

Safety Data Sheet

Copyright, 2022, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

 Document group:
 19-3248-2
 Version number:
 25.02

 Revision date:
 14/10/2022
 Supersedes date:
 28/07/2022

Transportation version number:

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3MTM Scotch-WeldTM DP-490 Black Structural Adhesive Kit

Product Identification Numbers

FS-9100-2418-1 UU-0101-3332-8 UU-0101-3334-4

7000079900 7100200499 7100200501

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

Telephone: +44 (0)1344 858 000 tox.uk@mmm.com

Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

19-2691-4, 19-2630-2

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

Page: 1 of 3

KIT LABEL

2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314 Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336 Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400 Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms



Contains:

2-piperazin-1-ylethylamine; 1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane; bis-[4-(2,3-epoxipropoxi)phenyl]propane; 3,3'-Oxybis(ethyleneoxy)bis(propylamine); 2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated; Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine ; 2,4,6-tris(dimethylaminomethyl)phenol

HAZARD STATEMENTS:

H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H336 May cause drowsiness or dizziness.

H410 Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A Do not breathe vapours.

P273 Avoid release to the environment.

P280D Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or

shower.

Page: 2 of 3

3MTM Scotch-WeldTM DP-490 Black Structural Adhesive Kit

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P260A Do not breathe vapours.

P280D Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water

or shower.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:

EUH212 Warning! Hazardous respirable dust may be formed when used. Do not breathe dust.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:

No revision information



Safety Data Sheet

Copyright, 2022, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group: 19-2630-2 Version number: 22.02 14/10/2022 05/08/2022 **Revision date: Supersedes date:**

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3MTM Scotch-WeldTM DP-490 Black Structural Adhesive Part B

Product Identification Numbers

UU-0115-9462-7

7100269978

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT. Address:

+44 (0)1344 858 000 **Telephone:** E Mail: tox.uk@mmm.com Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

The carcinogenicity classification for titanium dioxide is not applicable based on physical form (material is not a powder).

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

WARNING.

Symbols

GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	216-823-5	40 - 70
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	14228-73-0	238-098-4	5 - 15

HAZARD STATEMENTS:

H315 Causes skin irritation. H319 Causes serious eye irritation. H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P273 Avoid release to the environment.

P280E Wear protective gloves.

Response:

P305 + P351 + P338IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P391 Collect spillage.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317 May cause an allergic skin reaction.

<=125 ml Precautionary statements

Page: 2 of 18

3MTM Scotch-WeldTM DP-490 Black Structural Adhesive Part B

Prevention:

P280E Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:

EUH212 Warning! Hazardous respirable dust may be formed when used. Do not breathe dust.

16% of the mixture consists of components of unknown acute oral toxicity.

Contains 22% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	40 - 70	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
MBS POLYMER (METHYL METHACRYLATE-BUTADIENE- STYRENE POLYMER)	Trade Secret	10 - 20	Substance not classified as hazardous
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	(CAS-No.) 14228-73-0 (EC-No.) 238-098-4	5 - 15	Aquatic Chronic 3, H412 Acute Tox. 4, H302 Skin Irrit. 2, H315 Skin Sens. 1B, H317
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	(CAS-No.) 2530-83-8 (EC-No.) 219-784-2 (REACH-No.) 01- 2119513212-58	0.5 - 1.5	Eye Dam. 1, H318 Aquatic Chronic 3, H412
Titanium dioxide	(CAS-No.) 13463-67-7 (EC-No.) 236-675-5 (REACH-No.) 01- 2119489379-17	0.5 - 1.5	Carc. 2, H351 (inhalation)
Oxide glass chemicals	(CAS-No.) 65997-17-3 (EC-No.) 266-046-0	1 - 5	Substance with a national occupational exposure limit
Carbon black	(CAS-No.) 1333-86-4	1 - 5	Substance with a national occupational

	(EC-No.) 215-609-9		exposure limit
	(REACH-No.) 01-		
	2119384822-32		
Siloxanes and Silicones, di-Me, reaction	(CAS-No.) 67762-90-7	1 - 5	Substance with a national occupational
products with silica			exposure limit
2,6-Di-tert-butyl-p-cresol	(CAS-No.) 128-37-0	< 1	Aquatic Chronic 1, H410,M=1
	(EC-No.) 204-881-4		Aquatic Acute 1, H400,M=1
	(REACH-No.) 01-		
	2119555270-46,01-		
	2119565113-46		

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
		(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

SubstanceConditionAldehydes.During combustion.Carbon monoxideDuring combustion.Carbon dioxide.During combustion.Hydrogen ChlorideDuring combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Decontaminate work surfaces frequently to avoid exposure by contact. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient CAS Nbr Agency Limit type Additional comments

3MTM Scotch-WeldTM DP-490 Black Structural Adhesive Part B

2,6-Di-tert-butyl-p-cresol	128-37-0	UK HSC	TWA:10 mg/m ³
Carbon black	1333-86-4	UK HSC	TWA: 3.5 mg/m³; STEL: 7 mg/m³
Titanium dioxide	13463-67-7	UK HSC	TWA(respirable):4 mg/m3;TWA(Inhalable):10 mg/m3
Glass, oxide, chemicals	65997-17-3	UK HSC	TWA(as fiber):5 mg/m3(1 fibers/ml)
Oxide glass chemicals	65997-17-3	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m3;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m3
Silicon dioxide	67762-90-7	UK HSC	TWA(as respirable dust):2.4 mg/m3;TWA(as inhalable dust):6 mg/m3

UK HSC: UK Health and Safety Commission

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from UK **HSC**

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended: Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material Thickness (mm) **Breakthrough Time** Polymer laminate No data available No data available

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Solid

Specific Physical Form:Thixotropic pasteColourBlack

Odor Mild Epoxy

Odour thresholdNo data available.Melting point/freezing pointNo data available.Boiling point/boiling rangeNo data available.Flammability (solid, gas)Not classifiedFlammable Limits(LEL)No data available.

