SAFETY DATA SHEET

V93V230

Section 1. Identification		
Product name	: MIL-PRF-23377K, Type I & II, Class 2 Epoxy Polyamide Primer Catalyst	
Product code	: V93V230	
Other means of identification	: Not available.	
Product type	: Liquid.	
Relevant identified uses of t	he substance or mixture and uses advised against	
Paint or paint related material.		
Manufacturer	: THE SHERWIN-WILLIAMS COMPANY 101 W. Prospect Avenue Cleveland, OH 44115	
Emergency telephone number of the company	: US / Canada: (216) 566-2917 Mexico: SETIQ 01-800-00-214-00 / (52) 55-5559-1588 24 hours / 365 days a year	
Product Information Telephone Number	: US / Canada: Not Available Mexico: Not Available	
Regulatory Information Telephone Number	: US / Canada: (216) 566-2902 Mexico: Not Available	
Transportation Emergency Telephone Number	: US / Canada: (216) 566-2917 Mexico: SETIQ 01-800-00-214-00 / (52) 55-5559-1588 24 hours / 365 days a year	
Section 2. Hazards	s identification	

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 2 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 Percentage of the mixture consisting of ingredient(s) of unknown oral toxicity: 65.2% Percentage of the mixture consisting of ingredient(s) of unknown dermal toxicity: 85.2% Percentage of the mixture consisting of ingredient(s) of unknown inhalation toxicity: 70. 8%
GHS label elements	
Hazard pictograms	
Signal word	: Danger

Section 2. Hazards identification

Hazard statements	: Highly flammable liquid and vapor.
	Causes serious eye irritation.
	Causes senous eye initiation.
	Suspected of causing cancer.
	May cause respiratory irritation.
	May cause drowsiness or dizziness.
	May cause dowsiness of dizeness. May cause damage to organs through prolonged or repeated exposure.
	May cause damage to organs through prolonged or repeated exposure.
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Wash hands thoroughly after handling.
Response	: Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
Storage	: Store locked up. Store in a well-ventilated place. Keep cool.
Disposal	 Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. FOR INDUSTRIAL USE ONLY. This product must be mixed with other components before use. Before opening the packages, READ AND FOLLOW WARNING LABELS ON ALL COMPONENTS.
	Please refer to the SDS for additional information. Keep out of reach of children. Do not transfer contents to other containers for storage.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of	: Not available.
identification	

CAS number/other identifiers

Ingredient name	% by weight	CAS number
Epoxy Polymer	≥50 - ≤75	67989-52-0
Methyl Isobutyl Ketone	≤8.3	108-10-1
Xylene mixed isomers	≤7.2	1330-20-7
Methyl n-Amyl Ketone	≤6.4	110-43-0
Acetone	≤10	67-64-1
Ethylbenzene	≤1.2	100-41-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

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Section 4. First aid measures

Description of necessa	ary first aid measures
Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed Potential acute health effects Eye contact : Causes serious eye irritation. Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation. **Skin contact** : Causes skin irritation. Ingestion : Can cause central nervous system (CNS) depression. **Over-exposure signs/symptoms** Eye contact : Adverse symptoms may include the following: pain or irritation watering redness Inhalation : Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness **Skin contact** : Adverse symptoms may include the following: irritation redness Ingestion : No specific data. Indication of immediate medical attention and special treatment needed, if necessary Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. **Specific treatments** : No specific treatment.

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Section 4. First aid measures

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures		
Extinguishing media		
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.	
Unsuitable extinguishing media	: Do not use water jet.	
Specific hazards arising from the chemical	: Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back.	
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide halogenated compounds	
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.	
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.	

Section 6. Accidental release measures

Personal precautions, protec	<u>tiv</u>	e equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and
explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively,
or if water-insoluble, absorb with an inert dry material and place in an appropriate waste
disposal container. Dispose of via a licensed waste disposal contractor.

Section 6. Accidental release measures

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: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	
Protective measures	: Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits (OSHA United States)

