product itself.

Upper explosion limit / Upper flammability limit : No data is available on the product itself.

Lower explosion limit / Lower flammability limit : No data is available on the product itself.

Vapour pressure : < 1.4 hPa (68 °F / 20 °C)

Relative vapour density : 1

Relative density : 1.11 - 1.66

Density : No data is available on the product itself.

Solubility(ies)
Water solubility : slightly soluble (68 °F / 20 °C)

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-octanol/water : No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : > 392 °F / > 200 °C
Method: estimated

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Self-Accelerating decomposition temperature (SADT) : No data is available on the product itself.

Viscosity
Viscosity, dynamic : ca. 160,000 mPa.s (77 °F / 25 °C)

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

Particle size : No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : No hazards to be specially mentioned.

Conditions to avoid : None known.

Incompatible materials : None known.

Hazardous decomposition products : No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data is available on the product itself.

Acute toxicity**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute oral toxicityComponents : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 420
Assessment: The substance or mixture has no acute oral toxicity
Remarks: No mortality observed at this dose.

titanium dioxide:

Acute oral toxicityComponents : LD50 (Rat, female): > 5,000 mg/kg
Method: OECD Test Guideline 425
Assessment: The substance or mixture has no acute oral toxicity

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silicon dioxide:
Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg
Components Method: OECD Test Guideline 401

Components:

titanium dioxide:
Acute inhalation toxicity : LC50 (Rat, male and female): 3.43 - 5.09 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
Assessment: The substance or mixture has no acute inhalation toxicity

silicon dioxide:
Acute inhalation toxicity : LC50 (Rat, male and female): > 58.8 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403

Acute dermal toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Species: Rabbit
Exposure time: 4 h
Assessment: Irritating to skin.
Method: OECD Test Guideline 404
Result: Irritating to skin.

titanium dioxide:
Species: Rabbit
Assessment: No skin irritation
Method: OECD Test Guideline 404
Result: Normally reversible injuries

silicon dioxide:
Species: Rabbit
Assessment: No skin irritation
Method: OECD Test Guideline 404
Result: No skin irritation

Serious eye damage/eye irritation**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

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Species: Rabbit
Result: Irritating to eyes.
Assessment: Irritating to eyes.
Method: OECD Test Guideline 405

titanium dioxide:
Species: Rabbit
Result: Normally reversible injuries
Assessment: No eye irritation
Method: OECD Test Guideline 405

silicon dioxide:
Species: Rabbit
Result: No eye irritation
Assessment: No eye irritation
Method: OECD Test Guideline 405

Respiratory or skin sensitisation**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Test Type: Local lymph node assay (LLNA)
Exposure routes: Skin
Species: Mouse
Method: OECD Test Guideline 429
Result: The product is a skin sensitiser, sub-category 1B.

titanium dioxide:
Test Type: Local lymph node assay (LLNA)
Exposure routes: Skin
Species: Mouse
Assessment: Does not cause skin sensitisation.
Method: OECD Test Guideline 429
Result: Does not cause skin sensitisation.

Exposure routes: Skin
Species: Guinea pig
Assessment: Does not cause skin sensitisation.
Method: OECD Test Guideline 406
Result: Does not cause skin sensitisation.

Components:

titanium dioxide:
Assessment: No skin irritation, No eye irritation
Does not cause skin sensitisation., Does not cause respiratory sensitisation.

Germ cell mutagenicity**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Test system: mouse lymphoma cells
Metabolic activation: without metabolic activation
Result: positive

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Test Type: reverse mutation assay
 Test system: Salmonella typhimurium
 Metabolic activation: with and without metabolic activation
 Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay)
 Result: negative

titanium dioxide:
 Genotoxicity in vitro

: Test Type: Ames test
 Concentration: 100 - 200 ug/plate
 Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 471
 Result: negative

Test Type: In vitro mammalian cell gene mutation test
 Concentration: 31 - 500 µg/L
 Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 476
 Result: negative

