

# SAFETY DATA SHEET

FOR INDUSTRIAL USE ONLY

EPON™ Resin 815C

## Section 1. Product and company identification

**GHS product identifier** : EPON™ Resin 815C  
**MSDS Number** : K2159  
**Product type** : Epoxy Resin  
**Material uses** : Epoxy Resin Systems

**Manufacturer/Supplier/Importer** : Hexion Inc.  
180 East Broad Street  
Columbus, Ohio  
43215 USA

**Contact person** : 4information@hexion.com

**Telephone** : For additional health and safety or regulatory information, call  
1 888 443 9466.


**Emergency telephone number** : For Emergency Medical Assistance  
Call Health & Safety Information Services  
1-866-303-6949

For Emergency Transportation Information  
CHEMTREC US Domestic (800) 424-9300  
CHEMTREC International (703) 527-3887  
CANUTEC CA Domestic (613) 996-6666

## Section 2. Hazards identification

**Classification of the substance or mixture** : FLAMMABLE LIQUIDS - Category 4  
SKIN IRRITATION - Category 2  
EYE IRRITATION - Category 2A  
SKIN SENSITIZATION - Category 1  
GERM CELL MUTAGENICITY - Category 2  
CARCINOGENICITY - Category 2  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)  
[eyes] - Category 2  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)  
[Respiratory tract irritation] - Category 3  
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) [blood system, central nervous system (CNS), respiratory tract, skin] - Category 1

### GHS label elements

|                          |   |  |
|--------------------------|---|--|
| <b>Hazard pictograms</b> | : |   |
| <b>Signal word</b>       | : | Danger   |
| <b>Hazard statements</b> | : | H227 Combustible liquid.<br>H315 Causes skin irritation.<br>H319 Causes serious eye irritation.<br>H317 May cause an allergic skin reaction.<br>H341 Suspected of causing genetic defects.<br>H351 Suspected of causing cancer.<br>H371 May cause damage to organs. (eyes)<br>H335 May cause respiratory irritation.<br>H372 Causes damage to organs through prolonged or repeated exposure: (blood system, central nervous system (CNS), respiratory tract, skin) |

**Precautionary statements**

|                   |   |   |
|-------------------|---|---|
| <b>General</b>    | : | Not applicable.   |
| <b>Prevention</b> | : | Obtain special instructions before use.<br>Do not handle until all safety precautions have been read and understood.<br>Wear protective gloves.<br>Wear eye or face protection.<br>Wear protective clothing.<br>Keep away from flames and hot surfaces. - No smoking.<br>Use only outdoors or in a well-ventilated area.<br>Do not breathe vapor.<br>Do not eat, drink or smoke when using this product.<br>Wash hands thoroughly after handling.<br>Contaminated work clothing must not be allowed out of the workplace.   |
| <b>Response</b>   | : | Get medical attention if you feel unwell.<br>IF exposed or concerned:<br>Call a POISON CENTER or physician.<br><b>IF INHALED:</b><br>Remove person to fresh air and keep comfortable for breathing.<br>Call a POISON CENTER or physician if you feel unwell.<br><b>IF ON SKIN:</b><br>Wash with plenty of soap and water.<br>Wash contaminated clothing before reuse.<br>If skin irritation or rash occurs:<br>Get medical attention.<br><b>IF IN EYES:</b><br>Rinse cautiously with water for several minutes.<br>Remove contact lenses, if present and easy to do. Continue rinsing.<br>If eye irritation persists:<br>Get medical attention. |
| <b>Storage</b>    | : | Store locked up.<br>Store in a well-ventilated place.<br>Keep cool.   |
| <b>Disposal</b>   | : | Dispose of contents and container in accordance with all local,   |

regional, national and international regulations.

