

EPOCAST® 54 A US

Version 1.1 Revision Date: 01/10/2022 SDS Number: 400001008695 Date of last issue: 07/14/2017
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Print Date 01/27/2022

SECTION 1. IDENTIFICATION

Product name : EPOCAST® 54 A US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Adhesives

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Skin irritation : Category 2
Eye irritation : Category 2A
Skin sensitisation : Category 1
Reproductive toxicity : Category 2
Short-term (acute) aquatic hazard : Category 2
Chronic aquatic toxicity : Category 2

GHS label elementsHazard pictograms : 

Signal word : Warning

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H361 Suspected of damaging fertility or the unborn child.

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H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
 P201 Obtain special instructions before use.
 P202 Do not handle until all safety precautions have been read and understood.
 P261 Avoid breathing mist or vapours.
 P264 Wash skin thoroughly after handling.
 P272 Contaminated work clothing must not be allowed out of the workplace.
 P273 Avoid release to the environment.
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
 P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308 + P313 IF exposed or concerned: Get medical advice/ attention.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
 P337 + P313 If eye irritation persists: Get medical advice/ attention.
 P362 Take off contaminated clothing and wash before reuse.
 P391 Collect spillage.
Storage:
 P405 Store locked up.
Disposal:
 P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	50 - 70
tris(methylphenyl) phosphate	1330-78-5	10 - 20
Phenol, 4-nonyl-, branched	84852-15-3	0.1 - 1

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

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Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Induce vomiting immediately and call a physician.
Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : None known.
- Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : Carbon oxides
Halogenated compounds
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

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Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Keep in properly labelled containers.
- Recommended storage temperature : 36 - 104 °F / 2 - 40 °C
- Further information on storage stability : Stable under normal conditions.

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SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Contains no substances with occupational exposure limit values.

Personal protective equipment

- Respiratory protection : In the case of vapour formation use a respirator with an approved filter.
- Hand protection
- Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
- Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.
- Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
- Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
- Colour : light yellow
- Odour : slight
- Odour Threshold : No data is available on the product itself.
- pH : No data is available on the product itself.
- Melting point/freezing point : No data is available on the product itself.
- Boiling point : > 392 °F / > 200 °C
- Flash point : > 212 °F / > 100 °C
Method: Pensky-Martens closed cup, closed cup
- Evaporation rate : No data is available on the product itself.
- Flammability (solid, gas) : No data is available on the product itself.
- Flammability (liquids) : No data is available on the product itself.
- Upper explosion limit / Upper flammability limit : No data is available on the product itself.

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Lower explosion limit / Lower flammability limit : No data is available on the product itself.

Vapour pressure : < 1 hPa (68 °F / 20 °C)

Relative vapour density : No data is available on the product itself.

Relative density : 1.19

Density : 1.19 g/cm³ (68 °F / 20 °C)

Solubility(ies)
Water solubility : slightly soluble (68 °F / 20 °C)

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-octanol/water : No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : > 392 °F / > 200 °C

Self-Accelerating decomposition temperature (SADT) : No data is available on the product itself.

Viscosity
Viscosity, dynamic : 5,000 - 12,000 mPa.s (77 °F / 25 °C)

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

Particle size : No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : No hazards to be specially mentioned.

Conditions to avoid : None known.

Incompatible materials : Strong acids
Strong bases
Strong oxidizing agents

Hazardous decomposition products : carbon dioxide
carbon monoxide

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Halogenated compounds

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity****Product:**

Acute dermal toxicity : Acute toxicity estimate: > 5,000 mg/kg
 Method: Calculation method

Components:**2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg
 Method: OECD Test Guideline 420
 Assessment: The substance or mixture has no acute oral toxicity
 Remarks: No mortality observed at this dose.

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
 Method: OECD Test Guideline 402
 Assessment: The substance or mixture has no acute dermal toxicity

tris(methylphenyl) phosphate:

Acute oral toxicity : LD50 (Rat): > 20,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 11.1 mg/l
 Exposure time: 1 h
 Test atmosphere: dust/mist
 Assessment: The substance or mixture has no acute inhalation toxicity

Acute dermal toxicity : LD50 (Rabbit): 3,700 mg/kg
 Assessment: The component/mixture is low toxic after single contact with skin.

Phenol, 4-nonyl-, branched:

Acute oral toxicity : LD50 (Rat, male and female): 1,412 mg/kg

Acute dermal toxicity : LD50 (Rabbit, male): 2,031 mg/kg
 Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Species : Rabbit
 Exposure time : 4 h
 Assessment : Irritating to skin.
 Method : OECD Test Guideline 404

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Result : Irritating to skin.

tris(methylphenyl) phosphate:

Species : Rabbit
Result : No skin irritation

Phenol, 4-nonyl-, branched:

Species : Rabbit
Assessment : Causes burns.
Result : Causes burns.

