

SAFETY DATA SHEET



Date of issue/Date of revision 3 March 2020

Version 12

Section 1. Identification	
Product name	: 03W127A BASE COMPONENT
Product code	: 03W127A BASE COMPONENT
Other means of identification	: Not available.
Product type	: Liquid.
Relevant identified uses of	of the substance or mixture and uses advised against
Product use	: Industrial applications.
Use of the substance/ mixture	: Coating.
Uses advised against	: Not applicable.
Manufacturer	: PPG Aerospace PRC-DeSoto 12780 San Fernando Road Sylmar, CA 91342
Emergency telephone number	Phone: 818 362 6711 : (412) 434-4515 (U.S.) (514) 645-1320 (Canada) 01-800-00-21-400 (Mexico)

Section 2. Hazards identification

OSHA/HCS status	 This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	: FLAMMABLE LIQUIDS - Category 2 CARCINOGENICITY - Category 2
	Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 34.8% (Oral), 36.2% (Dermal), 34.8% (Inhalation)
	This product contains TiO2 which has been classified as a GHS Carcinogen Category 2 based on its IARC 2B classification. For many PPG products, TiO2 is utilized as a raw material in a liquid coating formulation. In this case, the TiO2 particles are bound in a matrix with no meaningful potential for human exposure to unbound particles of TiO2 when the product is applied with a brush or roller. Sanding the coating surface or mist from spray applications may be harmful depending on the duration and level of exposure and require the use of appropriate personal protective equipment and/or engineering controls (see Section 8).
GHS label elements	

Section 2. Hazards identification

Hazard pictograms	
Signal word	: Danger
Hazard statements	: Highly flammable liquid and vapor. Suspected of causing cancer.
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed.
Response	: IF exposed or concerned: Get medical attention. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
Storage	: Store locked up. Store in a well-ventilated place. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	: Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.
Hazards not otherwise classified	: May form explosive peroxides. Hazardous reactions or instability may occur under certain conditions of storage or use. Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture		
Product name		

: Mixture

: 03W127A BASE COMPONENT

Ingredient name	%	CAS number
titanium dioxide	≥20 - ≤50	13463-67-7
ethyl 3-ethoxypropionate	≥5.0 - ≤10	763-69-9
n-butyl acetate	≥1.0 - ≤5.0	123-86-4
pentan-2-one	≥1.0 - ≤5.0	107-87-9
aluminium hydroxide	≥1.0 - ≤5.0	21645-51-2
4-chloro-α,α,α-trifluorotoluene	≥0.10 - ≤2.5	98-56-6
4-methylpentan-2-one	<1.0	108-10-1

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

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Section 3. Composition/information on ingredients

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

Eye contact	: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact Inhalation Skin contact Ingestion	 No known significant effects or critical hazards. No known significant effects or critical hazards. Defatting to the skin. May cause skin dryness and irritation. No known significant effects or critical hazards. 		
Over-exposure signs/symptoms			
Eye contact Inhalation Skin contact	 No specific data. No specific data. Adverse symptoms may include the following: irritation dryness 		
Ingestion	cracking : No specific data.		
Indication of immediate med	lical attention and special treatment needed, if necessary		
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.		
Specific treatments	: No specific treatment.		
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.		

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Highly flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides halogenated compounds carbonyl halides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protec	tiv	e equipment and emergency procedures
For non-emergency personnel	•	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	nt	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste

disposal container. Dispose of via a licensed waste disposal contractor.

