SDS: 0013630
Date Prepared: 02/05/2017

SAFETY DATA SHEET

1. IDENTIFICATION

Product Name:	**DAPCO™ 2000 Diluent**
Product Description:	Silicone polymer solution
Synonyms:	None
Chemical Family:	Silicone
Molecular Formula:	Mixture
Molecular Weight:	Polymer
Intended/Recommended Use:	Diluent

CYTEC INDUSTRIES INC., 504 CARNEGIE CENTER, PRINCETON, NEW JERSEY 08540, USA
For Product and all Non-Emergency Information call 1-800/652-6013. Outside the USA and Canada call 1-973/357-3193.

EMERGENCY PHONE (24 hours/day) - For emergency only involving spill, leak, fire, exposure or accident call:
Asia Pacific:
Australia - +61 2 8014 4558 (Carechem24)
China (PRC) - +86 0532 83889090 (NRCC) +86 512 8090 3042 (Carechem24)
New Guinea - +61 2 8014 4558 (Carechem24)
New Zealand - +64 9 929 1483 (Carechem24)
India, Japan, Korea, Malaysia, Thailand - +65 3158 1074 (Carechem24 Singapore)
India (Hindi Speaking Only) - +65 3158 1198 or 000800 100 7479 (Carechem24 Singapore)
Canada: 800 424 9300 (Within US,Canada) +1 (703) 527-3887 (International) (CHEMTREC)
Europe/Africa/Middle East (Carechem24 UK):
Europe, Middle East, Africa, Israel - +44 1235 239 670
(Arabic speaking countries) - +44 1235 239 671
Latin America:
Brazil - +55 11 3197 5891 (Carechem24)
Chile - +56 2 2582 9336 (Carechem24)
All Others - +44 1235 239 670 (Carechem24 UK)
USA: 800 424 9300 (Within US,Canada) +1 (703) 527-3887 (International) (CHEMTREC)

2. HAZARDS IDENTIFICATION

GHS Classification
Flammable Liquid Hazard Category 2

LABEL ELEMENTS

Signal Word
Danger

Hazard Statements
Highly flammable liquid and vapor

Precautionary Statements
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Keep container tightly closed.
Ground/Bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Wear protective gloves/protective clothing/eye protection/face protection.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
In case of fire: Use CO2, dry chemical, or foam for extinction.
Store in a well-ventilated place. Keep cool.
Dispose of contents/container in accordance with local and national regulations.

Hazards Not Otherwise Classified (HNOC), Other Hazards
Polymerization may occur from excessive heat, contamination or exposure to direct sunlight.

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3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance, Mixture or Article? Substance

HAZARDOUS INGREDIENTS

Component / CAS No.	%	GHS Classification	Carcinogen
Hexamethyldisiloxane 107-46-0	60 - 100	Flam. Liq. 2 (H225) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)	-

The specific chemical identity and/or exact percentage of composition for one or more ingredients has been withheld as a trade secret.

Additional GHS classification or other information may be included in this section but has not been adopted by OSHA. See Section 16 for full text of H phrases.

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4. FIRST AID MEASURES

DESCRIPTION OF FIRST AID MEASURES

Eye Contact:
Rinse immediately with plenty of water for at least 15 minutes.

Skin Contact:
Wash immediately with plenty of water and soap.

Ingestion:
If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person.

Inhalation:
Material is not expected to be harmful if inhaled. Remove to fresh air.

MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED

None known

INDICATION OF ANY IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENT NEEDS

Notes To Physician:
Formaldehyde is not a component of this product, however, heating to temperatures above 150 C in the presence of air may result in the release of formaldehyde. The International Agency for Research on Cancer (IARC) has classified formaldehyde as a Group 1 (known) human carcinogen. Formaldehyde is irritating to the eyes, nose, throat and skin and is a dermal sensitizer.

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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:
Use water spray, alcohol foam, carbon dioxide or dry chemical to extinguish fires. Water stream may be ineffective.