Serious eye damage/eye irritation**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Species : Rabbit
Result : Irritating to eyes.
Assessment : Irritating to eyes.
Method : OECD Test Guideline 405

tris(methylphenyl) phosphate:

Species : Rabbit
Result : No eye irritation

Phenol, 4-nonyl-, branched:

Result : Risk of serious damage to eyes.

Respiratory or skin sensitisation**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Test Type : Local lymph node assay (LLNA)
Exposure routes : Skin
Species : Mouse
Method : OECD Test Guideline 429
Result : The product is a skin sensitiser, sub-category 1B.

tris(methylphenyl) phosphate:

Exposure routes : Skin
Species : Mouse
Method : OECD Test Guideline 429
Result : Does not cause skin sensitisation.

Phenol, 4-nonyl-, branched:

Exposure routes : Skin
Species : Guinea pig
Method : OECD Test Guideline 406
Result : Does not cause skin sensitisation.

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Germ cell mutagenicity**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

- Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
 Test system: mouse lymphoma cells
 Metabolic activation: without metabolic activation
 Result: positive
- Test Type: reverse mutation assay
 Test system: Salmonella typhimurium
 Metabolic activation: with and without metabolic activation
 Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay)
 Result: negative
- Genotoxicity in vivo : Test Type: in vivo assay
 Species: Mouse (male)
 Cell type: Germ
 Application Route: Oral
 Dose: 3333, 10000 mg/kg
 Result: negative
- Test Type: gene mutation test
 Species: Rat (male)
 Cell type: Somatic
 Application Route: Oral
 Dose: 50,250,500,1000 mg/kg bw/day
 Method: OECD Test Guideline 488
 Result: negative

tris(methylphenyl) phosphate:

- Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
 Result: negative
- Germ cell mutagenicity - Assessment : In vitro tests did not show mutagenic effects

Carcinogenicity**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

- Species : Rat, male
 Application Route : Oral
 Exposure time : 24 month(s)
 Dose : 0, 2, 15, or 100 mg/kg bw/day
 Frequency of Treatment : 7 days/week
 NOAEL : 15 mg/kg bw/day
 Method : OECD Test Guideline 453
 Result : negative
 Target Organs : Digestive organs
- Species : Mouse, male
 Application Route : Dermal

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Exposure time : 24 month(s)
 Dose : 0, 0.1, 10, 100 mg/kg bw/day
 Frequency of Treatment : 3 days/week
 NOEL : 0.1 mg/kg body weight
 Method : OECD Test Guideline 453
 Result : negative
 Target Organs : Digestive organs

Species : Rat, female
 Application Route : Dermal
 Exposure time : 24 month(s)
 Dose : 0.1, 100, 1000 mg/kg bw/day
 Frequency of Treatment : 5 days/week
 NOEL : 100 mg/kg body weight
 Method : OECD Test Guideline 453
 Result : negative

Species : Rat, female
 Application Route : Oral
 Exposure time : 24 month(s)
 Dose : 0, 2, 15, or 100 mg/kg bw/day
 Frequency of Treatment : 7 days/week
 NOAEL : 100 mg/kg bw/day
 Method : OECD Test Guideline 453
 Result : negative
 Target Organs : Digestive organs

Species : Rat, females
 Application Route : Oral
 Exposure time : 24 month(s)
 Dose : 0, 2, 15, or 100 mg/kg bw/day
 Frequency of Treatment : 7 days/week
 NOEL : 2 mg/kg bw/day
 Method : OECD Test Guideline 453
 Result : negative
 Target Organs : Digestive organs

tris(methylphenyl) phosphate:

Carcinogenicity - Assessment : Animal testing did not show any carcinogenic effects.

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Effects on fertility : Test Type: Two-generation study

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Species: Rat, male and female
 Application Route: Oral
 Dose: 0, 50, 180, 540 or 750 milligram per kilogram
 Duration of Single Treatment: 238 d
 Frequency of Treatment: 1 daily
 General Toxicity - Parent: NOEL: 540 mg/kg body weight
 General Toxicity F1: NOEL: 750 mg/kg body weight
 Symptoms: No adverse effects
 Method: OECD Test Guideline 416
 Result: No effects on fertility and early embryonic development were detected.

Effects on foetal development

: Species: Rabbit, female
 Application Route: Dermal
 Dose: 0, 30, 100 or 300 milligram per kilogram
 Duration of Single Treatment: 28 d
 Frequency of Treatment: 1 daily
 General Toxicity Maternal: NOAEL: 30 mg/kg body weight
 Developmental Toxicity: NOAEL: 300 mg/kg body weight
 Method: Other guidelines
 Result: No teratogenic effects

Test Type: Pre-natal
 Species: Rabbit, female
 Application Route: Oral
 Dose: 0, 20, 60 or 180 milligram per kilogram
 Duration of Single Treatment: 13 d
 Frequency of Treatment: 1 daily
 General Toxicity Maternal: NOAEL: 60 mg/kg body weight
 Developmental Toxicity: NOAEL: 180 mg/kg body weight
 Method: OECD Test Guideline 414
 Result: No teratogenic effects