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Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Special precautions	: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. May form explosive peroxides. Keep away from combustible materials. Avoid shock and friction. Avoid all possible sources of ignition (spark or flame). If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
titanium dioxide	OSHA PEL (United States, 5/2018).
	TWA: 15 mg/m ³ 8 hours. Form: Total dust
	ACGIH TLV (United States, 3/2019).
	TWA: 10 mg/m ³ 8 hours.
ethyl 3-ethoxypropionate	IPEL (PPG).
	TWA: 50 ppm
	STEL: 100 ppm
n-butyl acetate	OSHA PEL (United States, 5/2018).
	TWA: 710 mg/m³ 8 hours.
	TWA: 150 ppm 8 hours.
	ACGIH TLV (United States, 3/2019).
	STEL: 150 ppm 15 minutes.
	TWA: 50 ppm 8 hours.
pentan-2-one	OSHA PEL (United States, 5/2018).
	TWA: 700 mg/m³ 8 hours.
	TWA: 200 ppm 8 hours.
	ACGIH TLV (United States, 3/2019).
	STEL: 150 ppm 15 minutes.
aluminium hydroxide	ACGIH TLV (United States, 3/2019).
	TWA: 1 mg/m ³ 8 hours. Form: Respirable
	fraction
	ACGIH TLV (United States).
	TWA: 1 mg/m³
4-chloro-α,α,α-trifluorotoluene	IPEL (PPG).
	TWA: 25 ppm
4-methylpentan-2-one	ACGIH TLV (United States, 3/2019).
	STEL: 75 ppm 15 minutes.
	TWA: 20 ppm 8 hours.
	OSHA PEL (United States, 5/2018).
	TWA: 410 mg/m³ 8 hours.
	TWA: 100 ppm 8 hours.
Key to abbreviatior	IS
A = Acceptable Maximum Peak	S = Potential skin absorption
CGIH = American Conference of Governmental Industrial Hygienists.	SR = Respiratory sensitization
C = Ceiling Limit	SS = Skin sensitization
F = Fume IPEL = Internal Permissible Exposure Limit	STEL = Short term Exposure limit values TD = Total dust
DSHA = Occupational Safety and Health Administration.	TLV = Threshold Limit Value
R = Respirable	TWA = Time Weighted Average
Z = OSHA 29 CFR 1910,1200 Subpart Z - Toxic and Hazardous Substance	

= OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances Ζ

Consult local authorities for acceptable exposure limits.

procedures

Recommended monitoring : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

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Section 8. Exposure controls/personal protection

Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection meas	<u>ures</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety glasses with side shields.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
Restrictions on use	: Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.

Section 9. Physical and chemical properties

Physical state	: Liquid.	
Color	: White.	
Odor	: Not available.	
Odor threshold	: Not available.	
pH	: Not available.	

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Section 9. Physical and chemical properties

Melting point	1	Not available.
Boiling point	:	>37.78°C (>100°F)
Flash point	:	Closed cup: 7.78°C (46°F)
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive (flammable) limits	:	Not available.
Evaporation rate	:	Not available.
Vapor pressure	1	Not available.
Vapor density	1	Not available.
Relative density	:	1.56
Density(Ibs / gal)	:	13.02
Solubility	:	Insoluble in the following materials: cold water.
Partition coefficient: n- octanol/water	÷	Not available.
Viscosity	:	Kinematic (40°C (104°F)): >0.21 cm²/s (>21 cSt)
VOC	:	268 g/l
% Solid. (w/w)	:	82.33