Ingredient name	Exposure limits
Epoxy Polymer Methyl Isobutyl Ketone	None. ACGIH TLV (United States, 3/2017). TWA: 20 ppm 8 hours. STEL: 75 ppm 15 minutes. NIOSH REL (United States, 10/2016). TWA: 50 ppm 10 hours. TWA: 205 mg/m ³ 10 hours. STEL: 75 ppm 15 minutes. STEL: 300 mg/m ³ 15 minutes. OSHA PEL (United States, 6/2016). TWA: 100 ppm 8 hours. TWA: 410 mg/m ³ 8 hours.
Xylene mixed isomers	ACGIH TLV (United States, 3/2017). TWA: 100 ppm 8 hours. TWA: 434 mg/m ³ 8 hours. STEL: 150 ppm 15 minutes. STEL: 651 mg/m ³ 15 minutes.
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	OSHA PEL (United States, 6/2016).
	TWA: 100 ppm 8 hours.
	TWA: 435 mg/m ³ 8 hours.
Methyl n-Amyl Ketone	ACGIH TLV (United States, 3/2017).
	TWA: 50 ppm 8 hours.
	TWA: 233 mg/m ³ 8 hours.
	NIOSH REL (United States, 10/2016).
	TWA: 100 ppm 10 hours.
	TWA: 465 mg/m ³ 10 hours.
	OSHA PEL (United States, 6/2016).
	TWA: 100 ppm 8 hours.
	TWA: 465 mg/m ³ 8 hours.
Acetone	ACGIH TLV (United States, 3/2017).
	TWA: 250 ppm 8 hours.
	STEL: 500 ppm 15 minutes.
	NIOSH REL (United States, 10/2016).
	TWA: 250 ppm 10 hours.
	TWA: 590 mg/m ³ 10 hours.
	OSHA PEL (United States, 6/2016).
	TWA: 1000 ppm 8 hours.
	TWA: 2400 mg/m ³ 8 hours.
Ethylbenzene	ACGIH TLV (United States, 3/2017).
	TWA: 20 ppm 8 hours.
	NIOSH REL (United States, 10/2016).
	TWA: 100 ppm 10 hours.
	TWA: 435 mg/m³ 10 hours.
	STEL: 125 ppm 15 minutes.
	STEL: 545 mg/m ³ 15 minutes.
	OSHA PEL (United States, 6/2016).
	TWA: 100 ppm 8 hours.
	TWA: 435 mg/m³ 8 hours.

Occupational exposure limits (Canada)

Ingredient name	Exposure limitsCA Alberta Provincial (Canada, 4/2009).8 hrs OEL: 205 mg/m³ 8 hours.8 hrs OEL: 50 ppm 8 hours.15 min OEL: 75 ppm 15 minutes.15 min OEL: 307 mg/m³ 15 minutes.CA British Columbia Provincial (Canada, 6/2017).TWA: 20 ppm 8 hours.STEL: 75 ppm 15 minutes.CA Ontario Provincial (Canada, 7/2015).TWA: 20 ppm 8 hours.STEL: 75 ppm 15 minutes.CA Quebec Provincial (Canada, 1/2014).TWAEV: 50 ppm 8 hours.STEV: 75 ppm 15 minutes.STEV: 75 ppm 15 minutes.STEV: 75 ppm 15 minutes.STEV: 307 mg/m³ 15 minutes.STEV: 75 ppm 15 minutes.STEV: 307 mg/m³ 15 minutes.STEV: 307 mg/m³ 15 minutes.STEV: 307 mg/m³ 15 minutes.CA Saskatchewan Provincial (Canada, 7/2013).STEL: 75 ppm 15 minutes.TWA: 50 ppm 8 hours.STEL: 75 ppm 15 minutes.CA Alberta Provincial (Canada, 4/2009)				
Methyl Isobutyl Ketone					
Xylene mixed isomers	CA Alberta Provincial (Canada, 4/2009). 8 hrs OEL: 100 ppm 8 hours. 15 min OEL: 651 mg/m ³ 15 minutes. 15 min OEL: 150 ppm 15 minutes. 8 hrs OEL: 434 mg/m ³ 8 hours.				
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	CA British Columbia Provincial (Canada, 6/2017).
	TWA: 100 ppm 8 hours.
	STEL: 150 ppm 15 minutes.
	CA Quebec Provincial (Canada, 1/2014).
	TWAEV: 100 ppm 8 hours. TWAEV: 434 mg/m ³ 8 hours.
	STEV: 150 ppm 15 minutes.
	STEV: 651 mg/m ³ 15 minutes.
	CA Ontario Provincial (Canada, 7/2015).
	STEL: 150 ppm 15 minutes.
	TWA: 100 ppm 8 hours. CA Saskatchewan Provincial (Canada,
	7/2013).
	STEL: 150 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
Methyl n-Amyl Ketone	CA Alberta Provincial (Canada, 4/2009).
	8 hrs OEL: 233 mg/m ³ 8 hours.
	8 hrs OEL: 50 ppm 8 hours.
	CA British Columbia Provincial (Canada, 6/2017).
	TWA: 50 ppm 8 hours.
	CA Ontario Provincial (Canada, 7/2015).
	TWA: 25 ppm 8 hours.
	TWA: 115 mg/m ³ 8 hours.
	CA Quebec Provincial (Canada, 1/2014).
	TWAEV: 50 ppm 8 hours. TWAEV: 233 mg/m ³ 8 hours.
	CA Saskatchewan Provincial (Canada,
	7/2013).
	STEL: 60 ppm 15 minutes.
	TWA: 50 ppm 8 hours.
Acetone	CA Alberta Provincial (Canada, 4/2009).
	8 hrs OEL: 1200 mg/m ³ 8 hours.
	15 min OEL: 1800 mg/m ³ 15 minutes. 8 hrs OEL: 500 ppm 8 hours.
	15 min OEL: 750 ppm 15 minutes.
	CA British Columbia Provincial (Canada,
	6/2017).
	TWA: 250 ppm 8 hours.
	STEL: 500 ppm 15 minutes. CA Ontario Provincial (Canada, 7/2015).
	TWA: 500 ppm 8 hours.
	STEL: 750 ppm 15 minutes.
	CA Quebec Provincial (Canada, 1/2014).
	TWAEV: 500 ppm 8 hours.
	TWAEV: 1190 mg/m ³ 8 hours. STEV: 1000 ppm 15 minutes.
	STEV: 1000 ppm 15 minutes.
	CA Saskatchewan Provincial (Canada,
	7/2013).
	STEL: 750 ppm 15 minutes.
	TWA: 500 ppm 8 hours.
Ethylbenzene	CA Alberta Provincial (Canada, 4/2009).
	8 hrs OEL: 100 ppm 8 hours. 8 hrs OEL: 434 mg/m ³ 8 hours.
	15 min OEL: 543 mg/m ³ 15 minutes.
	15 min OEL: 125 ppm 15 minutes.
	CA British Columbia Provincial (Canada,
	6/2017).
	TWA: 20 ppm 8 hours.
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CA Ontario Provincial (Canada, 7/2015).
TWA: 20 ppm 8 hours.
CA Quebec Provincial (Canada, 1/2014).
TWAEV: 100 ppm 8 hours.
TWAEV: 434 mg/m ³ 8 hours.
STEV: 125 ppm 15 minutes.
STEV: 543 mg/m ³ 15 minutes.
CA Saskatchewan Provincial (Canada,
7/2013).
STEL: 125 ppm 15 minutes.
TWA: 100 ppm 8 hours.