Test Type: Pre-natal
 Species: Rat, female
 Application Route: Oral
 Dose: 0, 60, 180 and 540 milligram per kilogram
 Duration of Single Treatment: 10 d
 Frequency of Treatment: 1 daily
 General Toxicity Maternal: NOAEL: 180 mg/kg body weight
 Developmental Toxicity: NOAEL: > 540 mg/kg body weight
 Method: OECD Test Guideline 414
 Result: No teratogenic effects

tris(methylphenyl) phosphate:

Effects on fertility

: Species: Rat, male and female
 Application Route: Oral
 General Toxicity - Parent: LOAEL: 62.5 mg/kg body weight
 Target Organs: Testes, Ovary
 Method: OECD Test Guideline 415
 Result: positive

Effects on foetal development

: Species: Rat, female
 Application Route: Oral
 Dose: 20, 100, 400, 750 milligram per kilogram
 General Toxicity Maternal: NOEL: 20 mg/kg body weight

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Method: OPPTS 870.3700
 Result: Teratogenic effects

Reproductive toxicity - Assessment : Some evidence of adverse effects on sexual function and fertility, and/or on development, based on animal experiments.

Phenol, 4-nonyl-, branched:

Effects on foetal development : Species: Rat, female
 Application Route: Oral
 General Toxicity Maternal: NOAEL: 75 mg/kg body weight
 Method: OECD Test Guideline 414
 Result: No teratogenic effects

Reproductive toxicity - Assessment : Suspected human reproductive toxicant

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Species : Rat, male and female
 NOAEL : 50 mg/kg
 Application Route : oral (gavage)
 Exposure time : 14 Weeks
 Number of exposures : 7 d
 Dose : 0, 50, 250, 1000 mg/kg/day
 Method : OECD Test Guideline 408

Species : Rat, male and female
 NOAEL : >= 10 mg/kg
 Application Route : Skin contact
 Exposure time : 13 Weeks
 Number of exposures : 5 d
 Dose : 0, 10, 100, 1000 mg/kg/day
 Method : OECD Test Guideline 411

Species : Mouse, male
 NOAEL : 100 mg/kg
 Application Route : Skin contact
 Exposure time : 13 Weeks
 Number of exposures : 3 d
 Dose : 0, 1, 10, 100 mg/kg/day
 Method : OECD Test Guideline 411

tris(methylphenyl) phosphate:

Species : Rat, male and female
 NOEL : 1000 mg/kg
 Application Route : Ingestion

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Exposure time : 2,160 h
Method : Subchronic toxicity

Phenol, 4-nonyl-, branched:

Species : Rat, male and female
NOAEL : 100 mg/kg
Application Route : Ingestion
Exposure time : 672 h
Number of exposures : 7 d
Method : Subacute toxicity

Species : Rat, male and female
NOAEL : 50 mg/kg
Application Route : Ingestion
Exposure time : 2,160 h
Number of exposures : 7 d
Method : Subchronic toxicity

Aspiration toxicity

No data available

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1.8 mg/l
aquatic invertebrates : Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Toxicity to algae/aquatic : EC50: 11 mg/l
plants : Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

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NOEC: 4.2 mg/l
 Exposure time: 72 h
 Test Type: static test
 Test substance: Fresh water
 Method: EPA-660/3-75-009

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
 Exposure time: 21 d
 Test Type: semi-static test
 Test substance: Fresh water
 Method: OECD Test Guideline 211

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
 Exposure time: 3 h
 Test Type: static test
 Test substance: Fresh water

Ecotoxicology Assessment

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

tris(methylphenyl) phosphate:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 0.6 mg/l
 Exposure time: 96 h
 Test Type: static test

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 0.146 mg/l
 Exposure time: 48 h
 Test Type: static test
 Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : ErC50: 0.4042 mg/l
 Exposure time: 72 h
 Test Type: static test
 Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : 1

Toxicity to fish (Chronic toxicity) : NOEC (Other): 0.01 mg/l
 Exposure time: 28 d

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.1 mg/l
 Exposure time: 21 d
 Test Type: semi-static test

M-Factor (Chronic aquatic toxicity) : 1

Toxicity to microorganisms : EC50 (activated sludge): > 1,000 mg/l
 Exposure time: 3 h

Phenol, 4-nonyl-, branched:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 0.128 mg/l
 Exposure time: 96 h

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Test Type: flow-through test
 Test substance: Fresh water
 Method: ASTM Method, other

LC50 (Lepomis macrochirus (Bluegill sunfish)): 0.209 mg/l
 Exposure time: 96 h
 Test Type: flow-through test
 Test substance: Fresh water
 Method: ASTM Method, other

LC50 (Oncorhynchus mykiss (rainbow trout)): 0.221 mg/l
 Exposure time: 96 h
 Test Type: flow-through test
 Test substance: Fresh water
 Method: ASTM Method, other

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 0.085 mg/l
 Exposure time: 48 h
 Test Type: static test
 Test substance: Fresh water
 Method: ASTM Method, other

EC50 (Daphnia magna (Water flea)): 0.14 mg/l
 Exposure time: 48 h
 Test substance: Fresh water
 Method: Directive 67/548/EEC, Annex V, C.2.