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result			Species	Dose	Exposure
ti tanium dioxide	LC50 Inhala	ation Dusts	and mists	Rat	>6.82 mg/l	4 hours
	LD50 Derm	al		Rabbit	>5000 mg/kg	-
	LD50 Oral			Rat	>5000 mg/kg	-
ethyl 3-ethoxypropionate	LD50 Derm	al		Rabbit	10 g/kg	-
	LD50 Oral			Rat	3200 mg/kg	-
n-butyl acetate	LC50 Inhala			Rat	>21.1 mg/l	4 hours
	LC50 Inhala		r	Rat	2000 ppm	4 hours
	LD50 Derm	al		Rabbit	>17600 mg/kg	-
	LD50 Oral			Rat	10.768 g/kg	-
pentan-2-one	LC50 Inhala		r	Rat	25.5 mg/l	4 hours
	LD50 Derm	al		Rabbit	6500 mg/kg	-
	LD50 Oral			Rat	1600 mg/kg	-
aluminium hydroxide	LC50 Inhala	ation Dusts	s and mists	Rat	>5.09 mg/l	4 hours
	LD50 Oral			Rat	>5000 mg/kg	-
4-chloro- α , α , α -trifluorotoluene	LC50 Inhala		r	Rat	33080 mg/m ³	4 hours
	LD50 Derm	al		Rabbit	>2.7 g/kg	-
	LD50 Oral			Rat	13 g/kg	-
4-methylpentan-2-one	LC50 Inhala	ation Vapo	r	Rat	12.3 mg/l	4 hours
	LD50 Oral			Rat	2.08 g/kg	-
· · · · · · · · · · · · · · · · · · ·	: There are	no data av	vailable on th	e mixture itself.		
Irritation/Corrosion						
Conclusion/Summary						
Skin	: There are	no data av	vailable on th	e mixture itself.		
Eyes	: There are	no data av	vailable on th	e mixture itself.		
Respiratory	There are	no data av	vailable on th	e mixture itself.		
<u>Sensitization</u>						
Conclusion/Summary						
Skin	: There are	no data av	vailable on th	e mixture itself.		
Respiratory	There are	no data av	vailable on th	e mixture itself.		
<u>Mutagenicity</u>						
Conclusion/Summary	There are	no data av	vailable on th	e mixture itself.		
Carcinogenicity						
Conclusion/Summary	: There are	no data av	vailable on th	e mixture itself.		
<u>Classification</u>						
Product/ingredient name	OSHA	IARC	NTP			
titanium dioxide	-	2B	-			
4-methylpentan-2-one	-	2B	-			

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4 NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen OSHA: + Not listed/not regulated: -

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Reproductive toxicity

Conclusion/Summary

: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
n-butyl acetate pentan-2-one	Category 3 Category 3 Category 3	Not applicable. Not applicable. Not applicable.	Narcotic effects Narcotic effects Respiratory tract irritation
4-chloro- α , α , α -trifluorotoluene	Category 3	Not applicable.	Respiratory tract irritation
4-methylpentan-2-one	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Target organs

: Contains material which causes damage to the following organs: brain, central nervous system (CNS).

Contains material which may cause damage to the following organs: kidneys, lungs, the nervous system, upper respiratory tract, immune system, skin, eye, lens or cornea.

Aspiration hazard

Not available.

Information on the likely routes of exposure

Potential acute health effects

Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Defatting to the skin. May cause skin dryness and irritation.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/sym	iptoms
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following:
	irritation
	dryness
	cracking
Ingestion	: No specific data.
Delayed and immediate eff	ects and also chronic effects from short and long term exposure
Conclusion/Summary	: There are no data available on the mixture itself. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Repeated exposure may lead to permanent respiratory disability. This product contains TiO2 which has been classified as a GHS Carcinogen Category 2 based on its IARC 2B classification. For many PPG products, TiO2 is utilized as a raw material in a liquid coating formulation.
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Section 11. Toxicological information

	In this case, the TiO2 particles are bound in a matrix with no meaningful potential for human exposure to unbound particles of TiO2 when the product is applied with a brush or roller. Sanding the coating surface or mist from spray applications may be harmful depending on the duration and level of exposure and require the use of appropriate personal protective equipment and/or engineering controls (see Section 8). Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye
	contact.
<u>Short term exposure</u>	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
Long term exposure	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
Potential chronic health eff	<u>ets</u>
General	: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.
Carcinogenicity	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.
Numerical measures of toxic	
Acute toxicity estimates	

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
03W127A BASE COMPONENT	30200.3	135828.9	N/A	N/A	N/A
ethyl 3-ethoxypropionate	3200	10000	N/A	N/A	N/A
n-butyl acetate	10768	N/A	N/A	N/A	N/A
pentan-2-one	1600	6500	N/A	25.5	N/A
- 4-chloro-α,α,α-trifluorotoluene	13000	2500	N/A	33.08	N/A
4-methylpentan-2-one	2080	N/A	N/A	12.3	1.5

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Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
	Acute LC50 >100 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 18 mg/l	Fish	96 hours

Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
┏-butyl acetate	TEPA and OECD 301D	83 % - Readily - 28 days		-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodegradability	
n -butyl acetate	-		-		Readily	

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
n-butyl acetate	1.78	-	low
pentan-2-one	0.91	-	low
4-methylpentan-2-one	1.31	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

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	DOT	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class (es)	3	3	3
Packing group	П	11	II
Environmental hazards Marine pollutant substances	No. Not applicable.	No. Not applicable.	No. Not applicable.