**Other hazards which do not result in classification** : None known.

### Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

| Ingredient name                                       | % by weight | CAS number |
|---|-------------|------------|
| 4,4'-Isopropylidenediphenol-Epichlorohydrin Copolymer | 70 - 90     | 25068-38-6 |
| Oxirane, 2-(butoxymethyl)-                            | 12.5 - 15   | 2426-08-6  |

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

**Occupational exposure limits, if available, are listed in Section 8.**

### Section 4. First aid measures

#### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention. If necessary, call a poison center or physician.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. If necessary, call a poison center or physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open

airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### **Indication of immediate medical attention and special treatment needed, if necessary**

- |  |   |   |
|--|---|---|
| <b>Notes to physician</b>                | : | Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.   |
| <b>Specific treatments</b>               | : | No specific treatment.  |
| <b>Protection of first aid personnel</b> | : | No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. |

See toxicological information (Section 11)

## **Section 5. Fire-fighting measures**

### **Extinguishing media**

- |   |   |  |
|---|---|--|
| <b>Suitable extinguishing media</b>                   | : | Use dry chemical, CO <sub>2</sub> , water spray (fog) or foam.   |
| <b>Unsuitable extinguishing media</b>                 | : | Do not use water jet.  |
| <b>Specific hazards arising from the chemical</b>     | : | Combustible liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard. |
| <b>Hazardous thermal decomposition products</b>       | : | Decomposition products may include the following materials:<br>carbon dioxide<br>carbon monoxide<br>halogenated compounds  |
| <b>Special protective actions for fire-fighters</b>   | : | Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.   |
| <b>Special protective equipment for fire-fighters</b> | : | Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.  |

## **Section 6. Accidental release measures**

### **Personal precautions, protective equipment and emergency procedures**

- |                                    |   |  |
|------------------------------------|---|--|
| <b>For non-emergency personnel</b> | : | No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. |
|------------------------------------|---|--|

- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### **Methods and material for containment and cleaning up**

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13 of SDS). Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal.

## **Section 7. Handling and storage**

### **Precautions for safe handling**

- Protective measures** : Put on appropriate personal protective equipment (see section 8 of SDS). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage,** : Store in accordance with local regulations. Store in a segregated and

**including any incompatibilities**

approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

**Section 8. Exposure controls/personal protection**

**Control parameters**

**Occupational exposure limits**

| Ingredient name                                       | Exposure limits  |
|---|--|
| Oxirane, 2-(butoxymethyl)-                            | <b>OSHA PEL (1993-06-30)</b><br>TWA 270 mg/m3 50 ppm<br><b>NIOSH REL (1994-06-01)</b><br>CEIL 30 mg/m3 5.6 ppm<br><b>ACGIH TLV (2005-01-01)</b><br>TWA 3 ppm<br>Notes: Absorbed through skin. Skin sensitizer<br><b>OSHA PEL 1989 (1989-03-01)</b><br>TWA 135 mg/m3 25 ppm |
| 4,4'-Isopropylidenediphenol-Epichlorohydrin Copolymer | None.  |

**Recommended monitoring procedures**

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required. If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**Appropriate engineering controls**

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls**

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental

protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### **Individual protection measures**

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

### **Skin protection**

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## **Section 9. Physical and chemical properties**

### **Appearance**

- Physical state** : Liquid
- Color** : Yellow
- Odor** : Not available
- Odor threshold** : Not available
- pH** : Not available
- Melting point/ Freezing point** : Not available
- Boiling point** : Not available
- Flash point** : Setafash Closed Cup: 73 °C (163 °F) (ASTM D 3828)

|   |   |  |
|---|---|--|
| <b>Burning time</b>                                 | : | Not available  |
| <b>Burning rate</b>                                 | : | Not available  |
| <b>Evaporation rate</b>                             | : | Not available  |
| <b>Flammability (solid, gas)</b>                    | : | Not available  |
| <b>Lower and upper explosive (flammable) limits</b> | : | <b>Lower:</b> Not available<br><b>Upper:</b> Not available       |
| <b>Vapor pressure</b>                               | : | 400 Pa @ 25 °C (77 °F) (Solvent)                                 |
| <b>Vapor density</b>                                | : | 4.5 [Air = 1]  |
| <b>Relative density</b>                             | : | 1.13   |
| <b>Solubility</b>                                   | : | Not available  |
| <b>Solubility in water</b>                          | : | Negligible   |
| <b>Partition coefficient: n-octanol/water</b>       | : | Not available  |
| <b>Auto-ignition temperature</b>                    | : | Not available  |
| <b>Decomposition temperature</b>                    | : | Not available  |
| <b>SADT</b>   | : | Not available  |
| <b>Viscosity</b>                                    | : | <b>Dynamic:</b> Not available<br><b>Kinematic:</b> Not available |

**Other information**

No additional information.