Test Type: Chromosome aberration test in vitro
 Concentration: 125 - 2500 µg/L
 Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 473
 Result: negative

silicon dioxide:
 Genotoxicity in vitro

: Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 473
 Result: negative

Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 476
 Result: negative

Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 471
 Result: negative

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
 Genotoxicity in vivo

: Test Type: in vivo assay
 Species: Mouse (male)
 Cell type: Germ
 Application Route: Oral
 Dose: 3333, 10000 mg/kg
 Result: negative

Test Type: gene mutation test
 Species: Rat (male)
 Cell type: Somatic
 Application Route: Oral
 Dose: 50,250,500,1000 mg/kg bw/day
 Method: OECD Test Guideline 488
 Result: negative

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titanium dioxide:

Genotoxicity in vivo

: Test Type: Micronucleus test
Species: Mouse (males)
Application Route: Inhalation
Exposure time: 5 consecutive days
Dose: 0.8, 7.2, and 28.5 mg/m³
Method: OECD Test Guideline 474
Result: negative

Test Type: Micronucleus test
Species: Rat (male and female)
Application Route: Oral
Exposure time: once
Dose: 500, 1000, and 2000 mg/kg bw
Method: OECD Test Guideline 474
Result: negative

silicon dioxide:

Genotoxicity in vivo

: Application Route: Inhalation
Dose: 50 mg/m³
Result: negative

Components:

titanium dioxide:

Germ cell mutagenicity-
Assessment

: Tests on bacterial or mammalian cell cultures did not show mutagenic effects., Animal testing did not show any mutagenic effects.

Carcinogenicity**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male

Application Route: Oral

Exposure time: 24 month(s)

Dose: 0, 2, 15, or 100 mg/kg bw/day

Frequency of Treatment: 7 days/week

NOAEL: 15 mg/kg bw/day

Method: OECD Test Guideline 453

Result: negative

Target Organs: Digestive organs

Species: Mouse, male

Application Route: Dermal

Exposure time: 24 month(s)

Dose: 0, 0.1, 10, 100 mg/kg bw/day

Frequency of Treatment: 3 days/week

NOEL: 0.1 mg/kg body weight

Method: OECD Test Guideline 453

Result: negative

Target Organs: Digestive organs

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Species: Rat, female
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0.1, 100, 1000 mg/kg bw/day
Frequency of Treatment: 5 days/week
NOEL: 100 mg/kg body weight

Method: OECD Test Guideline 453
Result: negative

Species: Rat, female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment: 7 days/week
NOAEL: 100 mg/kg bw/day

Method: OECD Test Guideline 453
Result: negative
Target Organs: Digestive organs

Species: Rat, females
Application Route: Oral
Exposure time: 24 month(s)
Dose: 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment: 7 days/week
NOEL: 2 mg/kg bw/day

Method: OECD Test Guideline 453
Result: negative
Target Organs: Digestive organs

titanium dioxide:
Species: Rat, male and female
Application Route: Oral
Exposure time: 103 weeks
Dose: 0, 25000, 50000 ppm
Frequency of Treatment: 7 days/week
NOAEL: > 50.000 ppm

Method: No information available.

Remarks: Titanium Dioxide: based on the results of chronic inhalation studies (with positive results only in a single species - rat), IARC has concluded that: "There is inadequate evidence in humans for the carcinogenicity of titanium dioxide. " but that : "There is sufficient evidence in experimental animals for carcinogenicity of titanium dioxide". IARC's overall evaluation was that "titanium dioxide is possibly carcinogenic to humans (Group 2B)."

Huntsman has examined all of the available animal carcinogenicity and mechanistic data together with workplace epidemiology data for titanium dioxide and concludes that the weight of scientific evidence indicates that there is no causative link between titanium dioxide exposure and cancer risk in humans and that workplace exposures in compliance with applicable exposure standards will not result in lung cancer or chronic respiratory diseases in humans.

silicon dioxide:

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Species: Rat, male and female
 Application Route: Oral
 Exposure time: 103 weeks
 Dose: 1800 - 3200 mg/kg
 Frequency of Treatment: 7 daily
 Method: OECD Test Guideline 453
 Result: negative

Components:

titanium dioxide:
 Carcinogenicity - Assessment : Not classifiable as a human carcinogen.