Toxicity to algae/aquatic plants : EbC50 (Desmodesmus subspicatus (green algae)): 1.3 mg/l
 Exposure time: 72 h
 Test Type: static test
 Test substance: Fresh water

ErC50 (Selenastrum capricornutum (green algae)): 0.41 mg/l
 Exposure time: 96 h
 Test Type: static test
 Test substance: Fresh water
 Method: Algal Toxicity, Tiers I and II

M-Factor (Acute aquatic toxicity) : 10

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): 0.006 mg/l
 Exposure time: 91 d
 Test Type: flow-through test
 Test substance: Fresh water

M-Factor (Chronic aquatic toxicity) : 10

Toxicity to microorganisms : EC50 (activated sludge): 950 mg/l
 Exposure time: 3 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 209

Toxicity to soil dwelling : EC10: 3.44 mg/kg

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organisms Exposure time: 504 h

EC50 (Other): 906.7 mg/kg
Exposure time: 4 Weeks
Test substance: Synthetic

Toxicity to terrestrial organisms : EC10: 63.2 mg/kg
Exposure time: 672 h
Test substance: Synthetic

Persistence and degradability**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Biodegradability : aerobic
Inoculum: activated sludge, non-adapted
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4.83 d (25 °C) pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 7.1 d (25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 3.58 d (25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

tris(methylphenyl) phosphate:

Biodegradability : aerobic
Inoculum: Sewage (STP effluent)
Concentration: 100 mg/l
Result: Readily biodegradable.
Biodegradation: 80 %
Exposure time: 28 d
Method: OECD Test Guideline 301C

Phenol, 4-nonyl-, branched:

Biodegradability : Inoculum: activated sludge
Concentration: 13 mg/l
Result: Inherently biodegradable.
Biodegradation: ca. 48.2 %
Exposure time: 35 d
Method: OECD Test Guideline 301B

Inoculum: Sediment
Concentration: 2
Result: Inherently biodegradable.

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Biodegradation: 100 %
Exposure time: 63 - 84 d
Method: Anaerobic Biodegradability in the Subsurface

Inoculum: Marine water
Concentration: 11
Biodegradation: 50 %
Exposure time: 56 - 112 d
Method: OECD Test Guideline 309

Bioaccumulative potential**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 3.242 (77 °F / 25 °C)
pH: 7.1
Method: OECD Test Guideline 117

tris(methylphenyl) phosphate:

Partition coefficient: n-octanol/water : log Pow: 5.93

Phenol, 4-nonyl-, branched:

Bioaccumulation : Species: Lepomis macrochirus (Bluegill sunfish)
Bioconcentration factor (BCF): 231
Remarks: Does not bioaccumulate.

Species: Pimephales promelas (fathead minnow)
Bioconcentration factor (BCF): 740
Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-octanol/water : log Pow: 5.4 (73 °F / 23 °C)
pH: 5.7
Method: OECD Test Guideline 117

Mobility in soil**Components:****2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Distribution among environmental compartments : Koc: 445

tris(methylphenyl) phosphate:

Distribution among environmental compartments : Koc: 4.31
Method: OECD Test Guideline 121

Phenol, 4-nonyl-, branched:

Distribution among environmental compartments : Koc: 23000 - 489000

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Other adverse effects**Product:**

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82
Protection of Stratospheric Ozone - CAA Section 602 Class I
Substances
Remarks: This product neither contains, nor was
manufactured with a Class I or Class II ODS as defined by the
U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +
B).

Additional ecological information : An environmental hazard cannot be excluded in the event of
unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : The product should not be allowed to enter drains, water
courses or the soil.
Do not contaminate ponds, waterways or ditches with
chemical or used container.
Send to a licensed waste management company.
Dispose of as hazardous waste in compliance with local and
national regulations.
Dispose of contents/ container to an approved waste disposal
plant.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA-DGR**

UN/ID No. : UN 3082
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(TRICRESYL PHOSPHATE, BISPHENOL A EPOXY RESIN)
Class : 9
Packing group : III
Labels : Miscellaneous
Packing instruction (cargo aircraft) : 964
Packing instruction (passenger aircraft) : 964
Environmentally hazardous : yes

IMDG-Code

UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.

