

DOW CORNING(R) 4 CATALYST

Version	Revision Date:	SDS Number:	Date of last issue: 04/01/2015
1.2	10/19/2015	645591-00003	Date of first issue: 10/20/2014

SECTION 1. IDENTIFICATION

Product name : DOW CORNING(R) 4 CATALYST

Product code : 000000000001103181

Manufacturer or supplier's details

Company name of supplier : Dow Corning Corporation

Address : South Saginaw Road
Midland Michigan 48686

Telephone : (989) 496-6000

Emergency telephone : 24 Hour Emergency Telephone : (989) 496-5900
CHEMTREC : (800) 424-9300**Recommended use of the chemical and restrictions on use**

Recommended use : Vulcanising agents

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Serious eye damage : Category 1

Skin sensitization : Category 1

Reproductive toxicity : Category 2

GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H361 Suspected of damaging fertility or the unborn child.Precautionary Statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing mist or vapors.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

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Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.

P308 + P313 IF exposed or concerned: Get medical advice/ attention.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P363 Wash contaminated clothing before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture
Chemical nature : Inorganic compound

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
Tin bis(2-ethylhexanoate)	301-10-0	>= 70 - < 90
2-Ethylhexanoic acid	149-57-5	>= 20 - < 30

SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.

If inhaled : If inhaled, remove to fresh air.
Get medical attention.

In case of skin contact : In case of contact, immediately flush skin with soap and plenty of water.
Remove contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.

In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.
If easy to do, remove contact lens, if worn.
Get medical attention immediately.

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If swallowed	: If swallowed, DO NOT induce vomiting. Get medical attention. Rinse mouth thoroughly with water.
Most important symptoms and effects, both acute and delayed	: May cause an allergic skin reaction. Causes serious eye damage. Suspected of damaging fertility or the unborn child.
Protection of first-aiders	: First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists.
Notes to physician	: Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Water spray Alcohol-resistant foam Carbon dioxide (CO ₂) Dry chemical
Unsuitable extinguishing media	: None known.
Specific hazards during fire fighting	: Exposure to combustion products may be a hazard to health.
Hazardous combustion products	: Carbon oxides Metal oxides
Specific extinguishing methods	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.
Environmental precautions	: Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages

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cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
 For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbent.
 Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
 Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Do not get on skin or clothing.
 Avoid inhalation of vapor or mist.
 Do not swallow.
 Do not get in eyes.
 Handle in accordance with good industrial hygiene and safety practice.
 Keep container tightly closed.
 Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage : Keep in properly labeled containers.
 Store locked up.
 Keep tightly closed.
 Store in accordance with the particular national regulations.

Materials to avoid : Do not store with the following product types:
 Strong oxidizing agents

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Tin bis(2-ethylhexanoate)	301-10-0	TWA	0.1 mg/m3 (Tin)	OSHA Z-1
		TWA	0.1 mg/m3 (Tin)	ACGIH
		STEL	0.2 mg/m3 (Tin)	ACGIH

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		TWA	0.1 mg/m3 (Tin)	NIOSH REL
2-Ethylhexanoic acid	149-57-5	TWA (Inhalable fraction and vapor)	5 mg/m3	ACGIH

Engineering measures : Ensure adequate ventilation, especially in confined areas.
 Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection
Material

: Impervious gloves

Remarks

: Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

Eye protection

: Wear the following personal protective equipment:
 Chemical resistant goggles must be worn.
 If splashes are likely to occur, wear:
 Face-shield

Skin and body protection

: Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.
 Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).