IARC Group 2B: Possibly carcinogenic to humans
 titanium dioxide

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
 Effects on fertility : Test Type: Two-generation study
 Species: Rat, male and female
 Application Route: Oral
 Dose: 0, 50, 180, 540 or 750 milligram per kilogram
 Duration of Single Treatment: 238 d
 Frequency of Treatment: 1 daily
 General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight
 General Toxicity F1: No-observed-effect level: 750 mg/kg body weight
 Symptoms: No adverse effects
 Method: OECD Test Guideline 416
 Result: No effects on fertility and early embryonic development were detected.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
 Effects on foetal development : Species: Rabbit, female
 Application Route: Dermal
 Dose: 0, 30, 100 or 300 milligram per kilogram
 Duration of Single Treatment: 28 d
 Frequency of Treatment: 1 daily
 General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight

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Developmental Toxicity: No observed adverse effect level:
300 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rabbit, female
Application Route: Oral
Dose: 0, 20, 60 or 180 milligram per kilogram
Duration of Single Treatment: 13 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: No observed adverse effect level:
60 mg/kg body weight
Developmental Toxicity: No observed adverse effect level:
180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rat, female
Application Route: Oral
Dose: 0, 60, 180 and 540 milligram per kilogram
Duration of Single Treatment: 10 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: No observed adverse effect level:
180 mg/kg body weight
Developmental Toxicity: No observed adverse effect level: >
540 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

titanium dioxide:

Species: Rat, male and female
Application Route: Oral
Dose: 100, 300, and 1000 mg/kg bw/
Duration of Single Treatment: 20 d
Frequency of Treatment: 7 days/week
General Toxicity Maternal: No observed adverse effect level:
1,000 mg/kg body weight
Developmental Toxicity: No observed adverse effect level:
1,000 mg/kg body weight
Method: OECD Test Guideline 414
Result: No adverse effects

silicon dioxide:

Species: Mouse
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
1,340 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rabbit
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
1,600 mg/kg body weight

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Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
1,350 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Components:

titanium dioxide:
Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility,
or on development, based on animal experiments.

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: oral (gavage)
Exposure time: 14 Weeks
Number of exposures: 7 d
Dose: 0, 50, 250, 1000 mg/kg/day
Method: OECD Test Guideline 408

Species: Rat, male and female
NOAEL: >= 10 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 5 d
Dose: 0, 10, 100, 1000 mg/kg/day
Method: OECD Test Guideline 411

Species: Mouse, male
NOAEL: 100 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 3 d
Dose: 0, 1, 10, 100 mg/kg/day
Method: OECD Test Guideline 411

titanium dioxide:
Species: Rat, male and female
NOEC: 3500 mg/m³
Application Route: Ingestion

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Test atmosphere: dust/mist
Exposure time: 2 yr
Number of exposures: 5 d
Method: Chronic toxicity

Species: Rat, male and female
NOEC: 10 - 50 mg/m³
Application Route: Inhalation
Exposure time: 2 yr
Number of exposures: 6 hours/day, 5 days/week
Method: Chronic toxicity

silicon dioxide:
Species: Rat, male and female
NOEC: 4000 - 4500 mg/m³
Application Route: Ingestion
Test atmosphere: dust/mist
Exposure time: 13 Weeks
Number of exposures: 7 d
Method: OECD Test Guideline 413

Components:

titanium dioxide:
Repeated dose toxicity - Assessment : No skin irritation, No eye irritation
No adverse effect has been observed in chronic toxicity tests.

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

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Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

titanium dioxide:

Toxicity to fish : LC50 (Cyprinodon variegatus (sheepshead minnow)): >
10,000 mg/l
Exposure time: 96 h
Test Type: semi-static test
Test substance: Marine water
Method: OECD Test Guideline 203

silicon dioxide:

Toxicity to fish : LL50 (Brachydanio rerio (zebrafish)): > 10,000 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1.8 mg/l
aquatic invertebrates Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

silicon dioxide:

Toxicity to daphnia and other : EL50 (Daphnia magna (Water flea)): >= 1,000 mg/l
aquatic invertebrates Exposure time: 24 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to algae/aquatic : EC50: 11 mg/l
plants Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