Extinguishing Media to Avoid:
full water jet

Protective Equipment:
Firefighters, and others exposed, wear self-contained breathing apparatus.

Special Hazards:
Keep containers cool by spraying with water if exposed to fire.

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6. ACCIDENTAL RELEASE MEASURES

Personal precautions:
Where exposure level is known, wear approved respirator suitable for level of exposure. Where exposure level is not known, wear approved, positive pressure, self-contained respirator. In addition to the protective clothing/equipment in Section 8 (Exposure Controls/Personal Protection), wear impermeable boots.

Methods For Cleaning Up:
Remove sources of ignition. Cover spills with some inert absorbent material; sweep up and place in a waste disposal container. Flush spill area with water.

References to other sections:
See Sections 8 and 13 for additional information.

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7. HANDLING AND STORAGE

HANDLING

Precautions: Keep away from heat, sparks and open flame. - No smoking. Keep container tightly closed. Ground/Bond container and receiving equipment. Use explosion-proof electrical, ventilating, lighting and other equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves and eye/face protection.

Special Handling Statements: Heating to temperatures above 150 C (302 F) in the presence of air may result in the release of formaldehyde. Formaldehyde is a known animal carcinogen and is considered to be probably carcinogenic to humans by the International Agency for Research on Cancer and the National Toxicology Program. Formaldehyde is irritating to the eyes, nose, throat and skin and is a dermal sensitizer. The permissable exposure limit for formaldehyde should not be exceeded. Containers must be bonded and grounded when pouring or transferring material.

STORAGE
Areas containing this material should have fire safe practices and electrical equipment in accordance with applicable regulations and/or guidelines. Standards are primarily based on the material`s flashpoint, but may also take into account properties such as miscibility with water or toxicity. All local and national regulations should be followed.
In the Americas, National Fire Protection Association (NFPA) 30: Flammable and Combustible Liquids Code, is a widely used standard. NFPA 30 establishes storage conditions for the following classes of materials: Class I Flammable Liquids, Flashpoint <37.8 °C. Class II Combustible Liquids, 37.8 °C < Flashpoint <60 °C. Class IIIa Combustible Liquids, 60 °C < Flashpoint < 93 °C. Class IIIb Combustible Liquids, Flashpoint > 93 °C.

Storage Temperature: Store at <26.7 °C 80 °F
Reason: Quality.

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8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Measures:
Engineering controls are not usually necessary if good hygiene practices are followed.

Respiratory Protection:
For operations where inhalation exposure can occur, use an approved respirator recommended by an industrial hygienist after an evaluation of the operation. Where inhalation exposure cannot occur, no respiratory protection is required.

Eye Protection:
Wear eye/face protection such as chemical splash proof goggles or face shield.

Skin Protection:
Avoid skin contact. Wear impermeable gloves.

Hand Protection:
Nitrile or fluorinated rubber gloves. Consider the porosity and elasticity data of the glove manufacturer and the specific conditons in the work place. Replace gloves immediately when torn or any change in appearance (dimension, colour, flexibility etc) is noticed.

Additional Advice:
Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water.

Exposure Limit(s)

The below constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

No values have been established.

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9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	colorless
Appearance:	clear liquid
Odor:	none
Boiling Point:	100 °C 212 °F
Melting Point:	Not available
Vapor Pressure:	35mm Hg @ 20 °C
Specific Gravity/Density:	0.76
Vapor Density:	5.5(air = 1)
Percent Volatile (% by wt.):	~100
pH:	Not available
Saturation In Air (% By Vol.):	Not available
Evaporation Rate:	Not available
Solubility In Water:	Insoluble

9. PHYSICAL AND CHEMICAL PROPERTIES

Volatile Organic Content:	Not applicable
Flash Point:	-6.7 °C 20 °F Pensky-Martens Closed Cup
Flammability (solid, gas):	Not available
Flammable Limits (% By Vol):	Not available
Autoignition (Self) Temperature:	Not available
Decomposition Temperature:	Not available
Partition coefficient (n-octanol/water):	Not available
Odor Threshold:	Not available
Viscosity (Kinematic):	Not available