Additional information

DOT	: None identified.
IMDG	: None identified.
ΙΑΤΑ	: None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

United States

United States inventory (TSCA 8b) : All components are listed or exempted.

United States - TSCA 12(b) - Chemical export notification: 4-chloro-α,α,α-trifluorotoluene		One time notification		
United States - TSCA 5(a)2 - Final significant new use rules:		Listed	40 CFR 799.5089	
<u>SARA 302/304</u>				
SARA 304 RQ	: Not applicable.			
Composition/information or	n ingredients			
No products were found.				
<u>SARA 311/312</u>				
Classification :	FLAMMABLE LIQUIDS - Category 2 CARCINOGENICITY - Category 2 HNOC - May form explosive peroxides. HNOC - Defatting irritant			
Composition/information or	n ingredients			

Section 15. Regulatory information

Name	%	Classification
titanium dioxide	≥20 - ≤50	CARCINOGENICITY - Category 2
ethyl 3-ethoxypropionate	≥5.0 - ≤10	FLAMMABLE LIQUIDS - Category 3
		HNOC - May form explosive peroxides.
		HNOC - Defatting irritant
n-butyl acetate	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Narcotic effects) - Category 3
		HNOC - Defatting irritant
pentan-2-one	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 2
		ACUTE TOXICITY (oral) - Category 4
		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Narcotic effects) - Category 3
	> 10 10 5	HNOC - Defatting irritant
4-chloro- α , α , α -trifluorotoluene	≥0.10 - ≤2.5	FLAMMABLE LIQUIDS - Category 3
		SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3 HNOC - Defatting irritant
4-methylpentan-2-one	<1.0	FLAMMABLE LIQUIDS - Category 2
4-methypentan-z-one	\$1.0	ACUTE TOXICITY (inhalation) - Category 4
		EYE IRRITATION - Category 2A
		CARCINOGENICITY - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
		HNOC - Defatting irritant

California Prop. 65

WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health : 2 * Flammability : 3 Physical hazards : 1

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

Health	:	2	Flammab	ili	ty	:	3	Instability	:	1
Date of	prev	vious is:	sue	:	9/	24/	2019			
Organiz		n that p	repared	:	Eł	ΗS				

Product code 03W127A BASE COMPONENT

Product name 03W127A BASE COMPONENT

Section 16. Other information

Key to abbreviations	: ATE = Acute Toxicity Estimate
-	BCF = Bioconcentration Factor
	GHS = Globally Harmonized System of Classification and Labelling of Chemicals
	IATA = International Air Transport Association
	IBC = Intermediate Bulk Container
	IMDG = International Maritime Dangerous Goods
	LogPow = logarithm of the octanol/water partition coefficient
	MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
	N/A = Not available
	SGG = Segregation Group
	UN = United Nations
_	

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

SAFETY DATA SHEET



Date of issue/Date of revision23 May 2018Version 10.01

Section 1. Identification		
Product name	: 03W127ACAT CURING SOLUTION COMPONENT	
Product code	: 03W127ACAT CURING SOLUTION COMPONENT	
Other means of identification	: Not available.	
Product type	: Liquid.	
Relevant identified uses o	f the substance or mixture and uses advised against	
Product use	: Industrial applications.	
Use of the substance/ mixture	: 🖉atalyst.	
Uses advised against	: Not applicable.	
Manufacturer	: PPG Aerospace PRC-DeSoto 12780 San Fernando Road Sylmar, CA 91342 Phone: 818 362 6711	
Emergency telephone number	: (412) 434-4515 (U.S.) (514) 645-1320 (Canada) 01-800-00-21-400 (Mexico)	