Hygiene measures

: Ensure that eye flushing systems and safety showers are located close to the working place.
 When using do not eat, drink or smoke.
 Wash contaminated clothing before re-use.
 These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.
 For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the

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guidance document regarding the use of these type of materials in consumer aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Color	: yellow
Odor	: characteristic
Odor Threshold	: No data available
pH	: No data available
Melting point/freezing point	: No data available
Initial boiling point and boiling range	: > 200 °C
Flash point	: > 142 °C Method: closed cup
Evaporation rate	: No data available
Flammability (solid, gas)	: Not applicable
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Vapor pressure	: No data available
Relative vapor density	: No data available
Relative density	: 1.25
Solubility(ies)	
Water solubility	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, kinematic	: 350 cSt

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Explosive properties	: Not explosive
Oxidizing properties	: The substance or mixture is not classified as oxidizing.
Molecular weight	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Not classified as a reactivity hazard.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: Can react with strong oxidizing agents.
Conditions to avoid	: None known.
Incompatible materials	: Oxidizing agents
Hazardous decomposition products	: No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity	: Acute toxicity estimate: 2,916 mg/kg Method: Calculation method
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Ingredients:**Tin bis(2-ethylhexanoate):**

Acute oral toxicity	: LD50 (Rat): 3,400 mg/kg
Acute dermal toxicity	: LD50 (Rat): > 2,000 mg/kg Method: OECD Test Guideline 402 Assessment: The substance or mixture has no acute dermal toxicity

2-Ethylhexanoic acid:

Acute oral toxicity	: LD50 (Rat): 2,043 mg/kg
Acute dermal toxicity	: LD50 (Rat): > 2,000 mg/kg Method: OECD Test Guideline 402 Assessment: The substance or mixture has no acute dermal toxicity

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Skin corrosion/irritation

Not classified based on available information.

Ingredients:**Tin bis(2-ethylhexanoate):**

Species: Rabbit

Result: No skin irritation

2-Ethylhexanoic acid:

Species: Rabbit

Method: OECD Test Guideline 404

Result: No skin irritation

Serious eye damage/eye irritation

Causes serious eye damage.

Ingredients:**Tin bis(2-ethylhexanoate):**

Species: Rabbit

Result: Irreversible effects on the eye

2-Ethylhexanoic acid:

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

Respiratory or skin sensitization

Skin sensitization: May cause an allergic skin reaction.

Respiratory sensitization: Not classified based on available information.

Ingredients:**Tin bis(2-ethylhexanoate):**

Test Type: Maximization Test

Routes of exposure: Skin contact

Species: Guinea pig

Method: OECD Test Guideline 406

Result: positive

Assessment: Probability or evidence of skin sensitization in humans

2-Ethylhexanoic acid:

Test Type: Maximization Test

Routes of exposure: Skin contact

Species: Guinea pig

Result: negative

Germ cell mutagenicity

Not classified based on available information.

Ingredients:**Tin bis(2-ethylhexanoate):**

Genotoxicity in vitro

: Test Type: Bacterial reverse mutation assay (AMES)

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Result: negative

Genotoxicity in vivo

: Test Type: Mutagenicity (in vivo mammalian bone-marrow cytogenetic test, chromosomal analysis)
Species: Mouse
Application Route: Intraperitoneal injection
Result: negative
Remarks: Based on data from similar materials

2-Ethylhexanoic acid:

Genotoxicity in vitro

: Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Genotoxicity in vivo

: Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: Ingestion
Method: OECD Test Guideline 474
Result: negative

Carcinogenicity

Not classified based on available information.

Ingredients:**Tin bis(2-ethylhexanoate):**

Species: Rat
Application Route: Ingestion
Exposure time: 105 weeks
Result: negative
Remarks: Based on data from similar materials

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Suspected of damaging fertility or the unborn child.

Ingredients:**Tin bis(2-ethylhexanoate):**

Effects on fertility : Test Type: Fertility/early embryonic development
Species: Rat
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

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- Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat
Application Route: Ingestion
Result: positive
Remarks: Based on data from similar materials
- Reproductive toxicity - Assessment : Some evidence of adverse effects on development, based on animal experiments.
- 2-Ethylhexanoic acid:**
Effects on fertility : Test Type: Fertility/early embryonic development
Species: Rat
Application Route: Ingestion
Result: negative
- Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat
Application Route: Ingestion
Result: positive
- Reproductive toxicity - Assessment : Some evidence of adverse effects on development, based on animal experiments.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Repeated dose toxicity**Ingredients:****Tin bis(2-ethylhexanoate):**

Species: Rat, male
LOAEL: 706 mg/kg
Application Route: Ingestion
Exposure time: 28 Days