Flammable Limits(UEL)

No data available.

Flash point >=93.3 °C [Test Method:Closed Cup]
Autoignition temperature No data available.

Decomposition temperaturepH

No data available.

substance/mixture is non-soluble (in water)

Kinematic Viscosity

No data available.

Water solubility

No data available.

Solubility- non-water

Partition coefficient: n-octanol/water

Vapour pressure

No data available.

Not applicable.

< 0.01 Pa [@ 20 °C]

DensityNo data available. **Relative density**No lata available.

0.97 - 1.1 [@, 23 °C] [Ref Std:WATER=1]

Relative Vapor Density *Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds 11.2 g/l [Test Method: Estimated]

Evaporation rateMolecular weight
Not applicable.
Not applicable.

Percent volatile 1 % [Test Method: Estimated]

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Dermal	Rabbit	LD50 > 2,000 mg/kg
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Inhalation- Dust/Mist	Rat	LC50 > 5.19 mg/l
	(4 hours)		
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Ingestion	Rat	LD50 1,098 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Carbon black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon black	Ingestion	Rat	LD50 > 8,000 mg/kg
Oxide glass chemicals	Dermal	Rut	LD50 s 6,000 mg/kg LD50 estimated to be > 5,000 mg/kg
Oxide glass chemicals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Dermal	Rabbit	LD50 4,000 mg/kg
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Ingestion	Rat	LD50 7,010 mg/kg
2,6-Di-tert-butyl-p-cresol	Dermal	Rat	LD50 > 2,000 mg/kg
2,6-Di-tert-butyl-p-cresol	Ingestion	Rat	LD50 > 2,930 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Mild irritant
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	In vitro	Irritant
	data	
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Carbon black	Rabbit	No significant irritation
Oxide glass chemicals	Professio	No significant irritation
	nal	
	judgemen	
	t	
Titanium dioxide	Rabbit	No significant irritation
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Rabbit	Mild irritant
2,6-Di-tert-butyl-p-cresol	Human	Minimal irritation
	and	
	animal	

Serious Eye Damage/Irritation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Moderate irritant
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	In vitro	No significant irritation
	data	
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Carbon black	Rabbit	No significant irritation
Oxide glass chemicals	Professio	No significant irritation

3MTM Scotch-WeldTM DP-490 Black Structural Adhesive Part B

	nal judgemen t	
Titanium dioxide	Rabbit	No significant irritation
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Rabbit	Corrosive
2,6-Di-tert-butyl-p-cresol	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human and animal	Sensitising
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Mouse	Sensitising
Siloxanes and Silicones, di-Me, reaction products with silica	Human	Not classified
-	and	
	animal	
Titanium dioxide	Human	Not classified
	and	
	animal	
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Guinea	Not classified
•	pig	
2,6-Di-tert-butyl-p-cresol	Human	Not classified

Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	In vivo	Not mutagenic
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
Carbon black	In Vitro	Not mutagenic
Carbon black	In vivo	Some positive data exist, but the data are not sufficient for classification
Oxide glass chemicals	In Vitro	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	In vivo	Not mutagenic
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	In Vitro	Some positive data exist, but the data are not sufficient for classification
2,6-Di-tert-butyl-p-cresol	In Vitro	Not mutagenic
2,6-Di-tert-butyl-p-cresol	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Carbon black	Dermal	Mouse	Not carcinogenic
Carbon black	Ingestion	Mouse	Not carcinogenic
Carbon black	Inhalation	Rat	Carcinogenic.
Oxide glass chemicals	Inhalation	Multiple animal	Some positive data exist, but the data are not sufficient for classification

		species	
Titanium dioxide	Ingestion	Multiple	Not carcinogenic
		animal	
		species	
Titanium dioxide	Inhalation	Rat	Carcinogenic.
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Dermal	Mouse	Not carcinogenic
2,6-Di-tert-butyl-p-cresol	Ingestion	Multiple	Some positive data exist, but the data are not
		animal	sufficient for classification
		species	

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	premating into lactation
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	33 days
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	premating into lactation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
[3-(2,3- epoxypropoxy)propyl]trimethoxysilane	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
[3-(2,3- epoxypropoxy)propyl]trimethoxysilane	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Ingestion	Not classified for development	Rat	NOAEL 3,000 mg/kg/day	during organogenesis
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1,4-Bis[(2,3-	Inhalation	respiratory irritation	Some positive data exist, but the	similar	NOAEL Not	
epoxypropoxy)methyl]cycl			data are not sufficient for	health	available	
ohexane			classification	hazards		

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-	Dermal	liver	Not classified	Rat	NOAEL	2 years