Section 2. Hazards identification

OSHA/HCS status	 This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 4% (Dermal), 38.9% (Inhalation)
CHS label elemente	

GHS label elements

Version 10.01

Product name 03W127ACAT CURING SOLUTION COMPONENT

Section 2. Hazards identification

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Hazard pictograms
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Storage

Disposal



Signal word	: Danger
Hazard statements	 Highly flammable liquid and vapor. Harmful if inhaled. Causes serious eye irritation. May cause an allergic skin reaction. Suspected of causing cancer. May cause respiratory irritation. May cause drowsiness or dizziness.
Precautionary statements	

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have
been read and understood. Wear protective gloves. Wear eye or face protection.
Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and
other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting
and all material-handling equipment. Use only non-sparking tools. Take precautionary
measures against static discharge. Keep container tightly closed. Use only outdoors or
in a well-ventilated area. Avoid breathing vapor. Wash hands thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

- Response
 IF exposed or concerned: Get medical attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
 - : Store locked up. Store in a well-ventilated place. Keep cool.
 - : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Supplemental label Moisture-sensitive material. Repeated exposure to high vapor concentrations may elements cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Skin contact to isocyanate monomer may lead to allergic lung reaction. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.

Section 2. Hazards identification

Hazards not otherwise : May form explosive peroxides. Hazardous reactions or instability may occur under certain conditions of storage or use. Prolonged or repeated contact may dry skin and classified cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Product name

: 03W127ACAT CURING SOLUTION COMPONENT

Ingredient name	%	CAS number
Hexamethylene diisocyanate, oligomers	≥20 - ≤50	28182-81-2
pentan-2-one	≥20 - ≤50	107-87-9
ethyl 3-ethoxypropionate	≥5.0 - ≤10	763-69-9
4-methylpentan-2-one	≥1.0 - ≤5.0	108-10-1
n-butyl acetate	≥1.0 - ≤5.0	123-86-4
dimethyl glutarate	≥1.0 - ≤5.0	1119-40-0
Solvent naphtha (petroleum), light aromatic	≥1.0 - ≤5.0	64742-95-6

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person. Description of necessary first aid measures

Eye contact	: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effect	<u>cts</u>	
Eye contact	1	Causes serious eye irritation.
Inhalation	:	Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.

Product code	03W127ACAT COMPONENT	CURING SOLUTION Date of issue 23 May 2018 Version 10.01
Product name	03W127ACAT	CURING SOLUTION COMPONENT
Section 4	. First aid	measures
Skin contact	:	Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.
Ingestion	:	Can cause central nervous system (CNS) depression.
<u>Over-exposur</u>	<u>e signs/sympton</u>	<u>15</u>
Eye contact	:	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	:	Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	:	Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	:	No specific data.
ndication of in	nmediate medica	l attention and special treatment needed, if necessary
Notes to phys	ician :	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treat	ments :	No specific treatment.
Protection of	first-aiders :	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

Section 5. Fire-fighting measures

Specific hazards arising from the chemical	: Highly flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.
Hazardous thermal decomposition products	 Decomposition products may include the following materials: carbon oxides nitrogen oxides Cyanate and isocyanate. hydrogen cyanide
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures				
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.		
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".		
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).		
Methods and materials for co	nt	ainment and cleaning up		

Methods and materials for containment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof t explosion-proof equipment. Dilute with water and mop up if water-soluble. A or if water-insoluble, absorb with an inert dry material and place in an appropriate disposal container. Dispose of via a licensed waste disposal contractor.	Alternatively,
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof the explosion-proof equipment. Approach release from upwind. Prevent entry is water courses, basements or confined areas. Wash spillages into an effluent plant or proceed as follows. Contain and collect spillage with non-combustive absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and plant for disposal according to local regulations (see Section 13). Dispose licensed waste disposal contractor. Contaminated absorbent material may plant as the spilled product. Note: see Section 1 for emergency continformation and Section 13 for waste disposal.	nto sewers, nt treatment ble, place in bse of via a pose the
	United States P	age: 5/17