Occupational exposure limits (Mexico)

Exposure limits		
NOM-010-STPS-2014 (Mexico, 4/2016).		
TWA: 50 ppm 8 hours.		
STEL: 75 ppm 15 minutes.		
NOM-010-STPS-2014 (Mexico, 4/2016).		
STEL: 150 ppm 15 minutes.		
TWA: 100 ppm 8 hours.		
NOM-010-STPS-2014 (Mexico, 4/2016).		
TWA: 50 ppm 8 hours.		
NOM-010-STPS-2014 (Mexico, 4/2016).		
TWA: 500 ppm 8 hours.		
STEL: 750 ppm 15 minutes.		
NOM-010-STPS-2014 (Mexico, 4/2016).		
TWA: 20 ppm 8 hours.		

Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection meas	ures	
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

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Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance	
Physical state	: Liquid.
Color	: Not available.
Odor	: Not available.
Odor threshold	: Not available.
рН	: Not available.
Melting point/freezing point	: Not available.
Boiling point/boiling range	: 55°C (131°F)
Flash point	: Closed cup: 12°C (53.6°F) [Pensky-Martens Closed Cup]
Evaporation rate	: 5.6 (butyl acetate = 1)
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Lower: 0.9% Upper: 12.8%
Vapor pressure	: 24 kPa (180 mm Hg) [at 20°C]
Vapor density	: 2 [Air = 1]
Relative density	: 1
Solubility	: Not available.
Partition coefficient: n- octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Kinematic (40°C (104°F)): >0.205 cm²/s (>20.5 cSt)
Molecular weight	: Not applicable.
Aerosol product	
Heat of combustion	: 11.778 kJ/g

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.