D 11 C 1

epoxipropoxi)phenyl]prop					1,000 mg/kg/day	
bis-[4-(2,3- epoxipropoxi)phenyl]prop ane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3- epoxipropoxi)phenyl]prop ane	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
1,4-Bis[(2,3-epoxypropoxy)methyl]cycl ohexane	Ingestion	endocrine system gastrointestinal tract liver heart hematopoietic system immune system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 300 mg/kg/day	33 days
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Carbon black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
Oxide glass chemicals	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
[3-(2,3- epoxypropoxy)propyl]trim ethoxysilane	Ingestion	heart endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2,6-Di-tert-butyl-p-cresol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days
2,6-Di-tert-butyl-p-cresol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	blood	Not classified	Rat	LOAEL 420 mg/kg/day	40 days
2,6-Di-tert-butyl-p-cresol	Ingestion	endocrine system	Not classified	Rat	NOAEL 25 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	heart	Not classified	Mouse	NOAEL 3,480 mg/kg/day	10 weeks

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS#	Organism	Type	Exposure	Test endpoint	Test result
bis-[4-(2,3-	1675-54-3	Activated sludge	Estimated	3 hours	IC50	>100 mg/l
epoxipropoxi)phenyl]pr						
opane						
bis-[4-(2,3-	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
epoxipropoxi)phenyl]pr						
opane						
bis-[4-(2,3-	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
epoxipropoxi)phenyl]pr						
opane	1675 54 3	G 1	D	72.1	EG50	. 11 /
bis-[4-(2,3-	1675-54-3	Green algae	Experimental	72 hours	EC50	>11 mg/l
epoxipropoxi)phenyl]pr						
opane bis-[4-(2.3-	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
epoxipropoxi)phenyl]pr	10/3-34-3	Green argae	Experimental	72 Hours	NOEC	4.2 mg/1
opane						
bis-[4-(2,3-	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
epoxipropoxi)phenyl]pr		1.444			1.020	
opane						
1,4-Bis[(2,3-	14228-73-0	Bacteria	Estimated	18 hours	EC50	10,264 mg/l
epoxypropoxy)methyl]c						
yclohexane						
1,4-Bis[(2,3-	14228-73-0	Green algae	Estimated	72 hours	EC50	26.7 mg/l
epoxypropoxy)methyl]c						
yclohexane						
1,4-Bis[(2,3-	14228-73-0	Rainbow trout	Estimated	96 hours	LC50	10.1 mg/l
epoxypropoxy)methyl]c						
yclohexane			la di di	10.1	D.G.50	1.50 "
1,4-Bis[(2,3-	14228-73-0	Water flea	Estimated	48 hours	EC50	16.3 mg/l
epoxypropoxy)methyl]c yclohexane						
1,4-Bis[(2,3-	14228-73-0	Green algae	Estimated	72 hours	EC10	21.4 mg/l
epoxypropoxy)methyl]c		Green argae	Estimated	72 Hours	ECTO	21.4 mg/1
yclohexane						
1,4-Bis[(2,3-	14228-73-0	Water flea	Estimated	21 days	NOEC	11.7 mg/l
epoxypropoxy)methyl]c	11.220 73 0	77 4101 1104	Estimated	21 4475	1,020	11.7 11.91
yclohexane						
[3-(2,3-	2530-83-8	Common Carp	Experimental	96 hours	LC50	55 mg/l
epoxypropoxy)propyl]tr		1	1 *			
methoxysilane						
[3-(2,3-	2530-83-8	Green algae	Experimental	96 hours	ErC50	350 mg/l
epoxypropoxy)propyl]tr						
imethoxysilane			1	1.54		
[3-(2,3-	2530-83-8	Invertebrate	Experimental	48 hours	LC50	324 mg/l
epoxypropoxy)propyl]tr						
imethoxysilane	2530-83-8	Cusan steer	Even onin:t-1	06 have-	NOEC	120 /1
[3-(2,3-		Green algae	Experimental	96 hours	NOEC	130 mg/l
epoxypropoxy)propyl]tr imethoxysilane						
[3-(2,3-	2530-83-8	Water flea	Experimental	21 days	NOEC	100 mg/l
epoxypropoxy)propyl]tr		water fied	Experimental	21 days	NOLC	100 1118/1
imethoxysilane						
3-(2,3-	2530-83-8	Activated sludge	Experimental	3 hours	EC50	>100 mg/l
epoxypropoxy)propyl]tr	1-220 03 0	1. Iou valou sidage	1 per milentar	5 Hours	12000	1

imethoxysilane						
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l
Carbon black	1333-86-4	Activated sludge	Experimental	3 hours	EC50	>=100 mg/l
Carbon black	1333-86-4	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Oxide glass chemicals	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
2,6-Di-tert-butyl-p- cresol	128-37-0	Activated sludge	Experimental	3 hours	EC50	>10,000 mg/l
2,6-Di-tert-butyl-p- cresol	128-37-0	Green algae	Experimental	72 hours	EC50	>0.4 mg/l
2,6-Di-tert-butyl-p- cresol	128-37-0	Water flea	Experimental	48 hours	EC50	0.48 mg/l
2,6-Di-tert-butyl-p- cresol	128-37-0	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
2,6-Di-tert-butyl-p- cresol	128-37-0	Green algae	Experimental	72 hours	EC10	0.4 mg/l
2,6-Di-tert-butyl-p- cresol	128-37-0	Medaka	Experimental	42 days	NOEC	0.053 mg/l
2,6-Di-tert-butyl-p- cresol	128-37-0	Water flea	Experimental	21 days	NOEC	0.023 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3- epoxipropoxi)phenyl]propa ne	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
bis-[4-(2,3- epoxipropoxi)phenyl]propa ne	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	
1,4-Bis[(2,3- epoxypropoxy)methyl]cyclo hexane	14228-73-0	Estimated Biodegradation	28 days	Dissolv. Organic Carbon Deplet	16.6 %removal of DOC	OECD 301F - Manometric respirometry
[3-(2,3- epoxypropoxy)propyl]trimet hoxysilane	2530-83-8	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	37 %removal of DOC	EC C.4.A. DOC Die-Away Test
[3-(2,3- epoxypropoxy)propyl]trimet hoxysilane	2530-83-8	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	6.5 hours (t 1/2)	OECD 111 Hydrolysis func of pH
Titanium dioxide	13463-67-7	Data not availbl- insufficient	N/A	N/A	N/A	N/A
Carbon black	1333-86-4	Data not availbl- insufficient	N/A	N/A	N/A	N/A

