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RTV11

SAFETY DATA SHEET

1. Identification

Product identifier: RTV11

Other means of identification

Synonyms: SILICONE RUBBER COMPOUND, Silicone Elastomer

Recommended use and restriction on use

Recommended use: Silicone Elastomer

Restrictions on use: Not known.

Manufacturer/Importer/Distr :

ibutor Information

Momentive Performance Materials LLC

260 Hudson River Road Waterford NY 12188

Contact person : commercial.services@momentive.com

Telephone : General information

+1-800-295-2392

Emergency telephone

number

Supplier : CHEMTREC

1-800-424-9300

2. Hazard(s) identification

Hazard Classification

Health Hazards

Toxic to reproduction Category 2

Label Elements

Hazard Symbol:



Signal Word: Warning

Hazard Statement: H361f; Suspected of damaging fertility.

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Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety

precautions have been read and understood. Use personal protective

equipment as required.

Response: IF exposed or concerned: Get medical advice/attention.

Storage: Store locked up.

Disposal: Dispose of contents/container to an appropriate treatment and disposal

facility in accordance with applicable laws and regulations, and product

characteristics at time of disposal.

Other hazards which do not result in GHS classification:

None.

3. Composition/information on ingredients

Mixtures

Chemical Identity	CAS number	Content in percent (%)*	Notes
(1) Calcium Carbonate	471-34-1	20 - <50%	# This substance has workplace exposure limit(s).
Silicic acid, ethyl ester	11099-06-2	1 - <5%	# This substance has workplace exposure limit(s).
Octamethylcyclotetrasiloxane	556-67-2	0.1 - <1%	No data available.

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

General information: No action shall be taken involving any personal risk or without suitable

training.

Ingestion: If swallowed, rinse mouth with water (only if the person is conscious). Do

NOT induce vomiting. Consult a physician for specific advice.

Inhalation: Move into fresh air and keep at rest. Get medical attention if symptoms

occur.

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⁽¹⁾ The respirable particle(s) listed above are inextricably bound within the polymer matrix, and therefore does not present an inhalation hazard during normal use of this product. Tooling or machining of the cured product (sanding, cutting, milling) may release hazardous, respirable substances.



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Skin Contact: Wash the skin immediately with soap and water. Get medical attention

promptly if symptoms occur after washing.

Eye contact: In case of contact with eyes, rinse immediately with plenty of water and

seek medical advice.

Most important symptoms/effects, acute and delayed

Symptoms: No data available.

Hazards: No data available.

Indication of immediate medical attention and special treatment needed

Treatment: Treatment is symptomatic and supportive.

5. Fire-fighting measures

General Fire Hazards: Use standard firefighting procedures and consider the hazards of other

involved materials.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing

media:

All standard extinguishing agents are suitable.

Unsuitable extinguishing

media:

Do not use water jet.

Specific hazards arising from

the chemical:

No data available.

Special protective equipment and precautions for firefighters

Special fire fighting

procedures:

To prevent and minimize fire or explosion risk from static accumulation and discharge, effectively bond and/or ground product transfer system. Cool

fire-endangered containers with water.

Special protective equipment

for fire-fighters:

Firefighters must wear NIOSH/MSHA approved positive pressure selfcontained breathing apparatus with full face mask and full protective

clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Keep container closed. Avoid inhalation of vapors and spray mists. Avoid contact with skin and eyes. Use only in well-ventilated areas. Keep out of reach of children. See Section 8 of the SDS for Personal Protective

Equipment.

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Methods and material for containment and cleaning

up:

Wipe, scrape or soak up in an inert material and put in a container for disposal. Wash walking surfaces with detergent and water to reduce slipping hazard. Wear proper protective equipment as specified in the

protective equipment section.

Notification Procedures: In case of spills, beware of slippery floors and surfaces. See Section 8 of

the SDS for Personal Protective Equipment.

Environmental Precautions: Do not allow runoff to sewer, waterway or ground.