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(TRICRESYL PHOSPHATE, BISPHENOL A EPOXY RESIN)
Class : 9
Packing group : III
Labels : 9
EmS Code : F-A, S-F
Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**49 CFR**

UN/ID/NA number : UN 3082
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(TRICRESYL PHOSPHATE, BISPHENOL A EPOXY RESIN)
Class : 9
Packing group : III
Labels : CLASS 9
ERG Code : 171
Marine pollutant : yes
Remarks : Above applies only to containers over 119 gallons or 450 liters. Not regulated if shipped in packages less than or equal to 119 gallons (450 liters).

Special precautions for user

Remarks : 49CFR: no dangerous good in non-bulk packaging

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION**CERCLA Reportable Quantity**

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 311/312 Hazards : Respiratory or skin sensitisation
Reproductive toxicity
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product can expose you to chemicals including methanol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

AIIC : On the inventory, or in compliance with the inventory

NZIoC : On the inventory, or in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

KECI : Not in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : All substances listed as active on the TSCA inventory

Inventories

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TECI (Thailand), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

The following substance(s) is/are subject to a Significant New Use Rule:

Phenol, 4-nonyl-, branched 84852-15-3 See 40 CFR § 721.10765

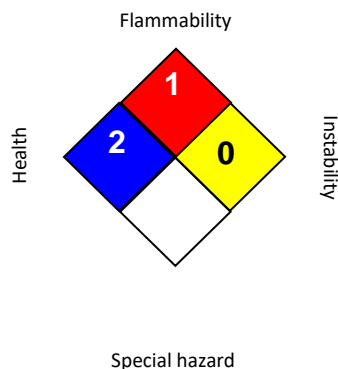
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

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SECTION 16. OTHER INFORMATION**Further information****NFPA 704:****HMIS® IV:**

HEALTH	*	2
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

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The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

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SECTION 1. IDENTIFICATION

Product name : EPOCAST® 54 B US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547
E-mail address of person responsible for the SDS : MSDS@huntsman.com
Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Hardener

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with 29 CFR 1910.1200**

Acute toxicity (Inhalation) : Category 2
Acute toxicity (Dermal) : Category 4
Skin corrosion : Category 1B
Serious eye damage : Category 1
Skin sensitisation : Category 1
Reproductive toxicity : Category 1B
Specific target organ toxicity - single exposure : Category 3 (Respiratory system)
Acute aquatic toxicity : Category 2
Chronic aquatic toxicity : Category 2

GHS label elements

Hazard pictograms : 

Signal word : Danger

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Hazard statements : H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H330 Fatal if inhaled.
H335 May cause respiratory irritation.
H360F May damage fertility.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P284 Wear respiratory protection.
Response:
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P363 Wash contaminated clothing before reuse.
P391 Collect spillage.
Storage:
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards
None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

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Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
2,2'-iminodi(ethylamine)	111-40-0	30 - 60
4,4'-isopropylidenediphenol	80-05-7	30 - 60
Monoethanolamine	141-43-5	7 - 13

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

- If inhaled : Move to fresh air.
Keep patient warm and at rest.
If symptoms persist, call a physician.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Seek medical advice.
- If swallowed : Rinse mouth with water.
Do NOT induce vomiting.
Consult a physician if necessary.
- Most important symptoms and effects, both acute and delayed : None known.
- Notes to physician : Symptomatic and supportive therapy as needed. Following severe exposure medical follow-up should be monitored for at least 48 hours.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Unsuitable extinguishing media : None known.
- Specific hazards during firefighting : Do not use a solid water stream as it may scatter and spread fire.
Do not allow run-off from fire fighting to enter drains or water courses.
- No data is available on the product itself.

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- Hazardous combustion products : No data is available on the product itself.
- No hazardous combustion products are known
- Specific extinguishing methods : No data is available on the product itself.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Ensure adequate ventilation.
- Environmental precautions : Prevent product from entering drains.
Do not allow contact with soil, surface or ground water.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : Keep containers tightly closed in a cool, well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
- Materials to avoid : Strong acids

Strong bases

Strong oxidizing agents
- Further information on storage stability : No decomposition if stored and applied as directed.

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SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
2,2'-iminodi(ethylamine)	111-40-0	TWA	1 ppm	ACGIH
Monoethanolamine	141-43-5	TWA	3 ppm	ACGIH
		STEL	6 ppm	ACGIH
		TWA	3 ppm 6 mg/m3	OSHA Z-1

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines
 Combined particulates and organic vapour type

Hand protection

Material : butyl-rubber
 Break through time : > 8 h

Material : Nitrile rubber
 Break through time : 10 - 480 min

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
 Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

Eye protection : Safety glasses

Skin and body protection : Protective suit

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
 When using do not eat, drink or smoke.
 Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : amber

Odour : amine-like

Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

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Freezing point : No data is available on the product itself.

Melting point : No data is available on the product itself.

Boiling point : 207 °C

Flash point : > 100 °C
Method: Pensky-Martens closed cup, closed cup

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

Flammability (liquids) : No data is available on the product itself.

Upper explosion limit / Upper flammability limit : No data is available on the product itself.

Lower explosion limit / Lower flammability limit : No data is available on the product itself.