Section 6. Accidental release measures

Special provisions
 Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

Section 7. Handling and storage

Precautions for safe handling	1
Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Special precautions	: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. May form explosive peroxides. Keep away from combustible materials. Avoid shock and friction. Avoid all possible sources of ignition (spark or flame). If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers.
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Section 7. Handling and storage

Use appropriate containment to avoid environmental contamination. Precautions should be taken to minimize exposure to atmospheric humidity or water. CO_2 will be formed, which, in closed containers, could result in pressurization.

TLV

TWA

= Threshold Limit Value

= Time Weighted Average

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits			
Hexamethylene diisocyanate, oligomers	IPEL (PPG).			
	TWA: 0.5 mg/m ³			
	STEL: 1 mg/m ³			
pentan-2-one	OSHA PEL (United States, 6/2016).			
	TWA: 700 mg/m ³ 8 hours.			
	TWA: 200 ppm 8 hours.			
	ACGIH TLV (United States, 3/2017).			
	STEL: 150 ppm 15 minutes.			
ethyl 3-ethoxypropionate	IPEL (PPG).			
	TWA: 50 ppm			
	STEL: 100 ppm			
4-methylpentan-2-one	ACGIH TLV (United States, 3/2017).			
	STEL: 75 ppm 15 minutes.			
	TWA: 20 ppm 8 hours.			
	OSHA PEL (United States, 6/2016).			
	TWA: 410 mg/m ³ 8 hours.			
	TWA: 100 ppm 8 hours.			
n-butyl acetate	OSHA PEL (United States, 6/2016).			
···;	TWA: 710 mg/m ³ 8 hours.			
	TWA: 150 ppm 8 hours.			
	ACGIH TLV (United States, 3/2017).			
	STEL: 150 ppm 15 minutes.			
	TWA: 50 ppm 8 hours.			
dimethyl glutarate	IPEL (PPG).			
	TWA: 1.5 ppm			
Solvent naphtha (petroleum), light aromatic	None.			
Key to abbreviatio	ns			
A = Acceptable Maximum Peak	S = Potential skin absorption			
CGIH = American Conference of Governmental Industrial Hygienists.	SR = Respiratory sensitization			
C = Ceiling Limit	SS = Skin sensitization			
F = Fume	STEL = Short term Exposure limit values			
IPEL = Internal Permissible Exposure Limit	TD = Total dust			

- OSHA = Occupational Safety and Health Administration.
- R = Respirable

Z = OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances

Consult local authorities for acceptable exposure limits.

Section 8. Exposure controls/personal protection

Recommended monitoring procedures	:	If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measur	res	
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection <u>Skin protection</u>	:	Chemical splash goggles.
Hand protection	-	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	1	butyl rubber
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection		Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
Restrictions on use	:	Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.

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Section 9. Physical and chemical properties

Appearance

Physical state	: Liquid.
Color	: Not available.
Odor	: Not available.
Odor threshold	: Not available.
рН	: Not available.
Melting point	: Not available.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 7.78°C (46°F)
Material supports combustion.	: Yes.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Evaporation rate	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 0.96
Density(Ibs / gal)	: 8.01
Solubility	: Insoluble in the following materials: cold water.
Partition coefficient: n- octanol/water	: Not available.
Viscosity	: Kinematic (40°C (104°F)): >0.21 cm²/s (>21 cSt)
voc	: ቓ 31 g/l
% Solid. (w/w)	: #4.62

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: In a fire, hazardous decomposition products may be produced. Refer to protective measures listed in sections 7 and 8.
Incompatible materials	: Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols.
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Section 10. Stability and reactivity

