

## ACCELERATOR

EPOXY ACCELERATOR ADDITIVE

### PRODUCT OVERVIEW

Accelerator is a specially formulated, performance-enhancing additive designed to significantly reduce the dry time of epoxy flooring systems. Engineered to boost productivity in cooler environments or fast-paced job schedules, this additive allows installers to accelerate cure times without compromising the coating's durability, adhesion, or overall performance.

When blended at the recommended rate, Epoxy Accelerator enables same-day installations, quicker recoat windows, and faster return-to-service—making it ideal for residential, commercial, and industrial flooring projects. It integrates seamlessly with compatible epoxy systems, maintaining smooth application and consistent finish.

### KEY FEATURES

- Faster Cure Time
- Quick Return-to-Service
- Improved Low-Temp Reactivity
- Increased Early Hardness
- Reduced Humidity Sensitivity
- Minimized Blush Formation
- Enhanced Productivity

### APPLICATION CONSIDERATIONS

- Higher ambient, product, and substrate temps will decrease working time and dry time
- Not UV stable and enhances ambering possibilities
- Do not add more than recommended rate

### MIX RATES

	MIX RATE	WORK TIME	TACK FREE	TEMPERATURE
<b>HyperBOND</b>	8 oz / Mixed Gal	20-30 Min	4 Hours	70°F
	12 oz / Mixed Gal	30-45 Min	8-12 Hours	52°F
	16 oz / Mixed Gal	45-60 Min	16-24 Hours	36°F

	MIX RATE	WORK TIME	TACK FREE	TEMPERATURE
<b>DT 454</b>	8 oz / Mixed Gal	20-25 Min	3.5 Hours	70°F
	12 oz / Mixed Gal	25-30 Min	6-8 Hours	52°F
	16 oz / Mixed Gal	30-35 Min	12-16 Hours	36°F

	MIX RATE	WORK TIME	TACK FREE	TEMPERATURE
<b>DT 454 TURBO</b>	8 oz / Mixed Gal	10-15 Min	1-1.5 Hours	70°F
	12 oz / Mixed Gal	20-25 Min	3-4 Hours	52°F
	16 oz / Mixed Gal	25-30 Min	6-8 Hours	36°F

### PRECAUTIONS

#### Potential Health Effects

- EYES: Causes serious eye damage
- SKIN: Can cause severe skin burns and deep ulceration

#### Handling

- Precautions for safe handling: Wash hands after using. Do not contaminate food or feed stuff.
- Additional Hazards: Avoid contact with the eyes and skin. Eye wash should be in close proximity. Have water supply available.
- Hygiene Measures: Keep away from foodstuffs, beverages and feed. Immediately remove all soiled and contaminated clothing. Wash hands before breaks and at the end of work.

#### Storage

- Storage Conditions: Store in sealed original container.
- Storage Area: Do not store near acids. Store in cool, dry place. Keep container tightly closed. Do not store in reactive metal containers.