Vapour pressure : < 1.3 hPa (20 °C)

Relative vapour density : No data is available on the product itself.

Relative density : No data is available on the product itself.

Density : 1.05 g/cm³ (25 °C)

Solubility(ies)

Water solubility : partly soluble (20 °C)

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-octanol/water : No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Thermal decomposition : No data is available on the product itself.

Self-Accelerating decomposition temperature (SADT) : No data is available on the product itself.

Viscosity

Viscosity, dynamic : 400 mPa.s (25 °C)

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

Particle size : No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

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Reactivity : Stable under recommended storage conditions.
Chemical stability : No decomposition if stored and applied as directed.
Possibility of hazardous reactions : Stable under normal conditions.
Conditions to avoid : None known.

Incompatible materials : Strong acids and strong bases
Strong oxidizing agents

Hazardous decomposition products : Carbon oxides
Nitrogen oxides (NOx)
Burning produces noxious and toxic fumes.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : 2,577 mg/kg
Method: Calculation method

Acute inhalation toxicity - Product : Acute toxicity estimate: 0.36 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Calculation method

Acute dermal toxicity - Product : Acute toxicity estimate : 1,940 mg/kg
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation**Components:**

2,2'-iminodi(ethylamine):
Species: Rabbit
Assessment: Causes burns.
Result: Causes burns.

4,4'-isopropylidenediphenol:
Species: Rabbit
Method: OECD Test Guideline 404
Result: No skin irritation

Monoethanolamine:
Species: Rabbit
Method: OECD Test Guideline 404
Result: Causes burns.

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Serious eye damage/eye irritation**Components:**

2,2'-iminodi(ethylamine):

Species: Rabbit

Result: Corrosive

Assessment: Corrosive

4,4'-isopropylidenediphenol:

Species: Rabbit

Result: Irreversible effects on the eye

Method: OECD Test Guideline 405

Monoethanolamine:

Species: Rabbit

Result: Corrosive

Assessment: Corrosive

Respiratory or skin sensitisation**Components:**

2,2'-iminodi(ethylamine):

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: May cause sensitisation by skin contact.

Remarks: Causes sensitisation.

Exposure routes: Respiratory Tract

Species: Mouse

Result: Does not cause respiratory sensitisation.

4,4'-isopropylidenediphenol:

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: Does not cause skin sensitisation.

Exposure routes: Skin

Species: Humans

Assessment: May cause sensitisation by skin contact.

Result: Causes sensitisation.

Monoethanolamine:

Exposure routes: Skin

Species: Guinea pig

Result: Does not cause skin sensitisation.

Assessment: No data available

Germ cell mutagenicity**Components:**

4,4'-isopropylidenediphenol:

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Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Result: negative

Monoethanolamine:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Metabolic activation: negative
Result: negative

Components:

2,2'-iminodi(ethylamine):
Genotoxicity in vivo : Cell type: Somatic
Application Route: Oral
Dose: 85 - 850 mg/kg
Method: OECD Test Guideline 474
Result: negative

Application Route: Oral
Result: negative

4,4'-isopropylidenediphenol:
Genotoxicity in vivo : Method: OECD Test Guideline 474
Result: negative

Monoethanolamine:
Genotoxicity in vivo : Application Route: Oral
Exposure time: 24 h
Dose: 375 - 1500 mg/kg
Method: OECD Test Guideline 474
Result: negative

Carcinogenicity**Components:**

2,2'-iminodi(ethylamine):
Species: Mouse, (male)
Application Route: Dermal
Dose: 56.3 mg/kg
Frequency of Treatment: 3 daily
Result: negative

4,4'-isopropylidenediphenol:
Species: Rat, (male and female)
Application Route: Oral
Exposure time: 103 weeks
Frequency of Treatment: 7 daily
Result: negative

Carcinogenicity - : No data available

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Assessment

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity**Components:**

2,2'-iminodi(ethylamine):
Effects on fertility

: Species: Rat, male and female
Application Route: Oral
General Toxicity - Parent: No observed adverse effect level:
30 mg/kg wet weight
Method: OECD Test Guideline 421
Result: positive

4,4'-isopropylidenediphenol:

Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 416
Result: Embryotoxic effects and adverse effects on the offspring were detected.

Monoethanolamine:

Species: Rat, male and female
Application Route: Oral
Target Organs: Reproductive organs
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Components:

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2,2'-iminodi(ethylamine):

Effects on foetal development

: Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
100 mg/kg body weight
Method: OECD Test Guideline 421
Result: No adverse effects

4,4'-isopropylidenediphenol:

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
< 160 mg/kg body weight
Method: OECD Test Guideline 416
Result: No teratogenic effects

Monoethanolamine:

Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
120 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level:
75 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Components:**4,4'-isopropylidenediphenol:**

Reproductive toxicity -
Assessment

: Clear evidence of adverse effects on sexual function and fertility, based on animal experiments.