3MTM Scotch-WeldTM DP-490 Black Structural Adhesive Part B

Oxide glass chemicals	65997-17-3	Data not availbl-	N/A	N/A	N/A	N/A
		insufficient				
Siloxanes and Silicones, di-	67762-90-7	Data not availbl-	N/A	N/A	N/A	N/A
Me, reaction products with		insufficient				
silica						
2,6-Di-tert-butyl-p-cresol	128-37-0	Data not availbl-	N/A	N/A	N/A	N/A
		insufficient				

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3- epoxipropoxi)phenyl]propa ne	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	
1,4-Bis[(2,3- epoxypropoxy)methyl]cycl ohexane	14228-73-0	Estimated Bioconcentration		Bioaccumulation factor	3	
[3-(2,3- epoxypropoxy)propyl]trime thoxysilane	2530-83-8	Experimental Bioconcentration		Log Kow	0.5	Episuite [™]
Titanium dioxide	13463-67-7	Experimental BCF - Fish	42 days	Bioaccumulation factor	9.6	
Carbon black	1333-86-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Oxide glass chemicals	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di- Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2,6-Di-tert-butyl-p-cresol	128-37-0	Experimental BCF - Fish	56 days	Bioaccumulation factor	1277	OECD305-Bioconcentration

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
1,4-Bis[(2,3- epoxypropoxy)methyl]cycl ohexane	14228-73-0	Estimated Mobility in Soil	Koc	57 l/kg	Episuite [™]
[3-(2,3- epoxypropoxy)propyl]trime thoxysilane	2530-83-8	Modeled Mobility in Soil	Koc	10 l/kg	Episuite TM

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative,

Page: 15 of 18

incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. If no other disposal options are available, waste product—that has been completely cured or polymerised may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN3077	UN3077	UN3077
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(SOLID EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(SOLID EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(SOLID EPOXY RESIN)
14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.

D 16 0 16

3MTM Scotch-WeldTM DP-490 Black Structural Adhesive Part B

ADR Classification Code	M7	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	CAS Nbr	Classification	Regulation
2,6-Di-tert-butyl-p-cresol	128-37-0	Gr. 3: Not classifiable	International Agency
			for Research on Cancer
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency
			for Research on Cancer
Carbon black	1333-86-4	Grp. 2B: Possible human	International Agency
		carc.	for Research on Cancer
Titanium dioxide	13463-67-7	Grp. 2B: Possible human	International Agency
		carc.	for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

IngredientCAS Nbrbis-[4-(2,3-epoxipropoxi)phenyl]propane1675-54-3

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of		Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements Upper-tier requirements			
E2 Hazardous to the Aquatic	200	500		
environment				

Seveso named dangerous substances, Annex 1, Part 2 None

Regulation (EU) No 649/2012

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

Harmful if swallowed.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye damage.
Causes serious eye irritation.
Suspected of causing cancer by inhalation.
Very toxic to aquatic life.
Very toxic to aquatic life with long lasting effects
Toxic to aquatic life with long lasting effects.
Harmful to aquatic life with long lasting effects.

Revision information:

CLP: Ingredient table information was modified.

Section 3: Composition/Information of ingredients table information was modified.

Section 03: SCL table information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Mobility in soil information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12:Bioccumulative potential information information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M United Kingdom MSDSs are available at www.3M.com/uk



Safety Data Sheet

Copyright, 2022, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group: 19-2691-4 Version number: 20.04 14/10/2022 05/08/2022 **Revision date: Supersedes date:**

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3MTM Scotch-WeldTM DP-490 Black Structural Adhesive Part A

Product Identification Numbers

UU-0115-9463-5

7100269979

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT. Address:

+44 (0)1344 858 000 **Telephone:** E Mail: tox.uk@mmm.com Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

The carcinogenicity classification for titanium dioxide is not applicable based on physical form (material is not a powder).

CLASSIFICATION:

Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336 Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400 Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms



•			4
ın	ore	are	nts:
	5	uit	11000

Ingredient	CAS Nbr	EC No.	% by Wt
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine		701-270-9	30 - 60
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	68683-29-4		5 - 15
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	224-207-2	3 - 13
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	202-013-9	7 - 13
2-piperazin-1-ylethylamine	140-31-8	205-411-0	< 1

HAZARD STATEMENTS:

H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H336 May cause drowsiness or dizziness.

H410 Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A Do not breathe vapours.

P273 Avoid release to the environment.

P280D Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or

D----2--£ 2

shower.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P260A Do not breathe vapours.

P280D Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water

or shower.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:

EUH212 Warning! Hazardous respirable dust may be formed when used. Do not breathe dust.

2% of the mixture consists of components of unknown acute dermal toxicity.