7. Handling and storage

Precautions for safe handling: Sensitivity to static discharge is not expected. Do not get in eyes, on skin,

on clothing. Do not taste or swallow. See Section 8 of the SDS for Personal Protective Equipment. Use only in well-ventilated areas. Wash hands after

handling.

Conditions for safe storage,

including any incompatibilities:

No data available.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Туре	Exposure Limit Values	Source
(1) Calcium Carbonate - Total	REL	10 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2010)
(1) Calcium Carbonate - Respirable.	REL	5 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2010)
(1) Calcium Carbonate - Total dust.	PEL	15 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
(1) Calcium Carbonate - Respirable fraction.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
(1) Calcium Carbonate - Total dust.	TWA	15 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000) (1989)
(1) Calcium Carbonate - Respirable fraction.	TWA	5 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000) (1989)
Octamethylcyclotetrasiloxane	TWA	5 ppm	

This product contains one or more substances with an occupational exposure limit. However, the respirable particle(s) of this/these substance(s) are inextricably bound within the polymer matrix. Therefore, we do not expect an exposure to this/these substance(s) during normal use of this product. Tooling or machining of the cured product (sanding, cutting, milling) may release hazardous, respirable substances.

Appropriate Engineering Controls

Eye wash facilities and emergency shower must be available when

handling this product. Use only in well-ventilated areas.

Individual protection measures, such as personal protective equipment

General information: No data available.

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Eye/face protection: Safety glasses with side shields

Skin Protection

Hand Protection: Rubber gloves are recommended.

Other: Wear suitable protective clothing.

Respiratory Protection: If exposure limits are exceeded or respiratory irritation is experienced.

NIOSH/MSHA approved respiratory protection should be worn. Supplied air respirators may be required for non-routine or emergency situations. Respiratory protection must be provided in accordance with OSHA

regulations (see 29CFR 1910.134).

Hygiene measures: Observe good industrial hygiene practices. Good personal hygiene is

necessary. Wash hands and contaminated areas with water and soap before leaving the work site. When using do not eat, drink or smoke.

9. Physical and chemical properties

Appearance

Physical state: liquid
Form: liquid
Color: White
Odor: Faint

Odor threshold:

pH:

Not applicable

Not available.

No data available.

Ca. 298 °C (Open Cup)

Evaporation rate: > '

Flammability (solid, gas): No data available.

Upper/lower limit on flammability or explosive limits

Flammability limit - upper (%):

Flammability limit - lower (%):

Explosive limit - upper (%):

Explosive limit - lower (%):

No data available.

Vapor pressure: No data available.

Vapor density:No data available.Density:1.18 g/cm3 (23 °C)

Relative density: ca. 1.2

Solubility(ies)

Solubility in water: Insoluble

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Solubility (other): Soluble in toluene xylene

Partition coefficient (n-octanol/water) Log

Pow:

No data available.

Auto-ignition temperature: 450 °C Not applicable **Decomposition temperature:** No data available.

SADT: No data available.

Viscosity, dynamic: 11,000 mPa·s (23 °C) Viscosity, kinematic: No data available.

Other information

Minimum ignition temperature: $450 \, ^{\circ}\text{C}$ VOC: $6 \, \text{g/l}$;

10. Stability and reactivity

Reactivity: No dangerous reaction if used as recommended.

Chemical Stability: Material is stable under normal conditions.

Possibility of hazardous

reactions:

Hazardous polymerisation does not occur.

Conditions to avoid: Keep away from moisture.

Incompatible Materials: None known.

Hazardous Decomposition

Products:

Carbon dioxide Silicon dioxide. Measurements at temperatures above 150°C in presence of air (oxygen) have shown that small amounts of

formaldehyde are formed due to oxidative degradation.

11. Toxicological information

Information on likely routes of exposure

Ingestion: No data available.

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Symptoms related to the physical, chemical and toxicological characteristics

Ingestion: No data available.

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

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Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product: Not classified for acute toxicity based on available data.

Specified substance(s):

Octamethylcyclotetrasilox LD 50 (Rat): 4,800 mg/kg

ane

Dermal

Product: Not classified for acute toxicity based on available data.