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Section 10. Stability and reactivity

Incompatible materials

- : Reactive or incompatible with the following materials: oxidizing materials
- Hazardous decomposition products
- : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Methyl Isobutyl Ketone Xylene mixed isomers Methyl n-Amyl Ketone	LD50 Oral LC50 Inhalation Gas. LD50 Oral LD50 Oral	Rat Rat Rat Rat	2080 mg/kg 5000 ppm 4300 mg/kg 1600 mg/kg	- 4 hours - -
Acetone Ethylbenzene	LD50 Oral LD50 Dermal LD50 Oral	Rat Rabbit Rat	5800 mg/kg >5000 mg/kg 3500 mg/kg	- - -

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Methyl Isobutyl Ketone	Eyes - Moderate irritant	Rabbit	-	24 hours 100	-
				microliters	
	Eyes - Severe irritant	Rabbit	-	40 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 500	-
				milligrams	
Xylene mixed isomers	Eyes - Mild irritant	Rabbit	-	87 milligrams	-
-	Eyes - Severe irritant	Rabbit	-	24 hours 5	-
				milligrams	
	Skin - Mild irritant	Rat	-	8 hours 60	-
				microliters	
	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				milligrams	
	Skin - Moderate irritant	Rabbit	-	100 Percent	-
Methyl n-Amyl Ketone	Skin - Mild irritant	Rabbit	-	24 hours 14	-
				milligrams	
Acetone	Eyes - Mild irritant	Human	-	186300 parts	-
				per million	
	Eyes - Mild irritant	Rabbit	-	10 microliters	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 20	-
				milligrams	
	Eyes - Severe irritant	Rabbit	-	20 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 500	-
				milligrams	
	Skin - Mild irritant	Rabbit	-	395	-
				milligrams	
Ethylbenzene	Eyes - Severe irritant	Rabbit	-	500	-
				milligrams	
	Skin - Mild irritant	Rabbit	-	24 hours 15	-
				milligrams	

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Section 11. Toxicological information

Product/ingredient name	OSHA	IARC	NTP
Methyl Isobutyl Ketone	-	2B	-
Xylene mixed isomers Ethylbenzene	-	3 2B	-

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Methyl Isobutyl Ketone	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects
Xylene mixed isomers	Category 3	Not applicable.	Respiratory tract irritation
Methyl n-Amyl Ketone	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects
Acetone	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects
Ethylbenzene	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Methyl Isobutyl Ketone	Category 2	Not determined	Not determined
Xylene mixed isomers	Category 2	Not determined	Not determined
Methyl n-Amyl Ketone	Category 2	Not determined	Not determined
Acetone	Category 2	Not determined	Not determined
Ethylbenzene	Category 2	Not determined	Not determined

Aspiration hazard

Name	Result
Xylene mixed isomers	ASPIRATION HAZARD - Category 1
Ethylbenzene	ASPIRATION HAZARD - Category 1

Information on t routes of expos		Not available.	
Potential acute	health effects		
Eye contact	:	Causes serious eye irritation.	
Inhalation	:	Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.	
Skin contact	:	Causes skin irritation.	
Ingestion	:	Can cause central nervous system (CNS) depression.	
Symptoms relat	ed to the phy	sical, chemical and toxicological characteristics	
Eye contact	:	Adverse symptoms may include the following: pain or irritation watering redness	
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Inhalation	Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	Adverse symptoms may include the following: irritation redness
Ingestion	No specific data.

Delayed and immediate eff	<u>ects and also chronic effects from short and long term exposure</u>
<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health ef	<u>fects</u>
Not available.	
General	: May cause damage to organs through prolonged or repeated exposure.
Carcinogenicity	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.

- **Developmental effects** : No known significant effects or critical hazards.
 - : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Fertility effects

Route	ATE value
Oral	3561.2 mg/kg
Dermal	2353.1 mg/kg
Inhalation (gases)	21111.9 ppm
Inhalation (vapors)	20.55 mg/l

Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
Methyl Isobutyl Ketone	Acute LC50 505000 µg/l Fresh water Chronic NOEC 78 mg/l Fresh water Chronic NOEC 168 mg/l Fresh water	Fish - Pimephales promelas Daphnia - Daphnia magna Fish - Pimephales promelas -	96 hours 21 days
	Chronic NOEC 166 mg/i Fresh water	Embryo	33 days
Xylene mixed isomers	Acute LC50 8500 µg/l Marine water	Crustaceans - Palaemonetes pugio	48 hours
	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
Methyl n-Amyl Ketone	Acute LC50 131000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
Acetone	Acute EC50 7200000 µg/l Fresh water	Algae - Selenastrum sp.	96 hours
	Acute LC50 6000000 µg/l Fresh water	Crustaceans - Gammarus pulex	48 hours
	Acute LC50 6900 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
Date of issue/Date of revision	: 10/30/2018 Date of previous issue	: 10/4/2018 Version : 8	12/1
V93V230 MIL-PRF-233771 Primer Catalyst	V93V230 MIL-PRF-23377K, Type I & II, Class 2 Epoxy Polyamide SHW-85-N/ Primer Catalyst SHW-85-N/		GHS-US