Contains 10% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)		Classification according to Regulation (EC) No. 1272/2008 [CLP]
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	(EC-No.) 701-270-9	30 - 60	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1A, H317 STOT SE 3, H336 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1
2-Propenenitrile, polymer with 1,3-	(CAS-No.) 68683-29-4	5 - 15	Skin Irrit. 2, H315

butadiene, 1-cyano-1-methyl-4-oxo-4-			Skin Sens. 1A, H317
[[2-(1-piperazinyl)ethyl]amino]butyl-			
terminated			
2,4,6-tris(dimethylaminomethyl)phenol	(CAS-No.) 90-72-2	7 - 13	Acute Tox. 4, H302
	(EC-No.) 202-013-9		Skin Corr. 1C, H314
	(REACH-No.) 01-		Eye Dam. 1, H318
	2119560597-27		
3,3'-	(CAS-No.) 4246-51-9	3 - 13	Skin Corr. 1B, H314
Oxybis(ethyleneoxy)bis(propylamine)	(EC-No.) 224-207-2		Eye Dam. 1, H318
	(REACH-No.) 01-		Skin Sens. 1, H317
	2119963377-26		
Siloxanes and Silicones, di-Me, reaction	(CAS-No.) 67762-90-7	7 - 13	Substance with a national occupational
products with silica			exposure limit
Titanium dioxide	(CAS-No.) 13463-67-7	< 2	Carc. 2, H351 (inhalation)
	(EC-No.) 236-675-5		
	(REACH-No.) 01-		
	2119489379-17		
2-piperazin-1-ylethylamine	(CAS-No.) 140-31-8	< 1	Acute Tox. 3, H311
	(EC-No.) 205-411-0		Acute Tox. 4, H302
			Skin Corr. 1B, H314
			Skin Sens. 1B, H317
			Aquatic Chronic 3, H412
			Repr. 2, H361d
			STOT RE 1, H372

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Amine compounds.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Oxides of nitrogen.	During combustion.
Toxic vapour, gas, particulate.	During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store away from heat. Store away from acids.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient Additional comments CAS Nbr Agency Limit type

Titanium dioxide 13463-67-7 UK HSC TWA(respirable):4

mg/m3;TWA(Inhalable):10

mg/m3

Silicon dioxide 67762-90-7 UK HSC TWA(as respirable dust):2.4

mg/m3;TWA(as inhalable

dust):6 mg/m3

UK HSC: UK Health and Safety Commission

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Derived no effect level (DNEL)

Ingredient	Degradation	Population	Human exposure	DNEL
	Product		pattern	
2,4,6-		Worker	Inhalation, Long-term	0.31 mg/m ³
tris(dimethylaminomethyl)			exposure (8 hours),	
phenol			Systemic effects	

Predicted no effect concentrations (PNEC)

Ingredient	Degradation Product	Compartment	PNEC
2,4,6- tris(dimethylaminomethyl) phenol		Freshwater	0.084 mg/l
2,4,6- tris(dimethylaminomethyl) phenol		Intermittent releases to water	0.84 mg/l
2,4,6- tris(dimethylaminomethyl) phenol		Marine water	0.0084 mg/l
2,4,6- tris(dimethylaminomethyl) phenol		Sewage Treatment Plant	0.2 mg/l

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from UK **HSC**

8.2. Exposure controls

In addition, refer to the annex for more information.

8.2.1. Engineering controls

Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below

relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eve/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

MaterialThickness (mm)Breakthrough TimePolymer laminateNo data availableNo data available

Applicable Norms/Standards Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

8.2.3. Environmental exposure controls

Refer to Annex

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical stateSolid.Specific Physical Form:Thixotropic pasteColourOff-WhiteOdorTypical Amine

3MTM Scotch-WeldTM DP-490 Black Structural Adhesive Part A

Odour thresholdNo data available.Melting point/freezing pointNot applicable.Boiling point/boiling rangeNot applicable.Flammability (solid, gas)Not classifiedFlammable Limits(LEL)Not applicable.

Flammable Limits(UEL)

Not applicable.

Flash point >=100 °C [Test Method:Closed Cup]
Autoignition temperature Not applicable.

Decomposition temperature

No data available.

pH substance/mixture is non-soluble (in water)

Kinematic ViscosityNo data available.Water solubilityNo data available.Solubility- non-waterNo data available.Partition coefficient: n-octanol/waterNot applicable.Vapour pressure86,659.3 Pa

DensityNo data available.Relative density0.97 - 1.1 [Ref Std:WATER=1]

Relative Vapor Density *Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds0.1 %Evaporation rateNegligibleMolecular weightNot applicable.

Percent volatile <= 1 % weight [Test Method: Estimated]

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials

Strong acids.

10.6 Hazardous decomposition products

Substance Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eve contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

May be harmful if swallowed.

Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional information:

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Dermal	Rat	LD50 > 2,000 mg/kg
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Ingestion	Rat	LD50 > 2,000 mg/kg
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Dermal	Rabbit	LD50 > 3,000 mg/kg
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-	Ingestion	Rat	LD50 > 15,300 mg/kg

4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated			
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-	Rat	LC50 > 0.691 mg/l
	Dust/Mist		
	(4 hours)		
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Dermal	Rabbit	LD50 2,525 mg/kg
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Rat	LD50 2,850 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation-	Rat	LC50 > 6.82 mg/l
	Dust/Mist		
	(4 hours)		
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
2-piperazin-1-ylethylamine	Dermal	Rabbit	LD50 865 mg/kg
2-piperazin-1-ylethylamine	Ingestion	Rat	LD50 1,470 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-	Rat	Irritant
[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine		
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-	Rabbit	Irritant
piperazinyl)ethyl]amino]butyl-terminated		
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Rabbit	Corrosive
Titanium dioxide	Rabbit	No significant irritation
2-piperazin-1-ylethylamine	Rabbit	Corrosive

Serious Eye Damage/Irritation

Schous Lye Damage/II Heaton		
Name	Species	Value
	1 *	
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-	In vitro	Severe irritant
[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	data	
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-	Rabbit	Mild irritant
piperazinyl)ethyl]amino]butyl-terminated		
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Rabbit	Corrosive
Titanium dioxide	Rabbit	No significant irritation
2-piperazin-1-ylethylamine	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-	Guinea	Sensitising
[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	pig	
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-	Guinea	Sensitising
piperazinyl)ethyl]amino]butyl-terminated	pig	
2,4,6-tris(dimethylaminomethyl)phenol	Guinea	Not classified
	pig	
Siloxanes and Silicones, di-Me, reaction products with silica	Human	Not classified
	and	
	animal	
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Professio	Sensitising
	nal	
	judgemen	
	t	
Titanium dioxide	Human	Not classified
	and	

	animal	
2-piperazin-1-ylethylamine	Guinea	Sensitising
	pig	

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	In Vitro	Not mutagenic
2,4,6-tris(dimethylaminomethyl)phenol	In Vitro	Not mutagenic
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	In Vitro	Not mutagenic
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic
2-piperazin-1-ylethylamine	In vivo	Not mutagenic
2-piperazin-1-ylethylamine	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1- amine	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1- amine	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	29 days
Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1- amine	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Not classified for female reproduction	Rat	NOAEL 600 mg/kg/day	premating into lactation
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Not classified for male reproduction	Rat	NOAEL 600 mg/kg/day	59 days
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Not classified for development	Rat	NOAEL 600 mg/kg/day	premating into lactation
2-piperazin-1-ylethylamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 598 mg/kg/day	premating & during gestation
2-piperazin-1-ylethylamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 409	32 days

				mg/kg/day	
2-piperazin-1-ylethylamine	Ingestion	Toxic to development	Rabbit	NOAEL 75	during
				mg/kg/day	gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	Irritation Positive	
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	NOAEL Not available	
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]bu tyl-terminated	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
2,4,6- tris(dimethylaminomethyl) phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
3,3'- Oxybis(ethyleneoxy)bis(pr opylamine)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
2-piperazin-1-ylethylamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Ingestion	heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
2,4,6- tris(dimethylaminomethyl) phenol	Dermal	skin liver nervous system auditory system hematopoietic system eyes	Not classified	Rat	NOAEL 125 mg/kg/day	28 days
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
3,3'- Oxybis(ethyleneoxy)bis(pr opylamine)	Ingestion	gastrointestinal tract heart endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days

		muscles nervous system eyes kidney and/or bladder respiratory system vascular system				
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
2-piperazin-1-ylethylamine	Dermal	skin	Not classified	Rat	NOAEL 100 mg/kg/day	29 days
2-piperazin-1-ylethylamine	Dermal	hematopoietic system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
2-piperazin-1-ylethylamine	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.2 mg/m³	13 weeks
2-piperazin-1-ylethylamine	Inhalation	hematopoietic system eyes kidney and/or bladder	Not classified	Rat	NOAEL 53.8 mg/m³	13 weeks
2-piperazin-1-ylethylamine	Ingestion	heart endocrine system hematopoietic system liver nervous system kidney and/or bladder	Not classified	Rat	NOAEL 598 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS#	Organism	Type	Exposure	Test endpoint	Test result
fatty acids, C18-	701-270-9	Fathead minnow	Experimental	96 hours	LL50	2.16 mg/l
unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1- diyloxy)]dipropan-1-						
amine						
Reaction products of fatty acids, C18- unsaturated, dimers and	701-270-9	Green algae	Experimental	72 hours	EL50	0.43 mg/l

