

H.B. Fuller® EY-3804-A

Version 1.4

Revision Date 07/23/2021

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name

: H.B. Fuller® EY-3804-A

Product code

: 100000002561

Manufacturer or supplier's details

Company

: H.B. Fuller Company

Address

: 1200 Willow Lake Boulevard Vadnais Heights, MN 55110

Telephone

: 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use

: Epoxy resin

Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	liquid	
Color	amber	
Odor	Neutral	

GHS Classification

Acute toxicity (Oral) Skin irritation

: Category 4 : Category 2 : Category 2A

Eye irritation Skin sensitization Germ cell mutagenicity

: Category 1 : Category 2

GHS label elements

Hazard pictograms

Signal Word

: Warning

Hazard Statements:

H302 Harmful if swallowed, H315 Causes skin irritation. H317 May cause an allergic skin reaction.



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H319 Causes serious eye irritation. H341 Suspected of causing genetic defects.

Precautionary Statements:

Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray. P264 Wash skin thoroughly after handling. P270 Do not eat, drink or smoke when using this product. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response: P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth. P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse.

Storage: P405 Store locked up.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects

Carcinogenicity:

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture

: Mixture

Hazardous ingredients

CAS-No.	Concentration [%]
28064-14-4	30 - 50
	CAS-No. 5026-74-4 28064-14-4 112945-52-5

SECTION 4. FIRST AID MEASURES

General advice

: Show this material safety data sheet to the doctor in

attendance.

If inhaled

: Move to fresh air.

If symptoms persist, call a physician.



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In case of skin contact

: Wash off with soap and water.

Get medical attention immediately if irritation develops and

persists.

Remove contaminated clothing and shoes. Wash contaminated clothing before reuse.

In case of eye contact

: Flush eyes with water at least 15 minutes. Get medical

attention if eye irritation develops or persists.

If swallowed

: Do NOT induce vomiting.

If victim is fully conscious, give a cupful of water.

Never give anything by mouth to an unconscious person.

Obtain medical attention.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

: Use water spray, alcohol-resistant foam, dry chemical or

carbon dioxide.

Specific extinguishing

methods

Further information

: Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

for fire-fighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures Environmental precautions : Refer to protective measures listed in sections 7 and 8.

: Prevent product from entering drains.

Do not flush into surface water or sanitary sewer system.

Methods and materials for containment and cleaning up

: Soak up with inert absorbent material.

Shovel into suitable container for disposal.

SECTION 7. HANDLING AND STORAGE

Technical measures

: Not applicable

Advice on safe handling

No special precautions required.



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Conditions for safe storage

: Keep in a dry, cool place.

Materials to avoid

: No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components		Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Silica, amorphous fumed	112945-52-5	TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2	OSHA Z-3
		TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2	OSHA Z-3

Personal protective equipment

Respiratory protection

: No personal respiratory protective equipment normally

required.

Hand protection

Material

: Nitrile rubber

Eye protection

: Safety glasses

Skin and body protection

: Remove and wash contaminated clothing before re-use.

Protective measures

: Avoid contact with skin.

Hygiene measures

: Avoid contact with skin, eyes and clothing.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

: liquid

Color

: amber

Odor

: Neutral

Odor Threshold

: No data available

Melting point/freezing point

: is not determined



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Boiling point/boiling range

: is not determined

Flash point

: > 93.3 °C

Evaporation rate

: is not determined

Flammability (solid, gas)

: Not classified as a flammability hazard

Upper explosion limit

: Upper flammability limit

is not determined

Lower explosion limit

: Lower flammability limit

is not determined

Vapor pressure

: is not determined

Density

: 9.80 - 10.50 lb/gal

Solubility(ies)

•

Water solubility

: is not determined

Partition coefficient: n-

: No data available

octanol/water

Autoignition temperature

: is not determined

Viscosity

Viscosity, dynamic

: is not determined

Viscosity, kinematic

: is not determined

Solid Content, % by weight:

: 99.8

VOC, % by weight

: 0.1

SECTION 10. STABILITY AND REACTIVITY

Chemical stability

: The product is chemically stable.

Conditions to avoid

: Not applicable

Hazardous decomposition

products

: Stable under normal conditions.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Product:

Acute oral toxicity

: Acute toxicity estimate : 842.03 mg/kg

Method: Calculation method

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation



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No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicity

No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues

: To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best



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practice. Consult state, local or provincial authorities for more restrictive requirements.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards

: Acute toxicity (any route of exposure)

Respiratory or skin sensitization

Germ cell mutagenicity Skin corrosion or irritation

Serious eye damage or eye irritation

SARA 302

: This material does not contain any components with a section 302

EHS TPO.

SARA 313

: This material does not contain any chemical components with known

CAS numbers that exceed the threshold (De Minimis) reporting levels

established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).



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US State Regulations

California Prop 65

Please contact Supplier for more information.