DUST HAZARD INFORMATION

Particle Size (microns):	Not applicable
Kst (bar-m/sec):	Not applicable
Maximum Explosion Pressure (Pmax):	Not applicable
Dust Class:	Not applicable
Minimum Ignition Energy (MIE) (mJ):	Not applicable
Minimum Ignition Temperature (MIT) (°C):	Not applicable
Minimum Explosive Concentration (MEC) (g/m^3):	Not applicable
Limiting Oxygen Concentration (LOC) (%):	Not applicable

10. STABILITY AND REACTIVITY

Reactivity:	No information available
Stability:	Stable
Conditions To Avoid:	None known
Polymerization:	May occur
Conditions To Avoid:	Avoid contact with oxidizing agents.
Materials To Avoid:	Oxidizing agents
Hazardous Decomposition Products:	silicon dioxide Formaldehyde Carbon dioxide

11. TOXICOLOGICAL INFORMATION

PRODUCT TOXICITY INFORMATION

Likely Routes of Exposure: Skin, Eyes, Oral.

ACUTE TOXICITY DATA

oral (gavage)	rat	Acute LD50	No data
dermal	rabbit	Acute LD50	No data
inhalation	rat	Acute LC50 4 hr	No data

LOCAL EFFECTS ON SKIN AND EYE

Acute Irritation	dermal	Not irritating
Acute Irritation	eye	No data

ALLERGIC SENSITIZATION

Sensitization	skin	No data
Sensitization	respiratory	No data

GENOTOXICITY

Assays for Gene Mutations
Ames Salmonella Assay No data

OTHER INFORMATION
The product toxicity information above has been estimated.

HAZARDOUS INGREDIENT TOXICITY DATA

Hexamethyldisiloxane has acute oral (rat) and acute dermal (rat) LD50 values of >12 g/kg and >2000 mg/kg. The acute inhalation (vapor) LC50 (rat/4 hour) value is 15956 ppm (106 mg/L). Direct contact with this substance is not expected to produce eye or skin irritation. This material did not produced dermal sensitization when tested in humans. Based on battery of in vitro and in vivo studies this substance is not mutagenic, genotoxic or clastogenic. A 28-day repeated dose toxicity study was conducted in male and female rats. The animals were dosed via oral gavage at nominal dose levels of 0, 8, 40, 160, and 640 mg/kg bw/day. The No Observed Adverse Effect Level (NOAEL) was 160 mg/kg bw/day based on reduced food consumption, reduced body weight gain, reduced liver weight, changes to white cell count and corpuscular parameters in male rats. In a repeated dose dermal toxicity study rats were exposed to 0, 100, 500 and 1000 mg/kg bw/d for five days per week (6/rs/day) for 28 days. The No Observed Effect Level (NOEL) was considered to be 500 mg/kg/day, based on reduced kidney and liver weights in males. There were no such effects in females. Overall, the NOAEL was considered to be >=1000 mg/kg bw/day for human relevant effects. In a two-year combined chronic toxicity and oncogenicity whole body vapor inhalation study in rats, the target organs were kidney, nasal cavity and testes. Effects in the kidneys were considered species specific. Effects in the nasal cavity were considered to be irritative. Effects on the testes (Leydig cell tumours) were increased following exposure to all concentrations, but they are considered to be a spontaneous finding as they are common to this breed of rats and were also observed in control animals. Therefore the NOAEL for systemic effects relevant to humans is >=5000 ppm (33.2 mg/l). Hexamethyldisiloxane is not expected to be a reproductive or developmental toxin.

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12. ECOLOGICAL INFORMATION

TOXICITY, PERSISTENCE AND DEGRADABILITY, BIOACCUMULATIVE POTENTIAL, MOBILITY IN SOIL, OTHER ADVERSE EFFECTS

This material is not classified as dangerous for the environment.
The ecological assessment for this material is based on an evaluation of its components.