NOEC: 4.2 mg/l
Exposure time: 72 h

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Test Type: static test
 Test substance: Fresh water
 Method: EPA-660/3-75-009

silicon dioxide:

Toxicity to algae/aquatic plants : EL50 (Desmodesmus subspicatus (green algae)): > 10,000 mg/l
 Exposure time: 72 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
 Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
 Exposure time: 21 d
 Test Type: semi-static test
 Test substance: Fresh water
 Method: OECD Test Guideline 211

M-Factor (Chronic aquatic toxicity) : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
 Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
 Exposure time: 3 h
 Test Type: static test
 Test substance: Fresh water

Toxicity to soil dwelling organisms : No data available

Components:

titanium dioxide:
 Plant toxicity : NOEC: 100,000 mg/kg
 Exposure time: 480 h

Components:

titanium dioxide:
 Sediment toxicity : (Gammarus pulex (Amphipod)): > 100000 mg/kg sediment dw
 Study: Acute
 Test Type: semi-static test
 Water: Fresh water
 Exposure duration: 28 d
 Method: ASTM Method, other

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(Gammarus pulex (Amphipod)): 100000 mg/kg sediment dw
 Study: Chronic
 Test Type: semi-static test
 Water: Fresh water
 Exposure duration: 28 d
 Method: ASTM Method, other

(Gammarus pulex (Amphipod)): 14989 mg/kg sediment dw
 Study: Acute
 Test Type: semi-static test
 Water: Marine water
 Exposure duration: 10 d

Components:

titanium dioxide:
 Toxicity to terrestrial organisms : NOEC: 10,000 mg/kg
 Exposure time: 672 h

Ecotoxicology Assessment
 Acute aquatic toxicity : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
 Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

Persistence and degradability**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
 Biodegradability : Test Type: aerobic
 Inoculum: activated sludge, non-adapted
 Concentration: 20 mg/l
 Result: Not readily biodegradable.
 Biodegradation: 5 %
 Exposure time: 28 d
 Method: OECD Test Guideline 301F

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

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Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Stability in water : Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

titanium dioxide:

Bioaccumulation : Species: Oncorhynchus mykiss (rainbow trout)
Bioconcentration factor (BCF): 19 - 352
Exposure time: 14 d
Test substance: Fresh water
Method: semi-static test
Remarks: Does not bioaccumulate.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Partition coefficient: n-octanol/water : log Pow: 3.242 (77 °F / 25 °C)
pH: 7.1
Method: OECD Test Guideline 117

Mobility in soil

Mobility : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Distribution among : Koc: 445

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environmental compartments
Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : Dispose of contents and container in accordance with all local, regional, national and international regulations.
Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION**International Regulations**

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SECTION 15. REGULATORY INFORMATION**CERCLA Reportable Quantity**

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
1-chloro-2,3-epoxypropane	106-89-8	100	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards : Respiratory or skin sensitisation
 Skin corrosion or irritation
 Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product contains a chemical that is at or below California Propositions 65's "safe harbor level" as determined via a risk assessment. Therefore, the chemical is not required to be listed as a Prop 65 chemical on the SDS or label.

The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL
 AIIC : On the inventory, or in compliance with the inventory
 NZIoC : On the inventory, or in compliance with the inventory
 ENCS : On the inventory, or in compliance with the inventory
 KECI : On the inventory, or in compliance with the inventory
 PICCS : On the inventory, or in compliance with the inventory
 IECSC : On the inventory, or in compliance with the inventory
 TCSI : On the inventory, or in compliance with the inventory
 TSCA : All substances listed as active on the TSCA inventory

Inventories

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

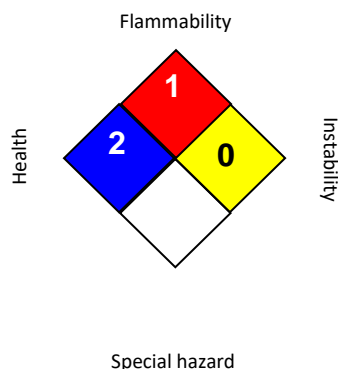
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