STOT - single exposure**Components:****2,2'-iminodi(ethylamine):**

Target Organs: Respiratory Tract

Assessment: May cause respiratory irritation.

4,4'-isopropylidenediphenol:

Assessment: The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with respiratory tract irritation.

Monoethanolamine:

Exposure routes: Inhalation

Target Organs: Respiratory Tract

Assessment: May cause respiratory irritation.

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STOT - repeated exposure

No data available

Repeated dose toxicity**Components:**

2,2'-iminodi(ethylamine):
Species: Rat, male and female
NOEC: 70 - 80 mg/m³
Application Route: Ingestion
Test atmosphere: vapour
Exposure time: 360 h
Number of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
NOAEL: 114 mg/kg/d
Application Route: Skin contact
Exposure time: 9,600 h
Number of exposures: 6 d
Method: Chronic toxicity

4,4'-isopropylidenediphenol:
Species: Dog, male and female
NOEC: 75 mg/kg, 10 mg/m³
Application Route: Ingestion
Test atmosphere: dust/mist
Exposure time: 2,160 h
Number of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
LOAEL: 600 mg/kg
Application Route: Ingestion
Exposure time: 672 h
Number of exposures: 7 d
Method: Subchronic toxicity

Monoethanolamine:
Species: Rat, male and female
NOEC: 300 mg/m³
Application Route: Ingestion
Test atmosphere: vapour
Exposure time: 672 h
Number of exposures: 7 d
Method: OECD Test Guideline 412

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity

No data available

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Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:**

2,2'-iminodi(ethylamine):

Toxicity to fish : LC50: 430 mg/l
Exposure time: 96 h
Test Type: semi-static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.1.

4,4'-isopropylidenediphenol:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 7.5 mg/l
Exposure time: 96 h

Monoethanolamine:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): 349 mg/l
Exposure time: 96 h
Test Type: semi-static test
Test substance: Fresh water

Components:

2,2'-iminodi(ethylamine):

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Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 32 mg/l
 Exposure time: 48 h
 Test Type: static test
 Test substance: Fresh water

4,4'-isopropylidenediphenol:
 Toxicity to daphnia and other aquatic invertebrates : EC50: 3.9 - 10.2 mg/l
 Exposure time: 48 h
 (Ceriodaphnia dubia (Water flea)):

Monoethanolamine:
 Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 65 mg/l
 Exposure time: 48 h
 Test Type: static test
 Test substance: Fresh water
 Method: Directive 67/548/EEC, Annex V, C.2.

Components:

2,2'-iminodi(ethylamine):
 Toxicity to algae : EbC50 (Selenastrum capricornutum (green algae)): 1,164 mg/l
 Exposure time: 72 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 201

4,4'-isopropylidenediphenol:
 Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 2.5 - 3.1 mg/l
 Exposure time: 96 h

Monoethanolamine:
 Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 2.5 mg/l
 Exposure time: 72 h
 Test substance: Fresh water
 Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Components:

2,2'-iminodi(ethylamine):
 Toxicity to fish (Chronic toxicity) : NOEC: 10 mg/l
 Exposure time: 28 d
 Test Type: semi-static test
 Test substance: Fresh water
 Method: OECD Test Guideline 210

4,4'-isopropylidenediphenol:
 Toxicity to fish (Chronic toxicity) : NOEC (Pimephales promelas (fathead minnow)): 0.016 mg/l
 Exposure time: 444 d
 Test Type: flow-through test
 Test substance: Fresh water
 Method: Fish Life Cycle Toxicity

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Remarks: Toxic to aquatic organisms.

Monoethanolamine:
Toxicity to fish (Chronic toxicity) : NOEC (Oryzias latipes (Orange-red killifish)): 1.2 mg/l
Exposure time: 30 d
Test substance: Fresh water
Method: OECD Test Guideline 210

Components:

2,2'-iminodi(ethylamine):
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 5.6 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.20

Monoethanolamine:
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.85 mg/l
Exposure time: 21 d
Test substance: Fresh water
Method: OECD Test Guideline 211

Components:

4,4'-isopropylidenediphenol:
M-Factor (Chronic aquatic toxicity) : 1
Toxicity to microorganisms : No data available

Components:

2,2'-iminodi(ethylamine):
Toxicity to soil dwelling organisms : EC50 (Eisenia fetida (earthworms)): > 1,000 mg/kg
Exposure time: 56 d
Method: OECD Test Guideline 222

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment

Components:

2,2'-iminodi(ethylamine):
Acute aquatic toxicity : This product has no known ecotoxicological effects.

Monoethanolamine:
Acute aquatic toxicity : Harmful to aquatic life.