RESULTS OF PBT AND vPvB ASSESSMENT
Not determined

HAZARDOUS INGREDIENT TOXICITY DATA

Component / CAS No.	Toxicity to Algae	Toxicity to Fish	Toxicity to Water Flea
Hexamethyldisiloxane 107-46-0	ErC50 >0.55 mg/L (measured)-Green Algae (70h)	LC50 = 0.46 mg/L - Rainbow Trout (96h)	Not available

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13. DISPOSAL CONSIDERATIONS

The information on RCRA waste classification and disposal methodology provided below applies only to the product, as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seq) is dependent upon whether a material is a RCRA "listed hazardous waste" or has any of the four RCRA "hazardous waste characteristics." Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA "listed hazardous waste"; information contained in Section 15 of this MSDS is not intended to indicate if the product is a "listed hazardous waste." RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-61.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this MSDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 3 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is responsible for determining the waste classification and disposal method.

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14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

US DOT

Dangerous Goods? X
- Proper Shipping Name: Flammable liquid, n.o.s
- Hazard Class: 3
- Packing Group: II
- UN/ID Number: UN1993
- Transport Label Required: Flammable Liquid
- Technical Name (N.O.S.): Siloxane

TRANSPORT CANADA

Dangerous Goods? X
- Proper Shipping Name: Flammable liquid, n.o.s
- Hazard Class: 3
- Packing Group: II
- UN Number: UN1993
- Transport Label Required: Flammable Liquid
- Technical Name (N.O.S.): Siloxane

ICAO / IATA

Dangerous Goods? X

Proper Shipping Name: Flammable liquid, n.o.s.
Hazard Class: 3
Packing Group: II
UN Number: UN1993
Transport Label Required: Flammable Liquid
Technical Name (N.O.S.): Siloxane

IMO

Dangerous Goods? X
Proper Shipping Name: Flammable liquid, n.o.s.
Hazard Class: 3
UN Number: UN1993
Packing Group: II
Transport Label Required: Flammable Liquid
Technical Name (N.O.S.): Siloxane

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15. REGULATORY INFORMATION

Inventory Information

United States (USA): All components of this product are included on the TSCA Chemical Inventory or are not required to be listed on the TSCA Chemical Inventory.

Canada: All components of this product are included on the Domestic Substances List (DSL) or are not required to be listed on the DSL.

European Economic Area (including EU): Cytec has appointed an Only Representative to relieve our customers from their registration requirements under the REACH Regulation (EC) No. 1907/2006. Please contact us if you wish to benefit from the OR arrangement.

Australia: All components of this product are included in the Australian Inventory of Chemical Substances (AICS) or are not required to be listed on AICS.

China: All components of this product are included on the Chinese inventory or are not required to be listed on the Chinese inventory.

Japan: All components of this product are included on the Japanese (ENCS) inventory or are not required to be listed on the Japanese inventory.

Korea: All components of this product are included on the Korean (ECL) inventory or are not required to be listed on the Korean inventory.

Philippines: All components of this product are included on the Philippine (PICCS) inventory or are not required to be listed on the Philippine inventory.

OTHER ENVIRONMENTAL INFORMATION
The following components of this product may be subject to reporting requirements pursuant to Section 313 of CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

This product does not contain any components regulated under these sections of the EPA

PRODUCT HAZARD CLASSIFICATION UNDER SECTION 311 OF SARA

- Fire

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16. OTHER INFORMATION

NFPA Hazard Rating (National Fire Protection Association)

Health: 1 - Materials that, under emergency conditions, can cause significant irritation.

Fire: 3 - Liquids and solids that can be ignited under almost all ambient temperature conditions.

Instability: 0 - Materials that in themselves are normally stable, even under fire exposure conditions.

Reasons For Issue: Revised Section 1

Date Prepared: 02/05/2017
Date of last significant revision: 02/01/2017

Hexamethyldisiloxane

H225 - Highly flammable liquid and vapor.
H400 - Very toxic to aquatic life.
H410 - Very toxic to aquatic life with long lasting effects.

Prepared By: Legal & Compliance Services; E-mail: custinfo@solvay.com

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