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No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION**Further information****NFPA 704:****HMIS® IV:**

HEALTH		2
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

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ACGIH : USA. ACGIH Threshold Limit Values (TLV)

NIOSH REL : USA. NIOSH Recommended Exposure Limits

OSHA P0 : USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000

OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants

OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts

ACGIH / TWA : 8-hour, time-weighted average

NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek

OSHA P0 / TWA : 8-hour time weighted average

OSHA Z-1 / TWA : 8-hour time weighted average

OSHA Z-3 / TWA : 8-hour time weighted average

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

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Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

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SECTION 1. IDENTIFICATION

Product name : EPIBOND® 8543 B US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Adhesives

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Eye irritation : Category 2B

Skin sensitisation : Category 1

Short-term (acute) aquatic hazard : Category 3

Chronic aquatic toxicity : Category 3

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.
H320 Causes eye irritation.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of

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the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P337 + P313 If eye irritation persists: Get medical advice/attention.

P363 Wash contaminated clothing before reuse.

Storage:

Not available

Disposal:

P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	72244-98-5	50 - 70
Talc (Mg ₃ H ₂ (SiO ₃) ₄)	14807-96-6	20 - 30
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	5 - 10
silica, amorphous, fumed, crystalline free	7631-86-9	1 - 5
bis[(dimethylamino)methyl]phenol	71074-89-0	1 - 5
glycerol	56-81-5	1 - 5

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
 Show this safety data sheet to the doctor in attendance.
 Treat symptomatically.
 Get medical attention if symptoms occur.

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- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : If on skin, rinse well with water.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Induce vomiting immediately and call a physician.
Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
- Most important symptoms and effects, both acute and delayed : None known.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing
If potential for exposure exists refer to Section 8 for specific personal protective equipment.
Avoid inhalation, ingestion and contact with skin and eyes.
No action shall be taken involving any personal risk or without suitable training.
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : Carbon oxides
- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must

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be disposed of in accordance with local regulations.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Keep in properly labelled containers.
- Materials to avoid : For incompatible materials please refer to Section 10 of this SDS.
- Further information on storage stability : Stable under normal conditions.

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SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Talc (Mg ₃ H ₂ (SiO ₃) ₄)	14807-96-6	TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (Respirable)	2 mg/m ³	NIOSH REL
		TWA	0.1 fibres per cubic centimeter	ACGIH
		TWA (Respirable particulate matter)	2 mg/m ³	ACGIH
		TWA (respirable dust fraction)	2 mg/m ³	OSHA P0
silica, amorphous, fumed, crystalline free	7631-86-9	TWA (Dust)	20 Million particles per cubic foot (Silica)	OSHA Z-3
		TWA (Dust)	80 mg/m ³ / %SiO ₂ (Silica)	OSHA Z-3
		TWA	6 mg/m ³ (Silica)	NIOSH REL
glycerol	56-81-5	TWA (mist, respirable fraction)	5 mg/m ³	OSHA Z-1
		TWA (mist, total dust)	15 mg/m ³	OSHA Z-1
		TWA (Mist - total dust)	10 mg/m ³	OSHA P0
		TWA (Mist - respirable fraction)	5 mg/m ³	OSHA P0

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

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Hand protection
Material : butyl-rubber
Break through time : > 8 h

Material : Solvent-resistant gloves (butyl-rubber)
Material : Nitrile rubber
Break through time : 10 - 480 min

Material : Neoprene gloves

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

Colour : black

Odour : sulphurous

Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Melting point/freezing point : No data is available on the product itself.

Boiling point : No data is available on the product itself.

Flash point : 315 °F / 157 °C
Method: closed cup

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

Flammability (liquids) : No data is available on the product itself.

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Upper explosion limit / Upper flammability limit : No data is available on the product itself.

Lower explosion limit / Lower flammability limit : No data is available on the product itself.

Vapour pressure : < 1.4 hPa (68 °F / 20 °C)

Relative vapour density : No data is available on the product itself.

Relative density : 1.25

Density : 1.25 g/cm³ (68 °F / 20 °C)

Solubility(ies)

Water solubility : slightly soluble (68 °F / 20 °C)

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-octanol/water : No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Thermal decomposition : No data is available on the product itself.