Hazardous decomposition products : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen, hydrogen cyanide, monomeric isocyanates.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
examethylene diisocyanate, oligomers	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat - Female	>2500 mg/kg	-
pentan-2-one	LD50 Dermal	Rabbit	6500 mg/kg	-
	LD50 Oral	Rat	1600 mg/kg	-
ethyl 3-ethoxypropionate	LD50 Dermal	Rabbit	10 g/kg	-
	LD50 Oral	Rat	3200 mg/kg	-
4-methylpentan-2-one	LC50 Inhalation Vapor	Rat	12.3 mg/l	4 hours
	LD50 Oral	Rat	2.08 g/kg	-
n-butyl acetate	LC50 Inhalation Vapor	Rat	>21.1 mg/l	4 hours
	LC50 Inhalation Vapor	Rat	2000 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10.768 g/kg	-
dimethyl glutarate	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
Solvent naphtha (petroleum),	LD50 Dermal	Rabbit	3.48 g/kg	-
light aromatic				
	LD50 Oral	Rat	8400 mg/kg	-
Conclusion/Summary	: There are no data available on the	he mixture itself.		
Irritation/Corrosion				
Conclusion/Summary				
Skin	: There are no data available on the	he mixture itself.		
Eyes	: There are no data available on the	he mixture itself.		
Respiratory	: There are no data available on the mixture itself.			
Sensitization				
Conclusion/Summary				
Skin	: There are no data available on the	he mixture itself.		
Respiratory	: There are no data available on the	he mixture itself.		
<u>Mutagenicity</u>				
Conclusion/Summary	: There are no data available on the	ne mixture itself.		
Carcinogenicity				
Conclusion/Summary	: There are no data available on the	ne mixture itself.		
Classification				

Product/ingredient name	OSHA	IARC	NTP
4-methylpentan-2-one	-	2B	-

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Product code 03W127ACAT CURING SOLUTION COMPONENT	Date of issue 23 May 2018	Version 10.01
Product name 03W127ACAT CURING SOLUTION COMPONENT		
Section 11. Toxicological informati	on	
Carcinogen Classification code:		
IARC: 1, 2A, 2B, 3, 4 NTP: Known to be a human carcinogen; Reasonab OSHA: + Not listed/not regulated: -	ly anticipated to be a human carcinogen	
Reproductive toxicity		
Conclusion/Summary : There are no data availab	le on the mixture itself.	
Teratogenicity		
Conclusion/Summary : There are no data availab	le on the mixture itself.	
<u>Specific target organ toxicity (single exposure)</u>		
Name		Category
Hexamethylene diisocyanate, oligomers		Category 3
pentan-2-one		Category 3
4-methylpentan-2-one		Category 3
n-butyl acetate		Category 3
Solvent naphtha (petroleum), light aromatic		Category 3
Specific target organ toxicity (repeated exposure)		
Not available.		
system (CNS). Contains material which n	causes damage to the following organs: nay cause damage to the following orga ct, skin, eye, lens or cornea.	

Name	Result
Solvent naphtha (petroleum), light aromatic	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Potential acute health effects

Eye contact	: Causes serious eye irritation.
Inhalation	 Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
Skin contact	: Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.
Ingestion	: Can cause central nervous system (CNS) depression.
Over-exposure signs/	<u>symptoms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness

Product code 03W127/ COMPO	ACAT CURING SOLUTION Date of issue 23 May 2018 Version 10.01 NENT
Product name 03W127	ACAT CURING SOLUTION COMPONENT
Section 11. Tox	icological information
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
Conclusion/Summary	 ffects and also chronic effects from short and long term exposure There are no data available on the mixture itself. Skin contact to isocyanate monomer
Short term exposure	may lead to allergic lung reaction. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Repeated exposure may lead to permanent respiratory disability. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effect	ts : There are no data available on the mixture itself.
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effect	ts : There are no data available on the mixture itself.
Potential chronic health e	<u>effects</u>
General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	 Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.