Components:

4,4'-isopropylidenediphenol:
Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

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Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

Persistence and degradability**Components:**

2,2'-iminodi(ethylamine):

Biodegradability : Inoculum: activated sludge
Result: Readily biodegradable.
Biodegradation: 87 %
Exposure time: 21 d
Method: OECD Test Guideline 301D

4,4'-isopropylidenediphenol:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 1 - 2 %
Exposure time: 28 d

Monoethanolamine:

Biodegradability : Inoculum: activated sludge
Concentration: 20 mg/l
Result: Readily biodegradable.
Biodegradation: > 90 %
Exposure time: 21 d
Method: OECD Test Guideline 301A

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Stability in water : No data available

Components:

2,2'-iminodi(ethylamine):

Photodegradation : Test Type: Air
Rate constant: 500000
Degradation (direct photolysis): 50 %

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Monoethanolamine:
Photodegradation : Test Type: Air
Rate constant: 35.844
Degradation (direct photolysis): 50 %

Impact on Sewage Treatment : No data available

Bioaccumulative potential**Components:**

2,2'-iminodi(ethylamine):
Bioaccumulation : Species: Cyprinus carpio (Carp)
Bioconcentration factor (BCF): 0.3 - 6.3
Exposure time: 42 d
Test substance: Fresh water
Method: flow-through test
Remarks: Bioaccumulation is unlikely.

Components:

2,2'-iminodi(ethylamine):
Partition coefficient: n-octanol/water : log Pow: -1.58 (20 °C)
pH: 7

Monoethanolamine:
Partition coefficient: n-octanol/water : log Pow: -1.31 (25 °C)

Mobility in soil

Mobility : No data available

Components:

2,2'-iminodi(ethylamine):
Distribution among environmental compartments : Koc: 19111
Monoethanolamine:
Distribution among environmental compartments : Koc: 1.167
Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

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Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82
Protection of Stratospheric Ozone - CAA Section 602 Class I
Substances
Remarks: This product neither contains, nor was
manufactured with a Class I or Class II ODS as defined by the
U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +
B).

Additional ecological
information : No data available

Global warming potential
(GWP) : No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : Can be landfilled or incinerated, when in compliance with local
regulations.
Where possible recycling is preferred to disposal or
incineration.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA**

UN/ID No. : UN 2735
Proper shipping name : Amines, liquid, corrosive, n.o.s.
(DIETHYLENE TRIAMINE, ETHANOLAMINE)
Class : 8
Packing group : II
Labels : Corrosive
Packing instruction (cargo
aircraft) : 855
Packing instruction
(passenger aircraft) : 851

IMDG

UN number : UN 2735
Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.

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(DIETHYLENE TRIAMINE, ETHANOLAMINE)

Class	: 8
Packing group	: II
Labels	: 8
EmS Code	: F-A, S-B
Marine pollutant	: yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**DOT Classification**

UN/ID/NA number	: UN 2735
Proper shipping name	: AMINES, LIQUID, CORROSIVE, N.O.S. (DIETHYLENE TRIAMINE, ETHANOLAMINE)
Class	: 8
Packing group	: II
Labels	: CORROSIVE
ERG Code	: 153
Marine pollutant	: yes(4,4'-ISOPROPYLIDENEDIPHENOL)

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know Act**

SARA 311/312 Hazards	: Acute toxicity (any route of exposure) Skin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitisation Reproductive toxicity Specific target organ toxicity (single or repeated exposure)
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SARA 313	: The following components are subject to reporting levels established by SARA Title III, Section 313:
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4,4'- isopropylidenediphenol	80-05-7	41.21 %
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This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product can expose you to chemicals including Diethanolamine, which is/are known to the State of California to cause cancer, and 4,4'-isopropylidenediphenol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

CH INV	: The formulation contains substances listed on the Swiss Inventory, On the inventory, or in compliance with the inventory
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DSL : All components of this product are on the Canadian DSL
 AICS : On the inventory, or in compliance with the inventory
 NZIoC : On the inventory, or in compliance with the inventory
 ENCS : On the inventory, or in compliance with the inventory
 KECI : On the inventory, or in compliance with the inventory
 PICCS : On the inventory, or in compliance with the inventory
 IECSC : On the inventory, or in compliance with the inventory
 TCSI : On the inventory, or in compliance with the inventory
 TSCA : On the inventory, or in compliance with the inventory

Inventories

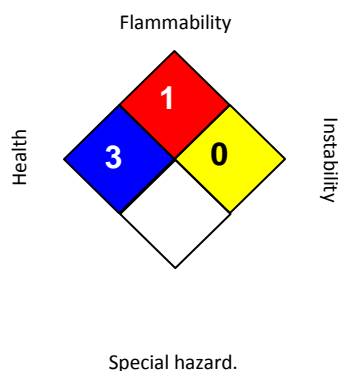
AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION**Further information****NFPA:****HMIS® IV:**

HEALTH	*	3
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Revision Date : 09/19/2017

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
 OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1
 Limits for Air Contaminants
 ACGIH / TWA : 8-hour, time-weighted average
 ACGIH / STEL : Short-term exposure limit
 OSHA Z-1 / TWA : 8-hour time weighted average

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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