## Section 10. Stability and reactivity

|   |   |   |
|---|---|---|
| <b>Reactivity</b>                         | : | Stable under normal conditions.   |
| <b>Chemical stability</b>                 | : | The product is stable.  |
| <b>Possibility of hazardous reactions</b> | : | Under normal conditions of storage and use, hazardous reactions will not occur.   |
| <b>Conditions to avoid</b>                | : | Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapour to accumulate in low or confined areas.   |
| <b>Incompatible materials</b>             | : | Reactive or incompatible with the following materials:<br>oxidizing materials   |
| <b>Hazardous decomposition products</b>   | : | Under normal conditions of storage and use, hazardous decomposition products should not be produced.  |
| <b>Other hazards</b>                      | : | Reacts with considerable heat release with some curing agents.<br>Heating this substance above 300 deg. F in the presence of air may cause slow oxidative decomposition; above 500 deg. F polymerization may occur.<br>Some combinations of resins and curing agents can produce exothermic reactions which in large masses can cause runaway polymerization and charring of the reactants<br>Fumes and vapors from the thermal and chemical decompositions |



vary widely in composition and toxicity.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

| Product/ingredient name                               | Result  | Species | Dose          | Exposure |
|---|---|---------|---------------|----------|
| Oxirane, 2-(butoxymethyl)-                            |   |         |               |          |
|   | LD50 Oral   | Rat     | 1,660 mg/kg   | -        |
|   | LC50 Inhalation   | Rat     |               | 8 h      |
| <b>Remarks - Inhalation:</b>                          | D17 Eye - Lacrimation K01 Gastrointestinal - Changes in structure or function of salivary glands J22 Lung, Thorax, or Respiration - Dyspnea |         |               |          |
|   | LD50 Dermal   | Rat     | > 2,150 mg/kg | -        |
| 4,4'-Isopropylidenediphenol-Epichlorohydrin Copolymer |   |         |               |          |
|   | LD50 Oral   | Rat     | 11,400 mg/kg  | -        |
|   | LD50 Dermal   | Rat     | 2,000 mg/kg   | -        |

**Conclusion/Summary** : Not available

#### Irritation/Corrosion

| Product/ingredient name                               | Result  | Species | Score     | Exposure | Observation |
|---|---|---------|-----------|----------|-------------|
| Oxirane, 2-(butoxymethyl)-                            | eyes - Severe irritant  | Rabbit  |           | 24 hrs   | -           |
|   | Skin - Mild irritant  | Rabbit  |           | 72 hrs   | -           |
|   | Skin - Moderate irritant                                      | Rabbit  |           | 24 hrs   | -           |
|   | eyes - Mild irritant  | Rabbit  |           |          | -           |
| 4,4'-Isopropylidenediphenol-Epichlorohydrin Copolymer | Skin - Erythema/E schar 404 Acute Dermal Irritation/Corrosion | Rabbit  | 1.5 - 2   |          | -           |
|   | Skin - Edema 404 Acute Dermal Irritation/Corrosion            | Rabbit  | 1.0 - 1.5 |          | -           |
|   | eyes - - 405 Acute Eye Irritation/Corrosion                   | Rabbit  | 0         |          | -           |
|   | eyes - Redness of the   | Rabbit  | 0.7       |          | -           |

|  |                          |        |  |        |   |
|--|--------------------------|--------|--|--------|---|
|  | conjunctiva              |        |  |        |   |
|  | Skin - Moderate irritant | Rabbit |  | 24 hrs | - |
|  | Skin - Severe irritant   | Rabbit |  | 24 hrs | - |
|  | eyes - Mild irritant     | Rabbit |  |        | - |