The ingredients of this product are reported in the following inventories:

TSCA All substances listed as active on the TSCA inventory DSL All components of this product are on the Canadian DSL AICS On the inventory, or in compliance with the inventory ENCS On the inventory, or in compliance with the inventory KECI On the inventory, or in compliance with the inventory **PICCS** On the inventory, or in compliance with the inventory IECSC On the inventory, or in compliance with the inventory Inventories LegendTSCA (USA), DSL (Canada), REACH(Europe), AICS (Australia), NZIoC

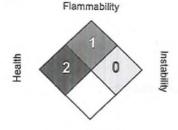
(New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Department - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

Further information

NFPA:



Special hazard

HMIS III:

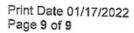
HEALTH	2*
FLAMMABILITY	1
PHYSICAL HAZARD	

0 = not significant, 1 =Slight,

2 = Moderate, 3 = High

4 = Extreme, * = Chronic

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to the H.B. Fuller Company from its suppliers, and because the H.B. Fuller Company has no control over the conditions of handling and use, the H.B. Fuller Company makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and the H.B. Fuller Company assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Company products to comply with all applicable federal, state and local laws and regulations.





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1.



H.B. Fuller® EY-3804-B

Version 1.5 Revision Date 10/14/2020

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : H.B. Fuller® EY-3804-B

Product code : 100000002562

Manufacturer or supplier's details

Company : H.B. Fuller Company

Address : 1200 Willow Lake Boulevard

Vadnais Heights, MN 55110

Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy curing agent

Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	liquid	
Color	black	1
Odor	amine-like	

GHS Classification

Skin corrosion : Category 1B Serious eye damage : Category 1 Skin sensitization : Category 1

GHS label elements

Hazard pictograms



Signal Word : Danger

Hazard Statements:

H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction.

Precautionary Statements:

Prevention: P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray. P264 Wash skin thoroughly



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after handling. P270 Do not eat, drink or smoke when using this product. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response: P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER. P307 + P311 IF exposed: Call a POISON CENTER or doctor/ physician. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P363 Wash contaminated clothing before reuse.

Storage: P405 Store locked up.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects

Carcinogenicity:

IARC Group 2B: Possibly carcinogenic to humansDuring normal handling

of the product, this substance is encapsulated within the product

and will not present a cancer exposure risk.

Carbon black 1333-86-4

OSHA No component of this product present at levels greater than or

equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or

equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration [%]
Polyamide resin	68082-29-1	50 - 70
triethylenetetramine	112-24-3	10 - 20
benzyl alcohol	100-51-6	10 - 20
2,2'-iminodi(ethylamine)	111-40-0	5 - 10
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	5 - 10
Modified cycloaliphatic amine	68609-08-5	5 - 10
Carbon black	1333-86-4	0.1 - 1

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Show this material safety data sheet to the doctor in

attendance.



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If inhaled : Move to fresh air.

If not breathing, give artificial respiration.

Keep patient warm and at rest.

Consult a physician after significant exposure.

In case of skin contact : Take off all contaminated clothing immediately.

Wash off immediately with soap and plenty of water. Call a physician if irritation develops or persists. Wash contaminated clothing before re-use.

In case of eye contact : Hold eyelids apart and flush eyes with plenty of water for at

least 15 minutes. Get medical attention.

Protect unharmed eye.

If swallowed, call a poison control center or doctor

immediately.

Do NOT induce vomiting.

If victim is fully conscious, give a cupful of water.

If possible drink milk afterwards.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or

carbon dioxide.

Specific extinguishing

methods

Further information : Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Special protective equipment

for fire-fighters

: Wear an approved positive pressure self-contained breathing

apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

: Refer to protective measures listed in sections 7 and 8.

Environmental precautions : Prevent product from entering drains.

Do not flush into surface water or sanitary sewer system.

Methods and materials for containment and cleaning up Soak up with inert absorbent material.
 Shovel into suitable container for disposal.



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SECTION 7. HANDLING AND STORAGE

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Wear personal protective equipment.

Do not get on skin or clothing.

Use only in an area equipped with a safety shower.

Conditions for safe storage : Keep containers tightly closed in a dry, cool and well-

ventilated place.

Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
2,2'-iminodi(ethylamine)	111-40-0	TWA	1 ppm	ACGIH
		TWA	1 ppm 4 mg/m3	OSHA P0
		PEL	1 ppm 4 mg/m3	CAL PEL
Carbon black	1333-86-4	TWA	3.5 mg/m3	ACGIH
		TWA	3.5 mg/m3	OSHA Z-1
		TWA	3.5 mg/m3	OSHA P0
		TWA (Inhalable particulate matter)	3 mg/m3	ACGIH
		PEL	3.5 mg/m3	CAL PEL

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust

ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type : Combined particulates and organic vapor type

Hand protection

Material : butyl-rubber

Eye protection : Safety goggles



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Face-shield

Ensure that eyewash stations and safety showers are close to

the workstation location.

Skin and body protection : Long sleeved clothing

Chemical resistant apron

Protective measures : Avoid contact with skin.