trimers with 3,3'-						
[oxybis(ethane-2,1-						
diyloxy)]dipropan-1-						
amine		777	n	40.1	D7 50	0.55 (1
Reaction products of fatty acids, C18-	701-270-9	Water flea	Experimental	48 hours	EL50	0.57 mg/l
unsaturated, dimers and						
trimers with 3,3'-						
[oxybis(ethane-2,1-						
diyloxy)]dipropan-1-						
amine						
Reaction products of	701-270-9	Green algae	Experimental	72 hours	NOEL	0.28 mg/l
fatty acids, C18-						
unsaturated, dimers and						
trimers with 3,3'-						
[oxybis(ethane-2,1-						
diyloxy)]dipropan-1- amine						
Reaction products of	701-270-9	Activated sludge	Experimental	3 hours	EC50	410.3 mg/l
fatty acids, C18-	/01-2/0-9	Activated studge	Experimental	3 nours	ECSO	410.3 mg/1
unsaturated, dimers and						
trimers with 3,3'-						
[oxybis(ethane-2,1-						
diyloxy)]dipropan-1-						
amine						
2-Propenenitrile,	68683-29-4	N/A	Data not available	N/A	N/A	N/A
polymer with 1,3-			or insufficient for			
butadiene, 1-cyano-1-			classification			
methyl-4-oxo-4-[[2-(1-						
piperazinyl)ethyl]amino]butyl-terminated						
3.3'-	4246-51-9	Bacteria	Experimental	17 hours	EC50	4,000 mg/l
Oxybis(ethyleneoxy)bis		Dacteria	Experimentar	17 Hours	ECSU	4,000 mg/1
(propylamine)						
3,3'-	4246-51-9	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l
Oxybis(ethyleneoxy)bis		oorden orre	Z.iperimentar	y o nours	2000	1,000 mg.
(propylamine)						
3,3'-	4246-51-9	Green algae	Experimental	72 hours	EC50	>500 mg/l
Oxybis(ethyleneoxy)bis						
(propylamine)						
3,3'-	4246-51-9	Water flea	Experimental	48 hours	EC50	218.16 mg/l
Oxybis(ethyleneoxy)bis						
(propylamine)	1016.51.0	l		70.1	EGIA	5.4. 0
3,3'-	4246-51-9	Green algae	Experimental	72 hours	EC10	5.4 mg/l
Oxybis(ethyleneoxy)bis (propylamine)						
Siloxanes and	67762-90-7	N/A	Data not available	N/A	N/A	N/A
Silicones, di-Me,	07702-90-7	IN/A	or insufficient for	IN/A	IN/PA	IN/A
reaction products with			classification			
silica						
2,4,6-	90-72-2	N/A	Experimental	96 hours	LC50	718 mg/l
tris(dimethylaminometh			F · · · · · ·			
yl)phenol			<u> </u>			
2,4,6-	90-72-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l
tris(dimethylaminometh						
yl)phenol				1		
2,4,6-	90-72-2	Green algae	Experimental	72 hours	EC50	46.7 mg/l
tris(dimethylaminometh						
yl)phenol	00.72.2	XX . C	P : . 1	40.1	EGG	100 /
2,4,6-	90-72-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
tris(dimethylaminometh						
yl)phenol	90-72-2	Green alges	Experimental	72 hours	NOEC	6.44 mg/l
tris(dimethylaminometh		Green algae	Experimental	/2 HOUIS	NOEC	0. 44 IIIg/1
yl)phenol					1	
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
			-r			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
		•	•	•		

Page: 14 of 21

3MTM Scotch-WeldTM DP-490 Black Structural Adhesive Part A

Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l
2-piperazin-1- ylethylamine	140-31-8	Bacteria	Experimental	17 hours	EC10	100 mg/l
2-piperazin-1- ylethylamine	140-31-8	Golden Orfe	Experimental	96 hours	LC50	368 mg/l
2-piperazin-1- ylethylamine	140-31-8	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
2-piperazin-1- ylethylamine	140-31-8	Water flea	Experimental	48 hours	EC50	58 mg/l
2-piperazin-1- ylethylamine	140-31-8	Green algae	Experimental	72 hours	NOEC	31 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine	701-270-9	Experimental Biodegradation	28 days	BOD	0 %BOD/ThO D	OECD 301F - Manometric respirometry
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]but yl-terminated	68683-29-4	Data not availbl- insufficient	N/A	N/A	N/A	N/A
3,3'- Oxybis(ethyleneoxy)bis(pro pylamine)	4246-51-9	Experimental Biodegradation	25 days	CO2 evolution	-8 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
3,3'- Oxybis(ethyleneoxy)bis(pro pylamine)	4246-51-9	Estimated Photolysis		Photolytic half-life (in air)	2.96 hours (t 1/2)	
Siloxanes and Silicones, di- Me, reaction products with silica	67762-90-7	Data not availbl- insufficient	N/A	N/A	N/A	N/A
2,4,6- tris(dimethylaminomethyl)p henol	90-72-2	Experimental Biodegradation	28 days	BOD	4 %BOD/ThO D	OECD 301D - Closed bottle test
Titanium dioxide	13463-67-7	Data not availbl- insufficient	N/A	N/A	N/A	N/A
2-piperazin-1-ylethylamine	140-31-8	Experimental Biodegradation	28 days	BOD	0 %BOD/ThO D	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Reaction products of fatty	701-270-9	Modeled		Bioaccumulation	42	Catalogic TM
acids, C18-unsaturated,		Bioconcentration		factor		
dimers and trimers with						
3,3'-[oxybis(ethane-2,1-						
diyloxy)]dipropan-1-amine						
Reaction products of fatty	701-270-9	Modeled		Log Kow	11.7	Episuite TM
acids, C18-unsaturated,		Bioconcentration				
dimers and trimers with						
3,3'-[oxybis(ethane-2,1-						
diyloxy)]dipropan-1-amine						
2-Propenenitrile, polymer	68683-29-4	Data not available	N/A	N/A	N/A	N/A
with 1,3-butadiene, 1-		or insufficient for				
cyano-1-methyl-4-oxo-4-		classification				

D 15 C 20

[[2-(1-piperazinyl)ethyl]amino]butyl-terminated						
3,3'- Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Experimental Bioconcentration		Log Kow	-1.25	
Siloxanes and Silicones, di- Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2,4,6- tris(dimethylaminomethyl) phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	830.7550 Part.Coef Shake Flask
Titanium dioxide	13463-67-7	Experimental BCF - Fish	42 days	Bioaccumulation factor	9.6	
2-piperazin-1-ylethylamine	140-31-8	Experimental Bioconcentration		Log Kow	0.3	

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine		Modeled Mobility in Soil	Koc	3,780,000,000 l/kg	
3,3'- Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Modeled Mobility in Soil	Koc	1 l/kg	ACD/Labs ChemSketch TM