Self-Accelerating decomposition temperature (SADT) : No data is available on the product itself.

Viscosity : No data is available on the product itself.

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

Particle size : No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : No hazards to be specially mentioned.

Conditions to avoid : None known.

Incompatible materials : Strong acids
Strong bases
Strong oxidizing agents

None known.

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Hazardous decomposition products : No decomposition if stored and applied as directed.
Hazardous decomposition products : carbon dioxide
carbon monoxide

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : 3,486 mg/kg
Method: Calculation method

Components:

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Acute inhalation toxicity : LC50 (Rat, male and female): > 0.1 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: OECD Test Guideline 403
Assessment: The substance or mixture has no acute inhalation toxicity

silica, amorphous, fumed, crystalline free:

Acute inhalation toxicity : LC50 (Rat, male and female): > 58.8 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403

glycerol:

Acute inhalation toxicity : LC50 (Rat): 4 mg/l
Exposure time: 6 h
Test atmosphere: dust/mist

Components:

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Acute dermal toxicity : LD50 (Rabbit, male and female): > 10,200 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

2,4,6-tris(dimethylaminomethyl)phenol:

Acute dermal toxicity : LD50 (Rat, male): > 1 ml/kg
Assessment: The substance or mixture has no acute dermal

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toxicity

silica, amorphous, fumed, crystalline free:

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg

bis[(dimethylamino)methyl]phenol:

Acute dermal toxicity : LD50 (Rat, male): > 1 ml/kg

Assessment: The substance or mixture has no acute dermal toxicity

glycerol:

Acute dermal toxicity : LD50 (Rabbit): 10,000 mg/kg

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation**Product:**

Assessment: No skin irritation

Result: No skin irritation

Serious eye damage/eye irritation**Product:**

Result: Mild eye irritation

Assessment: Mild eye irritant

Respiratory or skin sensitisation**Components:**

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Test Type: Local lymph node assay (LLNA)

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: The product is a skin sensitiser, sub-category 1B.

2,4,6-tris(dimethylaminomethyl)phenol:

Exposure routes: Skin

Species: Guinea pig

Method: OECD Test Guideline 406

Result: Does not cause skin sensitisation.

bis[(dimethylamino)methyl]phenol:

Exposure routes: Skin

Species: Guinea pig

Method: OECD Test Guideline 406

Result: Does not cause skin sensitisation.

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Assessment: No data available

Germ cell mutagenicity**Components:**

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 471
 Result: negative
 GLP: yes

Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 473
 Result: negative
 GLP: yes

Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 476
 Result: negative
 GLP: yes

2,4,6-tris(dimethylaminomethyl)phenol:

Genotoxicity in vitro : Concentration: 5000 ug/plate
 Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 471
 Result: negative

Concentration: 2500 ug/plate
 Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 473
 Result: negative

Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 476
 Result: negative

silica, amorphous, fumed, crystalline free:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 473
 Result: negative

Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 476
 Result: negative

Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 471
 Result: negative

bis[(dimethylamino)methyl]phenol:

Genotoxicity in vitro : Concentration: 5000 ug/plate
 Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 471
 Result: negative

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Concentration: 2500 ug/plate
 Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 473
 Result: negative

Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 476
 Result: negative

Components:

silica, amorphous, fumed, crystalline free:

Genotoxicity in vivo : Application Route: Inhalation
 Dose: 50 mg/m3
 Result: negative

Germ cell mutagenicity- : No data available
 Assessment

Carcinogenicity**Components:**

silica, amorphous, fumed, crystalline free:

Species: Rat, male and female

Application Route: Oral

Exposure time: 103 weeks

Dose: 1800 - 3200 mg/kg

Frequency of Treatment: 7 daily

Method: OECD Test Guideline 453

Result: negative

Carcinogenicity - : No data available
 Assessment

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

IARC

Group 1: Carcinogenic to humans
 Talc (Mg₃H₂(SiO₃)₄)