**Conclusion/Summary**

**Skin** : Not available  
**eyes** : Not available  
**Respiratory** : Not available

**Sensitization**

**Conclusion/Summary**

**Skin** : Not available  
**Respiratory** : Not available

**Mutagenicity**

**Conclusion/Summary** : Not available

**Carcinogenicity**

**Conclusion/Summary** : Not available

**Reproductive toxicity**

**Conclusion/Summary** : Not available

**Teratogenicity**

**Conclusion/Summary** : Not available

**Specific target organ toxicity (single exposure)**

| Product/ingredient name                               | Category                 | Route of exposure | Target organs                        |
|---|--------------------------|-------------------|--------------------------------------|
| Oxirane, 2-(butoxymethyl)-                            | Category 3<br>Category 2 |                   | Respiratory tract irritation<br>eyes |
| 4,4'-Isopropylidenediphenol-Epichlorohydrin Copolymer | Category 3               |                   | Respiratory tract irritation         |

**Specific target organ toxicity (repeated exposure)**

| Product/ingredient name    | Category                 | Route of exposure | Target organs   |
|----------------------------|--------------------------|-------------------|---|
| Oxirane, 2-(butoxymethyl)- | Category 1<br>Category 2 |                   | skin<br>respiratory tract<br>blood system<br>central nervous system (CNS) |

**Aspiration hazard**

Not available

**Information on likely routes of exposure** : Not available

#### Potential acute health effects

**Eye contact** : Causes serious eye irritation.  
**Inhalation** : May cause respiratory irritation.  
**Skin contact** : Causes skin irritation. May cause an allergic skin reaction.  
**Ingestion** : No known significant effects or critical hazards.

#### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : Adverse symptoms may include the following:  
 pain or irritation  
 watering  
 redness  
**Inhalation** : Adverse symptoms may include the following:  
 respiratory tract irritation  
 coughing  
**Skin contact** : Adverse symptoms may include the following:  
 irritation  
 redness  
**Ingestion** : No specific data.

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

##### Short term exposure

**Potential immediate effects** : Not available  
**Potential delayed effects** : Not available

##### Long term exposure

**Potential immediate effects** : Not available  
**Potential delayed effects** : Not available

#### Potential chronic health effects

**Conclusion/Summary** : Not available

**General** : Causes damage to organs through prolonged or repeated exposure:  
 Once sensitized, a severe allergic reaction may occur when  
 subsequently exposed to very low levels.

**Carcinogenicity** : Suspected of causing cancer. Risk of cancer depends on duration and  
 level of exposure.

**Mutagenicity** : Suspected of causing genetic defects.  
**Teratogenicity** : No known significant effects or critical hazards.  
**Developmental effects** : No known significant effects or critical hazards.  
**Fertility effects** : No known significant effects or critical hazards.

#### Numerical measures of toxicity

##### Acute toxicity estimates

|                     |                  |
|---------------------|------------------|
| <b>Route</b>        | <b>ATE value</b> |
| Oral                | 12,455.4 mg/kg   |
| <b>Route</b>        | <b>ATE value</b> |
| Inhalation (vapors) | 82.54 mg/l       |

## Section 12. Ecological information

### Toxicity

| Product/ingredient name   | Result   | Species                              | Exposure |
|---|--|--------------------------------------|----------|
| butyl glycidyl ether  |  |                                      |          |
|   | Acute EC50 3.9 mg/l Fresh water  | Aquatic invertebrates.<br>Water flea | 48 h     |
| reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) |  |                                      |          |
|   | Acute LC50 1.3 mg/l - 203 Fish, Acute Toxicity Test  | Fish - Fish                          | 96 h     |
|   | Acute EC50 2.1 mg/l - 202 Daphnia sp. Acute Immobilization Test and Reproduction Test                    | Aquatic invertebrates.<br>Water flea | 48 h     |
|   | Acute LC50 > 11 mg/l -   | Aquatic plants - Algae               | 72 h     |
|   | Chronic No-observable-effect-concentration 0.3 mg/l semi-static test 211 Daphnia Magna Reproduction Test | Aquatic invertebrates.<br>Water flea | 21 d     |

**Conclusion/Summary** : Not available

### Persistence/degradability

**Conclusion/Summary** : Not available

### Bioaccumulative potential

| Product/ingredient name                               | LogPow      | BCF          | Potential |
|---|-------------|--------------|-----------|
| Oxirane, 2-(butoxymethyl)-                            | 0.63        | -            | low       |
| 4,4'-Isopropylidenediphenol-Epichlorohydrin Copolymer | 2.64 - 3.78 | 3 - 31 31.00 | low       |

### Mobility in soil

**Soil/water partition coefficient (KOC)** : Not available

**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable

products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

The data provided in this section is for information only and may not be specific to your package size or mode of transport. You will need to apply the appropriate regulations to properly classify your shipment for transportation.