Specified substance(s):

Octamethylcyclotetrasilox LD 50 (Rat): > 2,400 mg/kg

ane

Inhalation

Product: Not classified for acute toxicity based on available data.

Specified substance(s):

Octamethylcyclotetrasilox LC50 (Rat): 36 mg/l

ane

Repeated dose toxicity

Product: NOAEL (Rat(male and female), Inhalation(vapour)): 150 mg/kg

NOAEL (Rabbit(male and female), Dermal): > 1 mg/kg

Skin Corrosion/Irritation

Product: (Rabbit, 72 h): No skin irritation

Serious Eye Damage/Eye Irritation

Product: (Rabbit, 72 h): Non irritating

Respiratory or Skin Sensitization

Product: No data available.

, OECD-Guideline 406 (Skin Sensitisation)negative

Carcinogenicity

Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

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US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: Ames-Test (OECD-Guideline 471 (Genetic Toxicology: Salmonella

typhimurium, Reverse Mutation Assay)): negative (not mutagenic)

Mouse Lymphoma Assay (OECD Guidline 476): negative (not mutagenic)

In vivo

Product: Chromosomal aberration (OECD-Guideline 474 (Genetic Toxicology:

Micronucleus Test)): negative

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.

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Other effects:

Octamethylcyclotetrasiloxane (D4) Ingestion: Rodents given large doses via oral gavage of Octamethylcyclotetrasiloxane (1600mg/kg/day,14 days). developed increased liver weights relative to unexposed control animals due to hepatocellular hyperplasia (increased number of liver cells which appear normal) as well as hypertrophy (increased cell size). Inhalation: In inhalation studies, laboratory rodents exposed to Octamethylcyclotetrasiloxane (300 ppm five days/week, 90 days) developed increased liver weights in female animals relative to unexposed control animals. When the exposure was stopped, liver weights returned to normal. Microscopic examination of the liver cells did not show any evidence of pathology. This response in rats, which does not affect the animal's health, is well-documented and widely recognized. It is related to an increase of liver enzymes that metabolize and eliminate a material from the body. The increased liver weight reverses even while the D4 exposure continues. The finding is not adverse, but is considered a natural adaptive change in rats, and does not represent a hazard to humans. Inhalation studies utilizing laboratory rabbits and guinea pigs showed no effects on liver weights. Inhalation exposures typical of industrial usage (5-10 ppm) showed no toxic effects in rodents. Range finding reproductive studies were conducted (whole body inhalation, 70 days prior to mating, through mating, gestation and lactation), with D4. Rats were exposed to 70 and 700 ppm. In the 700 ppm group, there was a statistically significant reduction in mean litter size and in implantation sites. No D4 related clinical signs were observed in the pups and no exposure related pathological findings were found. A two-year, combined chronic/carcinogenicity study, during which rats were exposed to D4 by inhalation, data showed a statistically significant increase in a benign uterine tumor in female rats exposed at the highest level--a level much higher than the low levels that consumers or workers may encounter. An expert panel of independent scientists who have reviewed the results of this research concur that the finding seen in the two-year study occurred through a biological pathway that is specific to the rat and is not relevant to humans. Therefore, this observed effect does not indicate a potential health hazard to humans. In developmental toxicity studies, rats and rabbits were exposed to D4 at concentrations up to 700 ppm and 500 ppm, respectively. No teratogenic effects (birth defects) were observed in either study.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: EC50 (Daphnia magna, 48 h): > 0.015 mg/l

Chronic hazards to the aquatic environment:

Fish

Product: LC50 (Oncorhynchus mykiss, 14 d): 0.01 mg/l

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Aquatic Invertebrates

Product: EC50 (Daphnia magna, 21 d): > 0.015 mg/l

Toxicity to Aquatic Plants

Product: No data available.

Persistence and Degradability

Biodegradation

Product: 3.7 % (29 d, OECD Test Guideline 310)

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: Pimephales promelas, Bioconcentration Factor (BCF): 12.40 May

accumulate in soil and water systems.