ACGIH

Confirmed human carcinogen

Talc (Mg₃H₂(SiO₃)₄)**OSHA**

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

NTP

Known to be human carcinogen
 Talc (Mg₃H₂(SiO₃)₄)
 (Silica, Crystalline (Respirable Size))

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Reproductive toxicity**Components:**

2,4,6-tris(dimethylaminomethyl)phenol:

Effects on fertility : Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 422
Remarks: No significant adverse effects were reported

bis[(dimethylamino)methyl]phenol:

Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 422
Remarks: No significant adverse effects were reported

Components:

silica, amorphous, fumed, crystalline free:

Effects on foetal development : Species: Mouse
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
1,340 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rabbit
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
1,600 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
1,350 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity**Components:**

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Species: Rat, male and female
NOAEL: 75 mg/kg

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Application Route: Oral
Dose: 75, 250 and 1000 mg/kg bw/d
Method: OECD Test Guideline 408

2,4,6-tris(dimethylaminomethyl)phenol:
Species: Rat, male and female
NOEL: 15 mg/kg
Application Route: Ingestion
Exposure time: 1,032 h
Number of exposures: 7 d
Method: Subacute toxicity

silica, amorphous, fumed, crystalline free:
Species: Rat, male and female
NOAEL: 7950 - 8980 mg/kg
Application Route: Ingestion
Exposure time: 4,320 h
Number of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
NOEC: 4000 - 4500 mg/m³
Application Route: Ingestion
Test atmosphere: dust/mist
Exposure time: 13 Weeks
Number of exposures: 7 d
Method: OECD Test Guideline 413

bis[(dimethylamino)methyl]phenol:
Species: Rat, male and female
NOEL: 15 mg/kg
Application Route: Ingestion
Exposure time: 1,032 h
Number of exposures: 7 d
Method: Subacute toxicity

Repeated dose toxicity - : No data available
Assessment

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

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Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:**

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Toxicity to fish : LC50 (Danio rerio (zebra fish)): 87 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203Talc (Mg₃H₂(SiO₃)₄):Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l
Exposure time: 24 h

2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): 175 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water

silica, amorphous, fumed, crystalline free:

Toxicity to fish : LL50 (Brachydanio rerio (zebrafish)): > 10,000 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

bis[(dimethylamino)methyl]phenol:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): 175 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water

glycerol:

Toxicity to fish : LC50: > 5,000 mg/l
Exposure time: 96 h

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Components:

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 12 mg/l
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202

2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to daphnia and other aquatic invertebrates : LC50 (Palaeomonetes vulgaris (Grass shrimp)): 718 mg/l
End point: mortality
Exposure time: 96 h
Test Type: static test
Analytical monitoring: no
Test substance: Marine water

silica, amorphous, fumed, crystalline free:

Toxicity to daphnia and other aquatic invertebrates : EL50 (Daphnia magna (Water flea)): >= 1,000 mg/l
Exposure time: 24 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

bis[(dimethylamino)methyl]phenol:

Toxicity to daphnia and other aquatic invertebrates : LC50 (Palaeomonetes vulgaris (Grass shrimp)): 718 mg/l
End point: mortality
Exposure time: 96 h
Test Type: static test
Analytical monitoring: no
Test substance: Marine water

Components:

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 733 mg/l
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201
GLP: yes

2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to algae/aquatic plants : ErC50 (Desmodesmus subspicatus (green algae)): 84 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201

NOEC (Desmodesmus subspicatus (green algae)): 6.25 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201

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silica, amorphous, fumed, crystalline free:

Toxicity to algae/aquatic plants : EL50 (Desmodesmus subspicatus (green algae)): > 10,000 mg/l
 Exposure time: 72 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 201

bis[(dimethylamino)methyl]phenol:

Toxicity to algae/aquatic plants : ErC50 (Desmodesmus subspicatus (green algae)): 84 mg/l
 Exposure time: 72 h
 Test Type: static test
 Analytical monitoring: yes
 Test substance: Fresh water
 Method: OECD Test Guideline 201

NOEC (Desmodesmus subspicatus (green algae)): 6.25 mg/l

Exposure time: 72 h
 Test Type: static test
 Analytical monitoring: yes
 Test substance: Fresh water
 Method: OECD Test Guideline 201

glycerol:

Toxicity to algae/aquatic plants : IC50: > 2,900 mg/l
 Exposure time: 72 h

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

Components:

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 3.5 mg/l
 Exposure time: 21 d
 Method: OECD Test Guideline 211

M-Factor (Chronic aquatic toxicity) : No data available

Toxicity to microorganisms : No data available

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

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Ecotoxicology Assessment
Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to
the environment : No data available

Persistence and degradability**Components:**

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge
Result: Not biodegradable
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301B

2,4,6-tris(dimethylaminomethyl)phenol:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge, non-adapted
Concentration: 2 mg/l
Result: Not biodegradable
Biodegradation: 4 %
Exposure time: 28 d
Method: OECD Test Guideline 301D

bis[(dimethylamino)methyl]phenol:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge, non-adapted
Concentration: 2 mg/l
Result: Not biodegradable
Biodegradation: 4 %
Exposure time: 28 d
Method: OECD Test Guideline 301D

glycerol:

Biodegradability : Result: Readily biodegradable.
Biodegradation: > 60 %
Exposure time: 28 d

Biochemical Oxygen
Demand (BOD) : No data available

Chemical Oxygen Demand
(COD) : No data available

BOD/COD : No data available

ThOD : No data available

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BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Stability in water : No data available

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential**Components:**

glycerol:

Bioaccumulation : Bioconcentration factor (BCF): 99

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Partition coefficient: n-octanol/water : Pow: ≥ 0.219 (70.7 °F / 21.5 °C)
 log Pow: -0.66 (70.7 °F / 21.5 °C)
 Method: OPPTS 830.7550

bis[(dimethylamino)methyl]phenol:

Partition coefficient: n-octanol/water : Pow: ≥ 0.219 (70.7 °F / 21.5 °C)
 log Pow: -0.66 (70.7 °F / 21.5 °C)
 Method: OPPTS 830.7550

glycerol:

Partition coefficient: n-octanol/water : log Pow: 1.76 - 2.6

Mobility in soil

Mobility : No data available

Distribution among environmental compartments : No data available

Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

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Adsorbed organic bound halogens (AOX) : No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : Dispose of contents and container in accordance with all local, regional, national and international regulations.
Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA**

Not regulated as dangerous goods

IMDG

Not regulated as dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**DOT Classification**

Not regulated as dangerous goods

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SECTION 15. REGULATORY INFORMATION**CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

SARA 311/312 Hazards : Respiratory or skin sensitisation
Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product contains a chemical that is at or below California Propositions 65's "safe harbor level" as determined via a risk assessment. Therefore, the chemical is not required to be listed as a Prop 65 chemical on the SDS or label.

The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL
AIIC : On the inventory, or in compliance with the inventory
NZIoC : On the inventory, or in compliance with the inventory
ENCS : Not in compliance with the inventory
KECI : On the inventory, or in compliance with the inventory
PICCS : On the inventory, or in compliance with the inventory
IECSC : On the inventory, or in compliance with the inventory
TCSI : On the inventory, or in compliance with the inventory
TSCA : All substances listed as active on the TSCA inventory

Inventories

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

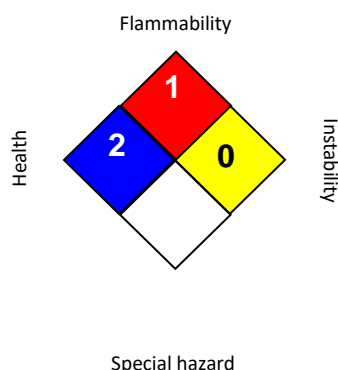
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

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SECTION 16. OTHER INFORMATION**Further information****NFPA 704:****HMIS® IV:**

HEALTH		2
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

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ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	:	USA. NIOSH Recommended Exposure Limits
OSHA P0	:	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-3	:	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
ACGIH / TWA	:	8-hour, time-weighted average
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
OSHA P0 / TWA	:	8-hour time weighted average
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-3 / TWA	:	8-hour time weighted average

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and

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behaviour should be determined by the user and made known to handlers, processors and end users.

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