Hygiene measures : Avoid contact with skin, eyes and clothing.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid
Color : black
Odor : amine-like

Odor Threshold : No data available

Melting point/freezing point : is not determined

Boiling point/boiling range : is not determined

Flash point : Not applicable Evaporation rate : is not determined

Flammability (solid, gas) : Not classified as a flammability hazard

Upper explosion limit : Upper flammability limit

is not determined

Lower explosion limit : Lower flammability limit

is not determined

Density : 8.070 - 8.270 lb/gal

Solubility(ies)

Water solubility : is not determined
Partition coefficient: n- : No data available

octanol/water

Autoignition temperature : is not determined

Viscosity

Viscosity, dynamic : is not determined Viscosity, kinematic : is not determined

Solid Content, % by weight: : 100 VOC, % by weight : 8.7

SECTION 10. STABILITY AND REACTIVITY

Chemical stability : The product is chemically stable.

Hazardous decomposition : Stable under normal conditions.



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products

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate : 3,289 mg/kg

Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate : 4,074 mg/kg

Method: Calculation method

Components:

triethylenetetramine:

Acute oral toxicity : LD50 Oral Rat: 2,500 mg/kg

benzyl alcohol:

Acute oral toxicity : LD50 Oral Rat: 1,230 mg/kg

Acute dermal toxicity : LD50 Dermal Rabbit: 2,000 mg/kg

2,2'-iminodi(ethylamine):

Acute oral toxicity : LD50 Oral Rat: 819 mg/kg

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Acute oral toxicity : LD50 Oral Rat: 1,030 mg/kg

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available



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STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicity

No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

triethylenetetramine:

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 31.1 mg/l

Exposure time: 48 h

Test Method: static test

: EC50 (Desmodesmus subspicatus (green algae)): 2.5 mg/l Toxicity to algae

Exposure time: 72 h

Test Type: flow-through test

benzyl alcohol:

: LC50 (Lepomis macrochirus (Bluegill sunfish)): 10 mg/l Toxicity to fish

> Exposure time: 96 h Test Method: static test

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia): 23 mg/l

Exposure time: 48 h Test Method: static test

: EC50 (Chlorella vulgaris (Fresh water algae)): 35 mg/l Toxicity to algae

Exposure time: 3 h

Test Type: flow-through test

2,2'-iminodi(ethylamine):

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 16 mg/l

Exposure time: 48 h Test Method: static test

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 14.6 - 21.5 mg/l

Exposure time: 48 h

Test Method: semi-static test

: EC50 (Desmodesmus subspicatus (green algae)): 37 mg/l Toxicity to algae



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Exposure time: 72 h

Test Type: flow-through test

Persistence and degradability

No data available

Bioaccumulative potential

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : To the best of our knowledge, this product does not meet the

definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best

practice. Consult state, local or provincial authorities for more

restrictive requirements.

SECTION 14. TRANSPORT INFORMATION

Special precautions for user

Not applicable

Domestic regulation

49 CFR

UN/ID/NA number : 2735

Proper shipping name : Amines, liquid, corrosive, n.o.s.

(ALIPHATIC AMINE)

Class : 8
Packing group : III
Labels : 8
ERG Code : 153
Marine pollutant : no

International Regulations

IATA-DGR



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UN/ID No. : 2735

Proper shipping name : Amines, liquid, corrosive, n.o.s.

(ALIPHATIC AMINE)

Class : 8
Packing group : III
Labels : 8
Packing instruction (cargo : 856

aircraft)

Packing instruction : 852

(passenger aircraft)

IMDG-Code

UN number : 2735

Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.

 Class
 ; 8

 Packing group
 ; III

 Labels
 ; 8

 EmS Code
 ; F-/

EmS Code : F-A, S-B Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Skin corrosion or irritation

Serious eye damage or eye irritation Respiratory or skin sensitization

Carcinogenicity

SARA 302 : This material does not contain any components with a section 302

EHS TPQ.

SARA 313 : This material does not contain any chemical components with known

CAS numbers that exceed the threshold (De Minimis) reporting levels

established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

US State Regulations



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California Prop 65 Please contact Supplier for more information.

The ingredients of this product are reported in the following inventories:

TSCA

All substances listed as active on the TSCA inventory

All components of this product are on the Canadian DSL

AICS

On the inventory, or in compliance with the inventory

ENCS

On the inventory, or in compliance with the inventory

KECI

On the inventory, or in compliance with the inventory

On the inventory, or in compliance with the inventory

IECSC

On the inventory, or in compliance with the inventory

On the inventory, or in compliance with the inventory

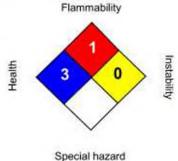
Inventories LegendTSCA (USA), DSL (Canada), REACH(Europe), AICS (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Department - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

Further information

NFPA:



HMIS III:



0 = not significant, 1 =Slight,

2 = Moderate, 3 = High

4 = Extreme, * = Chronic

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to the H.B. Fuller Company from its suppliers, and because the H.B. Fuller Company has no control over the conditions of handling and use, the H.B. Fuller Company makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and the H.B. Fuller Company assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Company products to comply with all applicable federal, state and local laws and regulations.