Partition Coefficient n-octanol / water (log Kow)
Product:
No data available.

Mobility in soil: No data available.

Known or predicted distribution to environmental compartments

(1) Calcium Carbonate No data available. Silicic acid, ethyl ester No data available. Octamethylcyclotetrasiloxa No data available.

ne

Other adverse effects: No data available.

13. Disposal considerations

General information: The generation of waste should be avoided or minimized wherever

possible. Do not discharge into drains, water courses or onto the ground.

See Section 8 for information on appropriate personal protective

equipment.

Disposal instructions: Disposal should be made in accordance with federal, state and local

regulations.

Contaminated Packaging: Dispose of as unused product.

14. Transport information

DOT

Not regulated.

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IMDG

Not regulated.

IATA

Not regulated.

Special precautions for user: This product is not regarded as dangerous goods according to the

national and international regulations on the transport of

dangerous goods.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Delayed (Chronic) Health Hazard

SARA 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

SARA 304 Emergency Release Notification

None present or none present in regulated quantities.

SARA 311/312 Hazardous Chemical

<u>Chemical Identity</u> <u>Threshold Planning Quantity</u>

(1) Calcium Carbonate 10000 lbs Silicic acid, ethyl ester 10000 lbs Octamethylcyclotetrasiloxa 10000 lbs

ne

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

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US State Regulations

US. California Proposition 65

This product contains chemical(s) known to the State of California to cause cancer and/or to cause birth defects or other reproductive harm.

Ethanol

US. New Jersey Worker and Community Right-to-Know Act

Chemical Identity

Siloxanes and Silicones, di-Me hydroxy terminated (1) Calcium Carbonate
Silicic acid, ethyl ester
Tetraethyl Silicate
Water
Octamethylcyclotetrasiloxane

US. Massachusetts RTK - Substance List

No ingredient regulated by MA Right-to-Know Law present.

US. Pennsylvania RTK - Hazardous Substances

Chemical Identity

(1) Calcium Carbonate Silicic acid, ethyl ester

US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

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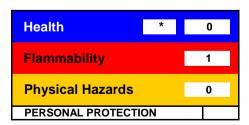
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Inventory Status:

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Australia AICS:	On or in compliance with the inventory	Remarks: None.
Canada DSL Inventory List:	On or in compliance with the inventory	Remarks: None.
EINECS, ELINCS or NLP:	On or in compliance with the inventory	Remarks: None.
Japan (ENCS) List:	On or in compliance with the inventory	Remarks: None.
China Inv. Existing Chemical Substances:	On or in compliance with the inventory	Remarks: None.
Korea Existing Chemicals Inv. (KECI):	On or in compliance with the inventory	Remarks: None.
Canada NDSL Inventory:	Not in compliance with the inventory.	Remarks: None.
Philippines PICCS:	On or in compliance with the inventory	Remarks: None.
US TSCA Inventory:	On or in compliance with the inventory	Remarks: None.
New Zealand Inventory of Chemicals:	On or in compliance with the inventory	Remarks: None.
Taiwan Chemical Substance Inventory:	On or in compliance with the inventory	Remarks: None.
REACH:	If purchased from Momentive Performance Materials GmbH in Leverkusen, Germany, all substances in this product have been registered by Momentive Performance Materials GmbH or upstream in our supply chain or are exempt from registration under Regulation (EC) No 1907/2006 (REACH). For polymers, this includes the constituent monomers and other reactants.	Remarks: None.

16.Other information, including date of preparation or last revision

HMIS Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

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Revision Date: No data available.

Version #: 3.0

Further Information: No data available.

Disclaimer:

Notice to reader

Unless otherwise specified in section 1, Momentive products are intended for use in the manufacture and/or formulation of products and are not intended for direct consumer use. These products are not intended for long-lasting (> 30 days) implantation, injection or direct ingestion into the human body, nor for use in the manufacture of multiple use contraceptives.

Keep out of the reach of children.

Further Information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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