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN3263	UN3263	UN3263
14.2 UN proper shipping name	BIS(PROPYLAMINE); TRIS(2,4,6-	CORROSIVE SOLID, BASIC, ORGANIC, N.O.S.(3,3'- OXYBIS(ETHYLENEOXY)BI S(PROPYLAMINE); TRIS(2,4,6- DIMETHYLAMINOMONOM ETHYL)PHENOL)	CORROSIVE SOLID, BASIC, ORGANIC, N.O.S.(3,3'- OXYBIS(ETHYLENEOXY) BIS(PROPYLAMINE); TRIS(2,4,6- DIMETHYLAMINOMONO METHYL)PHENOL; FATTY ACIDS, C18- UNSATD, DIMERS, POLYMERS WITH 3,3- (OXYBIS(2,1- ETHANEDIYLOXY))BIS(1- PROPANAMINE))
14.3 Transport hazard class(es)	8	8	8
14.4 Packing group	II	II	II
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	C8	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	18 - ALKALIS

Please contact the address or phone number listed on the first page of the SDS for additional information on the

Page: 17 of 21

transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	CAS Nbr	Classification	Regulation
Titanium dioxide	13463-67-7	Grp. 2B: Possible human	International Agency
		carc.	for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of		
	Lower-tier requirements	Upper-tier requirements	
E1 Hazardous to the Aquatic	100	200	
environment			

Seveso named dangerous substances, Annex 1, Part 2 None

Regulation (EU) No 649/2012

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H351i	Suspected of causing cancer by inhalation.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

Section 12: Component ecotoxicity information information was modified.

Annex

1. Title		
Substance identification	2,4,6-tris(dimethylaminomethyl)phenol; EC No. 202-013-9; CAS Nbr 90-72-2;	
Exposure Scenario Name	Formulation	
Lifecycle Stage	Formulation or re-packing	
Contributing activities	PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 09 -Transfer of substance or mixture into small containers (dedicated filling line, including weighing) ERC 02 -Formulation into mixture	
Processes, tasks and activities covered	Transfer of substances/mixtures into small containers e.g. tubes , bottles or small reservoirs. Transfers with dedicated controls, including loading, filling, dumping, bagging.	
2. Operational conditions and risk management measures		
Operating Conditions	Physical state:Liquid. General operating conditions: Air exchange rate:: >= 3 times per hour; Indoor use; Partially open and partially closed process; Processing Temperature:: <= 40 degree Celsius; Task: PROC08b; Duration of exposure per day at workplace [for one worker]: 8 hours/day; Task: PROC09; Duration of exposure per day at workplace [for one worker]: <= 4 hour(s);	
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Local exhaust ventilation; Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for specific glove material.; Environmental: None needed;	
Waste management measures	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:	
3. Prediction of exposure		
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.	

1. Title	
Substance identification	2,4,6-tris(dimethylaminomethyl)phenol; EC No. 202-013-9; CAS Nbr 90-72-2;
Exposure Scenario Name	Industrial Use of Adhesives
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 05 -Mixing or blending in batch processes PROC 08a -Transfer of substance or mixture (charging and discharging) at non-

Page: 19 of 21

	dedicated facilities	
	PROC 10 -Roller application or brushing	
	PROC 13 -Treatment of articles by dipping and pouring	
	ERC 05 -Use at industrial site leading to inclusion into/onto article	
Processes, tasks and activities covered	Application of product with a roller or brush. Application of product with	
	applicator gun. Mixing operations (open systems). Transfers without dedicated	
	controls, including loading, filling, dumping, bagging.	
2. Operational conditions and risk management measures		
Operating Conditions	Physical state:Liquid.	
	General operating conditions:	
	Air exchange rate:: >= 3 times per hour;	
	Duration of exposure per day at workplace [for one worker]: <= 4 hour(s);	
	Indoor use;	
	Processing Temperature:: <= 40 degree Celsius;	
	Task: PROC05;	
	Duration of exposure per day at workplace [for one worker]: 8 hours/day;	
Risk management measures	Under the operational conditions described above the following risk management	
	measures apply:	
	General risk management measures:	
	Human health:	
	Local exhaust ventilation;	
	Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for	
	specific glove material.;	
	Environmental:	
	None needed;	
Waste management measures	Do not release to waterways or sewers;	
3. Prediction of exposure		
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and	
	PNECs when the identified risk management measures are adopted.	

1. Title			
Substance identification	2,4,6-tris(dimethylaminomethyl)phenol; EC No. 202-013-9; CAS Nbr 90-72-2;		
Exposure Scenario Name	Hand-mixing of preparations, e.g. plasters, resins, two-component adhesives.		
Lifecycle Stage	Widespread use by professional workers		
Contributing activities	PROC 10 -Roller application or brushing ERC 08c -Widespread use leading to inclusion into/onto article (indoor)		
Processes, tasks and activities covered	Application of product.		
2. Operational conditions and risk mana	2. Operational conditions and risk management measures		
Operating Conditions	Physical state:Liquid. General operating conditions: Duration of exposure per day at workplace [for one worker]: 8 hours/day; Indoor use; Processing Temperature:: <= 40 degree Celsius;		
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Local exhaust ventilation; Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for specific glove material.; Environmental: None needed;		

D 00 0

3MTM Scotch-WeldTM DP-490 Black Structural Adhesive Part A

Waste management measures	Do not release directly to waterways;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M United Kingdom MSDSs are available at www.3M.com/uk