Section 11. Toxicological information

Teratogenicity Developmental effects

Fertility effects

- : No known significant effects or critical hazards.
- fects : No known significant effects or critical hazards.
- : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value	
Oral	3741.3 mg/kg	
Dermal	246167.9 mg/kg	
Inhalation (gases)	5603.3 ppm	
Inhalation (vapors)	13.82 mg/l	
Inhalation (dusts and mists)	1.868 mg/l	

Section 12. Ecological information

т	oxi	C	tv	
-	0.74		-	

Product/ingredient name	Result	Species	Exposure
Hexamethylene diisocyanate, oligomers	Acute EC50 >1000 mg/l	Algae - scenedesmus subspicatus	72 hours
	Acute EC50 >100 mg/l Acute LC50 >100 mg/l	Daphnia - daphnia magna Fish - Danio rerio (zebra fish)	48 hours 96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
✓examethylene diisocyanate, oligomers	-	-	Not readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
✓ examethylene diisocyanate, oligomers	-	3.2	low
pentan-2-one 4-methylpentan-2-one n-butyl acetate dimethyl glutarate	0.91 1.31 1.78 0.62	- - -	low low low low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

	DOT	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class (es)	3	3	3
Packing group	П	II	П
Environmental hazards Marine pollutant substances	No. Not applicable.		No. Not applicable.

Additional information

- DOT : None identified.
- : None identified. IMDG
- **IATA** : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Version 10.01

Product name 03W127ACAT CURING SOLUTION COMPONENT

Section 15. Regulatory information

United States

United States inventory (TSCA 8b) : All components are listed or exempted.

SARA 302/304

SARA 304 RQ : Not applicable.

Composition/information on ingredients

No products were found.

SARA 311/312

Classification	: FLAMMABLE LIQUIDS - Category 2
	ACUTE TOXICITY (inhalation) - Category 4
	EYE IRRITATION - Category 2A
	SKIN SENSITIZATION - Category 1
	CARCINOGENICITY - Category 2
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract
	irritation) - Category 3
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -
	Category 3
	HNOC - Defatting irritant
	HNOC - May form explosive peroxides.

Composition/information on ingredients

Name	%	Classification
Hexamethylene diisocyanate,	≥20 - ≤50	COMBUSTIBLE DUSTS
oligomers		ACUTE TOXICITY (inhalation) - Category 4
-		SKIN SENSITIZATION - Category 1A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
pentan-2-one	≥20 - ≤50	FLAMMABLE LIQUIDS - Category 2
		ACUTE TOXICITY (oral) - Category 4
		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Narcotic effects) - Category 3
		HNOC - Defatting irritant
ethyl 3-ethoxypropionate	≥5.0 - ≤10	FLAMMABLE LIQUIDS - Category 3
		HNOC - May form explosive peroxides.
		HNOC - Defatting irritant
4-methylpentan-2-one	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 2
		ACUTE TOXICITY (inhalation) - Category 4
		EYE IRRITATION - Category 2A
		CARCINOGENICITY - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
		HNOC - Defatting irritant
n-butyl acetate	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Narcotic effects) - Category 3
		HNOC - Defatting irritant
1	•	United States Page: 15/17

Product code 03W127ACAT COMPONENT	CURING SOLU	ITION Date of issue 23 May 2018 Version 10.01		
Product name 03W127ACAT CURING SOLUTION COMPONENT				
Section 15. Regulato	ory informa	ition		
dimethyl glutarate Solvent naphtha (petroleum), light aromatic	≥1.0 - ≤5.0 ≥1.0 - ≤5.0	EYE IRRITATION - Category 2A FLAMMABLE LIQUIDS - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 ASPIRATION HAZARD - Category 1 HNOC - Defatting irritant		

<u>SARA 313</u>

<u>Chemical name</u>

: 4-methylpentan-2-one

 CAS number
 Concentration

 108-10-1
 1 - 5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

California Prop. 65

Supplier notification

MARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health : 3 * Flammability : 3 Physical hazards : 1

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Ass	ociation (U.S.A.)
Health : 3 Flamma	ibility : 3 Instability : 1
Date of previous issue	: 10/24/2017
Organization that prepared the MSDS	: EHS
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Indicates information that has changed from previously issued version.

Disclaimer

Section 16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.