Section 12. Ecological information

	<u> </u>		
	Acute LC50 5600 ppm Fresh water	Fish - Poecilia reticulata	96 hours
	Chronic NOEC 4.95 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Chronic NOEC 0.016 ml/L Fresh water	Crustaceans - Daphniidae	21 days
	Chronic NOEC 0.1 ml/L Fresh water	Daphnia - Daphnia magna - Neonate	21 days
	Chronic NOEC 0.1 mg/l Fresh water	Fish - Fundulus heteroclitus	4 weeks
Ethylbenzene	Acute EC50 4600 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 3600 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Acute EC50 6530 µg/l Fresh water	Crustaceans - Artemia sp Nauplii	48 hours
	Acute EC50 2930 µg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 4200 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Methyl Isobutyl Ketone	-	-	Readily
Xylene mixed isomers	-	-	Readily
Methyl n-Amyl Ketone	-	-	Readily
Acetone	-	-	Readily
Ethylbenzene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Xylene mixed isomers	-	8.1 to 25.9	low

Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

:10/4/2018

Disposal methods

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ΙΑΤΑ	IMDG
UN number	UN1263	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED
Transport hazard class(es)	3	3	3	3	3
Packing group	Ш	П	11	11	11
Environmental hazards	No.	No.	No.	No.	No.
Additional information	-	Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2. 18-2.19 (Class 3).	-		Emergency schedules E
	ERG No.	ERG No.	ERG No.		
	128	128	128		
Special precaution Fransport in bulk a to Annex II of MAR	consid mode suitab prior to respon unload substa according : Not ava	nodal shipping descr ler container sizes. T of transport (sea, air ly for that mode of tra o shipment, and com nsibility of the person ling dangerous good ances and on all action ilable.	he presence of a sh , etc.), does not indi ansport. All packagir pliance with the app offering the produc s must be trained or	hipping description for cate that the producing must be reviewed licable regulations is t for transport. Peop n all of the risks derive	or a particular t is packaged I for suitability s the sole le loading and
the IBC Code	Proper	shipping name	: Not available.		
	Ship ty		: Not available.		
		•	N N N N N N		

Section 15. Regulatory information

SARA 313

SARA 313 (40 CFR 372.45) supplier notification can be found on the Environmental Data Sheet.

Pollution category

California Prop. 65

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

: Not available.

International regulations

Section 15. Regulatory information

International lists	: Australia inventory (AICS): Not determined.
	China inventory (IECSC): Not determined.
	Japan inventory (ENCS): Not determined.
	Japan inventory (ISHL): Not determined.
	Korea inventory (KECI): Not determined.
	Malaysia Inventory (EHS Register): Not determined.
	New Zealand Inventory of Chemicals (NZIoC): Not determined.
	Philippines inventory (PICCS): Not determined.
	Taiwan Chemical Substances Inventory (TCSI): Not determined.
	Thailand inventory: Not determined.
	Turkey inventory: Not determined.
	Vietnam inventory: Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

Procedure used to derive the classification

Classification Justification				
FLAMMABLE LIQUIDS - Ca SKIN CORROSION/IRRITA SERIOUS EYE DAMAGE/ I CARCINOGENICITY - Cate SPECIFIC TARGET ORGA irritation) - Category 3 SPECIFIC TARGET ORGA Category 3	On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method			
	N TOXICITY (REPEATED EXPOSURE) - Category 2	Calculation method		
History Date of printing Date of issue/Date of revision Date of previous issue Version	 10/30/2018 10/30/2018 10/4/2018 8 ATE = Acute Toxisity Estimate 			
Key to abbreviations : ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations				

Notice to reader

Date of issue/Date	of revision	: 10/30/2018	Date of previous issue	: 10/4/2018	Version	:8	15/16
V93V230 MIL-PRF-23377K, Type I & II, Class 2 Epoxy Polyamide Primer Catalyst			SHW-85-	NA-GHS-US			

Section 16. Other information

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. This information is provided in good faith and believed to be accurate as of the effective date herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can change the composition, hazards and risks of the product. Products shall not be repackaged, modified, or tinted except as specifically instructed by the manufacturer, including but not limited to the incorporation of products not specified by the manufacturer, or the use or addition of products in proportions not specified by the manufacturer. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for use of the product are not under the control of the manufacturer; the customer/buyer/user is responsible to determine the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be responsible for SDSs obtained from any other source.