### International transport regulations

| Regulatory information | UN/NA number | Proper shipping name   | Classes/*PG | Reportable Quantity (RQ) |
|------------------------|--------------|--|-------------|--------------------------|
| CFR                    |              | Non-regulated  |             |                          |
| TDG                    |              | Non-regulated  |             |                          |
| IMO/IMDG               | 3082         | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (LIQUID EPOXY RESIN) | Class 9 III |                          |
| IATA (Cargo)           | 3082         | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (LIQUID EPOXY RESIN) | Class 9 III |                          |

Not regulated by D.O.T. if in a container of 119 gallon capacity or less.

\*PG : Packing group

**Environmentally hazardous and/or Marine Pollutant** : Yes.



**Special precautions for user** : Transport within user’s premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

## Section 15. Regulatory information

**United States**

**U.S. Federal regulations** : **United States - TSCA 12(b) - Chemical export notification:** None required.  
**United States - TSCA 5(a)2 - Final significant new use rules:** Not listed  
**United States - TSCA 5(a)2 - Proposed significant new use rules:** Not listed  
**United States - TSCA 5(e) - Substances consent order:** Not listed  
**SARA 311/312 Classification -** Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard

**California Prop. 65:** : WARNING: This product contains less than 0.1% of a chemical known to the State of California to cause cancer., WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

| Ingredient name                       | Cancer | Reproductive | No significant risk level | Maximum acceptable dosage level |
|---------------------------------------|--------|--------------|---------------------------|---------------------------------|
| Oxirane, 2-(chloromethyl)-            | Yes.   | Yes.         | 9 µg/day                  | No.                             |
| Phenol, 4,4'-(1-methylethylidene)bis- | No.    | Yes.         | No.                       | No.                             |
| Oxirane, 2-(phenoxyethyl)-            | Yes.   | No.          | 5 µg/day                  | No.                             |
| Oxirane, 2,2'-[oxybis(methylene)]bis- | No.    | Yes.         | No.                       | No.                             |
| Oxirane, 2-(butoxyethyl)-             | No.    | Yes.         | No.                       | No.                             |

**United States inventory (TSCA 8b)** : All components are listed or exempted.

**International regulations**

**International lists** : **Australia inventory (AICS):** All components are listed or exempted.  
**Canada inventory:** All components are listed or exempted.  
**Japan inventory:** Not determined.  
**China inventory (IECSC):** All components are listed or exempted.  
**Korea inventory:** All components are listed or exempted.  
**New Zealand Inventory (NZIoC):** All components are listed or exempted.  
**Philippines inventory (PICCS):** All components are listed or exempted.  
**United States inventory (TSCA 8b):** All components are listed or exempted.  
**Taiwan inventory (CSNN):** All components are listed or exempted.

**Section 16. Other information**

**Hazardous Material Information System III (U.S.A.) :**

|                         |   |   |
|-------------------------|---|---|
| <b>Health</b>           | * | 2 |
| <b>Flammability</b>     |   | 2 |
| <b>Physical hazards</b> |   | 0 |
|                         |   |   |

**Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4**

representing significant hazards or risks Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868. The customer is responsible for determining the PPE code for this material.

**Full text of abbreviated H statements** : Not applicable.

### History

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**Key to abbreviations** : ATE = Acute Toxicity Estimate  
 BCF = Bioconcentration Factor  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IBC = Intermediate Bulk Container  
 IMDG = International Maritime Dangerous Goods  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail  
 UN = United Nations

**References** : Not available

### Notice to reader

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