2-Ethylhexanoic acid:

Species: Rat
NOAEL: 300 mg/kg
Application Route: Ingestion
Exposure time: 91 - 93 Days

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Ingredients:****Tin bis(2-ethylhexanoate):**

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Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 116 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 20 mg/l
Exposure time: 48 h
Remarks: Based on data from similar materials

Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (green algae)): 6.9 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (green algae)): 0.54 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

2-Ethylhexanoic acid:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 180 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 106 mg/l
Exposure time: 48 h

Toxicity to algae : EC50 (Desmodesmus subspicatus (Scenedesmus subspicatus)): 49.3 mg/l
Exposure time: 72 h

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 25 mg/l
Exposure time: 21 d
Method: OECD Test Guideline 211

Toxicity to bacteria : EC50 (Pseudomonas putida): 112.1 mg/l
Exposure time: 17 h

Persistence and degradability**Ingredients:****2-Ethylhexanoic acid:**

Biodegradability : Result: Readily biodegradable.
Biodegradation: 99 %
Exposure time: 28 d
Method: OECD Test Guideline 301E

Bioaccumulative potential**Ingredients:****2-Ethylhexanoic acid:**

Partition coefficient: n-octanol/water : log Pow: 2.7

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Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Resource Conservation and Recovery Act (RCRA) : This product has been evaluated for RCRA characteristics and does not meet the criteria of hazardous waste if discarded in its purchased form.

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION**International Regulation****UNRTDG**

UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(Tin bis(2-ethylhexanoate))
Class : 9
Packing group : III
Labels : 9

IATA-DGR

UN/ID No. : UN 3082
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(Tin bis(2-ethylhexanoate))
Class : 9
Packing group : III
Labels : Miscellaneous
Packing instruction (cargo aircraft) : 964
Packing instruction (passenger aircraft) : 964

IMDG-Code

UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(Tin bis(2-ethylhexanoate))
Class : 9
Packing group : III
Labels : 9

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EmS Code : F-A, S-F
Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**

UN/ID/NA number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(Tin bis(2-ethylhexanoate))
Class : 9
Packing group : III
Labels : CLASS 9
ERG Code : 171
Marine pollutant : yes (Tin bis(2-ethylhexanoate))
Remarks : Above applies only to containers over 119 gallons or 450 liters.

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Acute Health Hazard
Chronic Health Hazard

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations**Pennsylvania Right To Know**

Tin bis(2-ethylhexanoate)	301-10-0	70 - 90 %
2-Ethylhexanoic acid	149-57-5	20 - 30 %

New Jersey Right To Know

Tin bis(2-ethylhexanoate)	301-10-0	70 - 90 %
2-Ethylhexanoic acid	149-57-5	20 - 30 %

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California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

ENCS/ISHL : All components are listed on ENCS/ISHL or exempted from inventory listing.

KECI : All ingredients listed, exempt or notified.

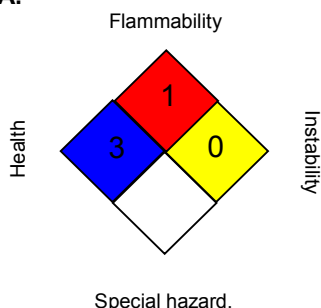
REACH : All ingredients (pre-)registered or exempt.

TSCA : All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

AICS : All ingredients listed or exempt.

IECSC : All ingredients listed or exempt.

DSL : All chemical substances in this product comply with the CEPA 1999 and NSNR and are on or exempt from listing on the Canadian Domestic Substances List (DSL).

SECTION 16. OTHER INFORMATION**Further information****NFPA:****HMIS III:**

HEALTH	3*
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
 2 = Moderate, 3 = High
 4 = Extreme, * = Chronic

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
 NIOSH REL : USA. NIOSH Recommended Exposure Limits
 OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
 ACGIH / TWA : 8-hour, time-weighted average
 ACGIH / STEL : Short-term exposure limit
 NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
 OSHA Z-1 / TWA : 8-hour time weighted average

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AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

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Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

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